

UPC



E6374622

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY *

6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. E6374622
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 E6374622		11XR

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



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SERIAL NO.



E6374622

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400119011

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374622
18 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .02
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.103667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .105578

THE AMR FOR THIS RIFLE IS: 1.101

CENTROIDAL DISTANCES

Ø TO	1	.300648
1 TO	2	.589042
1 TO	3	.586276

1 + 3 <----POA

2

REMINGTON CENTERFIRE ACCURACY TEST

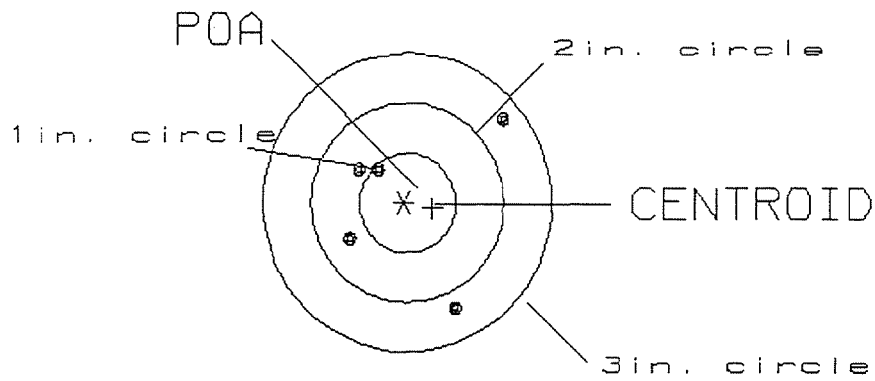
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .300
 MIN RADIUS : .407
 MEAN RADIUS : .848
 MAX RADIUS : 1.300
 CENTROID X : -.295
 CENTROID Y : .058

18 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374622

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.65
 VS= 1.89
 GS= 2.06

1
 3
 5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

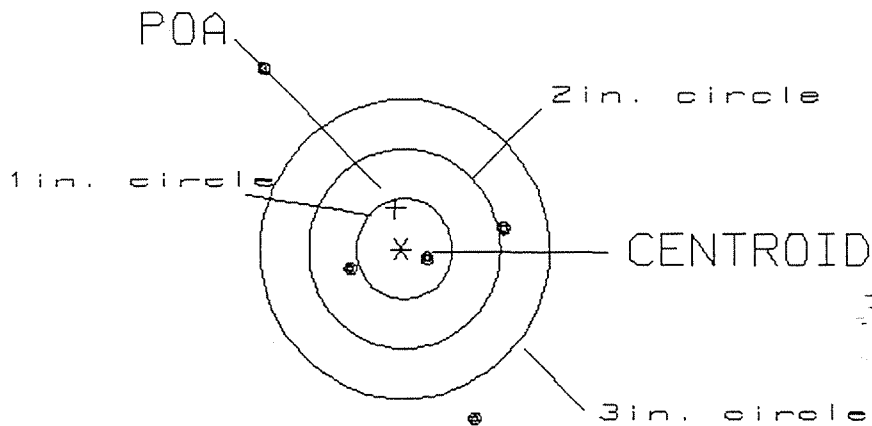
PATTERN #: 2

POA TO CENTROID: .414
 MIN RADIUS : .263
 MEAN RADIUS : 1.221
 MAX RADIUS : 2.312
 CENTROID X : .064
 CENTROID Y : -.409

18 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374622

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.48
 VS= 3.47
 GS= 4.12

1
 2
 3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

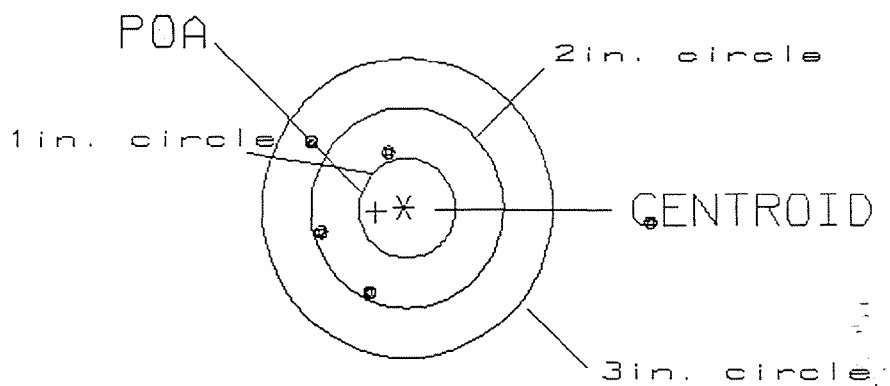
PATTERN #: □ 3 □

POA TO CENTROID: .294
 MIN RADIUS : .622
 MEAN RADIUS : 1.234
 MAX RADIUS : 2.486
 CENTROID X : .291
 CENTROID Y : .040

18 Nov 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.43
 VS= 1.55
 GS= 3.52

0
 3
 4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6374622

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-30-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	10-30-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>023</u> <u>022</u> <u>022</u>	10-30-97	CR
	J) ASSEMBLE STOCK		10-24-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-5-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-24-97	CR
	M) IRON SIGHT ALIGNMENT		10-24-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-24-97	CR
640	GALLERY TEST AND TARGET	L 55 R 95	11-18-97	DB
	A) MALFUNCTIONS		11-18-97	DB
	B) PIERCED PRIMERS		11-18-97	DB
645	INSPECT FOR LIVE AMMO		11-18-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		12-5-97	CK
	B) TRIGGER PULL	<u>2.54</u> <u>2.40</u> <u>2.50</u> <u>2.48</u> <u>2.47</u>	11/19/97	T/M
	C) FUNCTION		12-5-97	CK
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6374622

DATE 10-24-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.55	2.60	2.39	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.36	2.34	
PULL #3	2.50	2.45	2.44	
PULL #4	2.43	2.38	2.40	
PULL #5	2.37	2.31	2.35	
TOTAL	12.32	12.10	11.92	
AVG.	2.46	2.42	2.38	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.96	2.98		
PULL #2	2.93	3.01		
PULL #3	2.98	2.95		
PULL #4	2.99	2.98		
PULL #5	2.90	2.94		
TOTAL	14.76	14.86		
AVG.	2.95	2.97		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	4.15		3.97
PULL #2	4.12	4.20		4.01
PULL #3	4.19	4.18		3.93
PULL #4	4.01	4.12		3.95
PULL #5	3.97	4.25		3.90
TOTAL	20.32	20.90		19.76
AVG.	4.06	4.18		3.95