

E 67904CC

Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. J
E6790466

ORDER NO.
25716

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

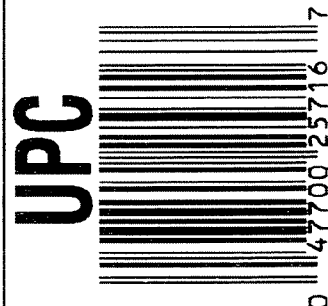


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790466



ORDER 25716

MODEL 700TH M24

UPC



ORDER 25716

MODEL 700TH M24

UPC



SERIAL NO.



E6790466

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CONTRACT #

GUN SERIAL # E679 0466

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/15/01	JK
600	PROOF		11/15/01	JK
607	CHECK HEADSPACE	MAGNA - FLUX	11/15/01	JK
610	DIS-ASSEMBLE GUN	INSPECTED	11/15/01	JK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 29 2001 OPERATOR <u>DRS</u>		
615	ROLLMARK CALIBER		11/30	JK
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY		12-10-01	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-10-01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-10-01	DR
	D) OIL FIRING PIN ASSEMBLY		12-10-01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/17/01	TA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>6.75</u>	12/16/01	J.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.25</u> <u>3.25</u>	12/16/01	J.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	12/16/01	J.M.
	J) ASSEMBLE STOCK		12-13-01	RL
	K) ASSEMBLE SWIVEL STUDS		12/17/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/17/01	REP
	M) IRON SIGHT ALIGNMENT		12/17/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/17/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/15/01	JH
	A) MALFUNCTIONS	PASS FAIL	12/15/01	JH
	B) PIERCED PRIMERS	PASS FAIL	12/15/01	JH
645	INSPECT FOR LIVE AMMO		12/15/01	JH
655	FINAL INSPECTION A) HEADSPACE		12/17/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.32</u> <u>2.27</u> <u>2.14</u> <u>2.48</u> <u>2.35</u>	12/16/01	J.M.
	C) FUNCTION		12/17/01	REP
660	PACK		12/17/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. F6790466
DATE 11/13/01
TESTER B.K

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.25	2.45		2.38	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.28	2.24		2.44	
PULL #3	2.36	2.25		2.42	
PULL #4	2.33	2.39		2.46	
PULL #5	2.29	2.25		2.45	
TOTAL	1151	1158		1215	
AVG.	2.30	2.31		2.43	

