

UPC



E6374567

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374567
28 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.089
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .211667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .229617

THE AMR FOR THIS RIFLE IS: .7763

CENTROIDAL DISTANCES

0 TO 1	.570646
1 TO 2	.49582
1 TO 3	.528736

1

2

<----POA

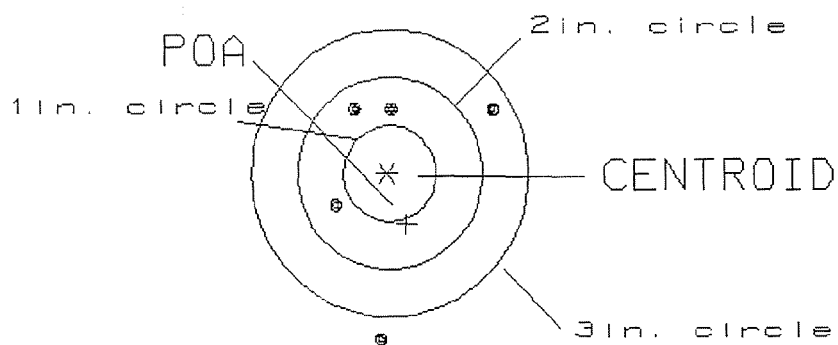
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .571
 MIN RADIUS : .686
 MEAN RADIUS : 1.023
 MAX RADIUS : 1.685
 CENTROID X : -.214
 CENTROID Y : .529

28 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374567.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.71
 VS= 2.38
 GS= 2.62

0
 3
 4

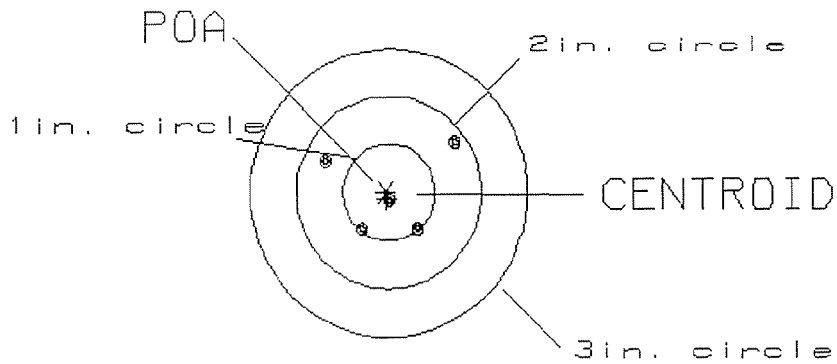
PATTERN #: 2

POA TO CENTROID: .079
 MIN RADIUS : .073
 MEAN RADIUS : .558
 MAX RADIUS : .901
 CENTROID X : -.008
 CENTROID Y : .078

28 Oct 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.42
 VS= .99
 GS= 1.44

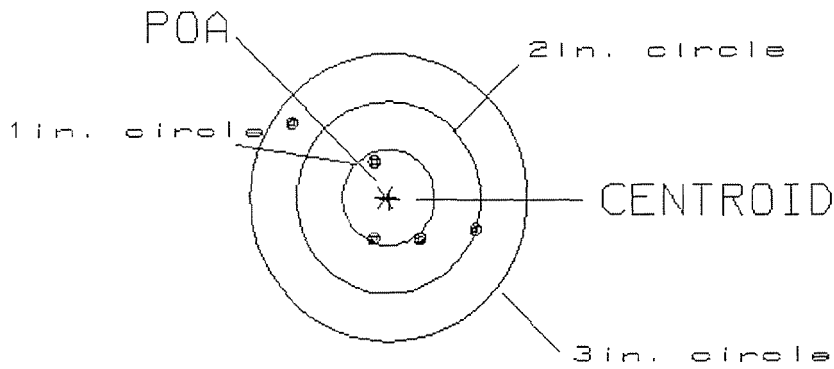
1
 5
 5

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .052
 MIN RADIUS : .390
 MEAN RADIUS : .748
 MAX RADIUS : 1.317
 CENTROID X : -.045
 CENTROID Y : .028

28 Oct 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

MS= 2.01

2

VS= 1.24

3

GS= 2.31

5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374567
23 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.002$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.132$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.132015$

THE AMR FOR THIS RIFLE IS: 1.344

CENTROIDAL DISTANCES

Ø TO	1	$.122413$
1 TO	2	$.174771$
1 TO	3	$.0523259$

$2 \text{ } ^{\circ}$
+ <----POA

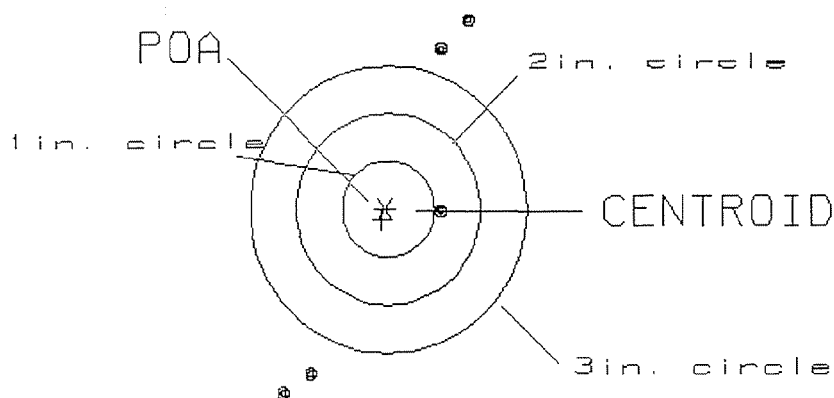
PATTERN #: 1

POA TO CENTROID: .122
 MIN RADIUS : .535
 MEAN RADIUS : 1.699
 MAX RADIUS : 2.222
 CENTROID X : .036
 CENTROID Y : .117

23 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374567

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.99
 VS= 3.65
 GS= 4.33

0
 1
 1

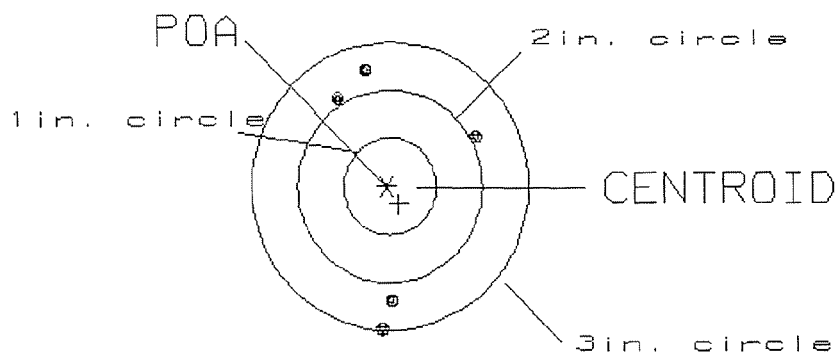
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .224
 1IN RADIUS : 1.097
 MEAN RADIUS : 1.218
 MAX RADIUS : 1.534
 CENTROID X : -.125
 CENTROID Y : .185

23 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374567

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.54
 VS= 2.72
 GS= 2.72

0
 0
 4

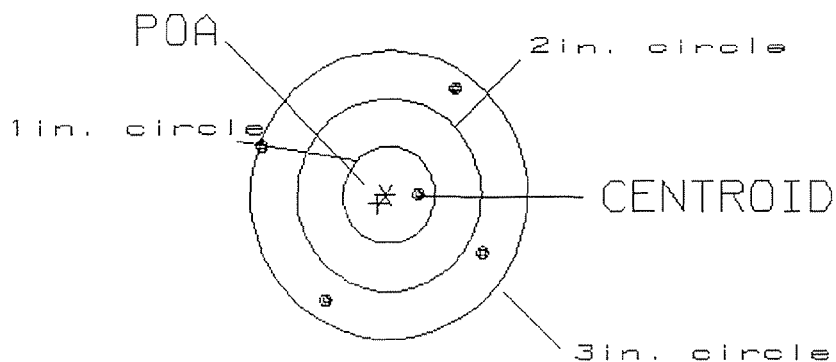
PATTERN #: 03

POA TO CENTROID: .125
 MIN RADIUS : .297
 MEAN RADIUS : 1.114
 MAX RADIUS : 1.472
 CENTROID X : .083
 CENTROID Y : .094

23 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374567

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.44
 VS= 2.22
 GS= 2.67

1
 1
 5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E637 4567

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	11-23-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-22-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.021</u>	10-23-97	CL
	J) ASSEMBLE STOCK		10-22-97	FW
	K) ASSEMBLE SWIVEL STUDS		11/7/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-22-97	FW
	M) IRON SIGHT ALIGNMENT		10-22-97	FW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-22-97	FW
640	GALLERY TEST AND TARGET	L 70 R 80	10/23/97 10/28/97	LT
	A) MALFUNCTIONS		10/23/97 10/28/97	CLT
	B) PIERCED PRIMERS		10/23/97 10/28/97	LT
645	INSPECT FOR LIVE AMMO		10/23/97 10/28/97	PB LT
655	FINAL INSPECTION A) HEADSPACE		11/7/97	TRP
	B) TRIGGER PULL	<u>2.36</u> <u>2.46</u> <u>2.44</u> <u>2.65</u> <u>2.57</u>	10-31-97	CK
	C) FUNCTION		11/7/97	TRP
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6374567

DATE 10-20-97

TESTER DD

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.40	2.41	2.39		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.43	2.42		
PULL #3	2.59	2.57	2.51		
PULL #4	2.52	2.54	2.45		
PULL #5	2.53	2.32	2.60		
TOTAL	12.6	12.4	12.37		
AVG.	2.52	2.49	2.47		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.04	3.20		
PULL #2	3.16	3.23		
PULL #3	3.04	3.19		
PULL #4	3.10	3.20		
PULL #5	3.23	2.97		
TOTAL	15.57	15.79		
AVG.	3.11	3.15		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.19		3.93
PULL #2	3.98	3.96		4.15
PULL #3	4.09	4.12		3.95
PULL #4	4.18	4.10		3.94
PULL #5	4.13	3.98		3.99
TOTAL	20.48	20.35		19.96
AVG.	4.09	4.07		3.99

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
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46 ORDER NO.
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MODEL 700™ M24

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SERIAL NO.



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