

UPC



E6374626

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. E6374626
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee		46 ORDER NO. 25705
 5705 E6374626		05XR

Do Not Use

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MODEL 700™ M24

UPC



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SERIAL NO.



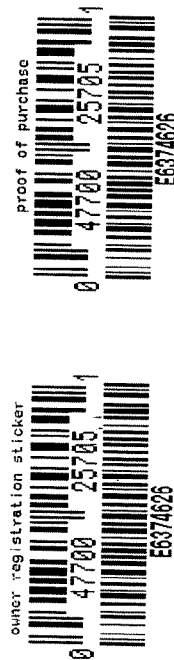
E6374626

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Remington Test Lab, Ilion, N.Y.

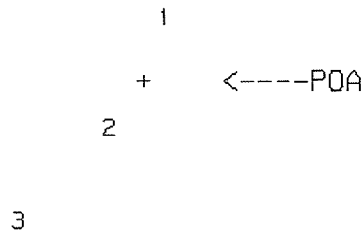
Centroidal distance calculations for Rifle # E6374626
10 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.315
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.277333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .419689

THE AMR FOR THIS RIFLE IS: 1.217

CENTROIDAL DISTANCES

Ø TO	1	.442612
1 TO	2	.825185
1 TO	3	1.66955



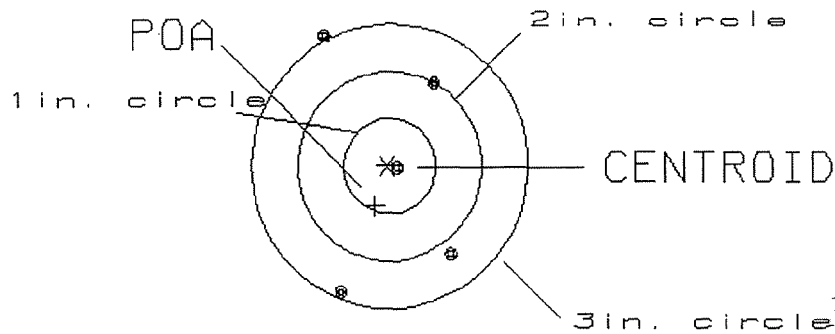
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .443
 MIN RADIUS : .133
 MEAN RADIUS : 1.039
 MAX RADIUS : 1.550
 CENTROID X : .127
 CENTROID Y : .424

10 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374626

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.35
 VS= 2.67
 GS= 2.69

1
 2
 4

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .395

MIN RADIUS : .094

MEAN RADIUS : .567

MAX RADIUS : 1.127

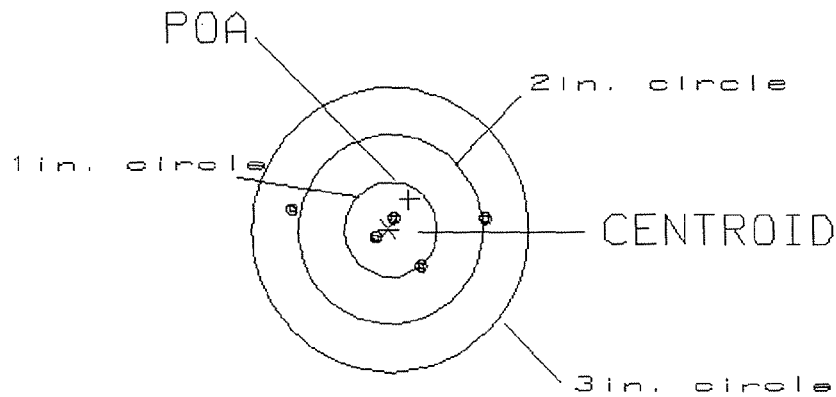
CENTROID X : -.232

CENTROID Y : -.319

10 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374626

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.10

3

VS= .55

4

GS= 2.10

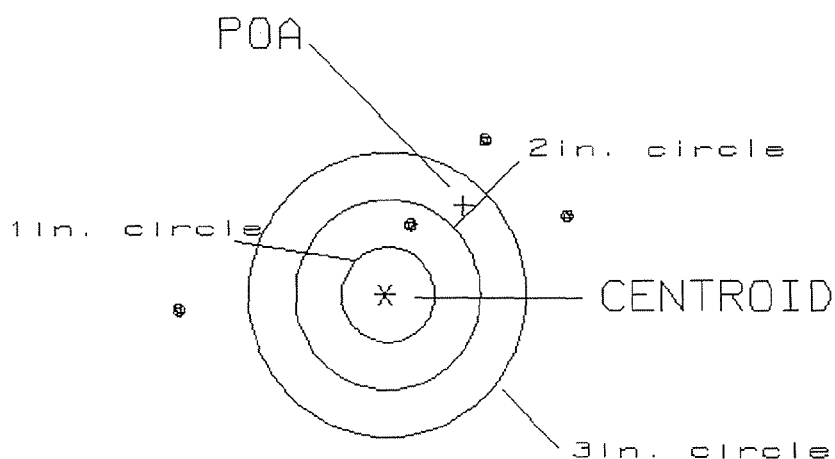
5

PATTERN #: 3
 POA TO CENTROID: 1.259
 MIN RADIUS : .744
 MEAN RADIUS : 2.045
 MAX RADIUS : 3.135
 CENTROID X : -.840
 CENTROID Y : -.937

10 Nov 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.21

0

VS= 4.69

1

GS= 5.06

1

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6374626

DATE 10-23-97

TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.53	2.37	2.43	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.38	2.40	
PULL #3	2.50	2.32	2.38	
PULL #4	2.32	2.48	2.34	
PULL #5	2.58	2.30	2.33	
TOTAL	12.48	11.85	11.88	
AVG.	2.49	2.37	2.37	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.16	3.22	
PULL #2	3.07	2.96	
PULL #3	3.09	3.08	
PULL #4	2.96	3.14	
PULL #5	3.14	3.12	
TOTAL	15.42	15.52	
AVG.	3.08	3.10	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.14	3.99		4.01
PULL #2	3.98	3.98		4.15
PULL #3	4.09	4.01		4.06
PULL #4	4.05	3.91		4.16
PULL #5	4.08	3.90		4.06
TOTAL	20.34	19.79		20.44
AVG.	4.06	3.95		4.08

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374626

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	10-29-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-29-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	10-29-97	CK
	J) ASSEMBLE STOCK		10-28-97	RW
	K) ASSEMBLE SWIVEL STUDS		12-3-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-28-97	RW
	M) IRON SIGHT ALIGNMENT		10-28-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-28-97	RW
640	GALLERY TEST AND TARGET	L 72 R 78	11/10/97	PB
	A) MALFUNCTIONS		11/10/97	PB
	B) PIERCED PRIMERS		11/10/97	PB
645	INSPECT FOR LIVE AMMO		11/10/97	AT
655	FINAL INSPECTION A) HEADSPACE		12-3-97	CK
	B) TRIGGER PULL	<u>2.59</u> <u>2.37</u> <u>2.59</u> <u>2.30</u> <u>2.45</u>	11/13/97	RP
	C) FUNCTION		12-3-97	CK
660	PACK			