

E 641 3504

RECEIVING AND ESTIMATING REPORT

COMMENTS

R 99-20516

INITIAL SWS	CUSTOMER ORDER NO.	M/24 W/SCOPE, W/HARD CASE			
DATE RECEIVED 10/18/99	DATE OPENED 10/20/99	DATE CODE	SERIAL NUMBER 66348795	NEW SERIAL NUMBER E6413504	MODEL AND GRADE 700 7.62 NATO
ACCESSORIES W/STUDS	W/SWIVELS	SCOPE MNTS	SCOPE BASE		

Scope S/N 88-1237

FROM:

SHIP TO:

U S ARMY
CO D 2/29 INF REGT
BLDG 73
FT BENNING

GA 31905

U S ARMY
CO D 2/29 INF REGT
BLDG 73
FT BENNING

GA

31905

CUST NO: 187354 C.O.D.

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	PROM. DATE	ESTIMATED	VIA UPS
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GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

COMMENTS

BBL Assy 96001
Stock 96018
Extractor 91816

REPAIRMAN RW	PROOF ✓	CLEAN c	TEST c	TARGET ✓	PATTERN
GALLERY TESTER RW	DATE	DATE 1-26-00	DATE 1-31-00	DATE 1-31-00	DATE

OFFICE COPY

RD6925 REV. 7/97

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

M2400120302

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6413504
4 Feb 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .191
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.1844
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .265489

THE AMR FOR THIS RIFLE IS: 1.281

CENTROIDAL DISTANCES

0 TO	1	.389772
1 TO	2	.410908
1 TO	3	.756627
1 TO	4	.870313
1 TO	5	.953279

1 + 4<----POA
2 5
3

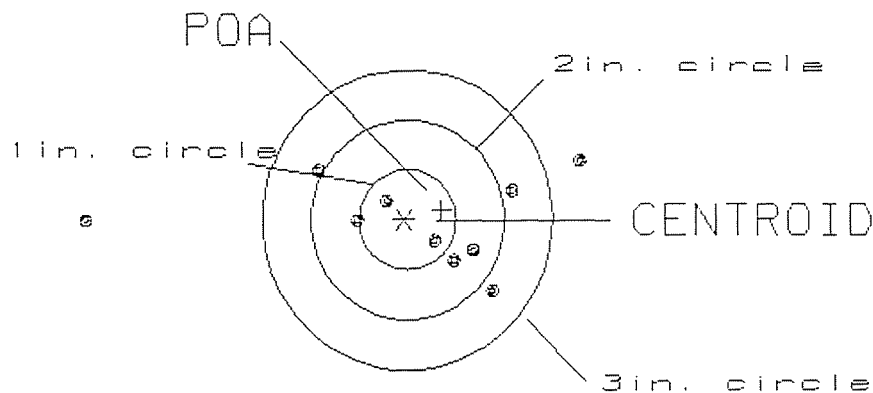
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .389
MIN RADIUS : .311
MEAN RADIUS : 1.105
MAX RADIUS : 3.353
CENTROID X : -.379
CENTROID Y : -.091

