

E6798492

Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **E6790492**

ORDER NO. **25716**

46

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



5716 E6790492

19LW

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

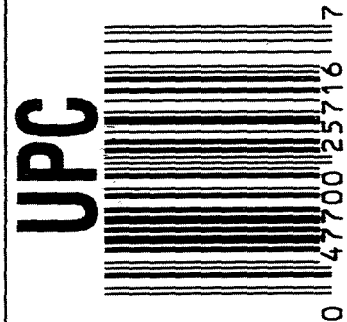
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46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790492



ORDER 25716

MODEL 700TM M24

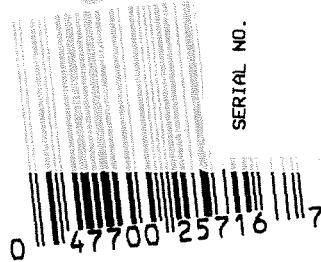
UPC



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MODEL 700TM M24

UPC



SERIAL NO.



E6790492

GUN SERIAL # E679 0492

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/9/01	PTH
600	PROOF		11/9/01	PTH
607	CHECK HEADSPACE		11/9/01	PTH
610	DIS-ASSEMBLE GUN		11/9/01	PTH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/15/01	AL
615	ROLLMARK CALIBER		11/15/01	Wm
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TH
	(BOLT)		11-27	TH
625	FINAL ASSEMBLY		12/13/01	DX
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DX
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DX
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DX
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/19/02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.25</u> <u>5.50</u> <u>5.50</u>	<u>1/28/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.75</u> <u>4.25</u> <u>3.75</u>	<u>1/28/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	<u>1/28/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1-28-02</u>	<u>RFL</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1-30-02</u>	<u>PW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>2/18/02</u>	<u>PW</u>
	M) IRON SIGHT ALIGNMENT		<u>2/18/02</u>	<u>PW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>2/18/02</u>	<u>PW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-28-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-28-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-28-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-28-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1-30-02</u>	<u>PW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u> <u>2.36</u> <u>2.36</u> <u>2.54</u> <u>2.43</u>	<u>1-30-02</u>	<u>RFL</u>
	C) FUNCTION		<u>1-30-02</u>	<u>RFL</u>
660	PACK		<u>2/19/02</u>	<u>DA</u>

