

E6790482

Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. ^J
E6790482

ORDER NO.
25716

46

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



5716 E6790482

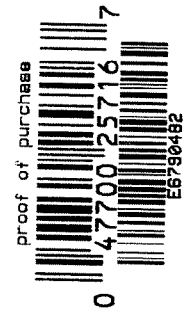
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ORDER 25716

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

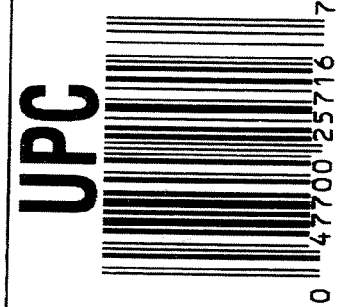
- DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790482



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MODEL 700_{rm} M24

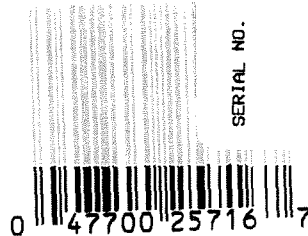
UPC



ORDER 25716

MODEL 700_{rm} M24

UPC



SERIAL NO.



16
24"
6

GUN SERIAL # E679 0482

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/9/01	RJH
600	PROOF		11/9/01	RJH
607	CHECK HEADSPACE		11/9/01	RJH
610	DIS-ASSEMBLE GUN		11/9/01	RJH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/15/01	AL
615	ROLLMARK CALIBER		11/15-01	WM
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-77	TA
	(BOLT)		11-77	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		12-14	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-14	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-14	Doug
	D) OIL FIRING PIN ASSEMBLY		12-14	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/20/01	Doug

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12/19/01	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	12/19/01	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12/19/01	DA
	J) ASSEMBLE STOCK		12/17	BWT
	K) ASSEMBLE SWIVEL STUDS		12/20/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	Rep
	M) IRON SIGHT ALIGNMENT		12/20/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	Rep
640	GALLERY TEST AND TARGET	PASS FAIL	12-18-01	A
	A) MALFUNCTIONS	PASS FAIL	12-18-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-18-01	A
645	INSPECT FOR LIVE AMMO		12-18-01	A
655	FINAL INSPECTION A) HEADSPACE		12/20/01	Rep
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u> <u>2.92</u> <u>2.73</u> <u>2.82</u> <u>2.76</u>	12/19/01	BWT
	C) FUNCTION		12/20/01	Rep
660	PACK		12/20/01	Rep

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790482

DATE 10/31/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.73		2.70	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.73	2.05		3.00	
PULL #3	2.38	2.51		2.56	
PULL #4	2.28	2.74		2.36	
PULL #5	2.68	2.62		2.57	
TOTAL	12.66	12.65		13.19	
AVG.	2.53	2.53		2.64	

