

UPC



E6374645

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700 [™] M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. E6374645
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 E6374645		22XR

Do Not Use

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MODEL 700™ M24

UPC



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SERIAL NO



E6374645

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

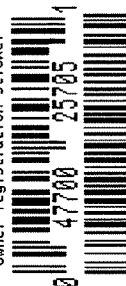
46 FORM

proof of purchase



E6374645

owner registration sticker



E6374645

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374616
18 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.329667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.141
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .358554

THE AMR FOR THIS RIFLE IS: .7693

CENTROIDAL DISTANCES

0 TO 1	.288056
1 TO 2	.193352
1 TO 3	.305989

3 1 + <---POA
2

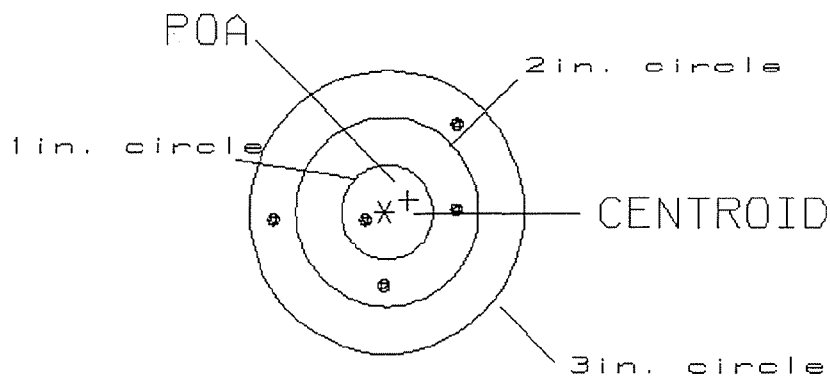
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .288
 MIN RADIUS : .284
 MEAN RADIUS : .856
 MAX RADIUS : 1.238
 CENTROID X : -.260
 CENTROID Y : -.124

18 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374616.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.04

1

VS= 1.69

3

GS= 2.17

5

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .361

MIN RADIUS : .191

MEAN RADIUS : .831

MAX RADIUS : 1.279

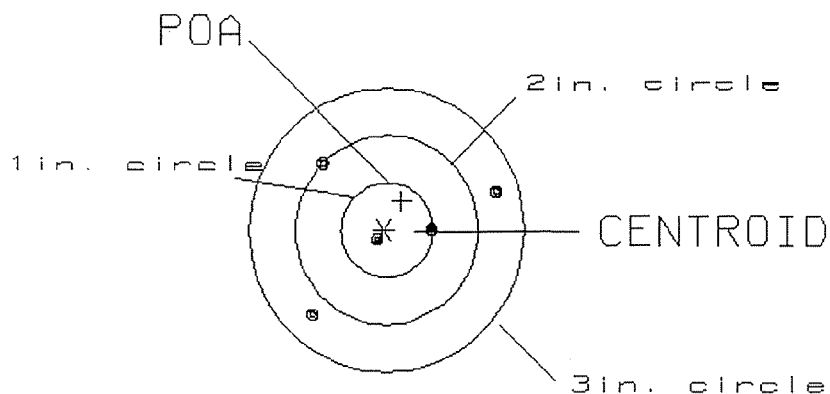
CENTROID X : -.192

CENTROID Y : -.305

18 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374616.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.00

2

VS= 1.54

2

GS= 2.40

5

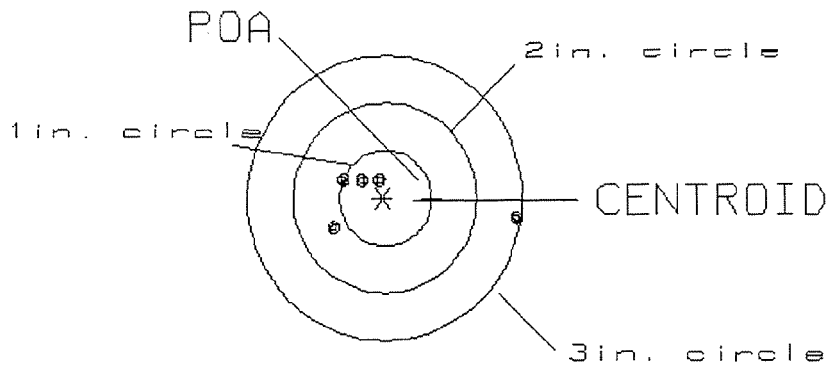
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .537
 MIN RADIUS : .174
 MEAN RADIUS : .621
 MAX RADIUS : 1.415
 CENTROID X : -.537
 CENTROID Y : .006

18 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374616.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.96

2

VS= .56

4

GS= 1.96

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6374616

DATE 12-11-97

TESTER C. K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.32	2.33		2.81	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.32	2.33		2.56	
PULL #3	2.66	2.40		2.37	
PULL #4	2.62	2.23		2.27	
PULL #5	2.59	2.48		2.70	
TOTAL	12.15	11.77		12.71	
AVG.	2.43	2.354		2.542	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	2.79		
PULL #2	2.96	2.77		
PULL #3	3.14	2.83		
PULL #4	3.13	2.96		
PULL #5	2.93	2.79		
TOTAL	15.42	13.94		
AVG.	3.084	2.788		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.72	3.86		4.04
PULL #2	3.42	3.98		4.13
PULL #3	4.28	4.08		4.11
PULL #4	4.24	4.14		3.96
PULL #5	4.23	4.16		4.06
TOTAL	19.87	20.22		20.3
AVG.	3.978	4.044		4.06

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6374616

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>6</u>	12-19-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	12-19-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	12-19-97	CR
	J) ASSEMBLE STOCK		12-17-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-19-97	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-17-97	CR
	M) IRON SIGHT ALIGNMENT		12-17-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-17-97	CR
640	GALLERY TEST AND TARGET	L-52 R 98	12-18-97	DB
	A) MALFUNCTIONS		12-18-97	DB
	B) PIERCED PRIMERS		12-18-97	DB
645	INSPECT FOR LIVE AMMO		12-18-97	DADE
655	FINAL INSPECTION A) HEADSPACE		12-19-97	CLC
	B) TRIGGER PULL	<u>2.46</u> <u>2.51</u> <u>2.56</u> <u>2.41</u> <u>2.47</u>	12-19-97	CR
	C) FUNCTION		12-19-97	CLC
660	PACK			