

UPC



E6374651

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374651
18 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.035$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0873333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0940857$

THE AMR FOR THIS RIFLE IS: 1.168

CENTROIDAL DISTANCES

Ø TO 1	.401171
1 TO 2	.955264
1 TO 3	.27933

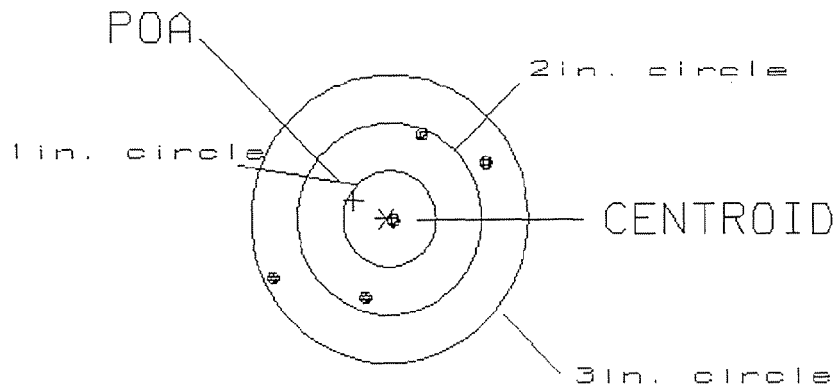
2 + <----POA
3 1

PATTERN #: 1
 POA TO CENTROID: .401
 MIN RADIUS : .059
 MEAN RADIUS : .913
 MAX RADIUS : 1.419
 CENTROID X : .357
 CENTROID Y : -.183

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FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6374651

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.31
 VS= 1.77
 GS= 2.63

1
 2
 5

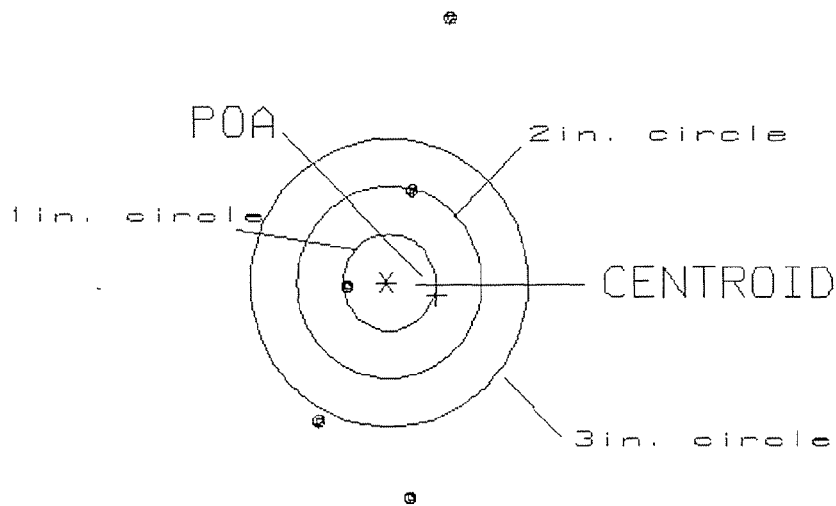
PATTERN #: 2

POA TO CENTROID: .560
 MIN RADIUS : .449
 MEAN RADIUS : 1.645
 MAX RADIUS : 2.844
 CENTROID X : -.542
 CENTROID Y : .140

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.43
 VS= 5.01
 GS= 5.03

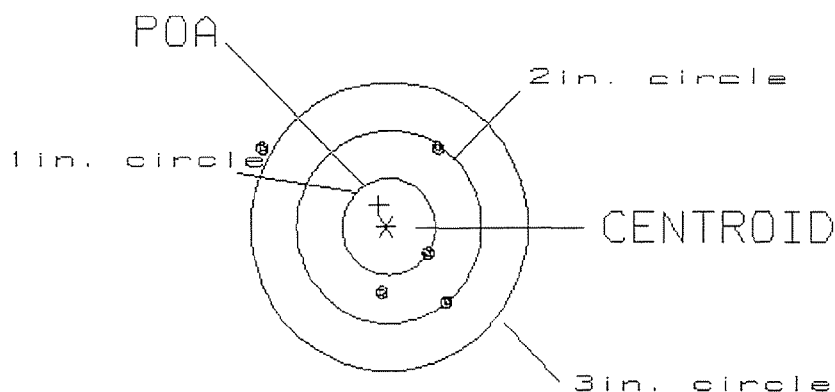
1
 1
 2

PATTERN #: 3
 POA TO CENTROID: .234
 MIN RADIUS : .493
 MEAN RADIUS : .946
 MAX RADIUS : 1.633
 CENTROID X : .080
 CENTROID Y : -.219

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.96
 VS= 1.64
 GS= 2.56

1
 4
 4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6274651

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-30-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-30-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1024</u> <u>1023</u> <u>1023</u>	10-30-97	CR
	J) ASSEMBLE STOCK		10-29-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-5-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-29-97	CR
	M) IRON SIGHT ALIGNMENT		10-29-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-29-97	CR
640	GALLERY TEST AND TARGET	L 42 R 108	11-18-97	DB
	A) MALFUNCTIONS		11-18-97	DB
	B) PIERCED PRIMERS		11-18-97	DB
645	INSPECT FOR LIVE AMMO		11-18-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		12-5-97	CK
	B) TRIGGER PULL	<u>2.55</u> <u>2.56</u> <u>2.59</u> <u>2.60</u> <u>2.59</u>	11/19/97	Tm
	C) FUNCTION		12-5-97	CK
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374651

DATE 10-24-97

TESTER TRM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.34	2.53	2.60	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.33	2.45	2.59	
PULL #3	2.38	2.48	2.54	
PULL #4	2.41	2.49	2.62	
PULL #5	2.32	2.52	2.54	
TOTAL	11.78	12.47	12.89	
AVG.	2.35	2.49	2.57	

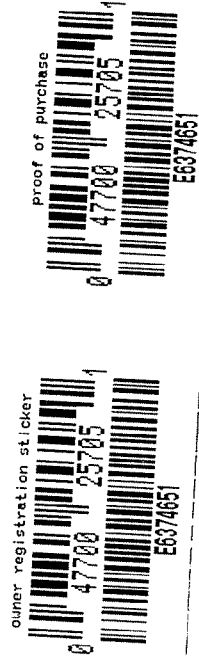
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.24	3.22	
PULL #2	3.12	3.17	
PULL #3	3.18	3.10	
PULL #4	3.15	3.24	
PULL #5	3.18	3.19	
TOTAL	15.87	15.92	
AVG.	3.17	3.18	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	4.04		4.11
PULL #2	4.05	4.13		4.17
PULL #3	3.91	4.09		3.95
PULL #4	3.99	4.00		4.12
PULL #5	4.05	4.12		4.15
TOTAL	20.05	20.38		20.50
AVG.	4.01	4.07		4.10

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT
INSTRUCTIONS: BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
FIREARM.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Trade Registered. Marque Déposée.

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