

UPC



E6374598

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

REMINGTON-UMC, INC. HARTFORD, CT 06105

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374598
15 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0276667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0396667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0483621

THE AMR FOR THIS RIFLE IS: 1.252

CENTROIDAL DISTANCES

0 TO 1	.340001
1 TO 2	.63402
1 TO 3	.279016

2

3+

1

<----POA

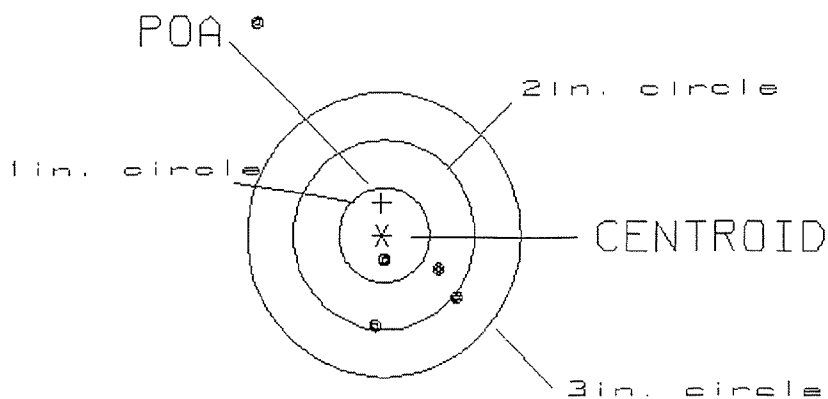
PATTERN #: 1

POA TO CENTROID: .340
 MIN RADIUS : .241
 MEAN RADIUS : 1.132
 MAX RADIUS : 2.662
 CENTROID X : .001
 CENTROID Y : -.340

15 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374598

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.18
 VS= 3.25
 GS= 3.67

1
 3
 4

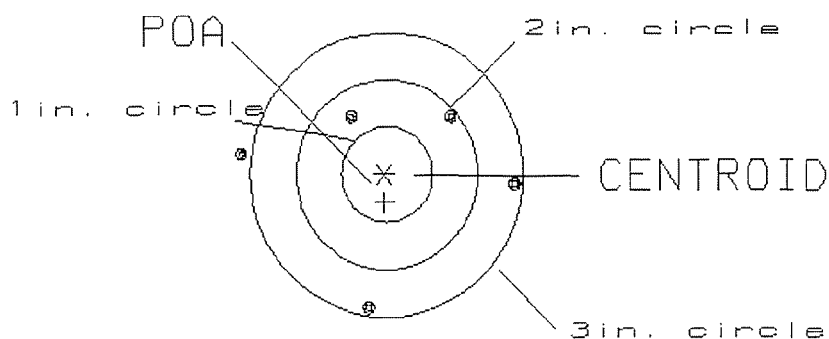
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .294
 MIN RADIUS : .689
 MEAN RADIUS : 1.194
 MAX RADIUS : 1.567
 CENTROID X : -.004
 CENTROID Y : .294

15 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG374598

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.97

0

VS= 2.00

2

GS= 2.99

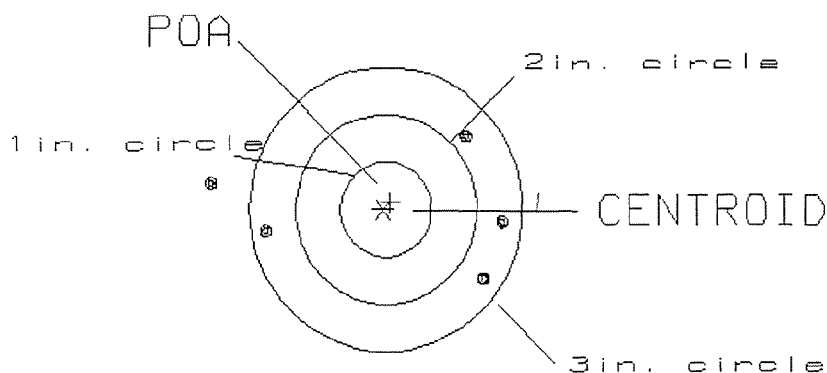
4

PATTERN #: 030
 POA TO CENTROID: .108
 MIN RADIUS : 1.158
 MEAN RADIUS : 1.430
 MAX RADIUS : 1.982
 CENTROID X : -.080
 CENTROID Y : -.073

15 Nov 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.27

0

VS= 1.53

0

GS= 3.29

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6374598

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>5</u> <u>5</u>	11-14-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-14-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.022</u>	11-14-97	CR
	J) ASSEMBLE STOCK		11-12-97	RW
	K) ASSEMBLE SWIVEL STUDS		11-17-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-12-97	RW
	M) IRON SIGHT ALIGNMENT		11-12-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-12-97	RW
640	GALLERY TEST AND TARGET	LS5 R.95	11/15/97	TM
	A) MALFUNCTIONS		11/15/97	TM
	B) PIERCED PRIMERS		11/15/97	TM
645	INSPECT FOR LIVE AMMO		11/15/97	TM DB
655	FINAL INSPECTION A) HEADSPACE		11-19-97	CK
	B) TRIGGER PULL	<u>2.50</u> <u>2.47</u> <u>2.37</u> <u>2.28</u> <u>2.25</u>	11-17-97	CR
	C) FUNCTION		11-19-97	CK
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# $\pm$.50#

3.00# $\pm$.75#

4.00# $\pm$ 1.00#

SERIAL NO. E6374598

DATE 11-5-97

TESTER TAM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.47	2.42	2.56	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.40	2.60	
PULL #3	2.63	2.59	2.40	
PULL #4	2.59	2.68	2.36	
PULL #5	2.68	2.62	2.67	
TOTAL	12.86	12.71	12.59	
AVG.	2.57	2.54	2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.07	2.92	
PULL #2	3.19	3.13	
PULL #3	3.12	3.05	
PULL #4	2.96	2.99	
PULL #5	3.06	3.09	
TOTAL	15.40	15.18	
AVG.	3.08	3.03	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	4.04		4.17
PULL #2	4.10	4.16		3.98
PULL #3	4.12	4.06		3.93
PULL #4	4.10	4.17		4.04
PULL #5	4.08	4.11		3.93
TOTAL	20.39	20.54		20.05
AVG.	4.07	4.10		4.01

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

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46 ORDER NO.
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5705 E6374598

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Do Not Use

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