4 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6413504

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 5.12

2

VS= 1.28

5

GS= 5.14

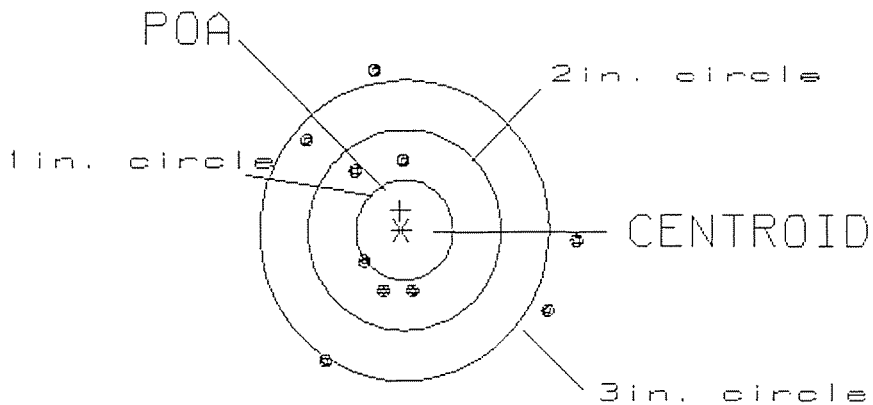
8

PATTERN #: 2
 POA TO CENTROID: .198
 MIN RADIUS : .472
 MEAN RADIUS : 1.115
 MAX RADIUS : 1.787
 CENTROID X : .018
 CENTROID Y : -.197

4 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6413504

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.81
 VS= 2.90
 GS= 2.98

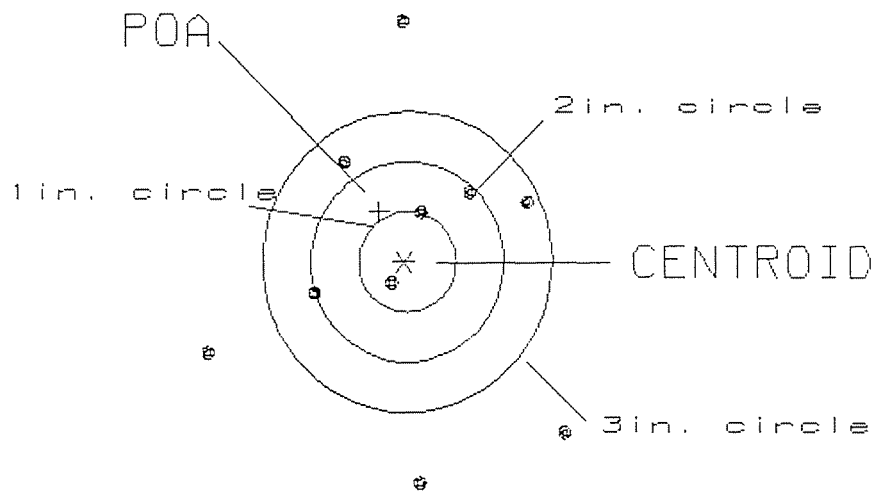
1
 5
 6

PATTERN #: 3
 POA TO CENTROID: .558
 MIN RADIUS : .266
 MEAN RADIUS : 1.447
 MAX RADIUS : 2.364
 CENTROID X : .262
 CENTROID Y : -.493

4 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6413504

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 3.70
 VS= 4.59
 GS= 4.60

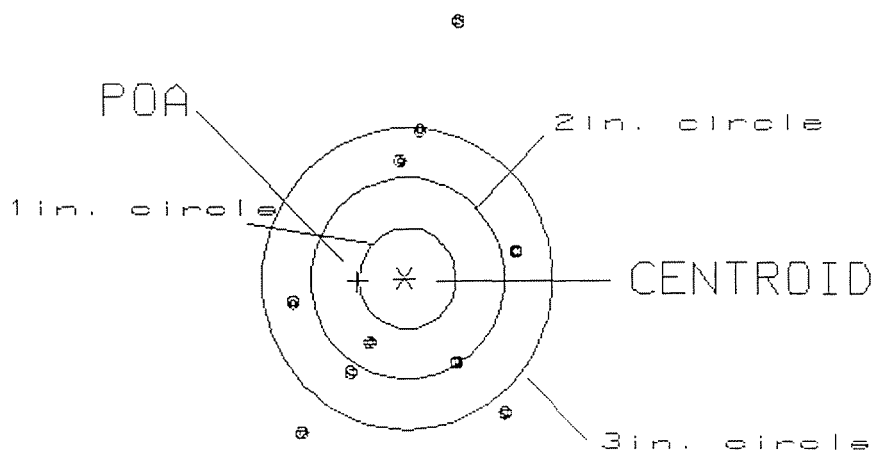
1
 4
 5

PATTERN #: 4
 POA TO CENTROID: .483
 MIN RADIUS : .680
 MEAN RADIUS : 1.385
 MAX RADIUS : 2.643
 CENTROID X : .483
 CENTROID Y : .029

4 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6413504

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.25
 VS= 4.09
 GS= 4.42

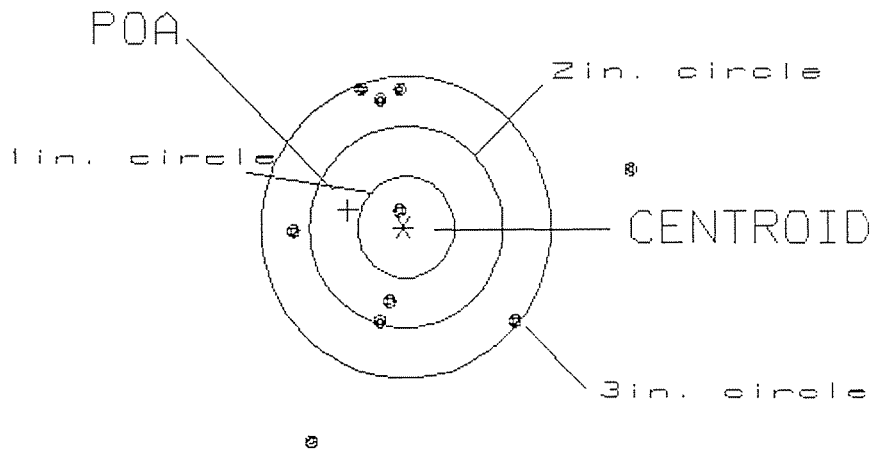
0
 2
 7

PATTERN #: ☐ 5 ☐
 POA TO CENTROID: .596
 MIN RADIUS : .240
 MEAN RADIUS : 1.354
 MAX RADIUS : 2.374
 CENTROID X : .571
 CENTROID Y : -.170

4 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6413504

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 3.44
 VS= 3.56
 GS= 4.27

1
 2
 8

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. E6413504

LOG IN DATE: / /		DATE	INIT.
INSPECT & VERIFY:			
OP. #	OP. NAME		
550	DIS-ASSEMBLE GUN		
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL & TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	12-12-99	RW
605	CHECK HEADSPACE	12-12-99	RW
610	DIS-ASSEMBLE		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY ON FORCE		
D	SAFETY OFF FORCE		
E	FIRING PIN INDENT		
640	TARGET	1-31-00	RW
655	FINAL INSPECT	2-8-00	RW
660	PACK		

QAR INSPECTION

SHIP DATE

Final Inspection

Sn: E6413504

DATE REC'D: 10-18-99

DATE RET'D:

AUDITOR: RW

Item:

BARREL ASSY.

☒ BARREL

☒ RECEIVER

☒ FRONT SIGHT BLOCK

☒ REAR SIGHT BLOCK

☒ SCREWS

☒ FINISH

Item:

STOCK ASSY.

☒ STOCK

☒ SLING SWIVEL STUDS

☒ ADJUSTABLE BUTT PLATE

☒ LOCK NUTS

☒ BARREL CLEARANCE

☒ COLOR/FINISH

SCOPE ASSY.

☒ SCOPE

☒ SCOPE RINGS

☒ MOUNTING SCREWS

☒ MOUNTING BASE

☒ SCREWS

☒ FINISH

☒ LOOSENESS

☒ CLARITY

SYSTEMS CASE

☒ SCOPE CASE

☒ IRON SIGHTS

☒ DEPLOYMENT KIT

TRIGGER

☒ SAFETY OPERATION

☒ SET

MISC.

☒ DD-250

☒ BAR CODE

☒ PACKAGING

Comments: