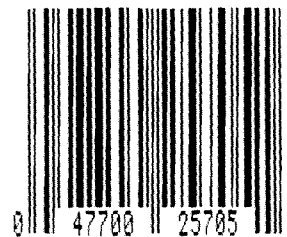


UPC



E6374613

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400118904

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702919
19 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .253667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .012
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .25395
THE AMR FOR THIS RIFLE IS: .9773

CENTROIDAL DISTANCES

0 TO 1	.383334
1 TO 2	.294435
1 TO 3	.0980816

+2 31 <----POA

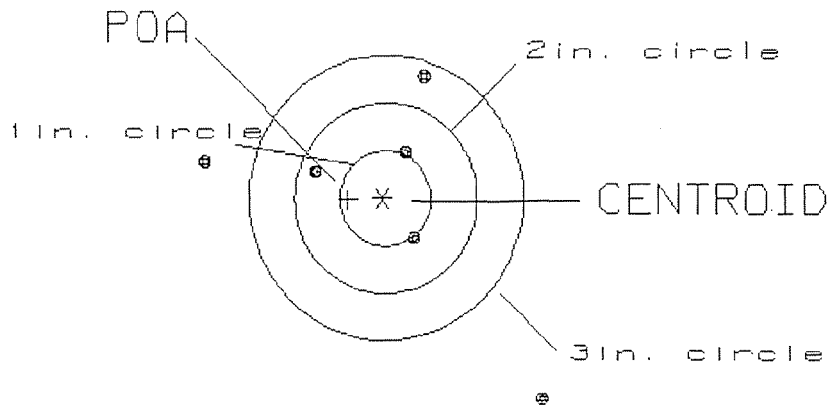
PATTERN #: 010

POA TO CENTROID: .384
 MIN RADIUS : .543
 MEAN RADIUS : 1.333
 MAX RADIUS : 2.689
 CENTROID X : .383
 CENTROID Y : .016

19 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702919

CENTERFIRE PATTERN # 1



OF SHOTS= 6

IN CIRCLE

HS= 3.70

0

VS= 3.35

3

GS= 4.46

4

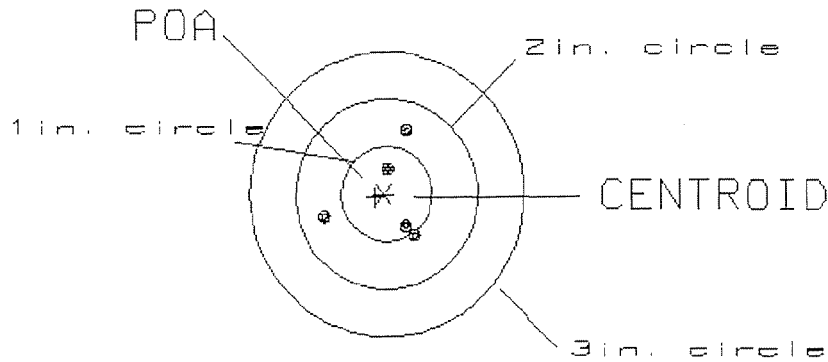
PATTERN #: 2

POA TO CENTROID: .095
 MIN RADIUS : .314
 MEAN RADIUS : .512
 MAX RADIUS : .730
 CENTROID X : .089
 CENTROID Y : .032

19 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702919

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .97

2

VS= 1.07

5

GS= 1.23

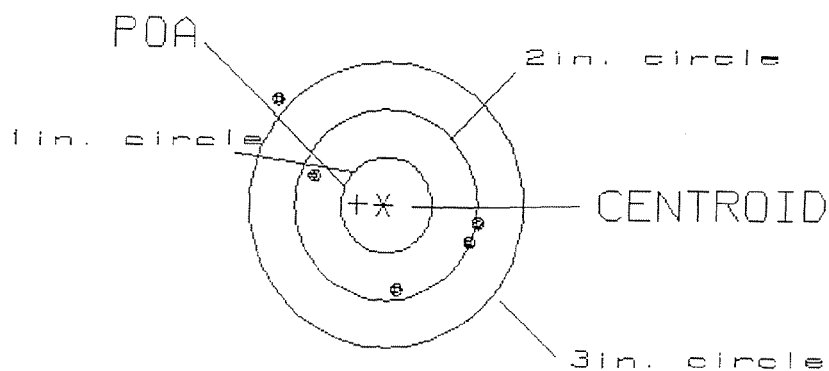
5

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .290
 MIN RADIUS : .850
 MEAN RADIUS : 1.087
 MAX RADIUS : 1.673
 CENTROID X : .289
 CENTROID Y : -.012

19 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702919

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.29
 VS= 2.00
 GS= 2.65

0
 3
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C 6702919

DATE 10-23-97

TESTER TMM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.55	2.65	2.60		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.48	2.35	2.58		
PULL #3	2.35	2.51	2.61		
PULL #4	2.32	2.64	2.68		
PULL #5	2.59	2.62	2.58		