SERIAL NUMBER: E6790492. __0

TARGET NUMBER: 1

FILE DATE: 01/28/2002

FILE TIME: 02:23

POINT#	X	Y
1:	0.019	0.542
2:	0.164	0.245
3:	0.267	-0.053
4:	-0.362	0.015
5:	-0.585	-1.067

X CENTROID: -0.099

Y CENTROID: -0.064

POA TO CENTROID: 0.118

HORZ SPREAD: 0.852

VERT SPREAD: 1.609

GROUP SPREAD: 1.719

MIN RADIUS: 0.274

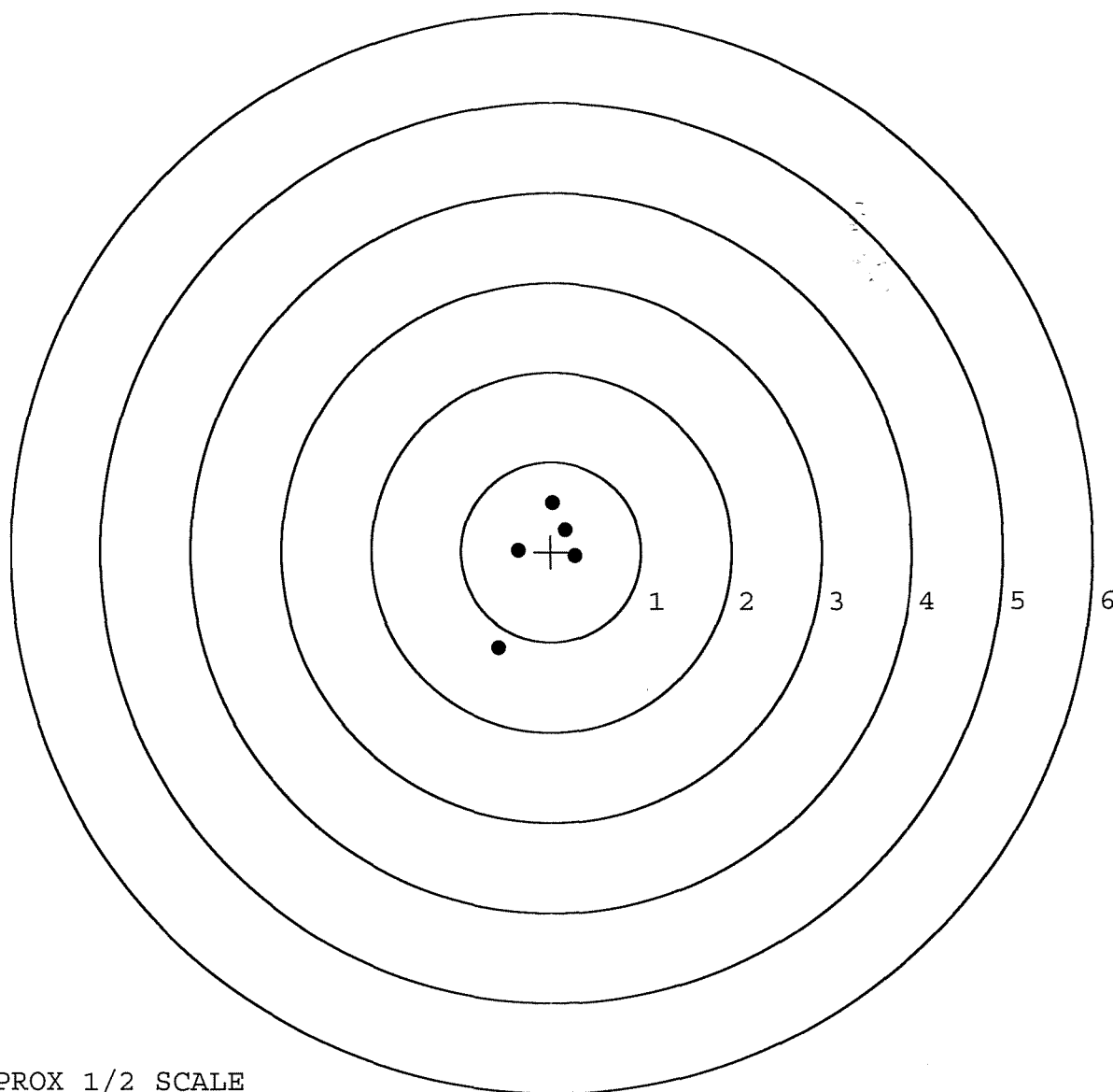
MAX RADIUS: 1.115

MEAN RADIUS: 0.556

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790492. __0

TARGET NUMBER: 2

FILE DATE: 01/28/2002

FILE TIME: 02:23

POINT#	X	Y
1:	-0.576	0.802
2:	-0.365	-0.038
3:	0.070	-0.433
4:	0.364	0.030
5:	0.952	0.160

X CENTROID: 0.089

Y CENTROID: 0.104

POA TO CENTROID: 0.137

HORZ SPREAD: 1.528

VERT SPREAD: 1.235

GROUP SPREAD: 1.657

MIN RADIUS: 0.285

