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Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **J**
E6790473

ORDER NO.
25716

46

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



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MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

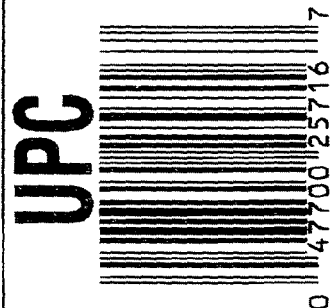


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790473



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25716

MODEL 700TH M24

UPC



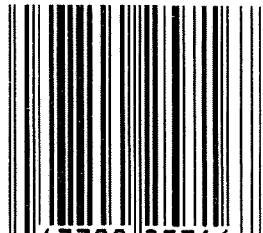
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25716

MODEL 700TH M24

UPC



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SERIAL NO.



E6780473

CONTRACT #

GUN SERIAL # E6290473

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/15/01	PP
600	PROOF		11/15/01	PP
607	CHECK HEADSPACE	MAGNA - FLUX	11/15/01	PP
610	DIS-ASSEMBLE GUN	INSPECTED	11/15/01	PP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 29 2001 OPERATOR <u>PP</u>		
615	ROLLMARK CALIBER		11/30/01	PP
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY		12-10-01	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-10-01	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-10-01	DK
	D) OIL FIRING PIN ASSEMBLY		12-10-01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/17/01	PP

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.75</u> <u>3.75</u> <u>3.5</u>	12/16/01	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.25</u> <u>2.25</u>	12/16/01	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12/16/01	D.M.
	J) ASSEMBLE STOCK		12-13-01	Rev
	K) ASSEMBLE SWIVEL STUDS		12/17/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/17/01	REP
	M) IRON SIGHT ALIGNMENT		12/17/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/17/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-15-01	EK
	A) MALFUNCTIONS	<u>PASS</u> FAIL	12-15-01	EK
	B) PIERCED PRIMERS	<u>PASS</u> FAIL	12-15-01	EK
645	INSPECT FOR LIVE AMMO	✓	12-15-01	EK
655	FINAL INSPECTION A) HEADSPACE		12/17/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.68</u> <u>2.68</u> <u>2.56</u> <u>2.78</u>	12/16/01	D.M.
	C) FUNCTION		12/17/01	REP
660	PACK		12/17/01	OTA

