

UPC



E6374637

*INCLUDES 1 IN CHAMBER

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. E6374637
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 E6374637		01XR

Do Not Use

ORDER 25705

MODEL 700TM M24

UPC



ORDER 25705

MODEL 700TM M24

UPC



SERIAL NO

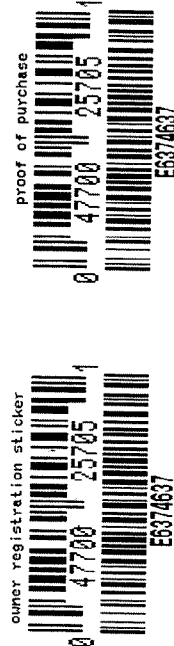


E6374637

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374637
15 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0156667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.009$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0180678$

THE AMR FOR THIS RIFLE IS: 1.202

CENTROIDAL DISTANCES

0 TO 1	.0874643
1 TO 2	.371286
1 TO 3	.529873

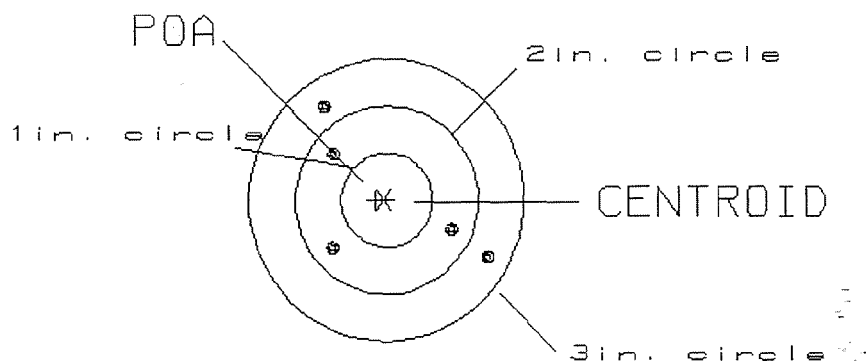
3
+1 <----POA
2

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .087
 MIN RADIUS : .751
 MEAN RADIUS : .956
 MAX RADIUS : 1.281
 CENTROID X : .087
 CENTROID Y : .009

15 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374637

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.77

0

VS= 1.60

3

GS= 2.39

5

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .391

MIN RADIUS : .520

MEAN RADIUS : 1.518

MAX RADIUS : 3.235

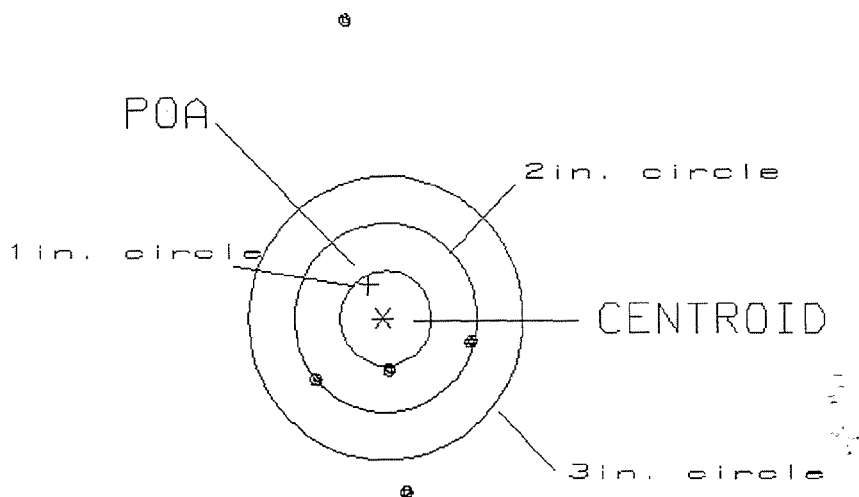
CENTROID X : .165

CENTROID Y : -.354

15 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374637

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.74

0

VS= 5.04

3

GS= 5.08

3

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .477

MIN RADIUS : .423

MEAN RADIUS : 1.133

MAX RADIUS : 1.907

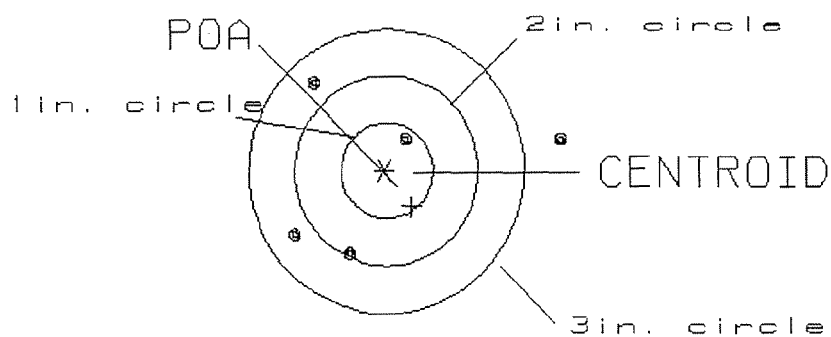
CENTROID X : -.299

CENTROID Y : .372

15 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374637

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.85

1

VS= 1.60

2

GS= 3.02

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6374637

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	11-7-97	DB
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-7-97	DB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.024</u> <u>.023</u>	11-7-97	DB
	J) ASSEMBLE STOCK		11-4-97	CR
	K) ASSEMBLE SWIVEL STUDS		11-19-97	CIC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-4-97	CR
	M) IRON SIGHT ALIGNMENT		11-4-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-4-97	CR
640	GALLERY TEST AND TARGET	L-70 R-80	11/15/97	DB
	A) MALFUNCTIONS		11/15/97	DB
	B) PIERCED PRIMERS		11/15/97	DB
645	INSPECT FOR LIVE AMMO		11/15/97	DB TM
655	FINAL INSPECTION A) HEADSPACE		11-19-97	CIC
	B) TRIGGER PULL	<u>2.62</u> <u>2.49</u> <u>2.44</u> <u>2.64</u> <u>2.65</u>	11-17-97	CR
	C) FUNCTION		11-19-97	CIC
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6374637

DATE 10-10-97

TESTER CLK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.42	2.73		2.70	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.66		2.46	
PULL #3	2.56	2.67		2.58	
PULL #4	2.52	2.66		2.65	
PULL #5	2.71	2.70		2.65	
TOTAL	12.68	13.42		13.04	
AVG.	2.536	2.684		2.608	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	2.87		
PULL #2	3.11	2.93		
PULL #3	3.22	2.85		
PULL #4	3.12	3.01		
PULL #5	3.16	3.07		
TOTAL	15.7	14.73		
AVG.	3.14	2.946		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	3.73		4.23
PULL #2	4.23	3.89		3.93
PULL #3	3.88	3.92		3.89
PULL #4	4.14	4.00		3.99
PULL #5	4.16	3.95		4.10
TOTAL	20.42	19.49		20.14
AVG.	4.084	3.898		4.028