

EL6790474

Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **J**
E6790474

ORDER NO.
25716

46

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



5716 E6790474

26LW

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

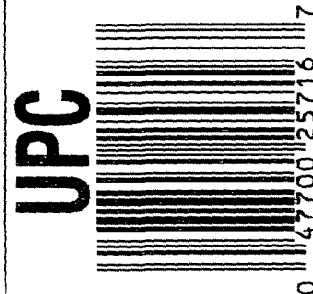
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790474



ORDER 25716

MODEL 700™ M24

UPC



0 47700 25716 7

ORDER 25716

MODEL 700™ M24

UPC



0 47700 25716 7

SERIAL NO.



E6790474

24 9

CONTRACT #

GUN SERIAL # E679 0474

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-17-02	PSK
600	PROOF		1-17-02	AC
607	CHECK HEADSPACE		1-17-02	AC
610	DIS-ASSEMBLE GUN		1-17-02	PSK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		1-18-02	AC
615	ROLLMARK CALIBER		1-21-02	AC
617	DRILL AND TAP SIGHT HOLES		1/21/02	BWT
620	APPLY COATINGS (BARREL ACTION)		1-25	TA
	(BOLT)		1-23	TA
625	FINAL ASSEMBLY		1/25/02	OK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/25/02	OK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/25/02	OK
	D) OIL FIRING PIN ASSEMBLY		1/25/02	OK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1/24/02	BA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.50</u> <u>5.25</u> <u>5.50</u>	<u>2/7/02</u>	<u>DM</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.50</u> <u>3.25</u> <u>2.50</u>	<u>2/7/02</u>	<u>DM</u>
	H) TRIGGER PULL TEST AND RETAINABILITY		<u>2</u>	
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.025</u> <u>.023</u>	<u>2/7/02</u>	<u>DM</u>
	J) ASSEMBLE STOCK		<u>1-25-02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>5/7/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>2/20/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>2/20/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>2/20/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>2-4-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>2-4-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>2-4-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>2-4-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>2/7/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.42</u> <u>2.37</u> <u>2.39</u> <u>2.32</u>	<u>2/7/02</u>	<u>DM</u>
	C) FUNCTION		<u>2/07/02</u>	<u>RW</u>
660	PACK		<u>2/24/02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. 26790474
DATE 1/11/02
TESTER D.A.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.63	2.51	2.17	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.45	2.57	
PULL #3	2.51	2.51	2.66	
PULL #4	2.28	2.61	2.53	
PULL #5	2.61	2.52	2.51	
TOTAL	12.53	12.60	12.44	
AVG.	2.51	2.52	2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.41	3.56		
PULL #2	3.32	3.45		
PULL #3	3.32	3.27		
PULL #4	3.50	3.42		
PULL #5	3.34	3.43		
TOTAL	16.89	17.13		
AVG.	3.38	3.43		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.40	4.26		4.03
PULL #2	4.10	4.06		4.49
PULL #3	4.27	4.16		4.39
PULL #4	4.12	4.22		4.51
PULL #5	4.08	4.10		4.39
TOTAL	20.97	20.80		21.81
AVG.	4.19	4.16		4.36