SERIAL NUMBER: E06790473. __0

TARGET NUMBER: 1

FILE DATE: 12/15/2001

FILE TIME: 06:29

POINT#	X	Y
1:	0.025	-0.815
2:	0.485	0.116
3:	0.165	0.622
4:	-0.086	0.573
5:	-0.373	0.517

X CENTROID: 0.043

Y CENTROID: 0.203

POA TO CENTROID: 0.207

HORZ SPREAD: 0.858

VERT SPREAD: 1.437

GROUP SPREAD: 1.444

MIN RADIUS: 0.392

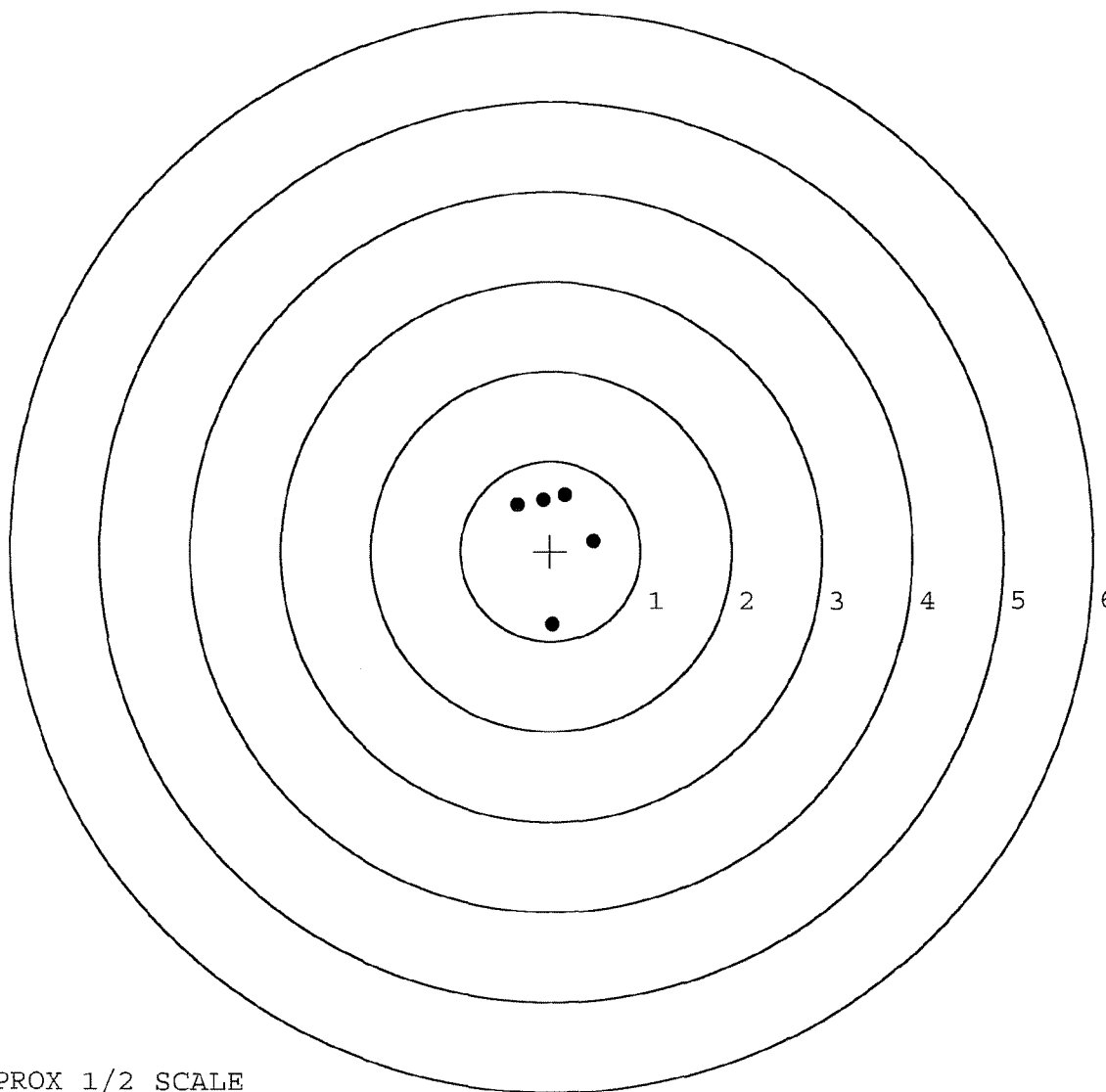
MAX RADIUS: 1.018

MEAN RADIUS: 0.564

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

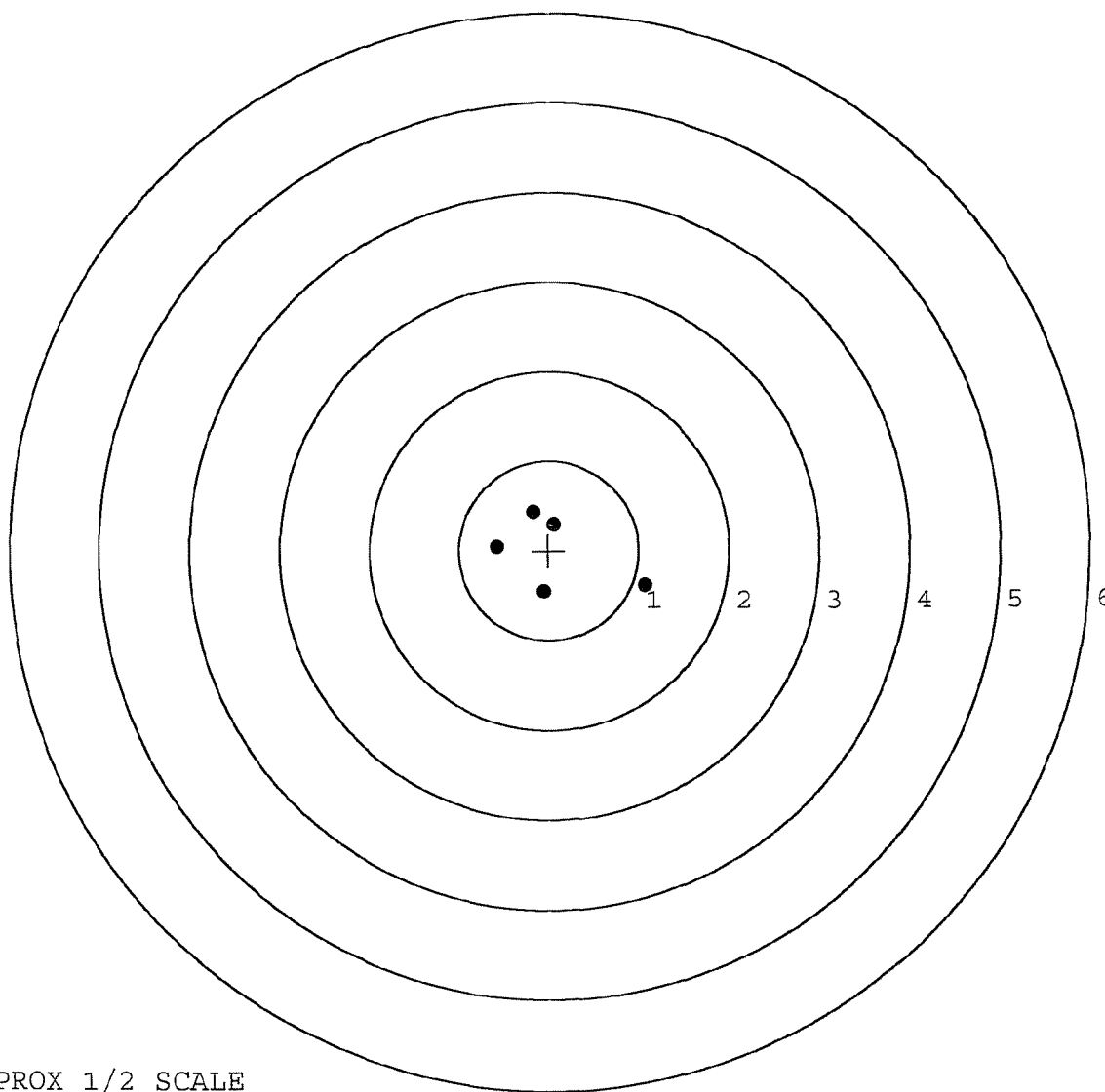


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: ~~E~~06790473. __0
TARGET NUMBER: 2
FILE DATE: 12/15/2001
FILE TIME: 06:29

POINT#	X	Y
1:	1.073	-0.388
2:	-0.058	-0.466
3:	-0.574	0.052
4:	-0.176	0.429
5:	0.054	0.292

X CENTROID: 0.064
Y CENTROID: -0.016
POA TO CENTROID: 0.066
HORZ SPREAD: 1.647
VERT SPREAD: 0.895
GROUP SPREAD: 1.705
MIN RADIUS: 0.308
MAX RADIUS: 1.076
MEAN RADIUS: 0.599
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. FL6790473

DATE 11/13/01

TESTER B.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.70	2.59	2.74	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.60	2.57	2.75	
PULL #3	2.66	2.50	2.75	
PULL #4	2.68	2.57	2.73	
PULL #5	2.59	2.56	2.73	
TOTAL	13.23	12.79	13.70	
AVG.	2.64	2.55	2.74	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.39	3.34	
PULL #2	3.40	3.30	
PULL #3	3.42	3.22	
PULL #4	3.41	3.35	
PULL #5	3.31	3.30	
TOTAL	16.93	16.51	
AVG.	3.38	3.30	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.37	4.17		4.38
PULL #2	4.36	4.19		4.13
PULL #3	4.14	4.22		4.13
PULL #4	4.21	4.17		4.16
PULL #5	4.32	4.28		4.21
TOTAL	21.40	21.03		21.01
AVG.	4.28	4.20		4.20