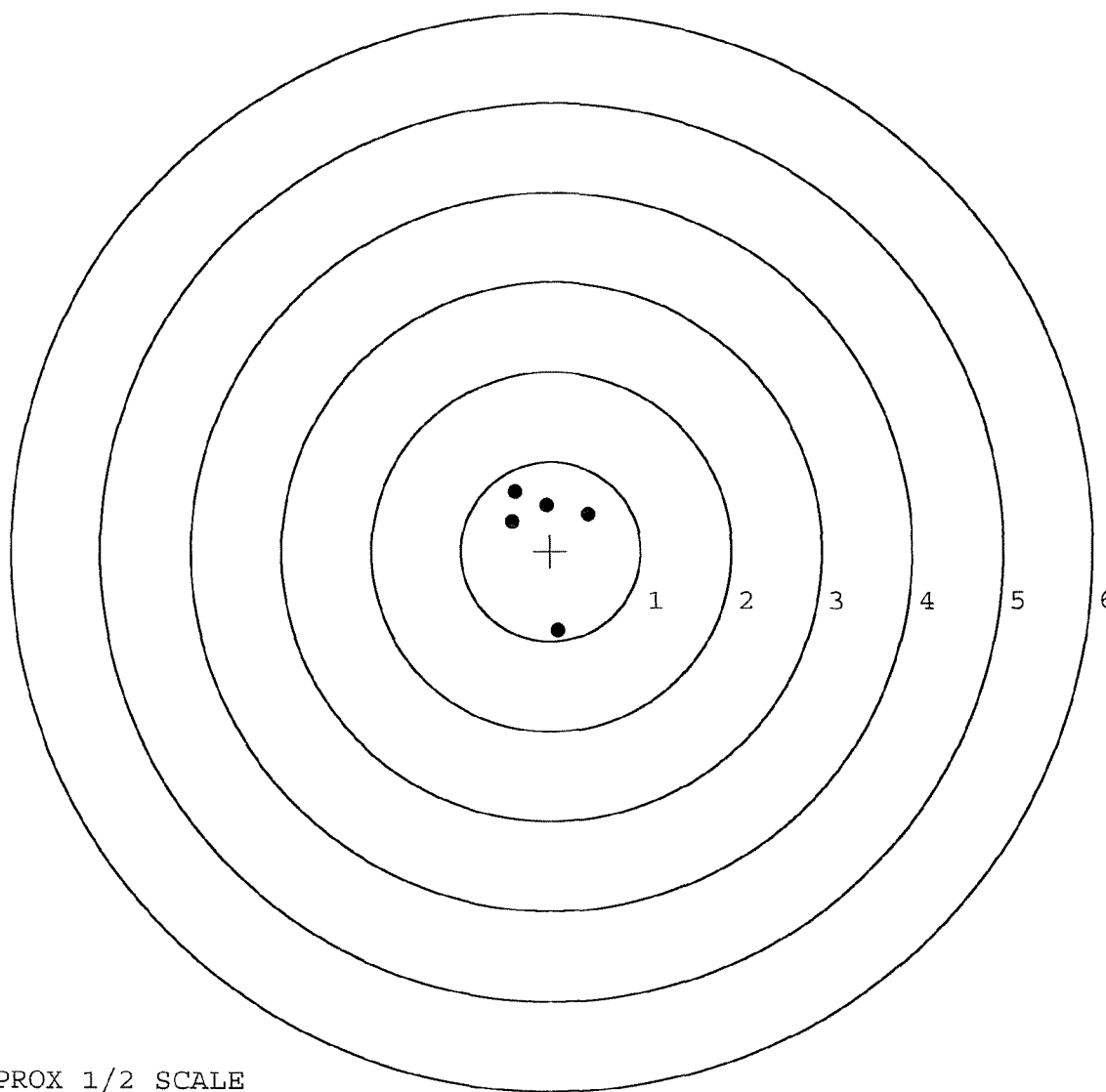
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	3.10		
PULL #2	3.34	3.04		
PULL #3	3.33	3.12		
PULL #4	3.32	3.19		
PULL #5	3.26	3.15		
TOTAL	1631	1560		
AVG.	3.26	3.12		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.34	4.41		4.29
PULL #2	4.36	4.11		4.33
PULL #3	4.24	4.07		4.28
PULL #4	4.33	4.11		4.00
PULL #5	4.40	4.10		4.23
TOTAL	2167	2080		2113
AVG.	4.33	4.16		4.22

SERIAL NUMBER: ~~E~~6790466. __0
TARGET NUMBER: 1
FILE DATE: 12/15/2001
FILE TIME: 05:59

POINT#	X	Y
1:	0.085	-0.889
2:	0.419	0.417
3:	-0.433	0.330
4:	-0.049	0.510
5:	-0.399	0.666

X CENTROID: -0.075
Y CENTROID: 0.207
POA TO CENTROID: 0.220
HORZ SPREAD: 0.852
VERT SPREAD: 1.555
GROUP SPREAD: 1.629
MIN RADIUS: 0.304
MAX RADIUS: 1.107
MEAN RADIUS: 0.578
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: ~~E~~6790466. __0