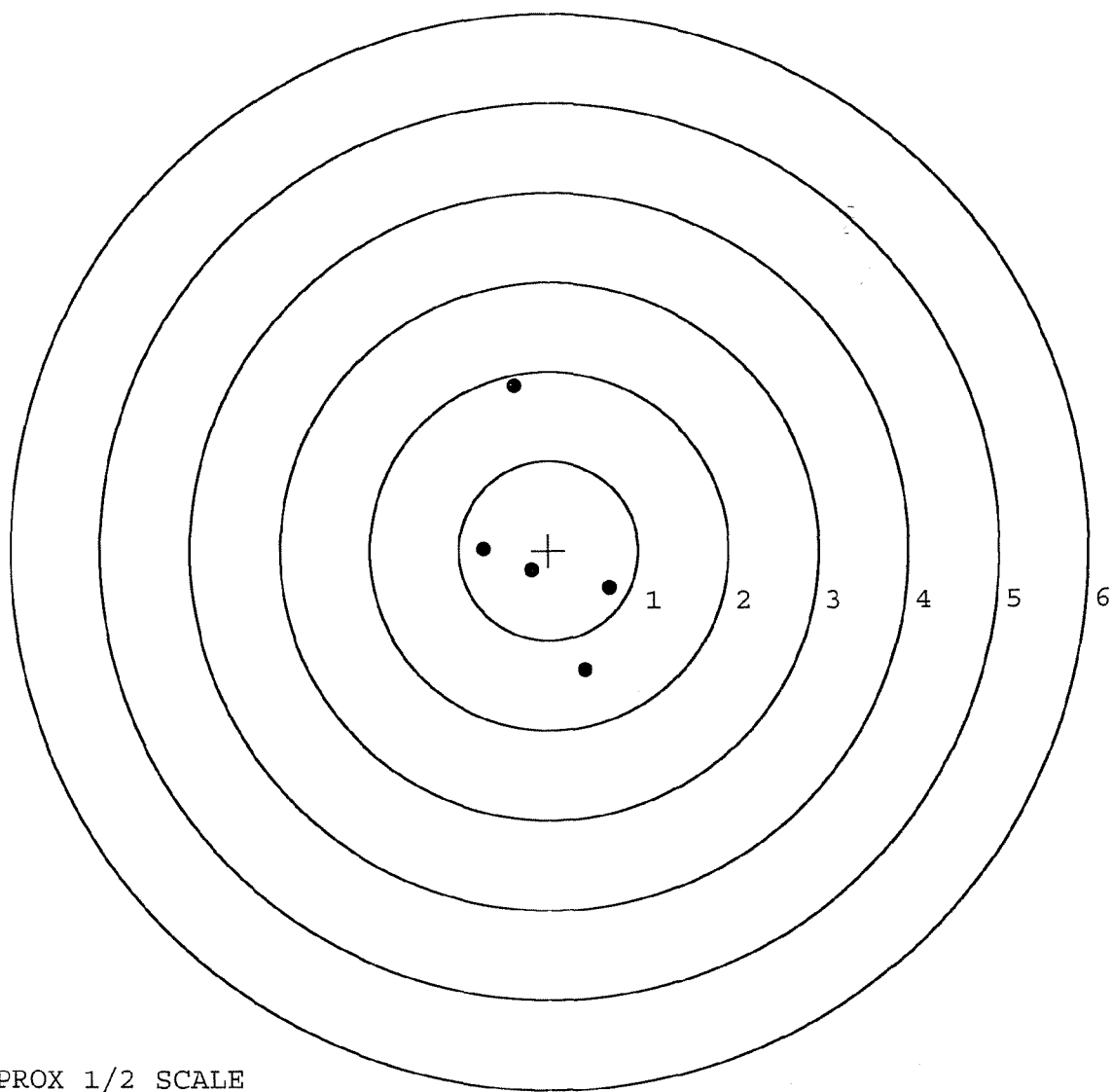
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.49	3.12		
PULL #2	3.30	3.23		
PULL #3	3.45	2.97		
PULL #4	3.01	3.30		
PULL #5	3.38	3.26		
TOTAL	16.62	15.88		
AVG.	3.32	3.18		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.28	4.37		4.53
PULL #2	4.27	3.93		4.15
PULL #3	4.17	3.78		4.12
PULL #4	4.33	3.85		3.99
PULL #5	4.13	4.50		4.09
TOTAL	21.18	20.43		20.88
AVG.	4.24	4.09		4.18

SERIAL NUMBER: E6790482. __0
TARGET NUMBER: 1
FILE DATE: 12/18/2001
FILE TIME: 05:02

POINT#	X	Y
1:	0.411	-1.328
2:	-0.191	-0.221
3:	0.675	-0.417
4:	-0.722	0.016
5:	-0.384	1.837

X CENTROID: -0.042
Y CENTROID: -0.023
POA TO CENTROID: 0.048
HORZ SPREAD: 1.397
VERT SPREAD: 3.165
GROUP SPREAD: 3.263
MIN RADIUS: 0.248
MAX RADIUS: 1.891
MEAN RADIUS: 1.004
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790482. 0

