

E643550

Repair Inquiry																					
Repair Number: RE00000761	Serial: CS507633 Model 700 Center Fire Caliber 762 SWS M-24 140F 18 <i>E6413550</i>	Repairman:	Status: New 12/15/99 1:17:44 PM																		
Verify Repair																					
Address Information																					
Customer: ☐ Received From		Return To: ☐ Received From																			
Name: TRANSPORTATION OFFICER		Name: TRANSPORTATION OFFICER																			
Address 1: XVIII AIRBORNE CORPS AND FORT BRAGG		Address 1: XVIII AIRBORNE CORPS AND FORT BRAGG																			
Address 2: BUILDING J-2050		Address 2: BUILDING J-2050																			
City: FORT BRAGG		City: FORT BRAGG																			
State: NC Zip Code: 28310 Country: US		State: NC Zip Code: 28310 Country: US																			
FFL:																					
Contact / Condition Problems Estimate History / Status Shipping / Billing																					
Contact Information		Received Condition																			
Phone:		Condition: Poor																			
Fax:		Notes:																			
Email:		CSR Notes:																			
Comments:		Accessories Received																			
		<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 10%;">Code</th> <th style="width: 70%;">Desc</th> <th style="width: 20%;">Qty</th> </tr> </thead> <tbody> <tr> <td>A010</td> <td>Hard Case</td> <td>1</td> </tr> <tr> <td>A016</td> <td>Scope Mounts</td> <td>2</td> </tr> <tr> <td>A017</td> <td>Scope Base</td> <td>1</td> </tr> <tr> <td>A026</td> <td>Scope</td> <td>1</td> </tr> <tr> <td colspan="3" style="background-color: black; color: white;">[REDACTED]</td> </tr> </tbody> </table>		Code	Desc	Qty	A010	Hard Case	1	A016	Scope Mounts	2	A017	Scope Base	1	A026	Scope	1	[REDACTED]		
Code	Desc	Qty																			
A010	Hard Case	1																			
A016	Scope Mounts	2																			
A017	Scope Base	1																			
A026	Scope	1																			
[REDACTED]																					
Repair Search		Refresh Close																			

BBL	96003
Receiver	96004
BOLT	96005



TRACKING DOCUMENT

Repair Order Number



Repair Order Numbe RE00000761	Description/Serial C6587633	Repairman - Date Received 12/15/1999
Account # - R-	Model 700 Center Fire Caliber: 762 SWS M-24 14OF 18	Estimate Date Current Date - 12/16/1999
Customer TRANSPORTATION OFFICER XVIII AIRBORNE CORPS AND FORT B BUILDING J-2050 FORT BRAGG NC 28310 US		Return To TRANSPORTATION OFFICER XVIII AIRBORNE CORPS AND FORT BUILDING J-2050 FORT BRAGG NC 28310 US
Phone (H) Phone (W)		Fax Email

Problems	
<u>Reported</u>	<u>Found</u>

Repair		<u>Quantity</u>	<u>Quantity</u>	<u>Quantity</u>	<u>Warranty</u>
<u>Material #</u>	<u>MaterialDesc</u>	<u>Needed</u>	<u>From</u>	<u>From</u>	<u>(Y/N)</u>
Total:					
Serial Number: C6587633					
Model ID: 700					



RE00000761

Repairman	Proof	Clean	Test	Target	Pattern
Gallery Tester	Date	Date	Date	Date	Date

