

E6790480

UNCLAS

31XV

Remington®

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO. J
E6790480
ORDER NO.
25716
31XV



5716 E6790480

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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



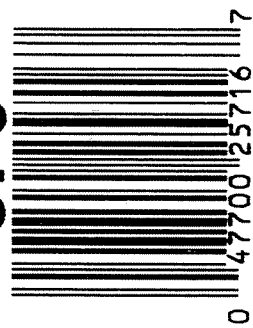
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790480

UPC



45
M24

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MODEL 700™ M24
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47700

UPC



SERIAL NO.



6 24 16

CONTRACT #

GUN SERIAL # E6290480

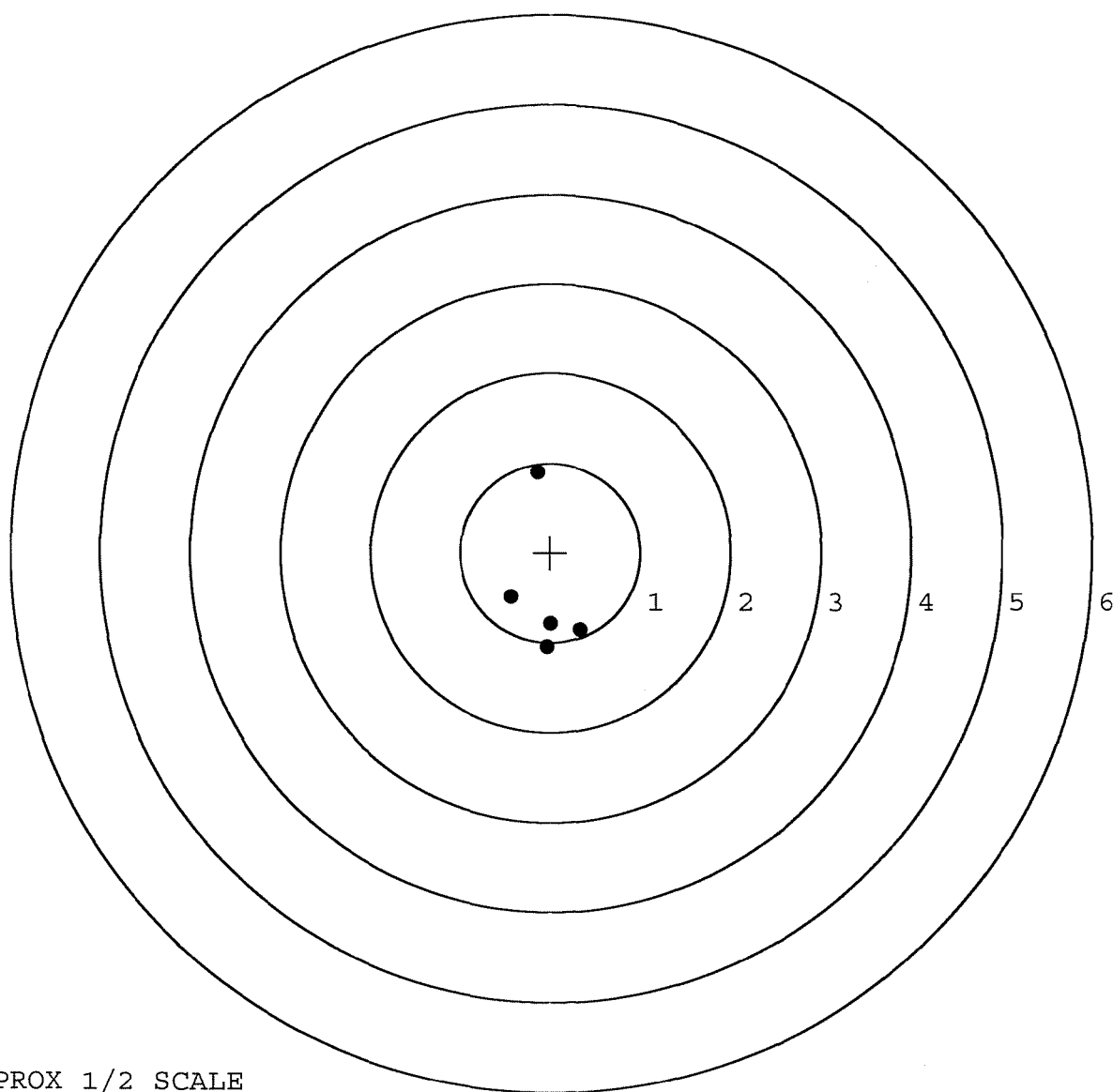
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/27/01	RH
600	PROOF		11/27/01	RH
607	CHECK HEADSPACE	MAGNA - FLUX	11/27/01	RH
610	DIS-ASSEMBLE GUN	INSPECTED	11/27/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 27 2001 OPERATOR <u>DPB</u>		
615	ROLLMARK CALIBER		11/28/01	SB
617	DRILL AND TAP SIGHT HOLES		11/29/01	BWT
620	APPLY COATINGS (BARREL ACTION)		11/30/01	HP
	(BOLT)		11/30/01	HP
625	FINAL ASSEMBLY		12/12/01	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/12/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/12/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/12/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/14/01	