TARGET NUMBER: 2

FILE DATE: 12/18/2001

FILE TIME: 05:02

POINT#	X	Y
1:	-0.102	-0.997
2:	0.110	-0.497
3:	0.221	-0.170
4:	0.386	-0.053
5:	-0.464	1.252

X CENTROID: 0.030

Y CENTROID: -0.093

POA TO CENTROID: 0.098

HORZ SPREAD: 0.850

VERT SPREAD: 2.249

GROUP SPREAD: 2.278

MIN RADIUS: 0.206

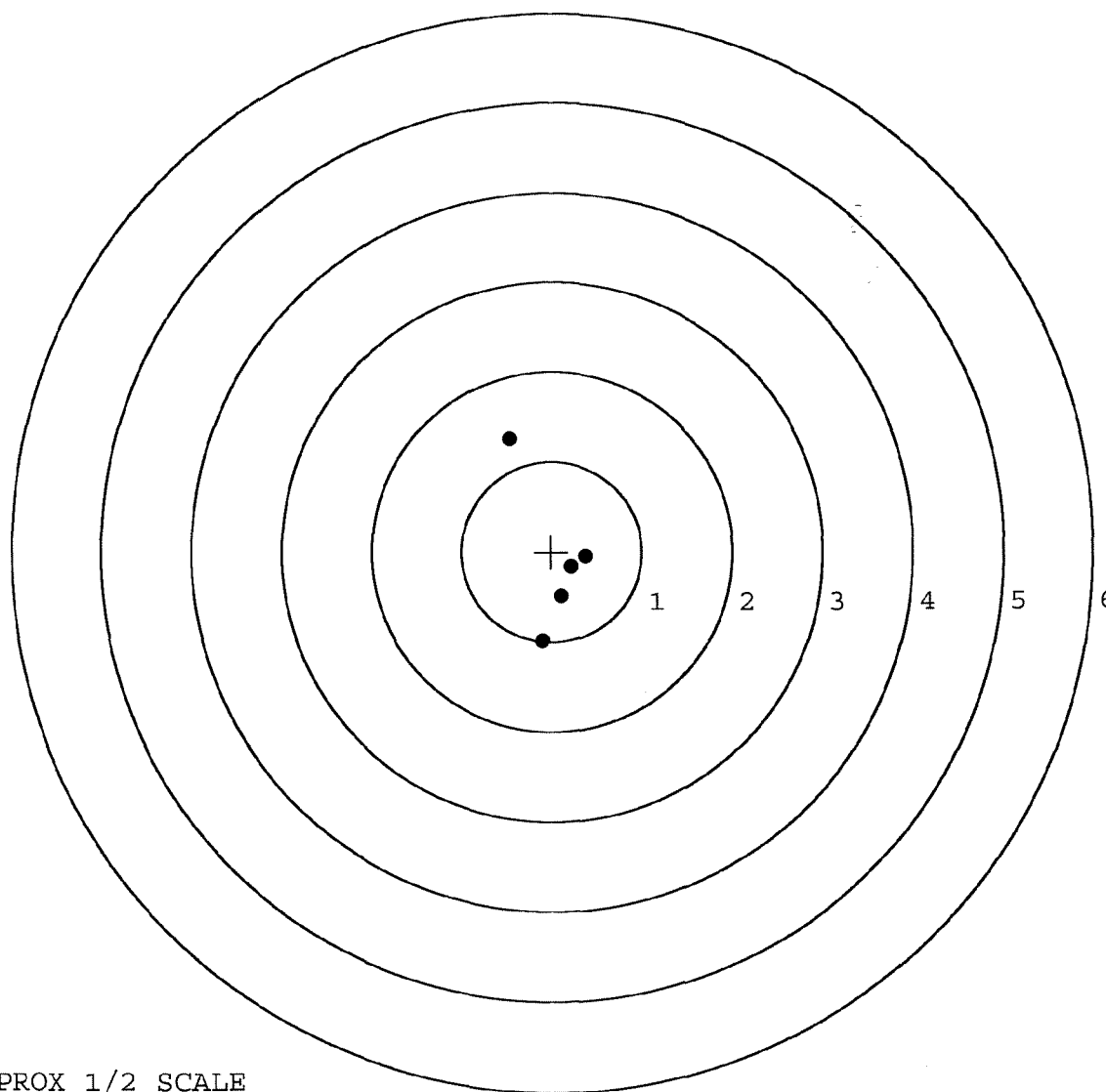
MAX RADIUS: 1.433

MEAN RADIUS: 0.664

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE