

UPC



E6374643

ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY * **6**

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington.		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. E6374643
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee		46 ORDER NO. 25705
 5705 E6374643		19RR

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



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SERIAL NO.

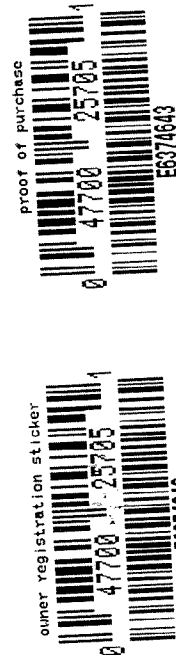


E6374643

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374643
12 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.153667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.02$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.154963$

THE AMR FOR THIS RIFLE IS: 1.226

CENTROIDAL DISTANCES

0 TO 1	.361137
1 TO 2	.722034
1 TO 3	.189172

1
3 + <----POA
2

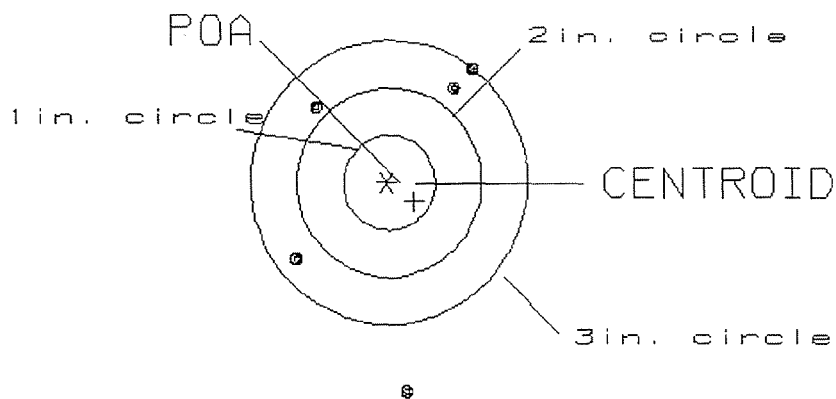
PATTERN #: 1

POA TO CENTROID: .361
 MIN RADIUS : 1.104
 MEAN RADIUS : 1.473
 MAX RADIUS : 2.242
 CENTROID X : -.298
 CENTROID Y : .204

12 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374643

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.90

0

VS= 3.46

0

GS= 3.52

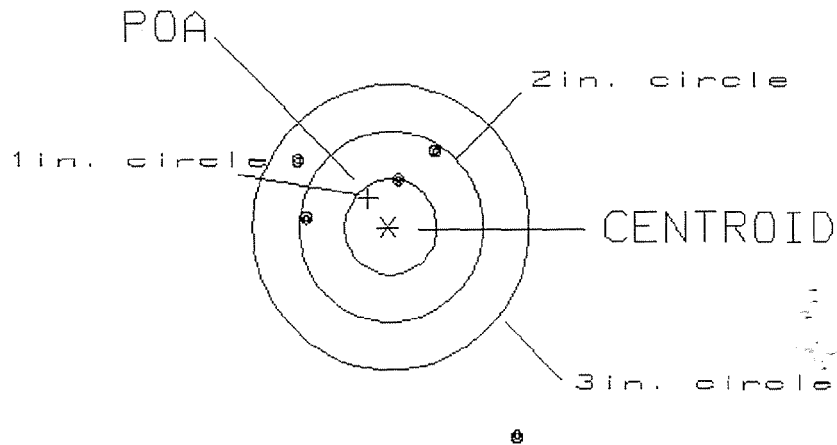
3

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .371
 MIN RADIUS : .516
 MEAN RADIUS : 1.255
 MAX RADIUS : 2.573
 CENTROID X : .220
 CENTROID Y : -.299

12 Nov 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.44
 VS= 2.97
 GS= 3.76

0
 3
 4

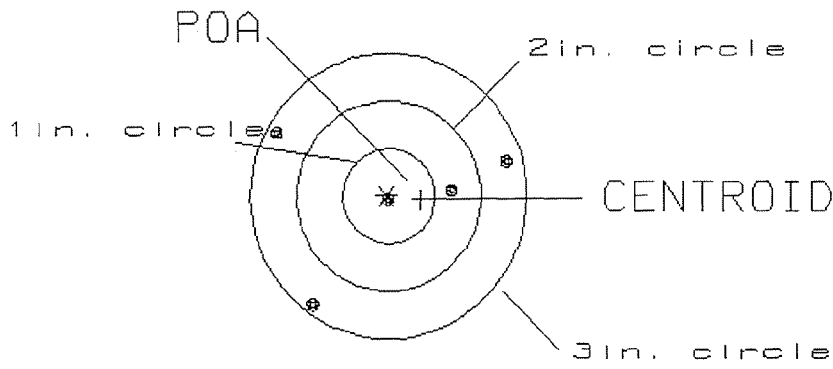
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .384
 MIN RADIUS : .008
 MEAN RADIUS : .950
 MAX RADIUS : 1.394
 CENTROID X : -.383
 CENTROID Y : .035

12 Nov 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.52
 VS= 1.77
 GS= 2.54

1
 2
 5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6374643

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>.5</u> <u>5</u>	11-7-97	D13
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-7-97	D13
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.024</u> <u>.023</u> <u>.023</u>	11-7-97	D13
	J) ASSEMBLE STOCK		11-6-97	RW
	K) ASSEMBLE SWIVEL STUDS		11-17-97	CIC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-6-97	RW
	M) IRON SIGHT ALIGNMENT		11-6-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-6-97	RW
640	GALLERY TEST AND TARGET	L 78 R 72	11-12-97	PB
	A) MALFUNCTIONS		11/12/97	PB
	B) PIERCED PRIMERS		11/13/97	PB
645	INSPECT FOR LIVE AMMO		11/12/97	RT
655	FINAL INSPECTION A) HEADSPACE		11-17-97	CIC
	B) TRIGGER PULL	<u>268</u> <u>262</u> <u>2.68</u> <u>2.55</u> <u>265</u>	11-14-97	CR
	C) FUNCTION		11-17-97	CIC
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374643

DATE 11-5-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.44	2.46	2.46	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.38	2.56	2.39	
PULL #3	2.40	2.65	2.38	
PULL #4	2.63	2.49	2.45	
PULL #5	2.64	2.45	2.32	
TOTAL	12.49	12.61	12.00	
AVG.	2.49	2.52	2.40	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.12	3.10	
PULL #2	3.04	3.13	
PULL #3	3.16	2.95	
PULL #4	3.10	2.99	
PULL #5	2.94	3.09	
TOTAL	15.36	15.26	
AVG.	3.07	3.05	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	3.92		4.09
PULL #2	4.02	3.95		4.02
PULL #3	4.01	4.19		4.10
PULL #4	4.08	3.97		4.07
PULL #5	3.99	3.91		4.12
TOTAL	20.09	19.94		20.40
AVG.	4.01	3.98		4.08