

E6790496

11/11/11

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

SERIAL NO. **E6790496**
 ORDER NO. **25716**

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

31XV

5716 E6790496

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



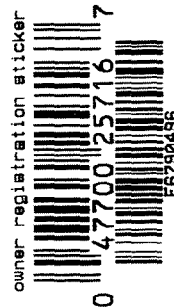
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

ORDER

46 FORM 1444

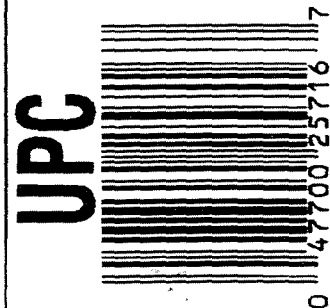


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790496



CONTRACT #

GUN SERIAL # E6790496

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/27/01	eff
600	PROOF		11/27/01	eff
607	CHECK HEADSPACE	MAGNA - FLUX	11/27/01	eff
610	DIS-ASSEMBLE GUN	INSPECTED	11/27/01	eff
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 27 2001 OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/28/01	SB
617	DRILL AND TAP SIGHT HOLES		11/29/01	BWT
620	APPLY COATINGS (BARREL ACTION)		11/30/01	HP
	(BOLT)		11/30/01	HP
625	FINAL ASSEMBLY		12/12/01	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/12/01	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/12/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/12/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/12/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/20/01	Dous

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>5.75</u> <u>5.5</u>	12-18-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.25</u> <u>3.25</u>	12-18-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	12-18-01	EK
	J) ASSEMBLE STOCK		12-16-01	REH
	K) ASSEMBLE SWIVEL STUDS		12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	REP
	M) IRON SIGHT ALIGNMENT		12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/20/01	✓
	A) MALFUNCTIONS	PASS FAIL	12/20/01	✓
	B) PIERCED PRIMERS	PASS FAIL	12/20/01	✓
645	INSPECT FOR LIVE AMMO		12/20/01	✓
655	FINAL INSPECTION A) HEADSPACE		12/20/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.35</u> <u>2.25</u> <u>2.29</u> <u>2.19</u> <u>2.23</u>	12/18/01	D.M.
	C) FUNCTION		12/20/01	REP
660	PACK		12/20/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790496

DATE 11/1/01

TESTER DM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.56	2.27		2.05	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.44	2.28		2.07	
PULL #3	2.48	2.31		2.04	
PULL #4	2.39	2.30		2.05	
PULL #5	2.41	2.10		2.03	
TOTAL	12.28	11.26		10.24	
AVG.	2.46	2.25		2.05	

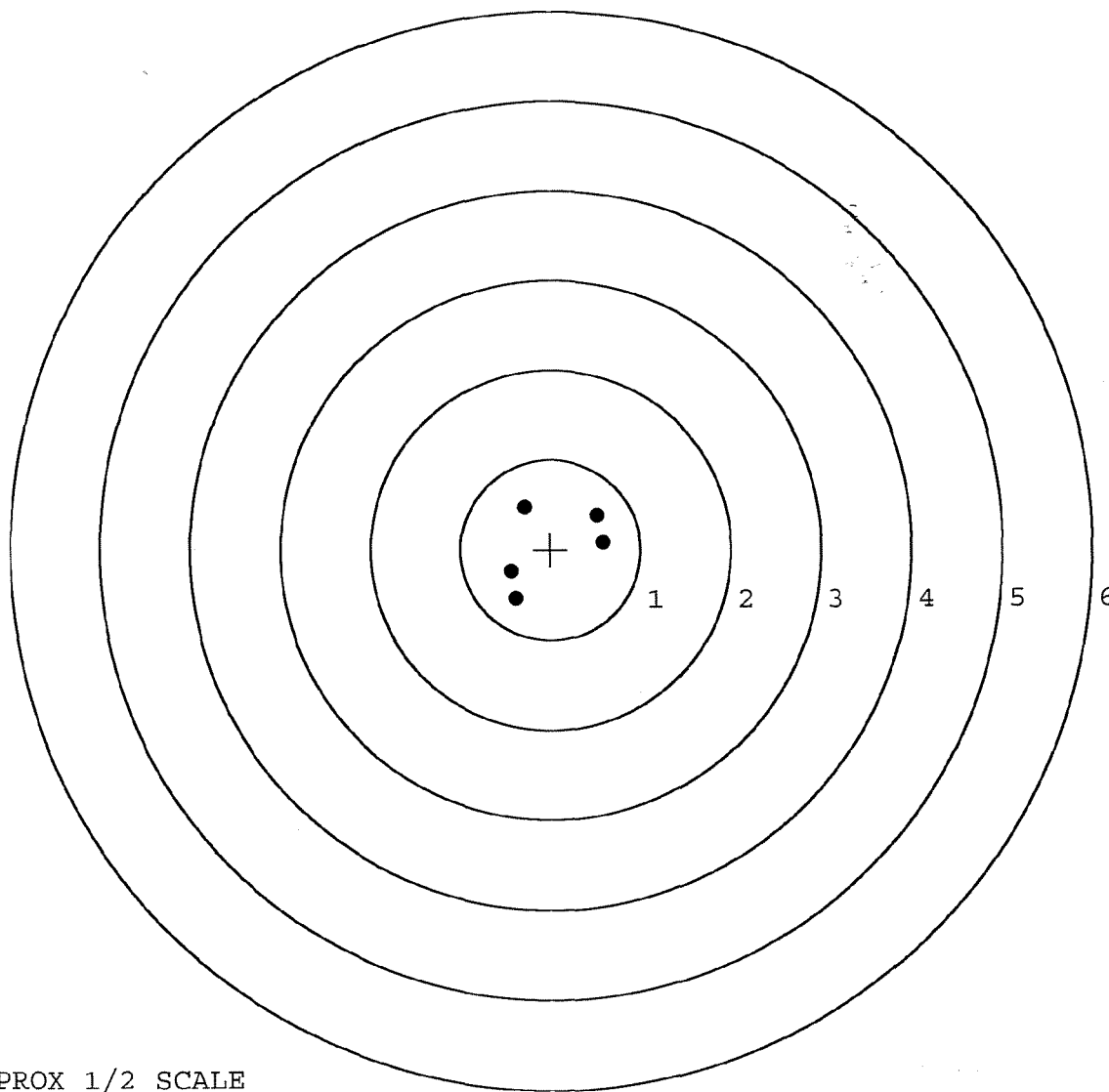
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.08		
PULL #2	3.16	2.99		
PULL #3	3.00	3.04		
PULL #4	3.10	2.97		
PULL #5	3.07	3.06		
TOTAL	15.52	15.14		
AVG.	3.10	3.03		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.23	4.13		4.46
PULL #2	4.22	4.11		4.37
PULL #3	4.17	4.27		4.32
PULL #4	4.17	4.08		4.38
PULL #5	4.16	4.14		4.35
TOTAL	20.95	20.73		21.88
AVG.	4.19	4.15		4.38

SERIAL NUMBER: R6790496. __0
TARGET NUMBER: 2
FILE DATE: 12/17/2001
FILE TIME: 12:03

POINT#	X	Y
1:	0.587	0.083
2:	0.515	0.381
3:	-0.288	0.469
4:	-0.438	-0.242
5:	-0.387	-0.542

X CENTROID: -0.002
Y CENTROID: 0.030
POA TO CENTROID: 0.030
HORZ SPREAD: 1.025
VERT SPREAD: 1.011
GROUP SPREAD: 1.291
MIN RADIUS: 0.514
MAX RADIUS: 0.689
MEAN RADIUS: 0.589
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: R6790496. 0

