

E6790495

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Patent Registered Parquet Deposited

SERIAL NO. E6790495	J
ORDER NO. 25716	46

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ORDER 25716

MODEL 700™ M24

UPC



0 47700 25716 7

ORDER 25716

MODEL 700™ M24

UPC



0 47700 25716 7

SERIAL NO.



E6790495

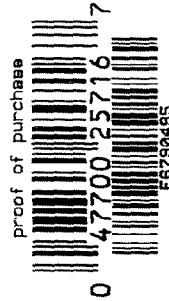
MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46

FORM 1444

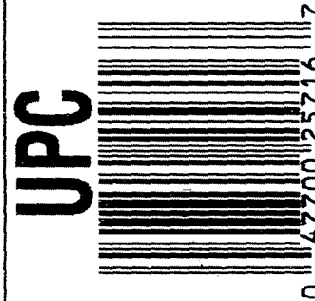


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790495



CONTRACT #

GUN SERIAL # E6790495

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/15/01	KH
600	PROOF		11/15/01	KH
607	CHECK HEADSPACE		11/15/01	KH
610	DIS-ASSEMBLE GUN		11/15/01	KH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 29 2001 OPERATOR	AL
615	ROLLMARK CALIBER		11/30	BJ
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		12/11/01	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/11/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/11/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/11/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/11/01	D.M.

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>6.75</u> <u>6.75</u>	12-17-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.25</u> <u>3.25</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.021</u> <u>.022</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/15	3WT
	K) ASSEMBLE SWIVEL STUDS		12/19/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/19/01	Rep
	M) IRON SIGHT ALIGNMENT		12/19/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/19/01	Rep
640	GALLERY TEST AND TARGET	PASS FAIL	12/16/01	RH
	A) MALFUNCTIONS	PASS FAIL	12/16/01	RH
	B) PIERCED PRIMERS	PASS FAIL	12/16/01	RH
645	INSPECT FOR LIVE AMMO		12/16/01	RH
655	FINAL INSPECTION A) HEADSPACE		12/19/01	Rep
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.47</u> <u>2.42</u> <u>2.42</u> <u>2.44</u>	12/18/01	D.M.
	C) FUNCTION		12/19/01	Rep
660	PACK		12/20/01	DA

SERIAL NUMBER: E6790495. 0

TARGET NUMBER: 1

FILE DATE: 12/16/2001

FILE TIME: 03:19

POINT#	X	Y
1:	-0.110	-0.680
2:	0.311	-0.148
3:	0.327	0.329
4:	0.179	0.432
5:	-0.181	0.524

X CENTROID: 0.105

Y CENTROID: 0.091

POA TO CENTROID: 0.139

HORZ SPREAD: 0.508

VERT SPREAD: 1.204

GROUP SPREAD: 1.206

MIN RADIUS: 0.316

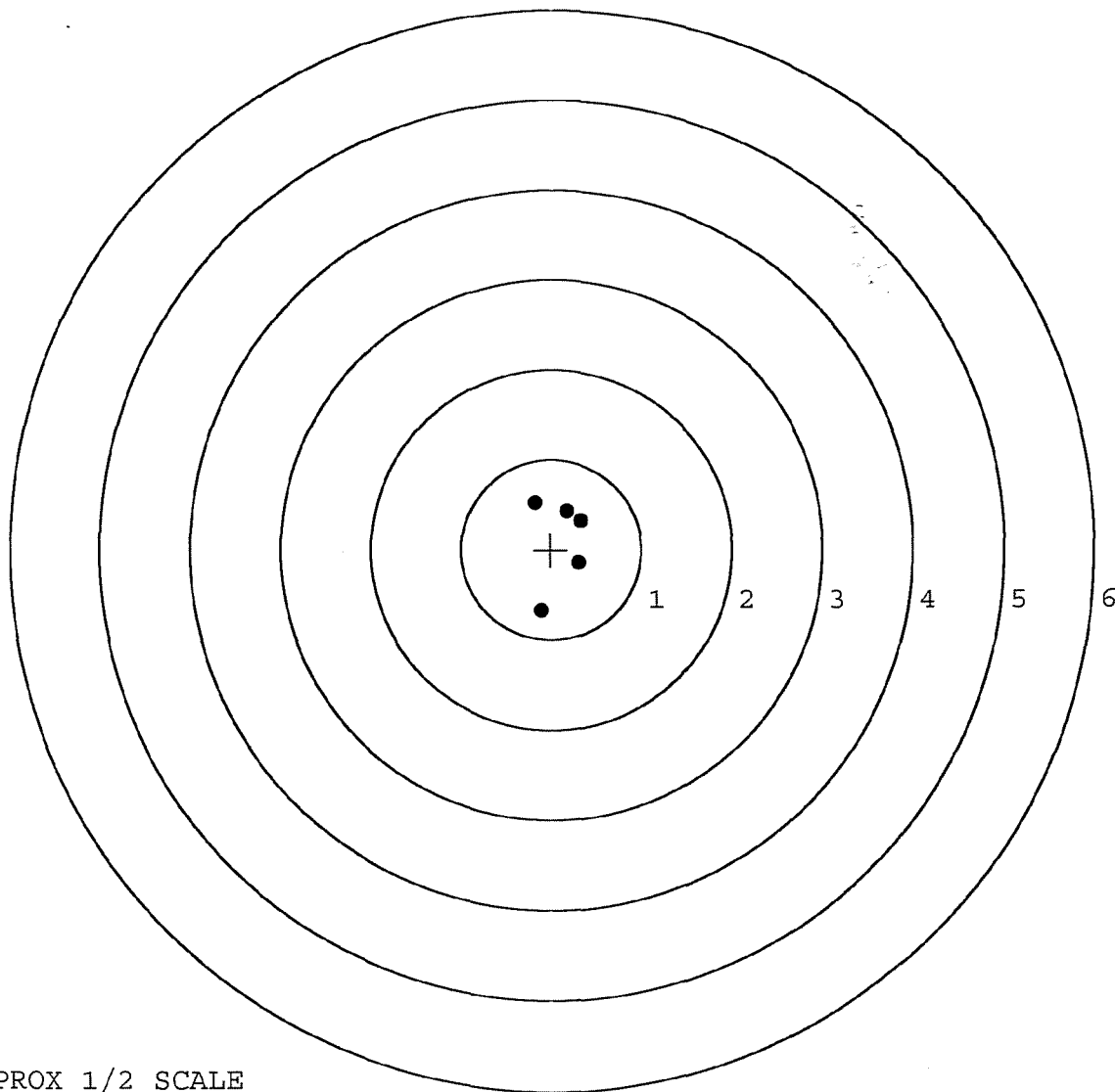
MAX RADIUS: 0.801

MEAN RADIUS: 0.462

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: ~~E~~6790495. __0

TARGET NUMBER: 2

FILE DATE: 12/16/2001

FILE TIME: 03:19

POINT#	X	Y
1:	-0.044	-1.109
2:	-0.109	-0.549
3:	-0.169	-0.239
4:	0.198	-0.169
5:	-0.028	1.115

X CENTROID: -0.030

Y CENTROID: -0.190

POA TO CENTROID: 0.193

HORZ SPREAD: 0.367

VERT SPREAD: 2.224

GROUP SPREAD: 2.224

MIN RADIUS: 0.147

