

UPC



E6374572

ALL SUBJECT TO PROTECTIVE ORDER

M2400118326

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374572  
16 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS:  $-.201667$   
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS:  $-.376333$   
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS:  $.426962$

THE AMR FOR THIS RIFLE IS:  $1.295$

# CENTROIDAL DISTANCES

|      |   |         |
|------|---|---------|
| 0 TO | 1 | .281832 |
| 1 TO | 2 | .561956 |
| 1 TO | 3 | .51291  |

1 + <----POA  
3  
2

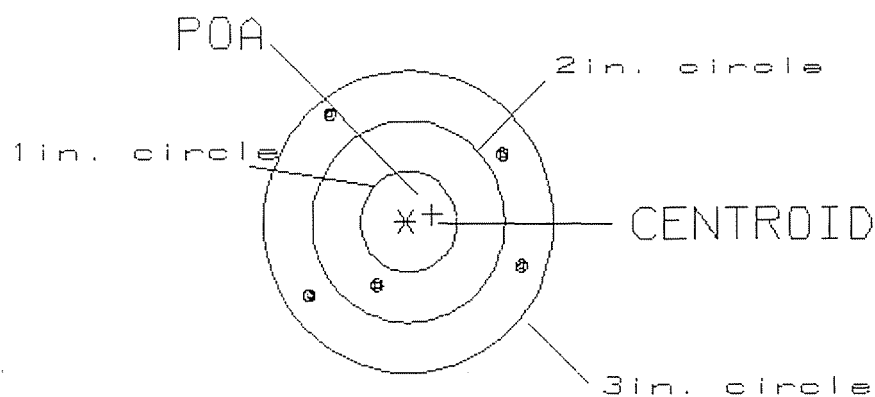
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .282  
 MIN RADIUS : .742  
 MEAN RADIUS : 1.168  
 MAX RADIUS : 1.369  
 CENTROID X : -.273  
 CENTROID Y : -.070

16 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6374572

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 2.26

0

VS= 1.85

1

GS= 2.51

5

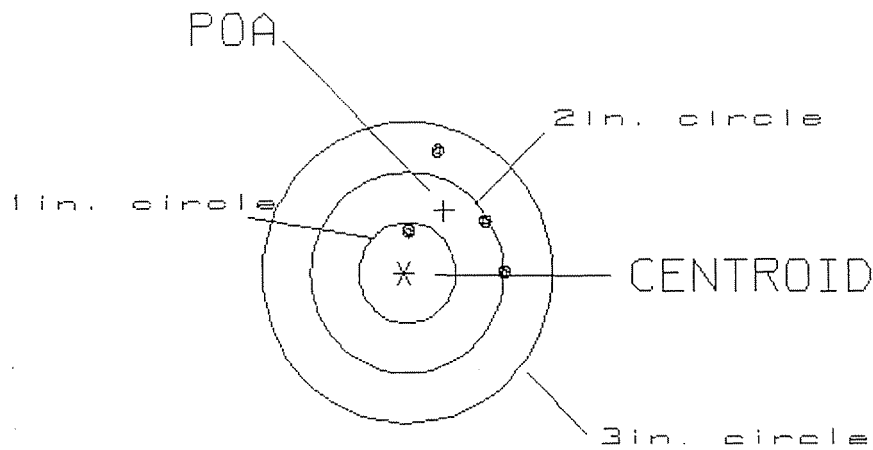
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .739  
 MIN RADIUS : .415  
 MEAN RADIUS : 1.345  
 MAX RADIUS : 3.078  
 CENTROID X : -.410  
 CENTROID Y : -.615

16 Dec 1997

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# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 3.21

1

VS= 3.38

2

GS= 4.22

4

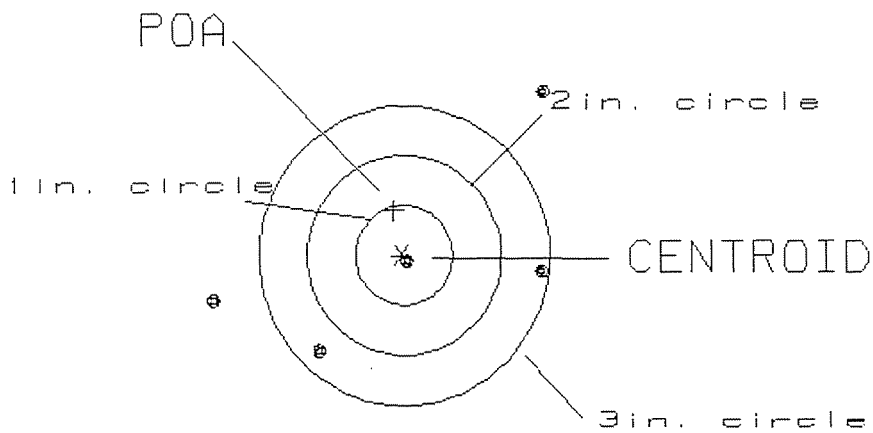
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .450  
 MIN RADIUS : .071  
 MEAN RADIUS : 1.373  
 MAX RADIUS : 2.111  
 CENTROID X : .078  
 CENTROID Y : -.444

16 Dec 1997

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# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 3.38

1

VS= 2.53

1

GS= 3.90

3

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6374572

DATE 12-3-97

TESTER DB

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |                 | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|-----------------|------------------------------------------------------------------------|
| PULL #1 | 2.50             | 2.27                     | 2.25                           | <del>2.25</del> | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.21             | 2.21                     | 2.58                           |                 |                                                                        |
| PULL #3 | 2.48             | 2.50                     | 2.55                           |                 |                                                                        |
| PULL #4 | 2.32             | 2.41                     | 2.58                           |                 |                                                                        |
| PULL #5 | 2.48             | 2.41                     | 2.36                           |                 |                                                                        |
| TOTAL   | 11.99            | 11.80                    | 12.32                          |                 |                                                                        |
| AVG.    | 2.39             | 2.36                     | 2.46                           |                 |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.14             | 3.32                     |  |          |
| PULL #2 | 3.10             | 3.34                     |  |          |
| PULL #3 | 3.08             | 3.29                     |  |          |
| PULL #4 | 3.14             | 3.38                     |  |          |
| PULL #5 | 3.18             | 3.42                     |  |          |
| TOTAL   | 15.64            | 16.75                    |  |          |
| AVG.    | 3.12             | 3.35                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.10             | 4.05                     |                                | 4.06                                 |
| PULL #2 | 4.12             | 4.38                     |                                | 4.08                                 |
| PULL #3 | 4.32             | 4.42                     |                                | 4.19                                 |
| PULL #4 | 4.24             | 4.66                     |                                | 4.46                                 |
| PULL #5 | 4.45             | 4.50                     |                                | 4.54                                 |
| TOTAL   | 21.23            | 22.01                    |                                | 21.33                                |
| AVG.    | 4.24             | 4.40                     |                                | 4.26                                 |

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6374572

| OP. #        | OPERATION NAME                                                 | READINGS | DATE | INITIAL |
|--------------|----------------------------------------------------------------|----------|------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          |      |         |
| 600          | PROOF                                                          |          |      |         |
| 607          | CHECK HEADSPACE                                                |          |      |         |
| 610          | DIS-ASSEMBLE GUN                                               |          |      |         |
| 612          | MAGNAFLUX BARREL<br>ACTION                                     |          |      |         |
|              | MAGNAFLUX BOLT                                                 |          |      |         |
| 615          | ROLLMARK CALIBER                                               |          |      |         |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          |      |         |
| 618          | POLISH BARREL                                                  |          |      |         |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          |      |         |
|              | (BOLT)                                                         |          |      |         |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          |      |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          |      |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          |      |         |
|              | D) OIL FIRING PIN<br>ASSEMBLY                                  |          |      |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |      |         |

| #     | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 625   | F) SAFETY ON FORCE                                                       | <u>5</u> <u>5</u> <u>6</u>                                  | 12-17-97 | CR      |
| CONT. | G) SAFETY OFF FORCE                                                      | <u>3</u> <u>3</u> <u>3</u>                                  | 12-17-97 | CR      |
|       | H) TRIGGER PULL<br>TEST AND<br>RETAINABILITY                             |                                                             |          |         |
|       | I) FIRING PIN INDENT                                                     | <u>.022</u> <u>.022</u> <u>.023</u>                         | 12-17-97 | CR      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 12-17-97 | CR      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             |          |         |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 12-17-97 | CR      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 12-17-97 | CR      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND<br>PLACE IN NUMBERED<br>CONTAINER |                                                             | 12-17-97 | CR      |
| 640   | GALLERY TEST AND<br>TARGET                                               | L-46 R 104                                                  | 12-16-97 | D/B     |
|       | A) MALFUNCTIONS                                                          |                                                             | 12-16-97 | D/B     |
|       | B) PIERCED PRIMERS                                                       |                                                             | 12-16-97 | D/B     |
| 645   | INSPECT FOR LIVE<br>AMMO                                                 |                                                             | 12-16-97 | D/B DE  |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             |          |         |
|       | B) TRIGGER PULL                                                          | <u>2.41</u> <u>2.44</u> <u>2.42</u> <u>2.41</u> <u>2.41</u> | 12-17-97 | CR      |
|       | C) FUNCTION                                                              |                                                             |          |         |
| 660   | PACK                                                                     |                                                             |          |         |

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

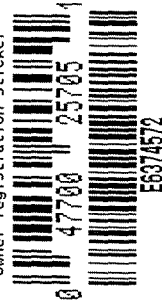
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

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SERIAL NO.



E6374572

ORDER 25705

MODEL 700™ M24

UPC



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MODEL 700™ M24

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Remington®

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

|     |     |    |   |   |
|-----|-----|----|---|---|
| SER | E66 | 46 | 2 | 1 |
|     |     |    |   |   |

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