

UPC



E6374668

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN. CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374668
24 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .254667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .248667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .355936

THE AMR FOR THIS RIFLE IS: 1.178

CENTROIDAL DISTANCES

Ø TO 1 .423137
1 TO 2 .641849
1 TO 3 .383803

2 3
+ 1 <----POA

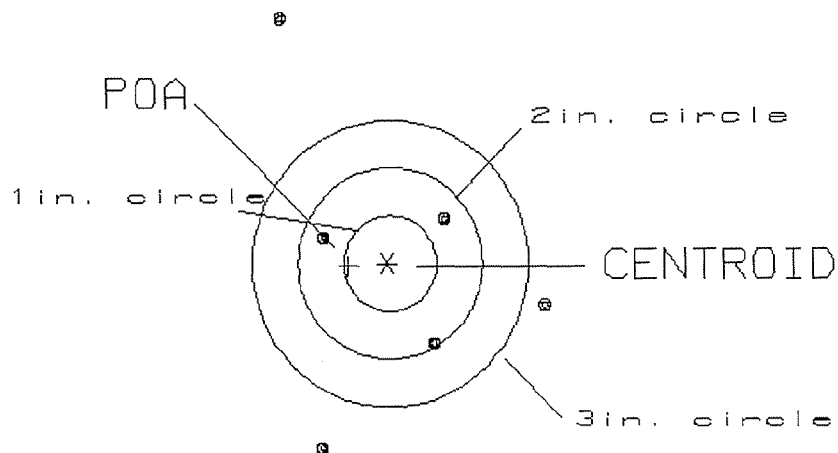
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .423
 IN RADIUS : .717
 LEAN RADIUS : 1.497
 MAX RADIUS : 2.819
 CENTROID X : .422
 CENTROID Y : .031

24 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6374668.1.1.1

CENTERFIRE PATTERN # 1



OF SHOTS= 6

IN CIRCLE

HS= 2.87

0

VS= 4.47

3

GS= 4.50

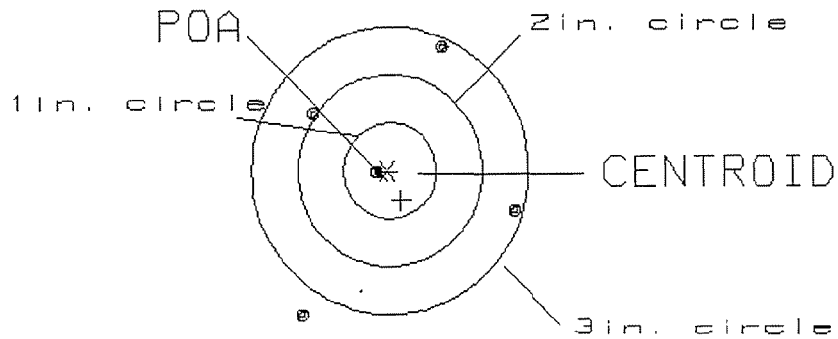
3

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .346
 1IN RADIUS : .136
 2IN RADIUS : 1.144
 MAX RADIUS : 1.739
 CENTROID X : -.157
 CENTROID Y : .308

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.35

1

VS= 2.74

1

GS= 3.10

4

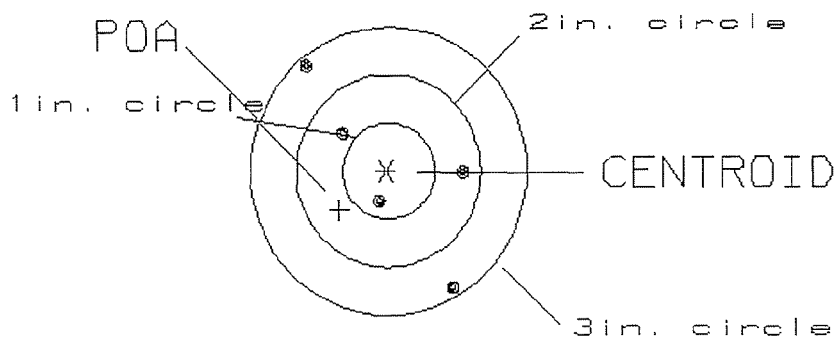
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .644
 MIN RADIUS : .300
 MEAN RADIUS : .892
 MAX RADIUS : 1.432
 CENTROID X : .499
 CENTROID Y : .407

24 Oct 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.72

1

VS= 2.25

3

GS= 2.77

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374668

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>6</u> <u>5</u>	10-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>3</u> <u>3</u>	10-27-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.023</u>	10-23-97	CK
	J) ASSEMBLE STOCK		10-14-97	EW
	K) ASSEMBLE SWIVEL STUDS		11/10/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-17-97	EW
	M) IRON SIGHT ALIGNMENT		10-17-97	EW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-19-97	EW
640	GALLERY TEST AND TARGET	L 88 R 62	10/24/97	EA
	A) MALFUNCTIONS		10/24/97	EW
	B) PIERCED PRIMERS		10/24/97	EW
645	INSPECT FOR LIVE AMMO		10/24/97	P.B.
655	FINAL INSPECTION A) HEADSPACE		11/10/97	RP
	B) TRIGGER PULL	<u>2.46</u> <u>2.57</u> <u>2.45</u> <u>2.56</u> <u>2.56</u>	11-5-97	CR
	C) FUNCTION		11/10/97	RP
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374668

DATE 10-17-97

TESTER TPM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.66	2.46	2.60		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.48	2.59	2.64		
PULL #3	2.44	2.57	2.68		
PULL #4	2.54	2.55	2.64		
PULL #5	2.62	2.42	2.56		
TOTAL	12.74	12.59	13.12		
AVG.	2.54	2.51	2.62		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	2.95		
PULL #2	3.15	2.92		
PULL #3	2.91	2.98		
PULL #4	2.90	2.93		
PULL #5	3.05	3.07		
TOTAL	15.12	14.85		
AVG.	3.02	2.97		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	4.09		3.98
PULL #2	4.07	4.18		3.96
PULL #3	4.19	4.20		4.01
PULL #4	4.14	4.22		3.97
PULL #5	4.17	4.19		3.91
TOTAL	20.62	20.88		19.83
AVG.	4.12	4.17		3.96

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

LOT #9

SERIAL NO



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ORDER 25705
MODEL 700™ M24
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VERY IMPORTANT
INSTRUCTION BOOK
201008010 ASSURE
SAFE USE OF THE
RIFLE

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO E6374668	46	ORDER NO 25705
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19RR

5705 E6374668