

UPC



E6374659

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374659
22 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.138
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0486667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .14633

THE AMR FOR THIS RIFLE IS: .907

CENTROIDAL DISTANCES

0 TO 1	.243403
1 TO 2	.215968
1 TO 3	.254945

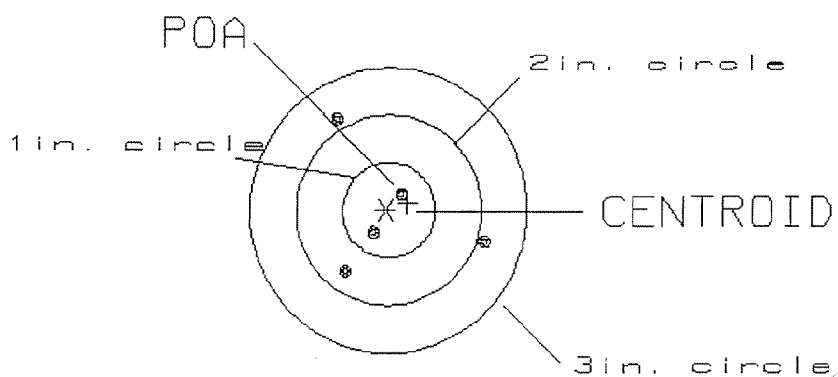
2
1 + <----POA
3

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .244
 MIN RADIUS : .210
 MEAN RADIUS : .689
 MAX RADIUS : 1.114
 CENTROID X : -.234
 CENTROID Y : -.067

22 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374659.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.59

2

VS= 1.57

3

GS= 2.06

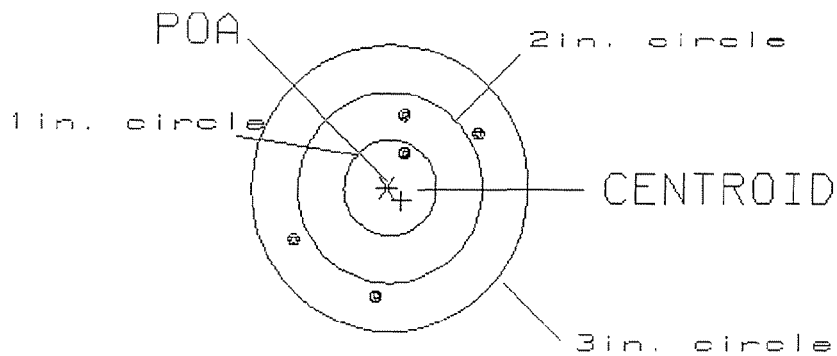
5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .204
 MIN RADIUS : .387
 MEAN RADIUS : .908
 MAX RADIUS : 1.175
 CENTROID X : -.155
 CENTROID Y : .134

22 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374659.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.01
 VS= 1.86
 GS= 2.27

1
 2
 5

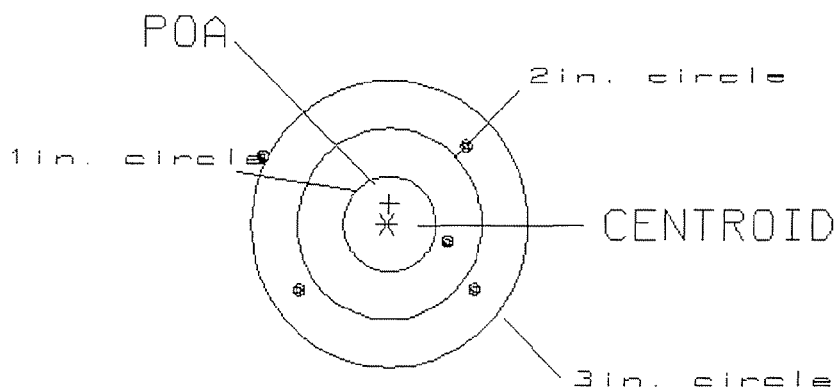
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .214
 MIN RADIUS : .610
 MEAN RADIUS : 1.124
 MAX RADIUS : 1.545
 CENTROID X : -.025
 CENTROID Y : -.213

22 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374659.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.27

0

VS= 1.53

1

GS= 2.71

4

Label

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374659
18 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .064
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .124667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .140135

THE AMR FOR THIS RIFLE IS: 1.603

CENTROIDAL DISTANCES

Ø TO	1	.169387
1 TO	2	.243731
1 TO	3	.26607

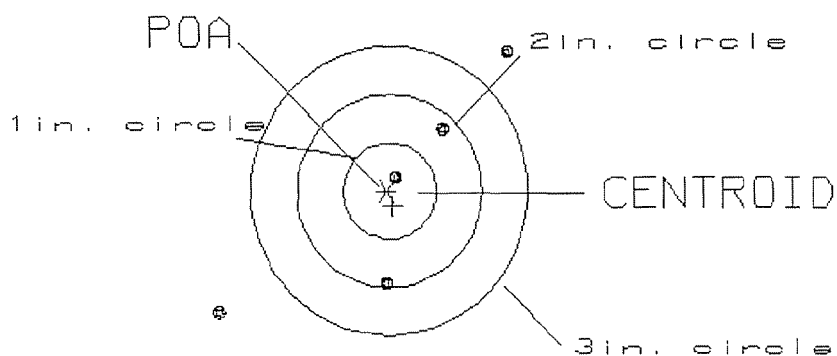
1 2
+3 <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .169
 MIN RADIUS : .206
 MEAN RADIUS : 1.226
 MAX RADIUS : 2.204
 CENTROID X : -.066
 CENTROID Y : .156