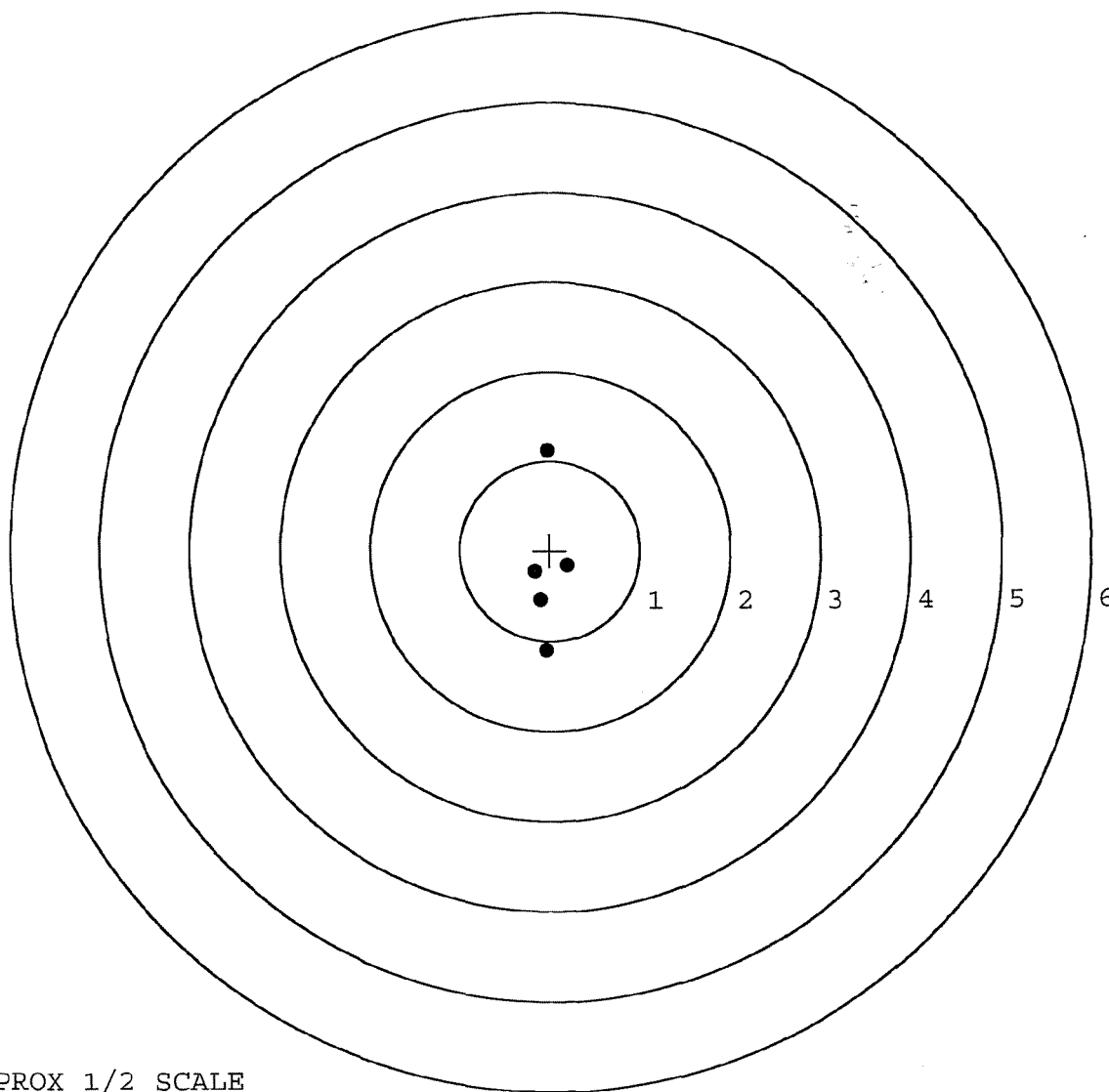
MAX RADIUS: 1.305

MEAN RADIUS: 0.594

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790495

DATE 11/12/01

TESTER B.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.29	2.25	2.52	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.31	2.19	2.49	
PULL #3	2.28	2.30	2.57	
PULL #4	2.22	2.57	2.40	
PULL #5	2.37	2.58	2.37	
TOTAL	1147	1189	1235	
AVG.	2.29	2.37	2.47	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.23	3.05	
PULL #2	3.29	3.04	
PULL #3	3.10	3.16	
PULL #4	3.19	3.28	
PULL #5	3.16	3.20	
TOTAL	1597	1573	
AVG.	3.19	3.14	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.28	4.15		4.31
PULL #2	4.11	4.19		4.30
PULL #3	4.12	4.28		4.27
PULL #4	4.18	4.24		4.16
PULL #5	4.25	4.36		4.13
TOTAL	2094	2122		2117
AVG.	4.18	4.24		4.23