TOTAL	12.29	12.77	13.05		
AVG.	2.45	2.55	2.61		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.24	2.98		
PULL #2	3.20	3.24		
PULL #3	3.18	3.18		
PULL #4	3.08	3.10		
PULL #5	3.10	3.22		
TOTAL	15.80	15.72		
AVG.	3.16	3.14		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	3.99		4.05
PULL #2	4.03	4.08		4.12
PULL #3	3.93	3.96		4.16
PULL #4	3.99	4.19		4.19
PULL #5	4.11	3.99		4.09
TOTAL	20.22	20.21		20.61
AVG.	4.04	4.04		4.12

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C6702919

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-30-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-30-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.021</u>	10-30-97	CR
	J) ASSEMBLE STOCK		10-24-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-24-97	CR
	M) IRON SIGHT ALIGNMENT		10-24-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-24-97	CR
640	GALLERY TEST AND TARGET	L 45 R 105	11-18-97 11/19/97	DB ICT
	A) MALFUNCTIONS		11-18-97 11/19/97	DB ICT
	B) PIERCED PRIMERS		11-18-97 11/19/97	DB ICT
645	INSPECT FOR LIVE AMMO		11-18-97 11/18/97	DB DE PB
655	FINAL INSPECTION A) HEADSPACE		12/9/97	RW
	B) TRIGGER PULL	<u>2.40</u> <u>2.40</u> <u>2.43</u> <u>2.39</u> <u>2.34</u>	11/20/97	TM
	C) FUNCTION			
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702919
18 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0913333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.405667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .415821

THE AMR FOR THIS RIFLE IS: 1.773

CENTROIDAL DISTANCES

0 TO 1	.154638
1 TO 2	.820242
1 TO 3	.0478017

+_p <----POA

2

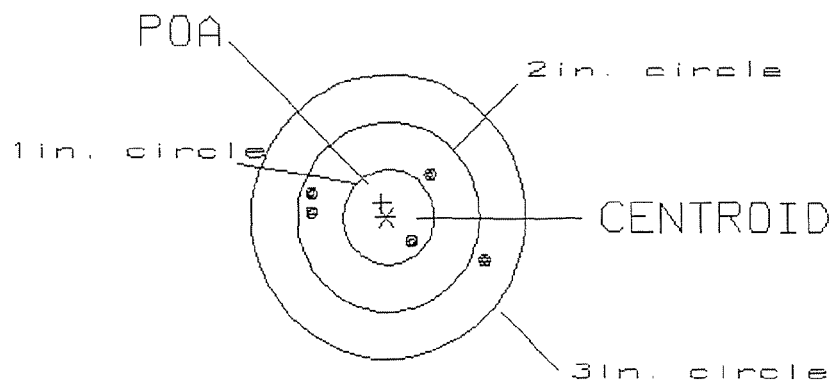
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .154
 MIN RADIUS : .358
 MEAN RADIUS : .777
 MAX RADIUS : 1.143
 CENTROID X : .048
 CENTROID Y : -.147

18 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG702919

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.90

1

VS= .95

4

GS= 2.06

5

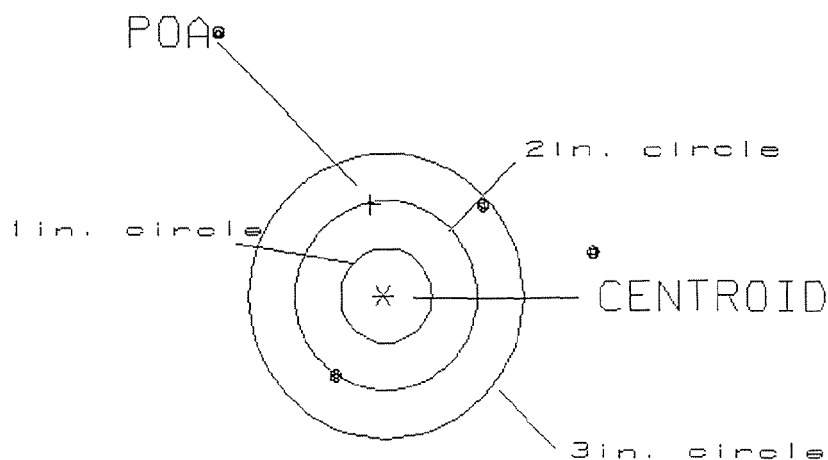
PATTERN #: 2

POA TO CENTROID: .973
 MIN RADIUS : 1.044
 MEAN RADIUS : 2.305
 MAX RADIUS : 3.435
 CENTROID X : .149
 CENTROID Y : -.961

18 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702919

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.15

0

VS= 6.07

0

GS= 6.16

2

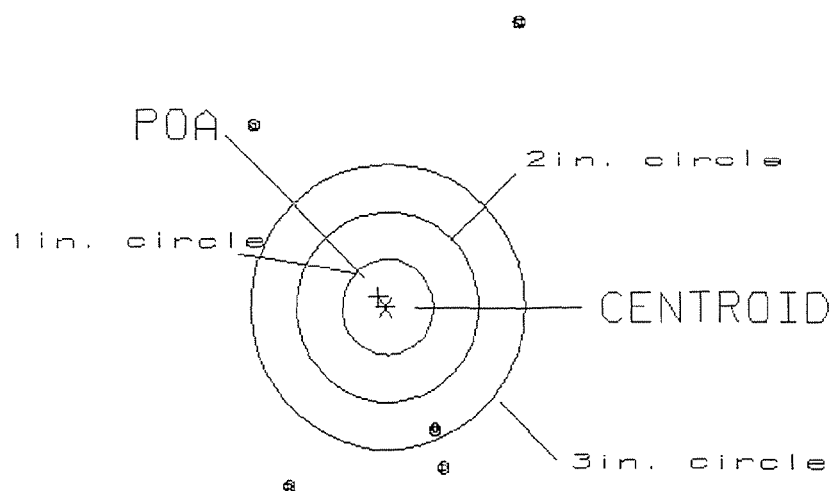
PATTERN #: 3

POA TO CENTROID: .133
 MIN RADIUS : 1.431
 MEAN RADIUS : 2.236
 MAX RADIUS : 3.324
 CENTROID X : .077
 CENTROID Y : -.109

18 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG702919

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.87

0

VS= 4.94

0

GS= 5.52

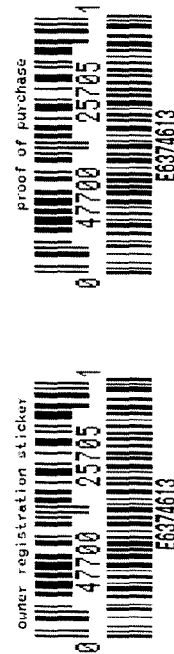
1

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
item.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO
E6374613

48 ORDER NO
25705

22XR

5705 E6374613

Reg. U.S. Pat. & Tr. Off. Trade Registered Mark Deposited

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



SERIAL NO



E6374613