

UPC

E6374656



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN. CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374656
24 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.159333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0243333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .161181

THE AMR FOR THIS RIFLE IS: 1.074

CENTROIDAL DISTANCES

0 TO 1 .430015
1 TO 2 .536839
1 TO 3 .53447

1
2 3 <----POA

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .430

1IN RADIUS : .461

EAN RADIUS : 1.307

MAX RADIUS : 2.112

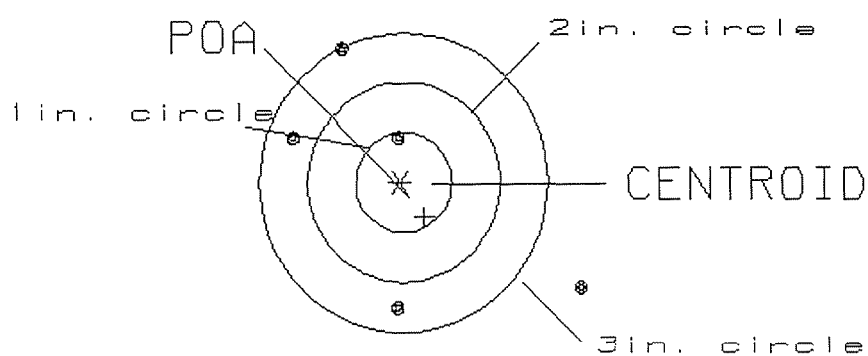
CENTROID X : -.247

CENTROID Y : .352

24 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374656

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.97

1

VS= 2.61

1

GS= 3.50

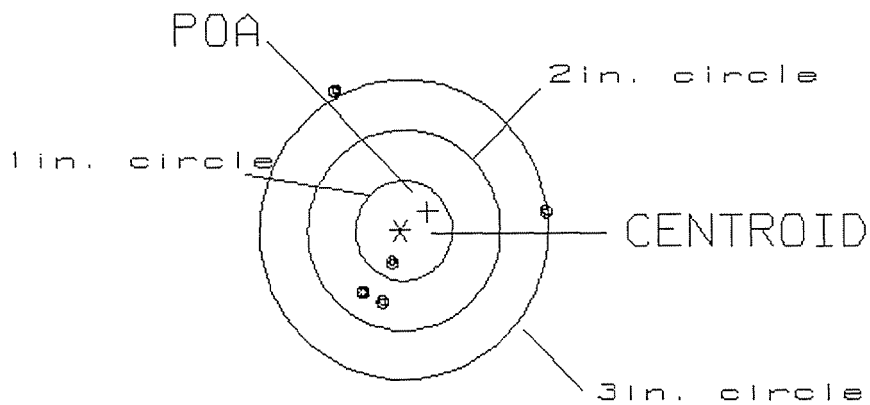
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PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .333
 MIN RADIUS : .369
 MEAN RADIUS : .987
 MAX RADIUS : 1.607
 CENTROID X : -.277
 CENTROID Y : -.184

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.25

1

VS= 2.13

3

GS= 2.56

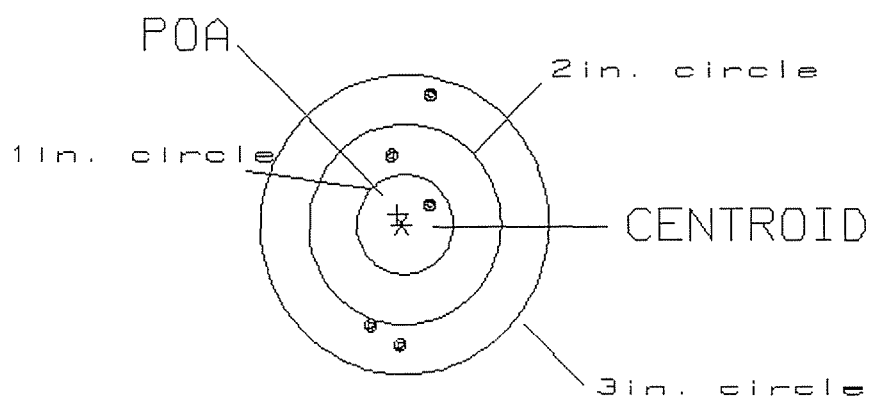
3

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .106
 MIN RADIUS : .317
 EAN RADIUS : .929
 MAX RADIUS : 1.333
 CENTROID X : .046
 CENTROID Y : -.095

24 Oct 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .61

1

VS= 2.51

2

GS= 2.54

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6374656

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>4</u> <u>5</u>	10-23-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-23-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	10-23-97	CK
	J) ASSEMBLE STOCK		10-17-97	RW
	K) ASSEMBLE SWIVEL STUDS		10-28-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-17-97	RW
	M) IRON SIGHT ALIGNMENT		10-18-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-17-97	RW
640	GALLERY TEST AND TARGET	L 22 R 73	10/24/97	LT
	A) MALFUNCTIONS		10/24/97	LT
	B) PIERCED PRIMERS		10/24/97	LT
645	INSPECT FOR LIVE AMMO		10/24/97	P.B.
655	FINAL INSPECTION A) HEADSPACE		10-28-97	CK
	B) TRIGGER PULL	<u>2.71</u> <u>2.54</u> <u>2.49</u> <u>2.55</u> <u>2.72</u>	10-28-97	CK
	C) FUNCTION		10-28-97	CK
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6374656

DATE 10-17-97

TESTER TJM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.40	2.51	2.54	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.60	2.53	
PULL #3	2.61	2.53	2.52	
PULL #4	2.31	2.48	2.62	
PULL #5	2.59	2.55	2.61	
TOTAL	12.48	12.67	12.82	
AVG.	2.49	2.53	2.56	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.17	2.96	
PULL #2	2.90	2.94	
PULL #3	3.06	2.98	
PULL #4	3.10	3.05	
PULL #5	3.01	3.01	
TOTAL	15.24	14.94	
AVG.	3.04	2.98	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	4.10		4.06
PULL #2	3.92	4.06		4.10
PULL #3	3.92	4.09		3.97
PULL #4	3.93	3.99		4.03
PULL #5	3.90	4.09		4.10
TOTAL	19.74	20.33		20.26
AVG.	3.94	4.06		4.05

Do Not Use

ORDER 25705
MODEL 700™ M24
UPC



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SERIAL NO.



E6374656

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

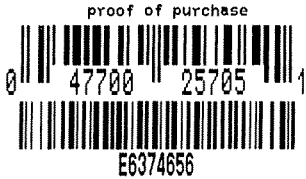
M2400119517

Do Not Use

46 FORM

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLYER
 - REMINGTON AUTHORIZED GUNSMITHS

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*



Remington®	
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*	
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.	
VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
SERIAL NO. E6374656	ORDER NO. 25705
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10RR	
 5705 E6374656	