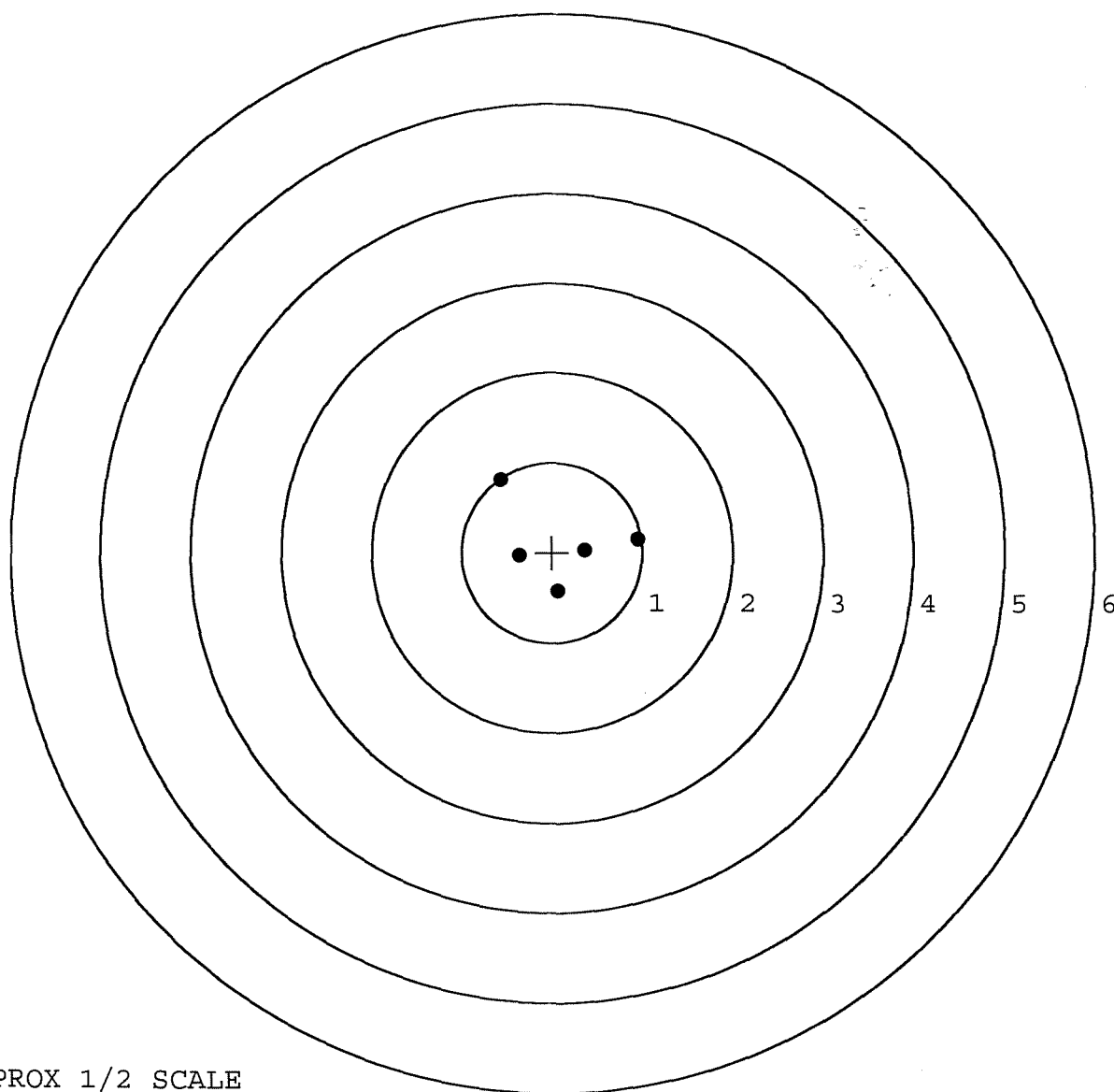
MAX RADIUS: 0.964

MEAN RADIUS: 0.625

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790492

DATE 12/31/01

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.38		2.52	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.50		2.46	
PULL #3	2.45	2.43		2.42	
PULL #4	2.27	2.49		2.54	
PULL #5	2.36	2.57		2.31	
TOTAL	11.96	12.37		12.25	
AVG.	2.39	2.47		2.45	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	2.96		
PULL #2	3.14	3.17		
PULL #3	3.19	3.06		
PULL #4	2.98	3.23		
PULL #5	3.27	3.13		
TOTAL	15.73	15.55		
AVG.	3.15	3.11		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.17	4.06		4.11
PULL #2	4.08	4.19		4.06
PULL #3	3.97	4.11		4.13
PULL #4	4.09	4.01		4.03
PULL #5	4.01	4.03		4.23
TOTAL	20.32	20.40		20.56
AVG.	4.06	4.08		4.11