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6413550

7 Apr 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0536

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0422

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0682188

THE AMR FOR THIS RIFLE IS: 1.128

CENTROIDAL DISTANCES

0 TO 1	.511453
1 TO 2	1.12087
1 TO 3	.284972
1 TO 4	.772739
1 TO 5	.514487

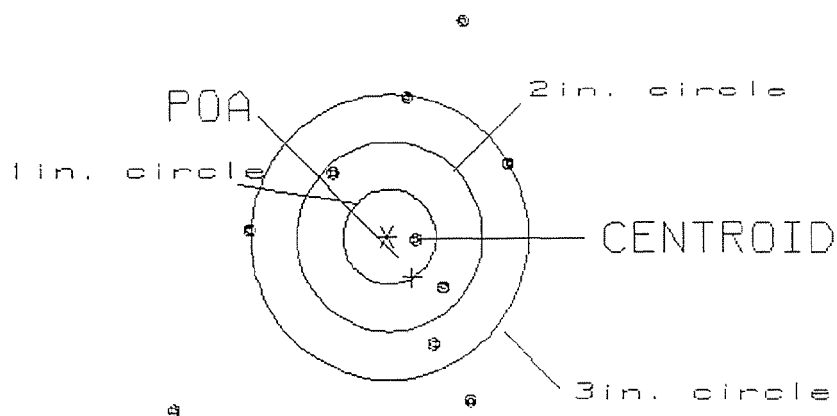
1
3
5 < 2 --- POA
4

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .511
 MIN RADIUS : .318
 MEAN RADIUS : 1.508
 MAX RADIUS : 2.967
 CENTROID X : -.280
 CENTROID Y : .428

7 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6413550.1

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 3.62

1

VS= 4.12

3

GS= 5.20

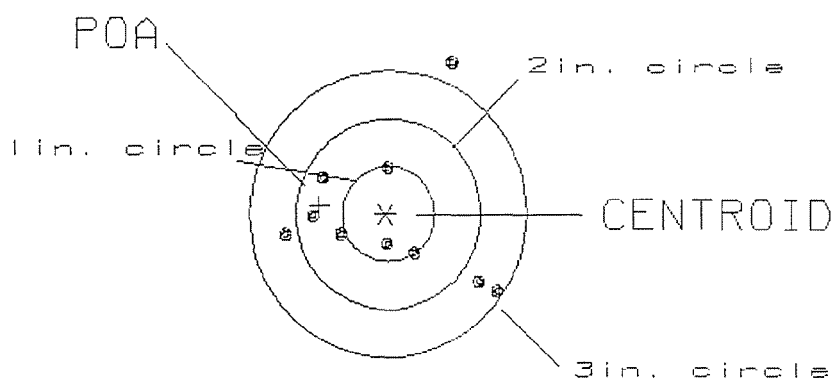
6

PATTERN #: 2
 POA TO CENTROID: .720
 MIN RADIUS : .269
 MEAN RADIUS : .892
 MAX RADIUS : 1.755
 CENTROID X : .714
 CENTROID Y : -.090

7 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6413550.1

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.28

2

VS= 2.39

6

GS= 2.57

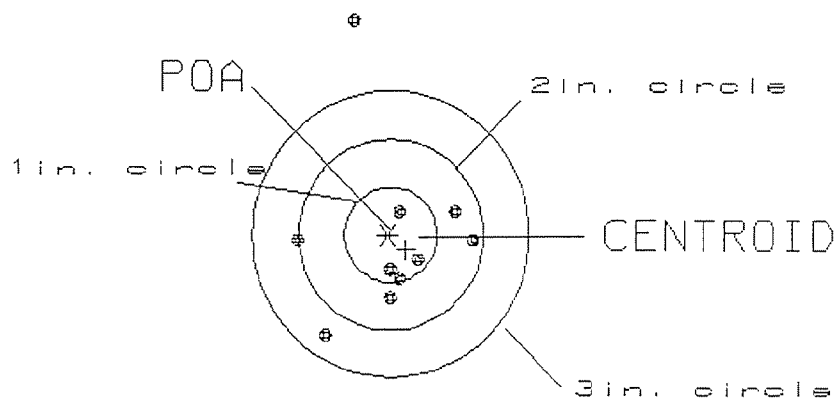
9

PATTERN #: 3
 POA TO CENTROID: .250
 MIN RADIUS : .315
 MEAN RADIUS : .839
 MAX RADIUS : 2.263
 CENTROID X : -.195
 CENTROID Y : .156

7 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG413550.1

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 1.94

4

VS= 3.24

7

GS= 3.26

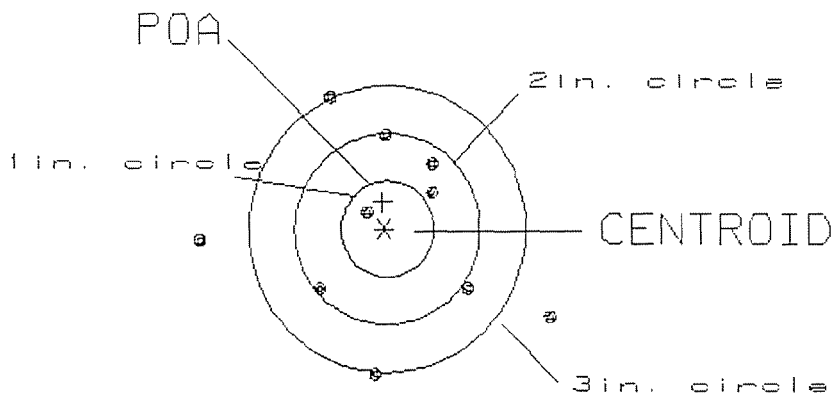
9

PATTERN #: 4
 POA TO CENTROID: .283
 MIN RADIUS : .307
 MEAN RADIUS : 1.177
 MAX RADIUS : 2.008
 CENTROID X : .025
 CENTROID Y : -.282

7 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6413550.1

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 3.80

1

VS= 2.86

5

GS= 3.88

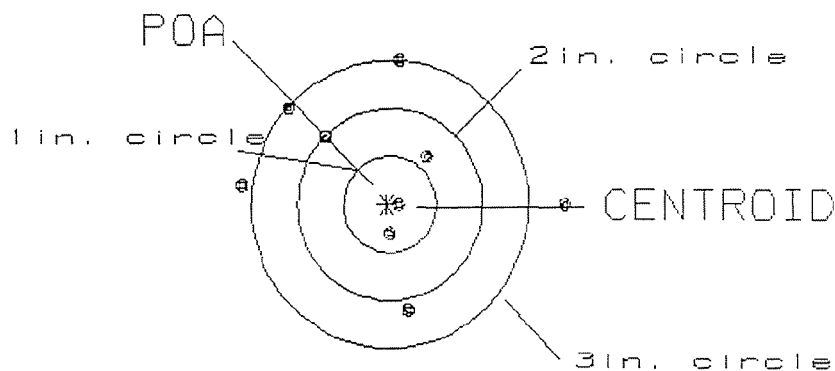
7

PATTERN #: ☐ 5 ☐
 POA TO CENTROID: .004
 MIN RADIUS : .151
 MEAN RADIUS : 1.226
 MAX RADIUS : 2.560
 CENTROID X : .004
 CENTROID Y : -.001

7 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6413550.1

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 3.50

2

VS= 3.95

4

GS= 3.99

6

Final Inspection

Sn: E6413550

DATE REC'D: 12-12-99

DATE RET'D:

Auditor: RW

Item:

Barrel Assy.

☒ BARREL

☒ RECEIVER

☒ FRONT SIGHT BLOCK

☒ REAR SIGHT BLOCK

☒ SCREWS

☒ FINISH

Scope Assy.

☒ SCOPE

☒ SCOPE RINGS

☒ MOUNTING SCREWS

☒ MOUNTING BASE

☒ SCREWS

☒ FINISH

☒ LOOSENESS

☒ CLARITY

Misc.

☐ DD-250

☐ BAR CODE

☐ PACKAGING

Item:

Stock Assy.

☒ STOCK

☒ SLING SWIVEL STUDS

☒ ADJUSTABLE BUTT PLATE

☒ LOCK NUTS

☒ BARREL CLEARANCE

☒ COLOR/FINISH

Systems Case

☒ SCOPE CASE

☐ IRON SIGHTS

☒ DEPLOYMENT KIT

Trigger

☒ SAFETY OPERATION

☒ SET

Comments:

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. *E6413550*

LOG IN DATE: / /		DATE	INIT.
INSPECT & VERIFY:			
OP. #	OP. NAME		
550	DIS-ASSEMBLE GUN	<i>12-24-00</i>	<i>Rw</i>
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL & TAP		
C	POLISH	<i>1-12-00</i>	<i>Rw</i>
575	ASSEMBLE	<i>1-12-00</i>	<i>Rw</i>
600	PROOF		
605	CHECK HEADSPACE		
610	DIS-ASSEMBLE		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY ON FORCE		
D	SAFETY OFF FORCE		
E	FIRING PIN INDENT		
640	TARGET	<i>4-5-00</i>	<i>Rw</i>
655	FINAL INSPECT	<i>4-10-00</i>	<i>Rw</i>
660	PACK		
QAR INSPECTION		SHIP DATE	