OP #	OPERATION NAME		READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.25</u> <u>5.0</u>		D.M.
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>2.5</u>		D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u> <u>.023</u> <u>.025</u>		D.M.
	J) ASSEMBLE STOCK			12-14-01	RH
	K) ASSEMBLE SWIVEL STUDS			12/15/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			12/15/01	REP
	M) IRON SIGHT ALIGNMENT			12/15/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			12/15/01	REP
640	GALLERY TEST AND TARGET		PASS FAIL	12/14/01	FF
	A) MALFUNCTIONS		PASS FAIL	12/14/01	FF
	B) PIERCED PRIMERS		PASS FAIL	12/14/01	K-7
645	INSPECT FOR LIVE AMMO			12/14/01	FF
655	FINAL INSPECTION A) HEADSPACE			12/15/01	REP
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.68</u> <u>2.61</u> <u>2.58</u> <u>2.67</u>	12/15/01	D.M.
	C) FUNCTION			12/15/01	REP
660	PACK			6/14/01	DA

SERIAL NUMBER: E6790480. __0
TARGET NUMBER: 1
FILE DATE: 12/14/2001
FILE TIME: 10:56

POINT#	X	Y
1:	0.335	-0.862
2:	-0.001	-0.795
3:	-0.037	-1.057
4:	-0.435	-0.495
5:	-0.141	0.897

X CENTROID: -0.056
Y CENTROID: -0.462
POA TO CENTROID: 0.466
HORZ SPREAD: 0.770
VERT SPREAD: 1.954
GROUP SPREAD: 1.957
MIN RADIUS: 0.337
MAX RADIUS: 1.362
MEAN RADIUS: 0.647
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

