

UPC



E6374587

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374587
24 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.153
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .211333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .260904

THE AMR FOR THIS RIFLE IS: 1.212

CENTROIDAL DISTANCES

0 TO 1	.400975
1 TO 2	.24737
1 TO 3	.215393

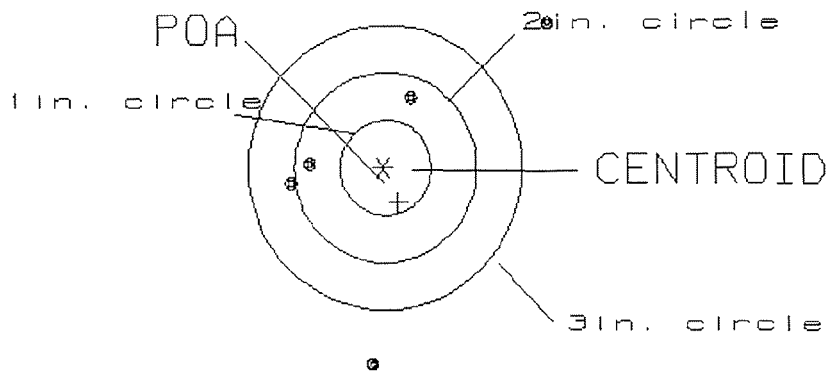
1
2
3
+ <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .400
 MIN RADIUS : .804
 MEAN RADIUS : 1.417
 MAX RADIUS : 2.301
 CENTROID X : -.166
 CENTROID Y : .365

24 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374587

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.80
 VS= 3.56
 GS= 4.03

0
 2
 3

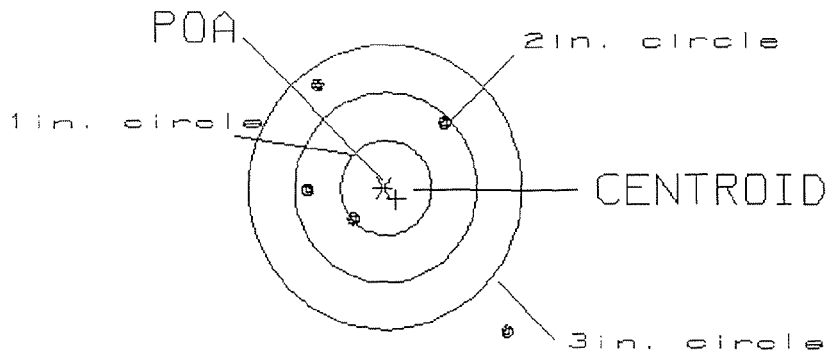
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .184
 MIN RADIUS : .481
 MEAN RADIUS : 1.137
 MAX RADIUS : 2.021
 CENTROID X : -.140
 CENTROID Y : .119

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.28

1

VS= 2.60

3

GS= 3.34

4

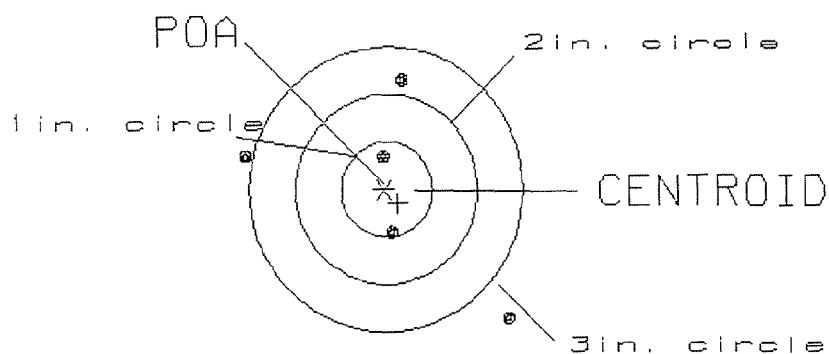
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .214
 1IN RADIUS : .342
 MEAN RADIUS : 1.082
 MAX RADIUS : 1.875
 CENTROID X : -.153
 CENTROID Y : .150

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.88

2

VS= 2.43

2

GS= 3.31

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # A374587

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>4</u>	10-28-97	CLC
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-28-97	CLC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	10-28-97	CLC
	J) ASSEMBLE STOCK		10-17-97	RW
	K) ASSEMBLE SWIVEL STUDS		11/10/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-17-97	RW
	M) IRON SIGHT ALIGNMENT		10-17-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-17-97	RW
640	GALLERY TEST AND TARGET	L 75 R 75	10/24/97	PB.
	A) MALFUNCTIONS		10/24/97	PB.
	B) PIERCED PRIMERS		10/24/97	PB.
645	INSPECT FOR LIVE AMMO		10/24/97	CLC
655	FINAL INSPECTION A) HEADSPACE		11/10/97	TRP
	B) TRIGGER PULL	<u>2.69</u> <u>2.61</u> <u>2.69</u> <u>2.68</u> <u>2.68</u>	11-5-97	CR
	C) FUNCTION		11/10/97	RP
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374587

DATE 10-17-97

TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.76	2.67	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.37	2.77	2.76	
PULL #3	2.66	2.71	2.75	
PULL #4	2.63	2.78	2.76	
PULL #5	2.63	2.60	2.59	
TOTAL	12.87	13.62	13.53	
AVG.	2.57	2.72	2.71	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.00	2.92	
PULL #2	3.09	3.09	
PULL #3	2.98	3.05	
PULL #4	2.93	3.00	
PULL #5	3.08	2.91	
TOTAL	15.08	14.97	
AVG.	3.02	2.99	

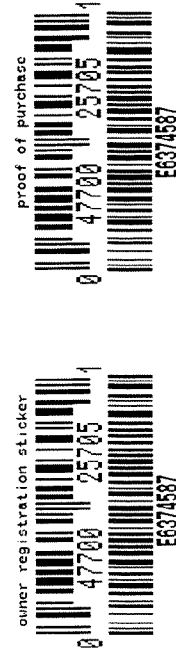
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	3.98		4.02
PULL #2	4.05	4.04		4.06
PULL #3	4.01	4.09		4.18
PULL #4	4.08	4.02		4.03
PULL #5	4.04	4.14		4.15
TOTAL	20.18	20.27		20.44
AVG.	4.04	4.05		4.09

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Déposée

SERIAL NO.
E6374587

46 ORDER NO.
25705

19RR

5705 E6374587

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