

UPC



E6374699

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400120036

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374699
22 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.284667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0306667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .286314

THE AMR FOR THIS RIFLE IS: .9903

CENTROIDAL DISTANCES

0 TO 1	.336168
1 TO 2	.656771
1 TO 3	.368631

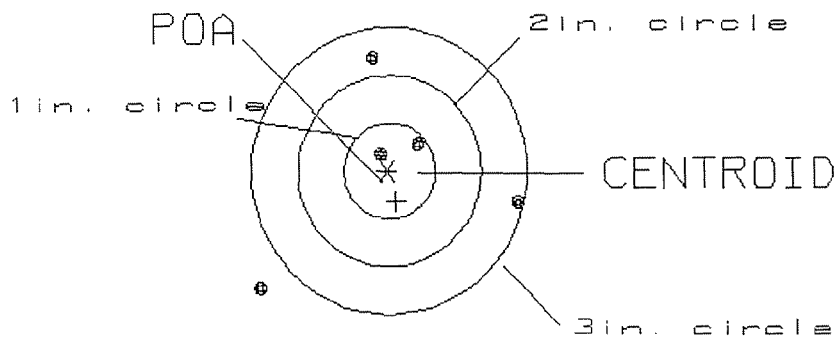
1
3 + <----POA
2

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .336
 MIN RADIUS : .189
 MEAN RADIUS : 1.034
 MAX RADIUS : 1.904
 CENTROID X : -.103
 CENTROID Y : .320

22 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374699

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.84

2

VS= 2.45

2

GS= 2.97

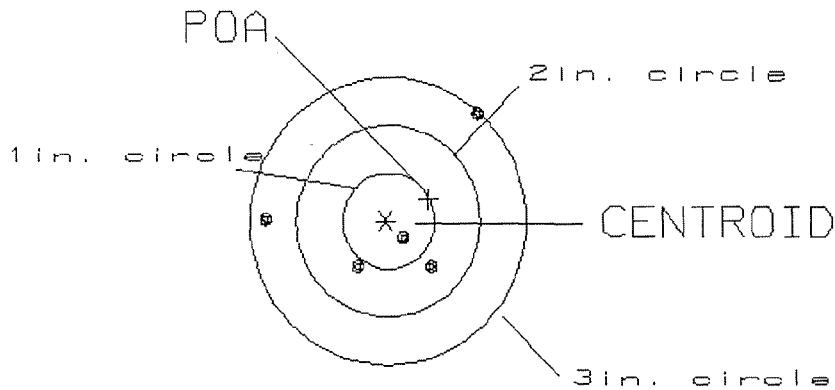
4

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .517
 MIN RADIUS : .205
 MEAN RADIUS : .850
 MAX RADIUS : 1.493
 CENTROID X : -.465
 CENTROID Y : -.228

22 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374699

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.31
 VS= 1.59
 GS= 2.55

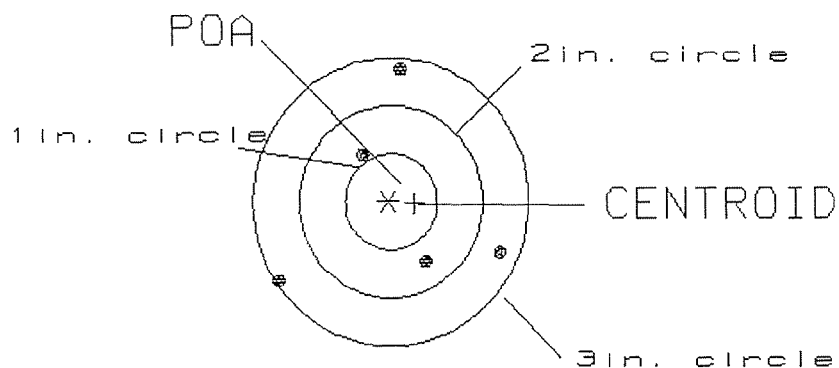
1
 3
 5

PATTERN #: 3
 POA TO CENTROID: .287
 MIN RADIUS : .601
 MEAN RADIUS : 1.087
 MAX RADIUS : 1.483
 CENTROID X : -.286
 CENTROID Y : .017

22 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374699

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.38

0

VS= 2.21

2

GS= 2.55

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6374699

OP. #	OPERATION NAME	READINGS	DATE	INITIALS
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>6</u> <u>5</u> <u>6</u>	10-28-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-28-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	10-28-97	CR
	J) ASSEMBLE STOCK		10-27-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-2-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-27-97	CR
	M) IRON SIGHT ALIGNMENT		10-27-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-27-97	CR
640	GALLERY TEST AND TARGET	L 67 R 83	11/21/97	PB
	A) MALFUNCTIONS		11/21/97	PB
	B) PIERCED PRIMERS		11/21/97	PB
645	INSPECT FOR LIVE AMMO		11/21/97	PM
655	FINAL INSPECTION A) HEADSPACE		12-2-97	CK
	B) TRIGGER PULL	<u>2.58</u> <u>2.39</u> <u>2.49</u> <u>2.41</u> <u>2.39</u>	11-26-97	CR
	C) FUNCTION		12-2-97	CK
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374699

DATE 10-25-97

TESTER JM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.63	2.37	2.56	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.65	2.42	2.60	
PULL #3	2.59	2.35	2.49	
PULL #4	2.65	2.30	2.51	
PULL #5	2.50	2.50	2.48	
TOTAL	13.02	11.94	12.64	
AVG.	2.60	2.38	2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.94	2.90	
PULL #2	3.04	2.91	
PULL #3	3.10	2.99	
PULL #4	3.08	3.02	
PULL #5	3.17	2.97	
TOTAL	15.33	14.79	
AVG.	3.06	2.95	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96	3.95		3.92
PULL #2	4.03	4.05		3.99
PULL #3	4.06	3.99		4.08
PULL #4	3.93	4.01		4.07
PULL #5	4.00	3.89		4.12
TOTAL	19.98	19.89		20.18
AVG.	3.99	3.97		4.03

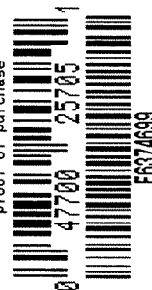
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

SERIAL NO.



E6374699

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6374699

46 ORDER NO. 25705

05XR

5705 E6374699