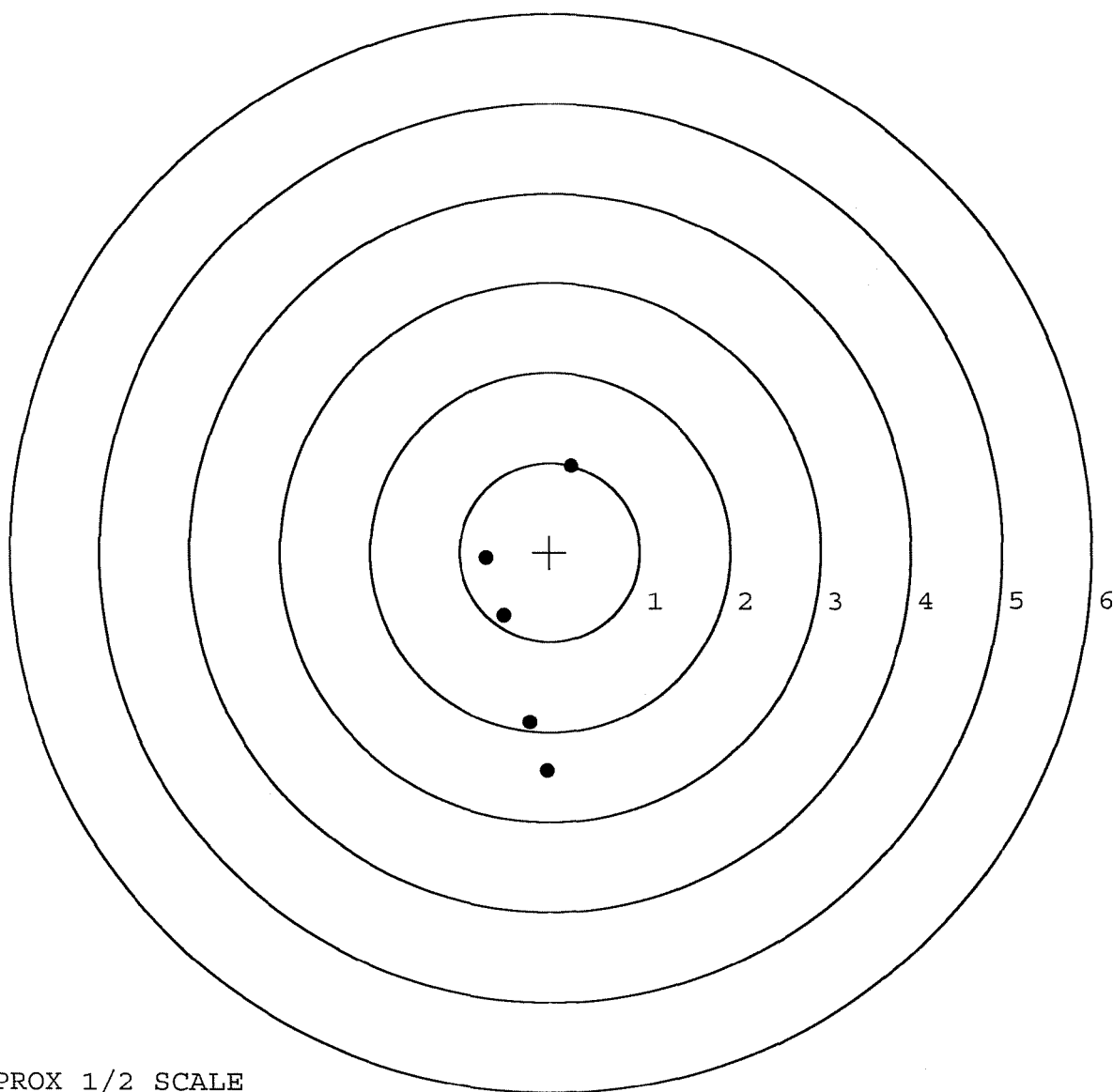


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790480. __0
TARGET NUMBER: 2
FILE DATE: 12/14/2001
FILE TIME: 10:56

POINT#	X	Y
1:	0.243	0.966
2:	-0.028	-2.439
3:	-0.226	-1.898
4:	-0.509	-0.714
5:	-0.704	-0.060

X CENTROID: -0.245
Y CENTROID: -0.829
POA TO CENTROID: 0.864
HORZ SPREAD: 0.947
VERT SPREAD: 3.405
GROUP SPREAD: 3.416
MIN RADIUS: 0.288
MAX RADIUS: 1.860
MEAN RADIUS: 1.148
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790480

DATE 11/15/01

TESTER A.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.49	2.61		2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.38	2.41		2.48	
PULL #3	2.37	2.49		2.33	
PULL #4	2.47	2.63		2.22	
PULL #5	2.52	2.59		2.26	
TOTAL	12.23	12.73		11.78	
AVG.	2.45	2.55		2.36	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.27	3.00		
PULL #2	3.19	3.18		
PULL #3	3.23	3.01		
PULL #4	3.28	3.16		
PULL #5	3.11	3.30		
TOTAL	16.08	15.65		
AVG.	3.22	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	4.07		4.29
PULL #2	4.17	3.88		4.39
PULL #3	4.21	3.93		4.46
PULL #4	3.94	3.94		4.21
PULL #5	4.10	4.08		4.19
TOTAL	20.60	19.90		21.54
AVG.	4.12	3.98		4.31