

UPC



E6374633

*INCLUDES 1 IN CHAMBER

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

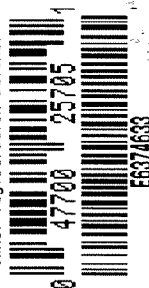
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



90393

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374633
10 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.106333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0186667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .107959

THE AMR FOR THIS RIFLE IS: 1.193

CENTROIDAL DISTANCES

Ø TO 1	.267556
1 TO 2	.373472
1 TO 3	.25807

1 3
+ <----POA
2

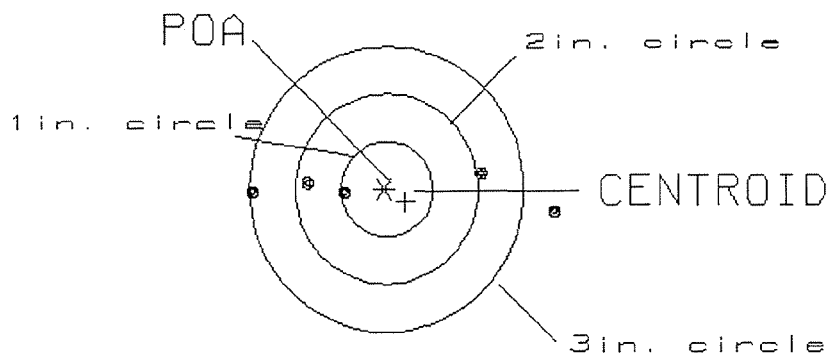
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .267
 MIN RADIUS : .509
 MEAN RADIUS : 1.144
 MAX RADIUS : 1.845
 CENTROID X : -.231
 CENTROID Y : .135

10 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374633

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.29

0

VS= .41

2

GS= 3.29

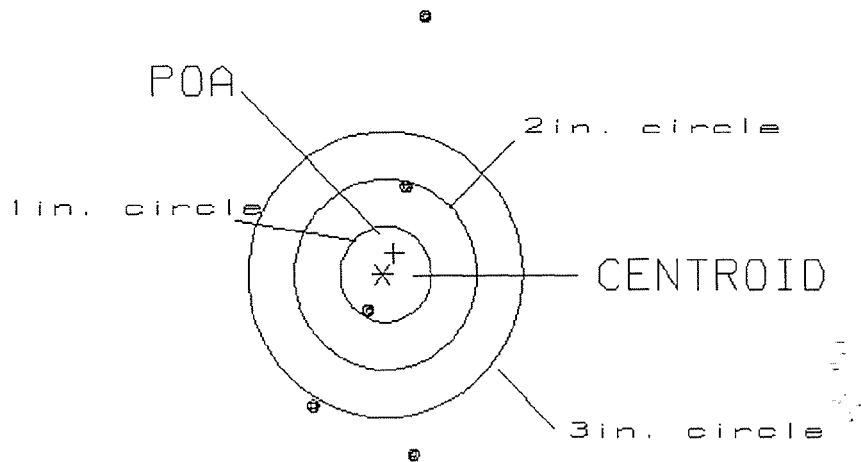
4

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .248
 MIN RADIUS : .445
 MEAN RADIUS : 1.542
 MAX RADIUS : 2.794
 CENTROID X : -.115
 CENTROID Y : -.220

10 Dec 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.26

1

VS= 4.62

2

GS= 4.62

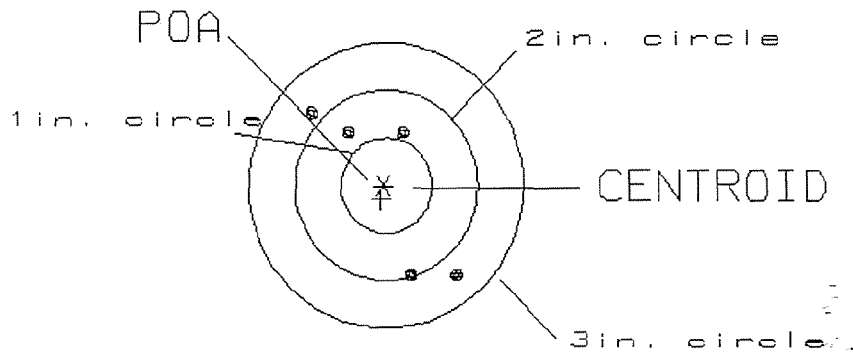
2

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .143
 MIN RADIUS : .554
 MEAN RADIUS : .892
 MAX RADIUS : 1.196
 CENTROID X : .027
 CENTROID Y : .141

10 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374633

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.57

0

VS= 1.66

3

GS= 2.28

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374633

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	12-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	12-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1022</u> <u>.024</u> <u>.023</u>	12-3-97	CK
	J) ASSEMBLE STOCK		12/1/97	RW
	K) ASSEMBLE SWIVEL STUDS		12-11-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/1/97	RW
	M) IRON SIGHT ALIGNMENT		12/1/97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/1/97	RW
640	GALLERY TEST AND TARGET	L 42 R 108	12/10/97	LT
	A) MALFUNCTIONS		12/10/97	LT
	B) PIERCED PRIMERS		12/10/97	LT
645	INSPECT FOR LIVE AMMO		12/10/97	PB
655	FINAL INSPECTION A) HEADSPACE		12-11-97	CK
	B) TRIGGER PULL	<u>2.52</u> <u>2.39</u> <u>2.66</u> <u>2.68</u> <u>2.70</u>	12-11-97	CK
	C) FUNCTION		12-11-97	CK
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E63746JJ

DATE 11-15-87

TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.53	2.59	2.63	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.43	2.68	
PULL #3	2.51	2.59	2.67	
PULL #4	2.41	2.32	2.68	
PULL #5	2.52	2.69	2.70	
TOTAL	12.50	12.62	13.36	
AVG.	2.50	2.52	2.67	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.06	2.97	
PULL #2	3.08	3.03	
PULL #3	3.10	3.08	
PULL #4	2.81	3.13	
PULL #5	3.00	2.74	
TOTAL	15.05	14.97	
AVG.	3.01	2.99	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	3.92		3.91
PULL #2	3.98	3.94		4.01
PULL #3	4.05	4.14		3.99
PULL #4	4.13	4.14		3.93
PULL #5	4.03	4.08		3.91
TOTAL	20.27	20.24		19.75
AVG.	4.05	4.05		3.95

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. E6374633
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 E6374633		15XR

Do Not Use

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MODEL 700TM M24

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