SERIAL NUMBER: E6790474. __0

TARGET NUMBER: 1

FILE DATE: 02/04/2002

FILE TIME: 02:36

POINT#	X	Y
1:	0.130	0.781
2:	-0.937	-0.069
3:	-0.411	-0.560
4:	0.362	-0.088
5:	1.258	0.498

X CENTROID: 0.080

Y CENTROID: 0.112

POA TO CENTROID: 0.138

HORZ SPREAD: 2.195

VERT SPREAD: 1.341

GROUP SPREAD: 2.267

MIN RADIUS: 0.346

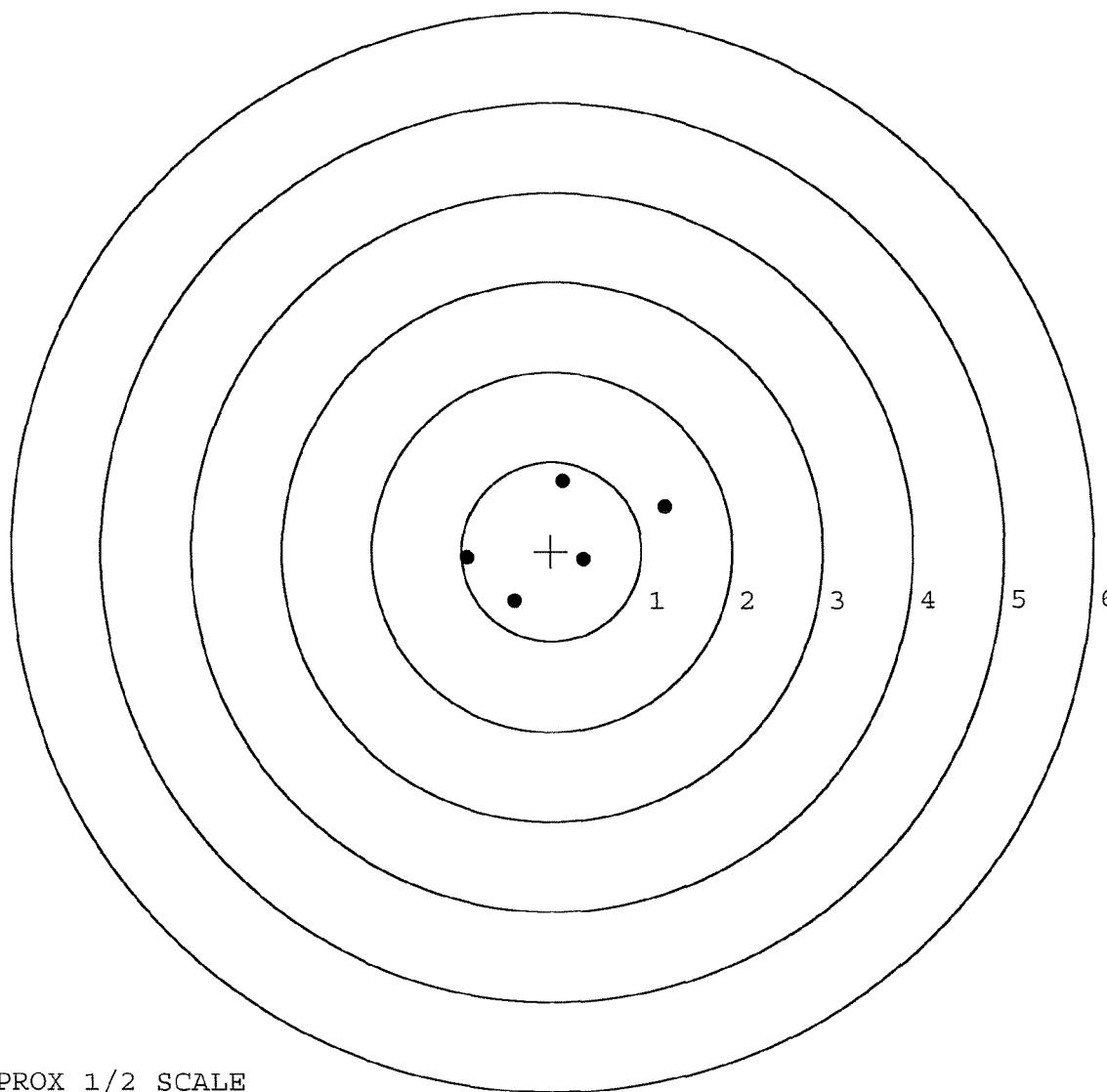
MAX RADIUS: 1.239

MEAN RADIUS: 0.824

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5

