

UPC



E6374660

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374660
2 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .002
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.227333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .227342

THE AMR FOR THIS RIFLE IS: 1.152

CENTROIDAL DISTANCES

0 TO 1	.321204
1 TO 2	.542576
1 TO 3	.170309

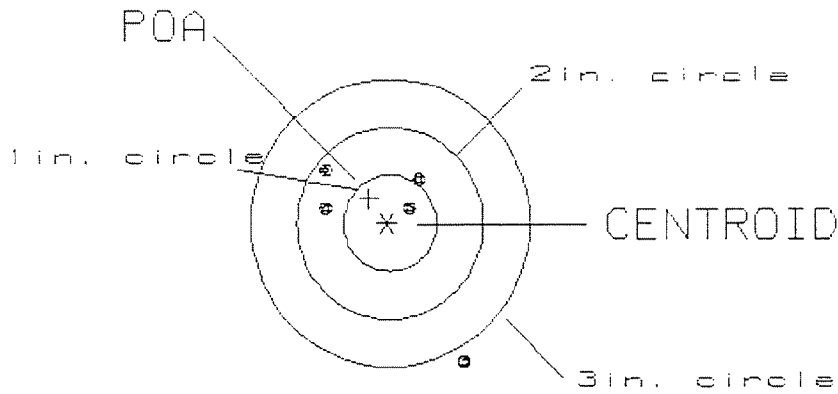
2 + <----POA
3¹

PATTERN #: 1
 POA TO CENTROID: .321
 MIN RADIUS : .308
 MEAN RADIUS : .839
 MAX RADIUS : 1.653
 CENTROID X : .194
 CENTROID Y : -.256

2 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/55374650

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.54
 VS= 2.04
 GS= 2.50

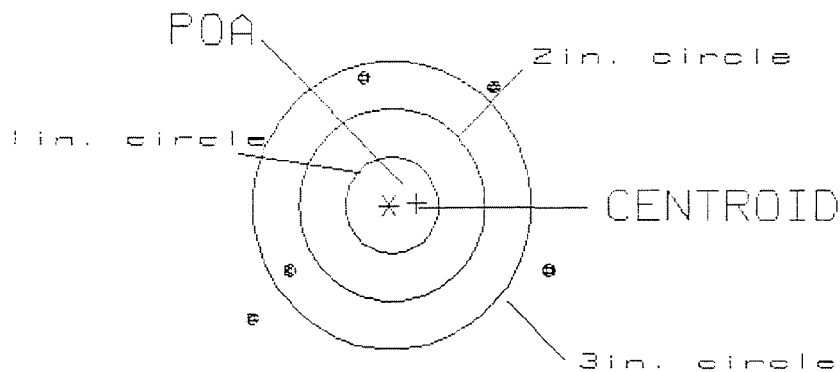
1
 4
 4

PATTERN #: 2
 POA TO CENTROID: .297
 MIN RADIUS : 1.234
 MEAN RADIUS : 1.612
 MAX RADIUS : 1.949
 CENTROID X : -.296
 CENTROID Y : -.023

2 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374660

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.24

0

US= 2.52

0

GS= 3.62

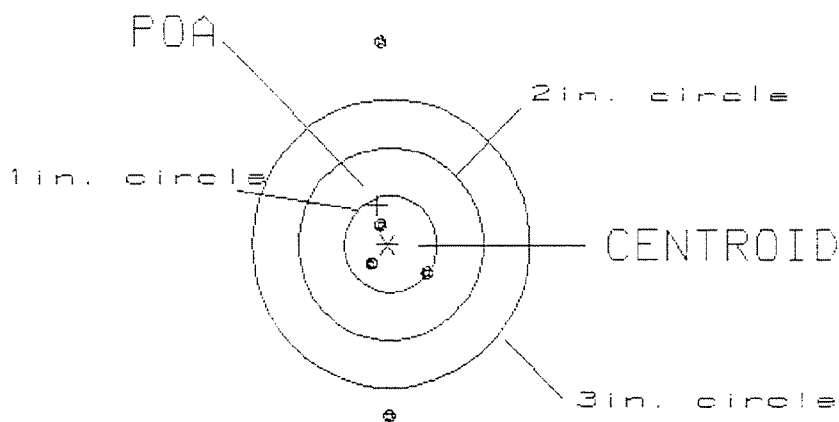
2

PATTERN #: 3
 POA TO CENTROID: .417
 MIN RADIUS : .225
 MEAN RADIUS : 1.006
 MAX RADIUS : 2.153
 CENTROID X : .108
 CENTROID Y : -.403

2 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374660

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .64

2

VS= 3.97

3

GS= 3.97

3

Leahed

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374660
26 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0886667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.114
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .144422

THE AMR FOR THIS RIFLE IS: 1.343

CENTROIDAL DISTANCES

0 TO 1	.397247
1 TO 2	.396323
1 TO 3	.484992

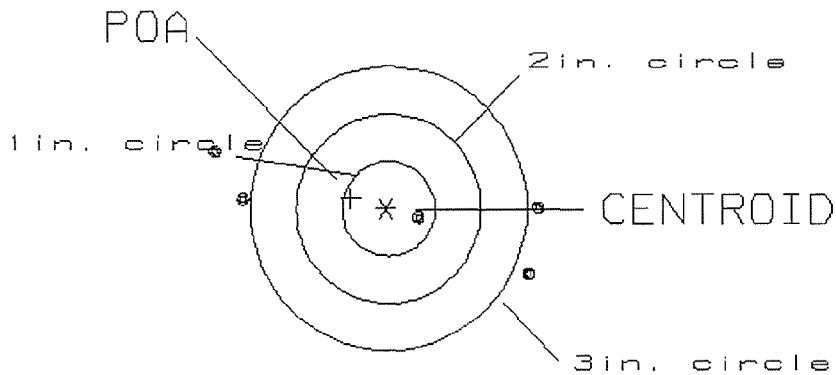
3⁺ 1 <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .397
 MIN RADIUS : .296
 MEAN RADIUS : 1.437
 MAX RADIUS : 1.936
 CENTROID X : .382
 CENTROID Y : -.109

26 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E637466D

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.49
 VS= 1.26
 GS= 3.61

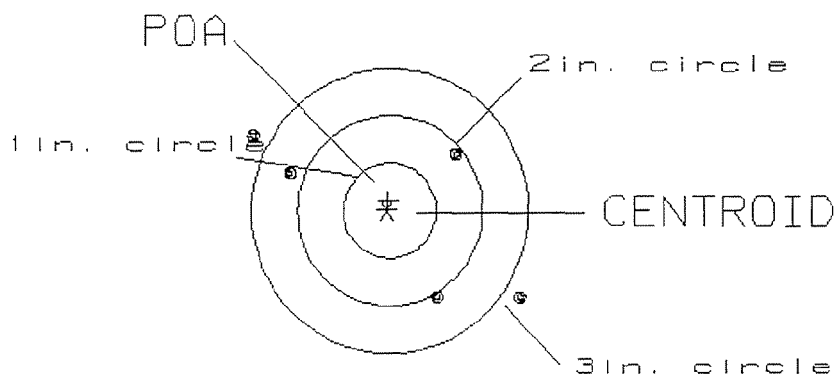
1
 1
 1

PATTERN #: E 2 E
 POA TO CENTROID: .094
 MIN RADIUS : .904
 MEAN RADIUS : 1.275
 MAX RADIUS : 1.675
 CENTROID X : -.014
 CENTROID Y : -.093

26 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E637466D

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.85

0

VS= 1.72

1

GS= 3.30

3

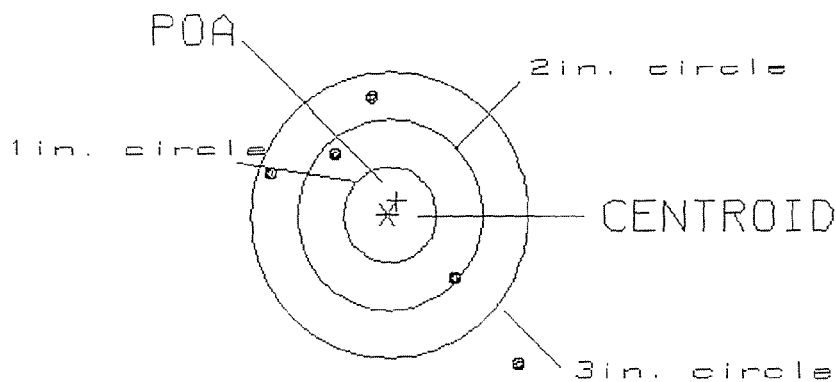
PATTERN #: 3

POA TO CENTROID: .173
 MIN RADIUS : .905
 MEAN RADIUS : 1.323
 MAX RADIUS : 2.138
 CENTROID X : -.102
 CENTROID Y : -.140

26 Nov 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E637466D

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.76

0

US= 2.79

2

GS= 3.41

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374660

DATE 11-13-97

TESTER RLV

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.57	2.17		2.92	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.64	2.66		2.75	
PULL #3	2.59	2.65		2.66	
PULL #4	2.61	2.58		2.83	
PULL #5	2.22	2.63		2.75	
TOTAL	12.63	12.69		13.91	
AVG.	2.53	2.54		2.78	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.25	3.19		
PULL #2	3.31	3.21		
PULL #3	3.31	3.27		
PULL #4	3.34	3.33		
PULL #5	3.25	3.26		
TOTAL	16.46	16.26		
AVG.	3.29	3.25		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.25	4.15		4.28
PULL #2	4.20	4.28		4.30
PULL #3	4.20	4.22		4.36
PULL #4	4.19	4.26		4.24
PULL #5	4.17	4.34		4.31
TOTAL	21.01	21.25		21.49
AVG.	4.20	4.25		4.30

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374660

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

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	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	12/4/97	TM
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	12/4/97	TM
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1022</u> <u>1022</u> <u>1022</u>	12/4/97	TM
	J) ASSEMBLE STOCK		11-19-97	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-19-97	RW
	M) IRON SIGHT ALIGNMENT		11-19-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-19-97	RW
640	GALLERY TEST AND TARGET	L 55 R 95	11-26-97 12/2/97	DB PB
	A) MALFUNCTIONS		11-26-97 12/2/97	DB PB
	B) PIERCED PRIMERS		11-26-97 12/2/97	DB PB
645	INSPECT FOR LIVE AMMO		11-26-97 12/2/97	DB DE KT
655	FINAL INSPECTION A) HEADSPACE		12/9/97	RW
	B) TRIGGER PULL	<u>2.50</u> <u>2.53</u> <u>2.40</u> <u>2.48</u> <u>2.45</u>	12/4/97	TM
	C) FUNCTION			
660	PACK			

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

owner registration sticker



proof of purchase



Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marks Registered Marks Deposited

SERIAL NO.
E6374660

46 ORDER NO.
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5705 E6374660

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Do Not Use

ORDER 25705

MODEL 700™ M24

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