TARGET NUMBER: 2

FILE DATE: 12/15/2001

FILE TIME: 05:59

POINT#	X	Y
1:	0.184	-0.773
2:	0.219	-0.572
3:	0.298	-0.266
4:	0.342	0.233
5:	-0.219	0.583

X CENTROID: 0.165

Y CENTROID: -0.159

POA TO CENTROID: 0.229

HORZ SPREAD: 0.561

VERT SPREAD: 1.356

GROUP SPREAD: 1.415

MIN RADIUS: 0.171

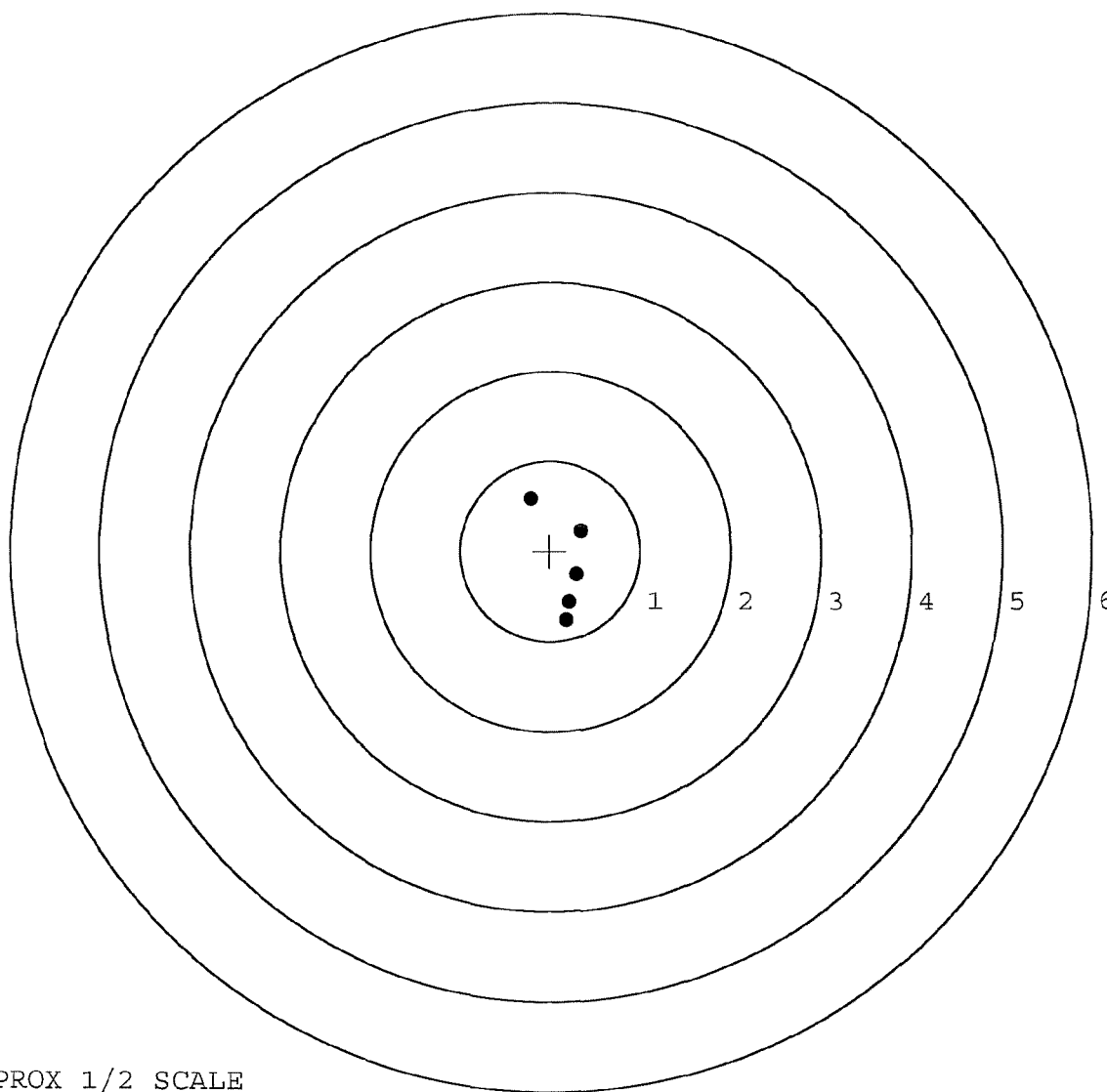
MAX RADIUS: 0.835

MEAN RADIUS: 0.493

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE