

UPC



E6374568

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400118278

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY *

6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374568
13 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .146667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0843333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .169184

THE AMR FOR THIS RIFLE IS: 1.172

CENTROIDAL DISTANCES

0 TO 1	.2317
1 TO 2	.548082
1 TO 3	.28842

1 3
+ <----POA
2

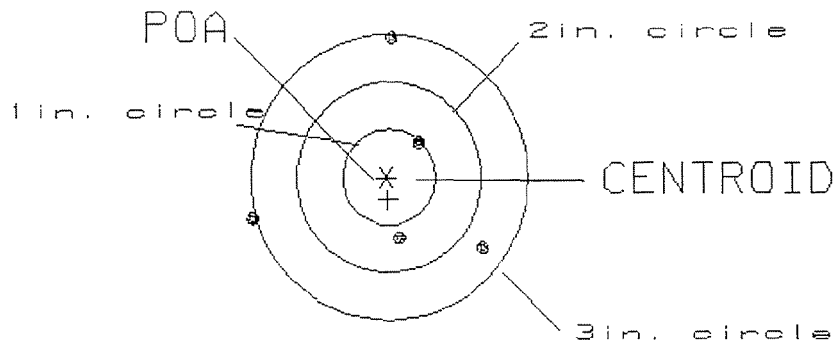
PATTERN #: 1

POA TO CENTROID: .232
 MIN RADIUS : .515
 MEAN RADIUS : 1.075
 MAX RADIUS : 1.516
 CENTROID X : -.018
 CENTROID Y : .231

13 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374568

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.46

0

VS= 2.15

2

GS= 2.48

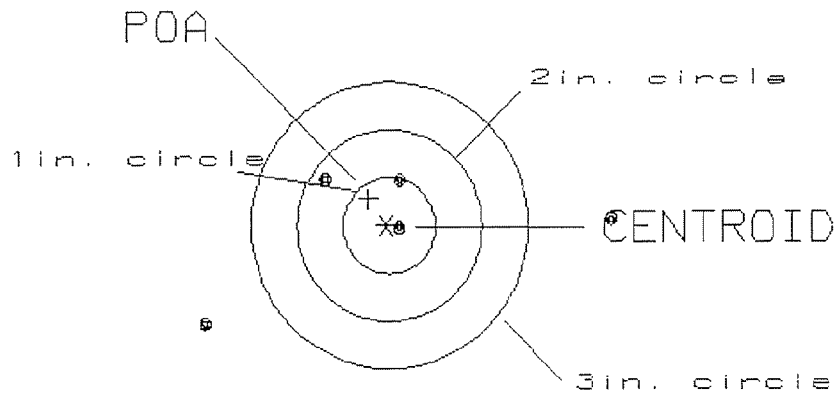
4

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .336
 MIN RADIUS : .113
 MEAN RADIUS : 1.228
 MAX RADIUS : 2.444
 CENTROID X : .195
 CENTROID Y : -.274

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.46
 VS= 1.55
 GS= 4.60

1
 3
 3

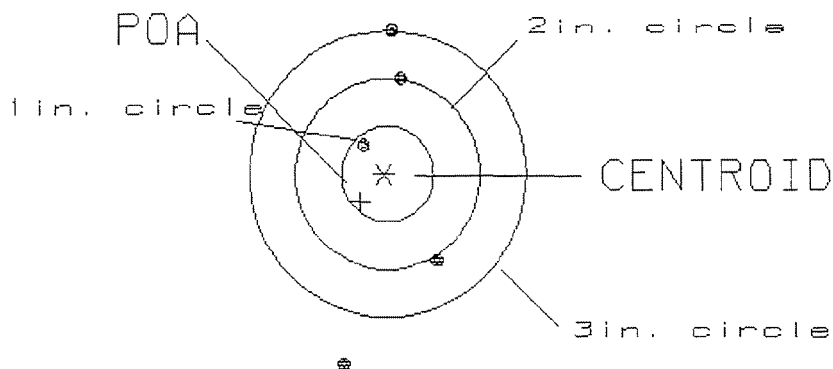
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .396
 MIN RADIUS : .415
 MEAN RADIUS : 1.212
 MAX RADIUS : 2.079
 CENTROID X : .263
 CENTROID Y : .296

13 Nov 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.06

1

VS= 3.52

1

GS= 3.57

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374568

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>6</u> <u>6</u>	11-7-97	DB
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-7-97	DB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.022</u>	11-7-97	DB
	J) ASSEMBLE STOCK		11-4-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-4-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-4-97	CR
	M) IRON SIGHT ALIGNMENT		11-4-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-4-97	CR
640	GALLERY TEST AND TARGET	476 R74	11/13/97	CK
	A) MALFUNCTIONS		11/13/97	CK
	B) PIERCED PRIMERS		11/13/97	CK
645	INSPECT FOR LIVE AMMO		11/13/97	PB
655	FINAL INSPECTION A) HEADSPACE		12-4-97	CK
	B) TRIGGER PULL	<u>2.41</u> <u>2.53</u> <u>2.52</u> <u>2.52</u> <u>2.39</u>	11-26-97	CR
	C) FUNCTION		12-4-97	CK
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6374568

DATE 10-10-97

TESTER CLC

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.47	2.30		2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.30	2.67		2.44	
PULL #3	2.41	2.71		2.46	
PULL #4	2.41	2.41		2.46	
PULL #5	2.49	2.68		2.55	
TOTAL	12.08	12.77		12.38	
AVG.	2.416	2.554		2.476	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.30	2.86		
PULL #2	3.28	3.11		
PULL #3	3.12	2.83		
PULL #4	3.38	3.03		
PULL #5	3.24	2.96		
TOTAL	16.32	14.78		
AVG.	3.264	2.956		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	4.20		3.76
PULL #2	4.31	3.97		3.72
PULL #3	4.04	3.99		3.85
PULL #4	4.30	4.19		3.83
PULL #5	4.07	4.01		3.94
TOTAL	20.94	20.36		19.1
AVG.	4.188	4.072		3.82

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

VERY IMPORTANT!
Instruction Book
attached to assure
safe use of this
rifle.

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46

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