

UPC



E6374703

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

#31



Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374529
18 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .069
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .189
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .201201

THE AMR FOR THIS RIFLE IS: .8907

CENTROIDAL DISTANCES

0 TO 1	.30808
1 TO 2	.0322025
1 TO 3	.417825

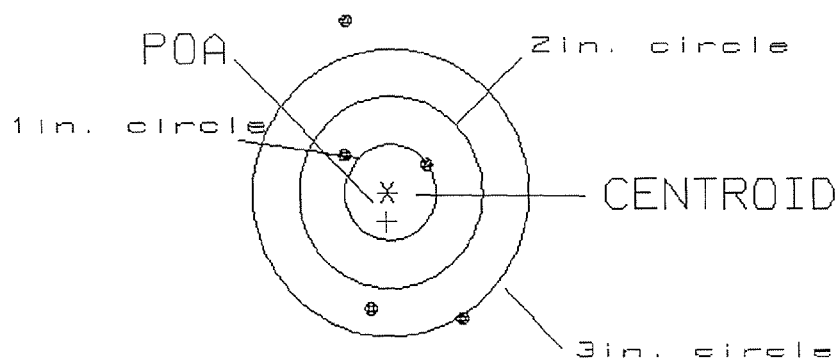
7
+ 3 <----POA

PATTERN #: 1
 POA TO CENTROID: .308
 MIN RADIUS : .489
 MEAN RADIUS : 1.160
 MAX RADIUS : 1.867
 CENTROID X : .007
 CENTROID Y : .308

18 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374529.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.33
 VS= 3.12
 GS= 3.37

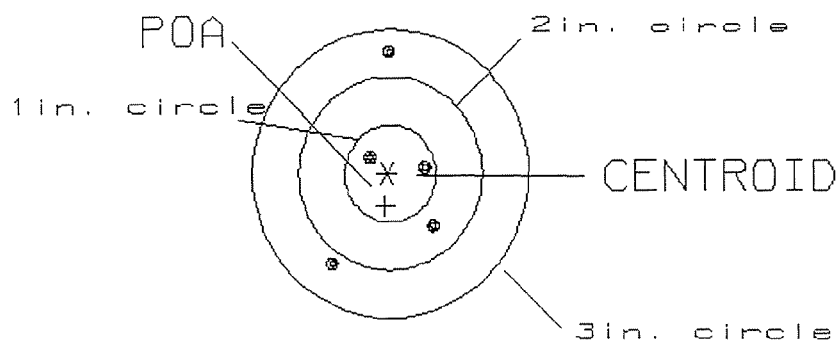
1
 2
 3

PATTERN #: 2
 POA TO CENTROID: .335
 MIN RADIUS : .318
 MEAN RADIUS : .761
 MAX RADIUS : 1.259
 CENTROID X : .026
 CENTROID Y : .334

18 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374529.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.09

2

VS= 2.21

3

GS= 2.28

5

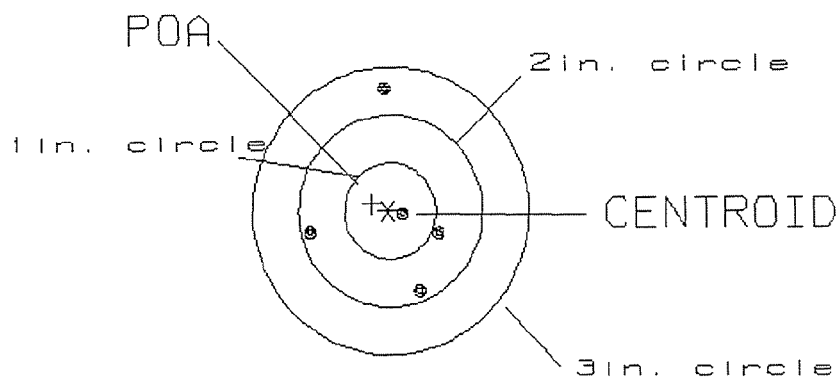
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .190
 MIN RADIUS : .128
 MEAN RADIUS : .751
 MAX RADIUS : 1.274
 CENTROID X : .174
 CENTROID Y : -.075

18 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374529.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.43
 VS= 2.05
 GS= 2.10

1
 4
 5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374529
17 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .169333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0403333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .174071

THE AMR FOR THIS RIFLE IS: 1.453

CENTROIDAL DISTANCES

0 TO 1	.28615
1 TO 2	.276442
1 TO 3	.408516

3+₁² <----POA

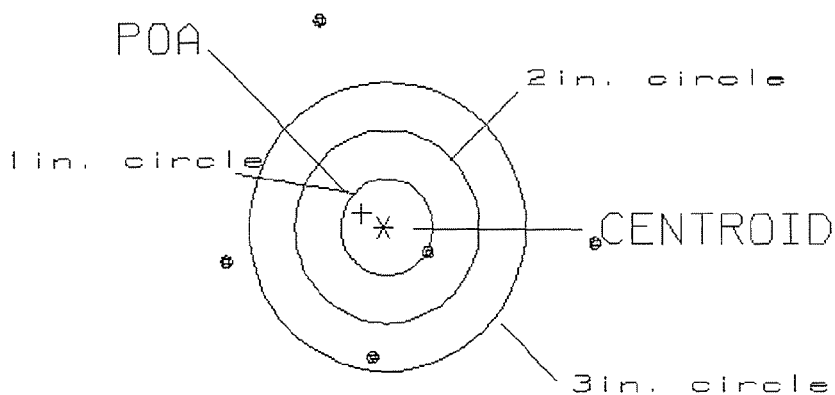
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .287
 MIN RADIUS : .497
 MEAN RADIUS : 1.632
 MAX RADIUS : 2.270
 CENTROID X : .249
 CENTROID Y : -.141

17 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374529

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.99
 VS= 3.50
 GS= 4.00

1
 1
 2

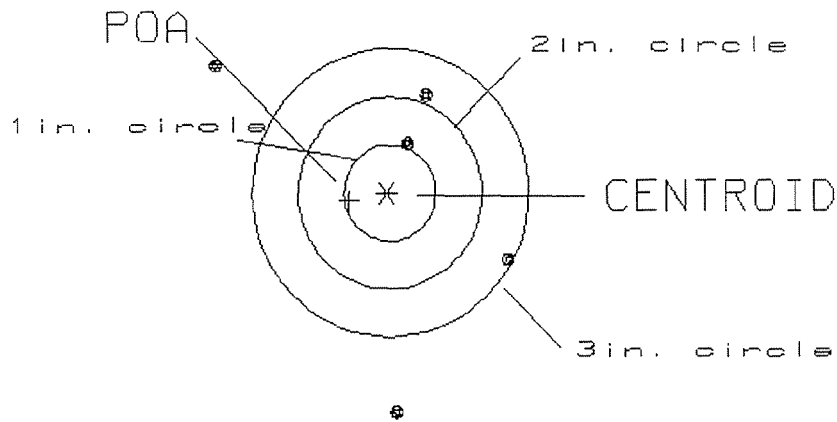
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .419
 MIN RADIUS : .558
 MEAN RADIUS : 1.533
 MAX RADIUS : 2.339
 CENTROID X : .411
 CENTROID Y : .083

17 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374529

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.20
 VS= 3.60
 GS= 4.10

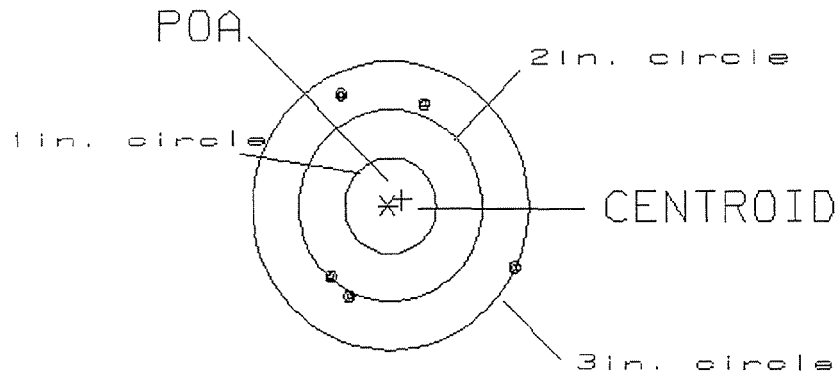
0
 1
 3

PATTERN #: 3
 POA TO CENTROID: .164
 MIN RADIUS : .987
 MEAN RADIUS : 1.193
 MAX RADIUS : 1.510
 CENTROID X : -.152
 CENTROID Y : -.063

17 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374529

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.07
 VS= 2.13
 GS= 2.64

0
 1
 4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374629

OP. #	OPERATION NAME	READINGS	DATE	INITIA
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	12-15-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>3</u> <u>4</u>	12-15-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.024</u> <u>.024</u> <u>.023</u>	12-15-97	CR
	J) ASSEMBLE STOCK		12-15-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-19-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-15-97	CR
	M) IRON SIGHT ALIGNMENT		12-15-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-15-97	CR
640	GALLERY TEST AND TARGET	L-47 R-103	12-17-97 DB 12-18-97 DB	
	A) MALFUNCTIONS		12-17-97 DB 12-18-97 DB	
	B) PIERCED PRIMERS		12-17-97 DB 12-18-97 DB	
645	INSPECT FOR LIVE AMMO		12-17-97 PB DE 12-18-97 DB DE	
655	FINAL INSPECTION A) HEADSPACE		12-19-97	CK
	B) TRIGGER PULL	<u>2.78</u> <u>2.77</u> <u>2.85</u> <u>2.84</u> <u>2.88</u>	12-19-97	CK
	C) FUNCTION		12-19-97	CK
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374529

DATE 12-4-97

TESTER NB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.32	2.38	2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.42	2.59	
PULL #3	2.37	2.40	2.54	
PULL #4	2.48	2.54	2.60	
PULL #5	2.35	2.58	2.60	
TOTAL	11.98	12.32	12.80	
AVG.	2.39	2.46	2.56	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.18	3.07	
PULL #2	3.22	3.33	
PULL #3	3.25	3.19	
PULL #4	3.40	3.18	
PULL #5	3.20	3.23	
TOTAL	16.25	16.00	
AVG.	3.25	3.20	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.02	4.03		4.15
PULL #2	4.02	3.98		4.09
PULL #3	4.06	3.95		4.06
PULL #4	3.96	3.93		4.16
PULL #5	4.10	4.02		4.29
TOTAL	20.16	19.91		20.75
AVG.	4.03	3.98		4.15

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



country registration sticker



Do Not Use

Do Not Use

SERIAL NO.



E6374703

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

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46 ORDER NO. 25705

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