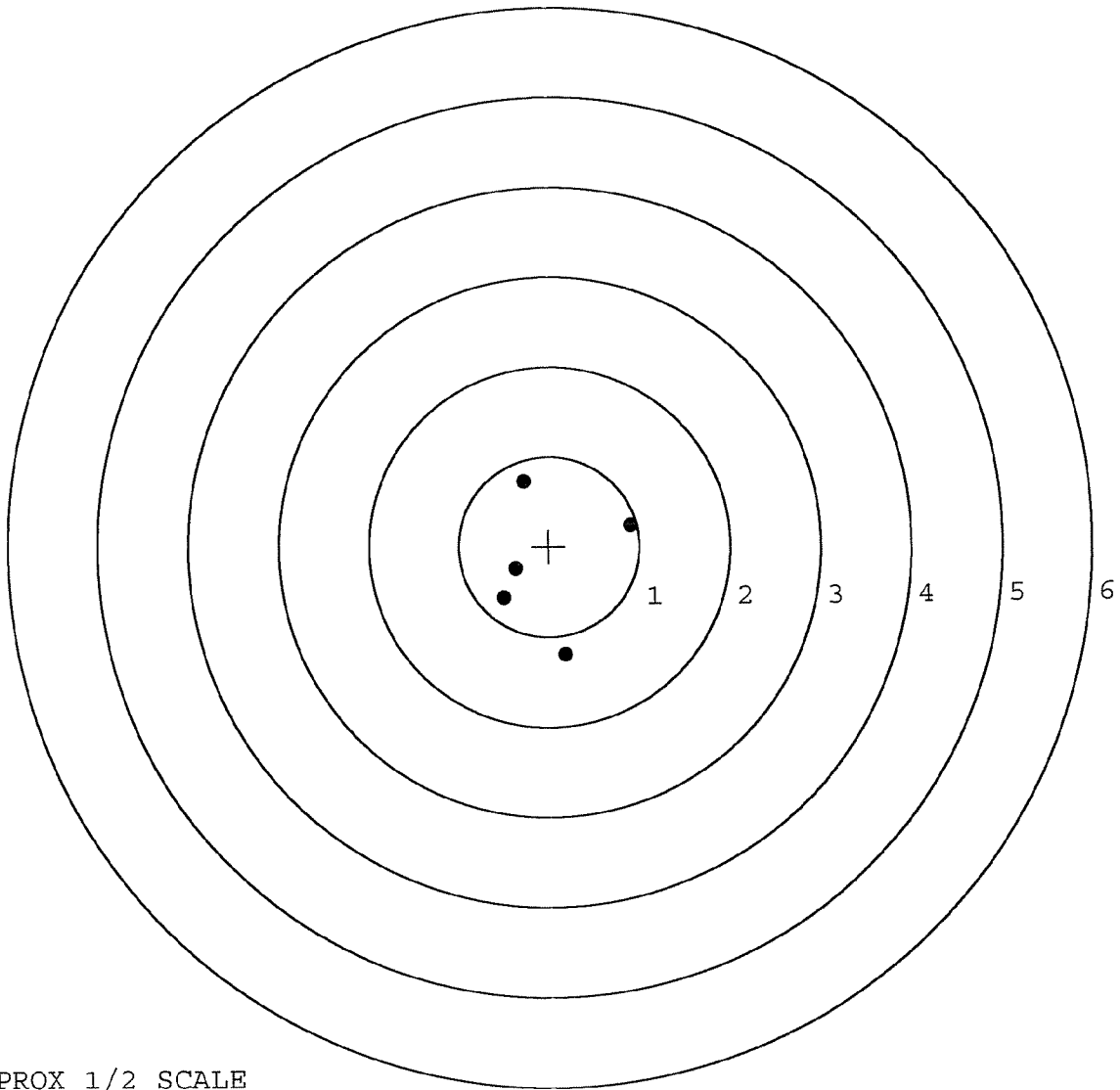


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790474. __0
TARGET NUMBER: 2
FILE DATE: 02/04/2002
FILE TIME: 02:36

POINT#	X	Y
1:	-0.278	0.723
2:	0.902	0.227
3:	-0.367	-0.248
4:	-0.505	-0.571
5:	0.181	-1.202

X CENTROID: -0.013
Y CENTROID: -0.214
POA TO CENTROID: 0.215
HORZ SPREAD: 1.407
VERT SPREAD: 1.925
GROUP SPREAD: 1.618
MIN RADIUS: 0.355
MAX RADIUS: 1.016
MEAN RADIUS: 0.792
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE