

UPC



E6374611

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374611
17 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.027
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .238667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .240189

THE AMR FOR THIS RIFLE IS: .9023

CENTROIDAL DISTANCES

0 TO 1	.324891
1 TO 2	.130146
1 TO 3	.187449

$\bar{x}$
+ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

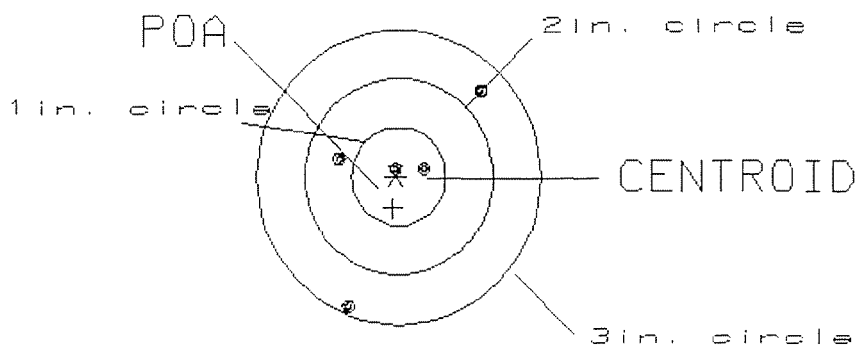
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .324
 MIN RADIUS : .091
 MEAN RADIUS : .741
 MAX RADIUS : 1.383
 CENTROID X : .035
 CENTROID Y : .323

17 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374611

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.49

2

VS= 2.19

3

GS= 2.59

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .207

MIN RADIUS : .473

MEAN RADIUS : .836

MAX RADIUS : 1.138

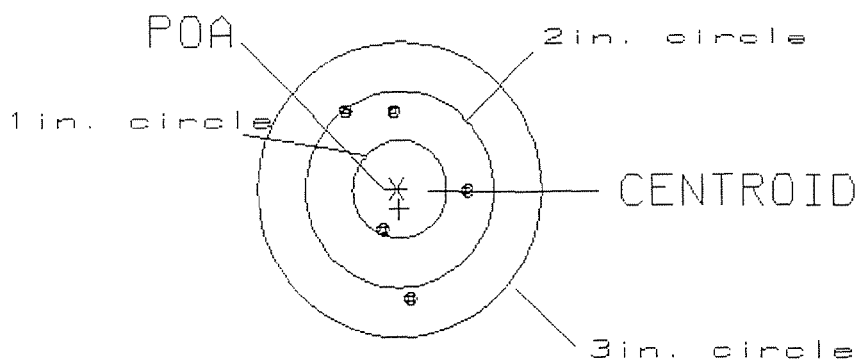
CENTROID X : -.022

CENTROID Y : .206

17 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374611

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.35

1

VS= 1.96

4

GS= 2.04

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

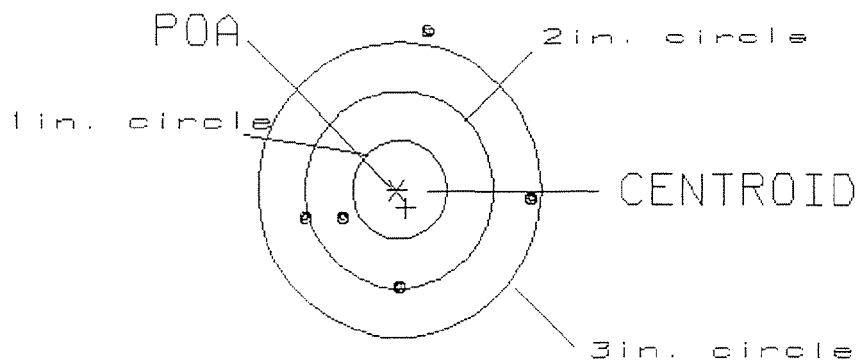
PATTERN #: 3

POA TO CENTROID: .209
 MIN RADIUS : .698
 MEAN RADIUS : 1.130
 MAX RADIUS : 1.610
 CENTROID X : -.094
 CENTROID Y : .187

17 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374611

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.37

0

US= 2.53

2

GS= 2.54

4

Indel

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374611
16 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .021
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .564667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .565057

THE AMR FOR THIS RIFLE IS: 1.76

CENTROIDAL DISTANCES

0 TO 1	.779064
1 TO 2	.903629
1 TO 3	.982988

3
1
+ 2 <----POA

REMINGTON CENTERFIRE ACCURACY TEST

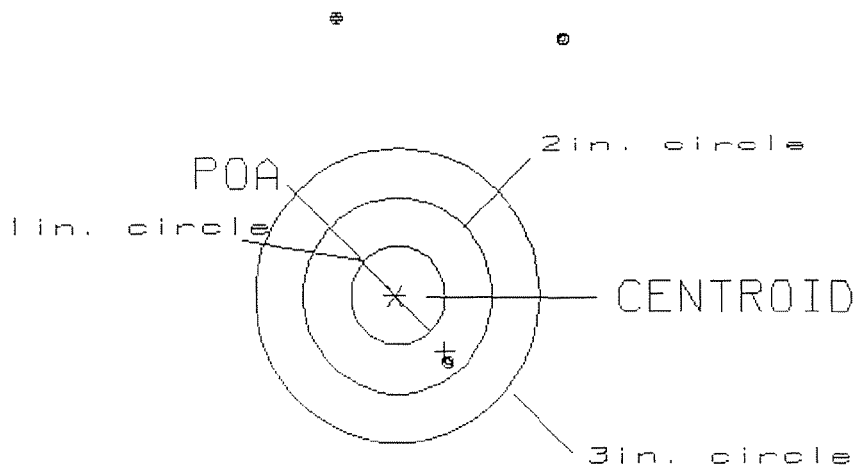
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .779
 MIN RADIUS : .864
 MEAN RADIUS : 2.532
 MAX RADIUS : 3.198
 CENTROID X : -.530
 CENTROID Y : .571

16 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6375611

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.98
 US= 5.25
 GS= 6.36

0
 1
 1

REMINGTON CENTERFIRE ACCURACY TEST

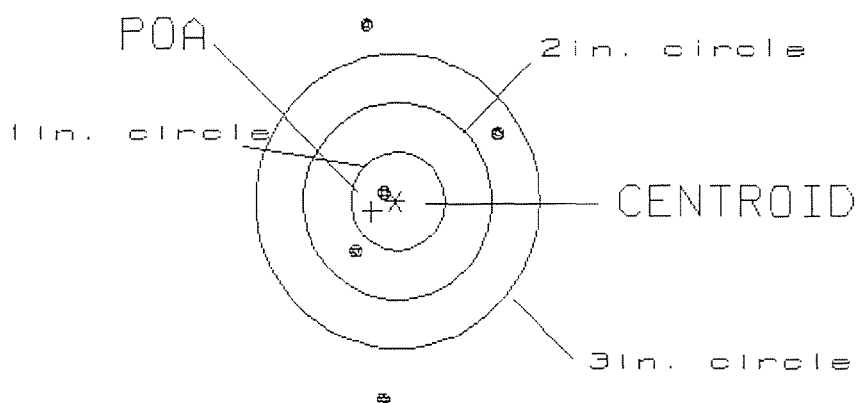
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .269
 MIN RADIUS : .184
 MEAN RADIUS : 1.188
 MAX RADIUS : 2.030
 CENTROID X : .246
 CENTROID Y : .108

16 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6375611

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.48

1

VS= 3.80

2

GS= 3.81

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

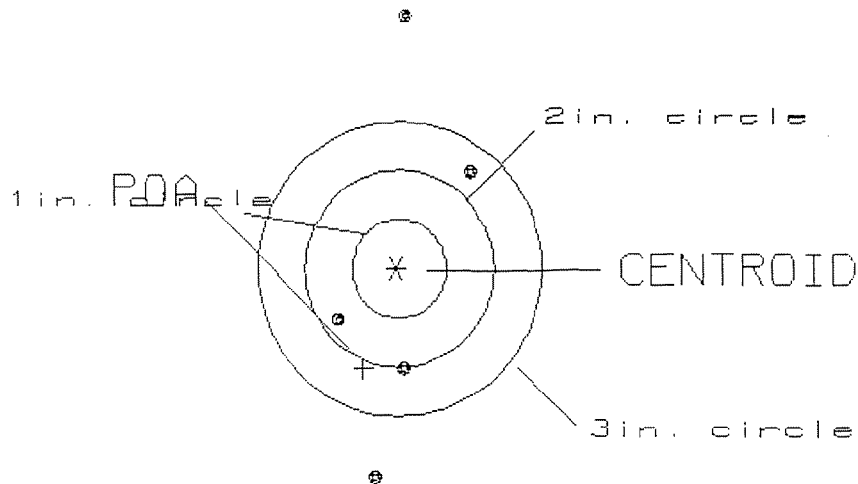
PATTERN #: ☐ 3 ☐

POA TO CENTROID: 1.073
 MIN RADIUS : .804
 MEAN RADIUS : 1.560
 MAX RADIUS : 2.563
 CENTROID X : .347
 CENTROID Y : 1.015

16 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6375611

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.45

0

VS= 4.68

1

GS= 4.69

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. F6324611

DATE 12-9-97

TESTER Doog

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.52	2.54	2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.75	2.46	2.48	
PULL #3	2.67	2.43	2.56	
PULL #4	2.62	2.45	2.61	
PULL #5	2.73	2.45	2.51	
TOTAL	13.2	12.33	12.6	
AVG.	2.64	2.46	2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.94	3.11	
PULL #2	3.14	3.22	
PULL #3	3.16	3.06	
PULL #4	3.17	3.10	
PULL #5	3.08	3.23	
TOTAL	15.4	15.7	
AVG.	3.09	3.14	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.31	3.86		3.91
PULL #2	3.97	3.87		3.92
PULL #3	3.90	4.06		3.87
PULL #4	3.96	4.04		3.96
PULL #5	3.97	3.97		3.94
TOTAL	20.11	19.8		19.6
AVG.	4.02	3.96		3.92

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E 6374611

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	12-17-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>4</u> <u>3</u>	12-17-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.021</u>	12-17-97	CR
	J) ASSEMBLE STOCK		12-22-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-19-97	CA
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-22-97	CR
	M) IRON SIGHT ALIGNMENT		12-22-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-22-97	CR
640	GALLERY TEST AND TARGET	L-50 R-100	12-16-97 DB 12/17/97 PB	
	A) MALFUNCTIONS		12-16-97 DB 12/17/97 PB	
	B) PIERCED PRIMERS		12-16-97 DB 12/17/97 PB	
645	INSPECT FOR LIVE AMMO		12-16-97 DB DE 12/17/97	
655	FINAL INSPECTION A) HEADSPACE		12-19-97	CA
	B) TRIGGER PULL	<u>2.52</u> <u>2.43</u> <u>2.40</u> <u>2.53</u> <u>2.50</u>	12-17-97	CR
	C) FUNCTION			
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
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46
ORDER NO.
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22XR



5705 E6374611

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MODEL 700™ M24

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SERIAL NO.



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