TARGET NUMBER: 1

FILE DATE: 12/17/2001

FILE TIME: 12:03

POINT#	X	Y
1:	0.480	0.236
2:	0.358	-0.501
3:	0.590	-0.853
4:	-0.060	-0.086
5:	-0.086	1.112

X CENTROID: 0.256

Y CENTROID: -0.018

POA TO CENTROID: 0.257

HORZ SPREAD: 0.676

VERT SPREAD: 1.965

GROUP SPREAD: 2.078

MIN RADIUS: 0.324

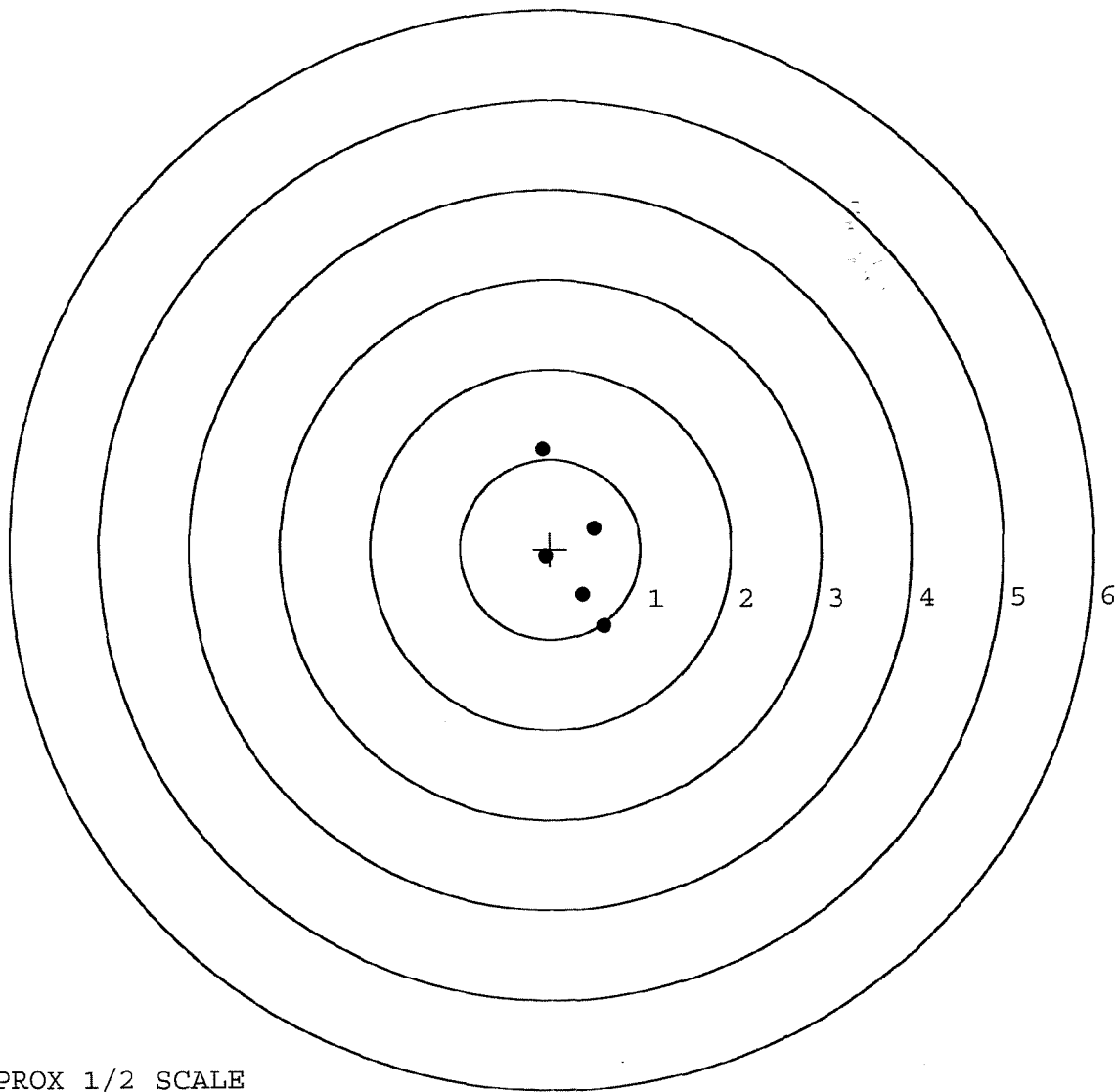
MAX RADIUS: 1.181

MEAN RADIUS: 0.647

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE