

UPC



E6374569

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN. CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374569
14 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.303$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0253333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.304057$

THE AMR FOR THIS RIFLE IS: 1.079

CENTROIDAL DISTANCES

0 TO 1	.404665
1 TO 2	.349046
1 TO 3	.284918

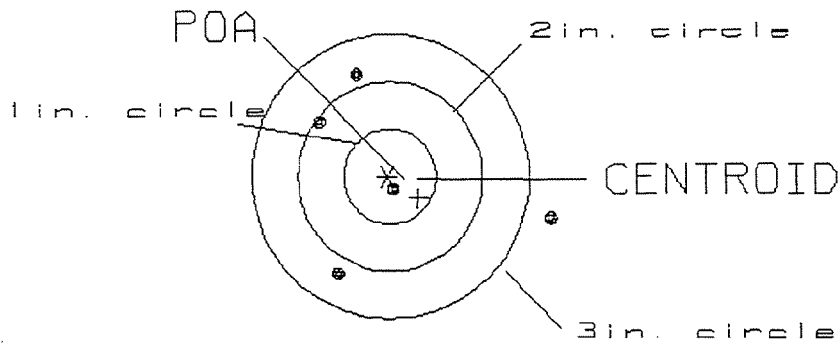
1
2 3 + <----POA

PATTERN #: 1
 POA TO CENTROID: .405
 MIN RADIUS : .087
 MEAN RADIUS : 1.042
 MAX RADIUS : 1.820
 CENTROID X : -.335
 CENTROID Y : .227

14 Nov 1997

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CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.56
 VS= 2.11
 GS= 2.75

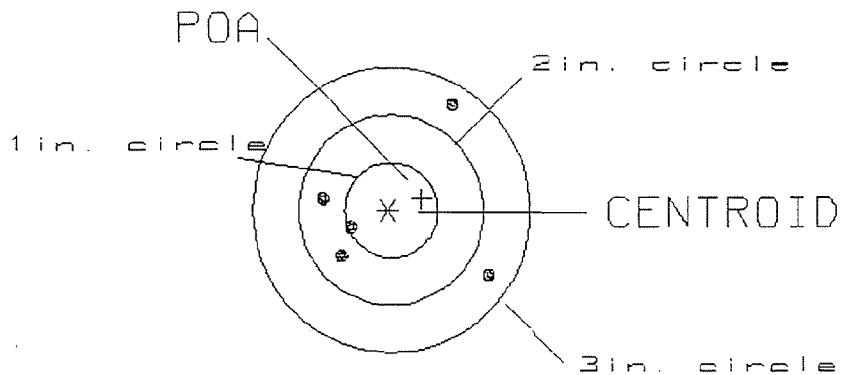
1
 2
 4

PATTERN #: 2
 POA TO CENTROID: .382
 MIN RADIUS : .479
 MEAN RADIUS : .896
 MAX RADIUS : 1.353
 CENTROID X : -.362
 CENTROID Y : -.121

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.75
 VS= 1.80
 GS= 2.03

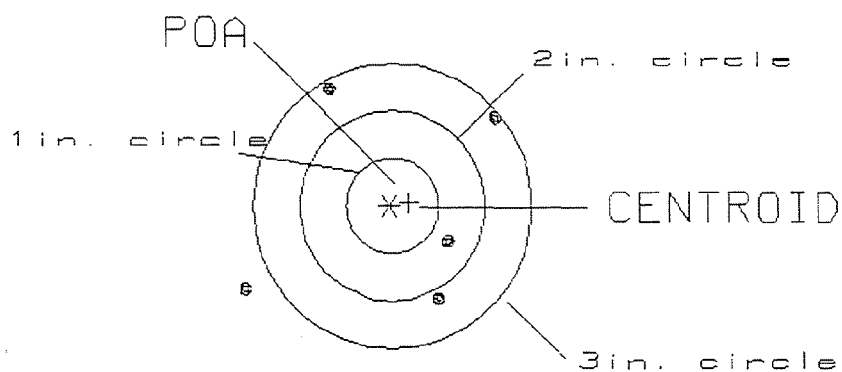
1
 3
 5

PATTERN #: 3
 POA TO CENTROID: .214
 MIN RADIUS : .746
 MEAN RADIUS : 1.299
 MAX RADIUS : 1.789
 CENTROID X : -.212
 CENTROID Y : -.030

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.72
 US= 2.17
 GS= 3.26

0
 1
 4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374569

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	11-19-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-19-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.022</u>	11-19-97	CR
	J) ASSEMBLE STOCK		10-29-97	RW
	K) ASSEMBLE SWIVEL STUDS		11-11-97	C/L
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-29-97	RW
	M) IRON SIGHT ALIGNMENT		10-29-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-29-97	RW
640	GALLERY TEST AND TARGET	L R	11/14/97	PB
	A) MALFUNCTIONS		11/14/97	PB
	B) PIERCED PRIMERS		11/14/97	PB
645	INSPECT FOR LIVE AMMO		11/14/97	DM
655	FINAL INSPECTION A) HEADSPACE		11-19-97	C/L
	B) TRIGGER PULL	<u>2.48</u> <u>2.50</u> <u>2.51</u> <u>2.56</u> <u>2.60</u>	11/19/97	TM
	C) FUNCTION		11-19-97	C/L
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6374569

DATE 10-29-97

TESTER TPP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.63	2.54	2.63		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.66	2.52	2.66		
PULL #3	2.59	2.40	2.69		
PULL #4	2.70	2.53	2.65		
PULL #5	2.67	2.58	2.72		
TOTAL	13.25	12.57	13.35		
AVG.	2.65	2.51	2.67		

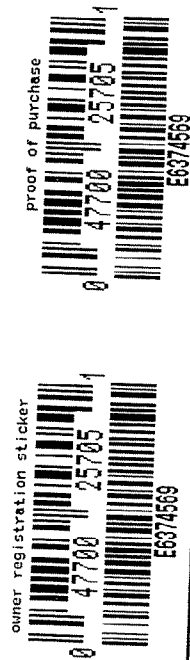
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	2.91		
PULL #2	3.07	2.99		
PULL #3	2.95	2.95		
PULL #4	2.97	2.99		
PULL #5	3.06	2.90		
TOTAL	15.13	14.74		
AVG.	3.02	2.94		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	4.21		3.95
PULL #2	4.11	4.17		4.13
PULL #3	4.21	4.21		4.17
PULL #4	4.24	3.99		4.19
PULL #5	3.99	4.25		4.21
TOTAL	20.66	20.83		20.65
AVG.	4.13	4.16		4.13

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

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46 ORDER NO
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MODEL 700™ M24

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