18 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374659

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.05

1

VS= 2.65

2

GS= 4.04

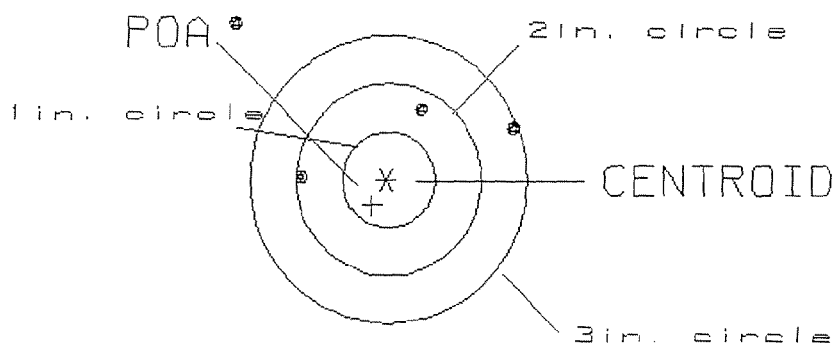
3

PATTERN #: 2
 POA TO CENTROID: .305
 MIN RADIUS : .874
 MEAN RADIUS : 1.720
 MAX RADIUS : 3.046
 CENTROID X : .152
 CENTROID Y : .265

18 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374659

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.00

0

VS= 4.57

2

GS= 5.16

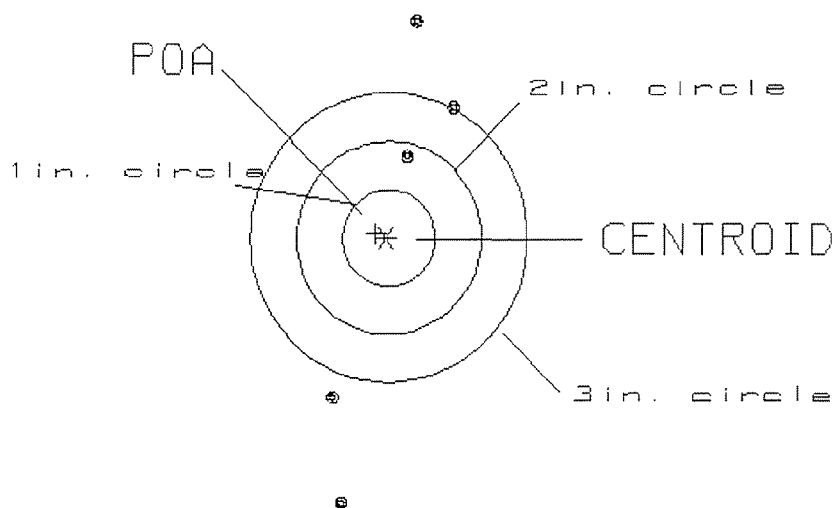
3

PATTERN #: 3
 POA TO CENTROID: .116
 MIN RADIUS : .908
 MEAN RADIUS : 1.863
 MAX RADIUS : 2.826
 CENTROID X : .106
 CENTROID Y : -.047

18 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374659

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.31
 VS= 5.03
 GS= 5.09

0
 1
 1

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E637 4659

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	11-14-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-14-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.023</u>	11-14-97	CR
	J) ASSEMBLE STOCK		11-7-97	RW
	K) ASSEMBLE SWIVEL STUDS		11-26-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-7-97	RW
	M) IRON SIGHT ALIGNMENT		11-2-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-7-97	RW
640	GALLERY TEST AND TARGET	L 52 R 98	11/18/97 11-21-97	CT TM
	A) MALFUNCTIONS		11/18/97 11-21-97	CT TM
	B) PIERCED PRIMERS		11/18/97 11-21-97	CT TM
645	INSPECT FOR LIVE AMMO		11/18/97 11-21-97	PB TM DE
655	FINAL INSPECTION A) HEADSPACE		11-26-97	CK
	B) TRIGGER PULL	<u>2.50</u> <u>2.53</u> <u>2.50</u> <u>2.42</u> <u>2.57</u>	11-25-97	CR
	C) FUNCTION		11-26-97	CK
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E 6374659

DATE 11-6-97

TESTER P.B.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.56	2.26	2.60	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.83	2.44	2.48	
PULL #3	2.73	2.44	2.57	
PULL #4	2.86	2.59	2.55	
PULL #5	2.71	2.56	2.64	
TOTAL	13.69	12.49	12.84	
AVG.	2.73	2.49	2.56	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.07	3.22	
PULL #2	3.36	3.44	
PULL #3	3.32	2.88	
PULL #4	3.39	3.49	
PULL #5	3.38	2.71	
TOTAL	16.52	15.74	
AVG.	3.30	3.14	

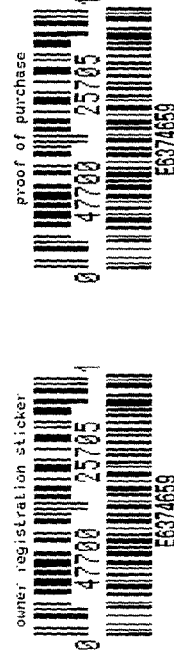
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.94	4.08		4.09
PULL #2	4.19	4.03		4.61
PULL #3	3.91	4.27		4.56
PULL #4	3.96	4.07		4.19
PULL #5	4.11	4.10		4.18
TOTAL	20.11	20.55		21.63
AVG.	4.02	4.11		4.32

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT
INSTRUCTION BOOK
PROCESSED TO ASSURE
SAFE USE OF THIS
WEAPON

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

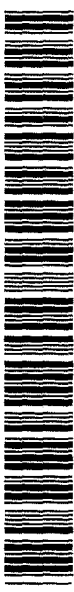
Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée

SERIAL NO.
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46
ORDER NO.
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5705 E6374659



ORDER 25705

MODEL 700™ M24

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ORDER 25705

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SERIAL NO.



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