

E 6413568

WIN MAG (RIFLE ONLY)
CENTERFIRE RIFLE
WIN MAG

3518

200348

owner registration sticker



proof of purchase



UPC



E6413568

ORDER NO. 25736
BARREL LENGTH 24"
CAPACITY 5

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

7M/24 300 WIN MAG (RIFLE ONLY)
801 ACTION CENTERFIRE RIFLE
24" BARREL 300 WIN MAG

SERIAL NO.
E6413568

ORDER NO.
25736

DD

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

1920



99511493 9625

GUN SERIAL # E6413568

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		7/23/02	R
600	PROOF	 FB1542B		
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED		
610	DIS-ASSEMBLE GUN	AUG 9 2002		
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	BBL only OPERATOR <u>DRS</u>		
615	ROLLMARK CALIBER	300 WIN MAG		
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6</u> <u>7</u> <u>6</u>	<u>8/28/02</u>	<u>RW</u>
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u> <u>2</u> <u>2</u>	<u>8/28/02</u>	<u>RW</u>
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN			
	J) ASSEMBLE STOCK				
	K) ASSEMBLE SWIVEL STUDS				
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640	GALLERY TEST AND TARGET <u>700 YD RANGE</u>		PASS FAIL		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
645	INSPECT FOR LIVE AMMO				
655	FINAL INSPECTION A) HEADSPACE			<u>8/28/02</u>	<u>RW</u>
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.63</u> <u>2.71</u> <u>2.79</u> <u>2.67</u>	<u>8/28/02</u>	<u>RW</u>
	C) FUNCTION				
660	PACK			<u>1-214</u>	<u>WA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. 56413568

DATE 8-14-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.72	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.81	2.68	2.61	
PULL #3	2.86	2.71	2.58	
PULL #4	2.40	2.54	2.88	
PULL #5	2.63	2.77	2.81	
TOTAL	13.28	13.42	13.47	
AVG.	2.65	2.68	2.69	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.43	3.01		
PULL #2	3.16	2.99		
PULL #3	3.12	3.29		
PULL #4	3.17	3.12		
PULL #5	3.09	2.98		
TOTAL	15.97	15.39		
AVG.	3.19	3.07		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURAC
PULL #1	4.26	3.90		4.09
PULL #2	4.25	4.32		4.11
PULL #3	4.23	4.29		4.04
PULL #4	4.10	4.16		4.04
PULL #5	4.17	3.95		4.06
TOTAL	21.01	20.62		20.34
AVG.	4.20	4.12		4.06

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6413568.__0

FILE DATE AND TIME: 08/16/2002 09:11

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

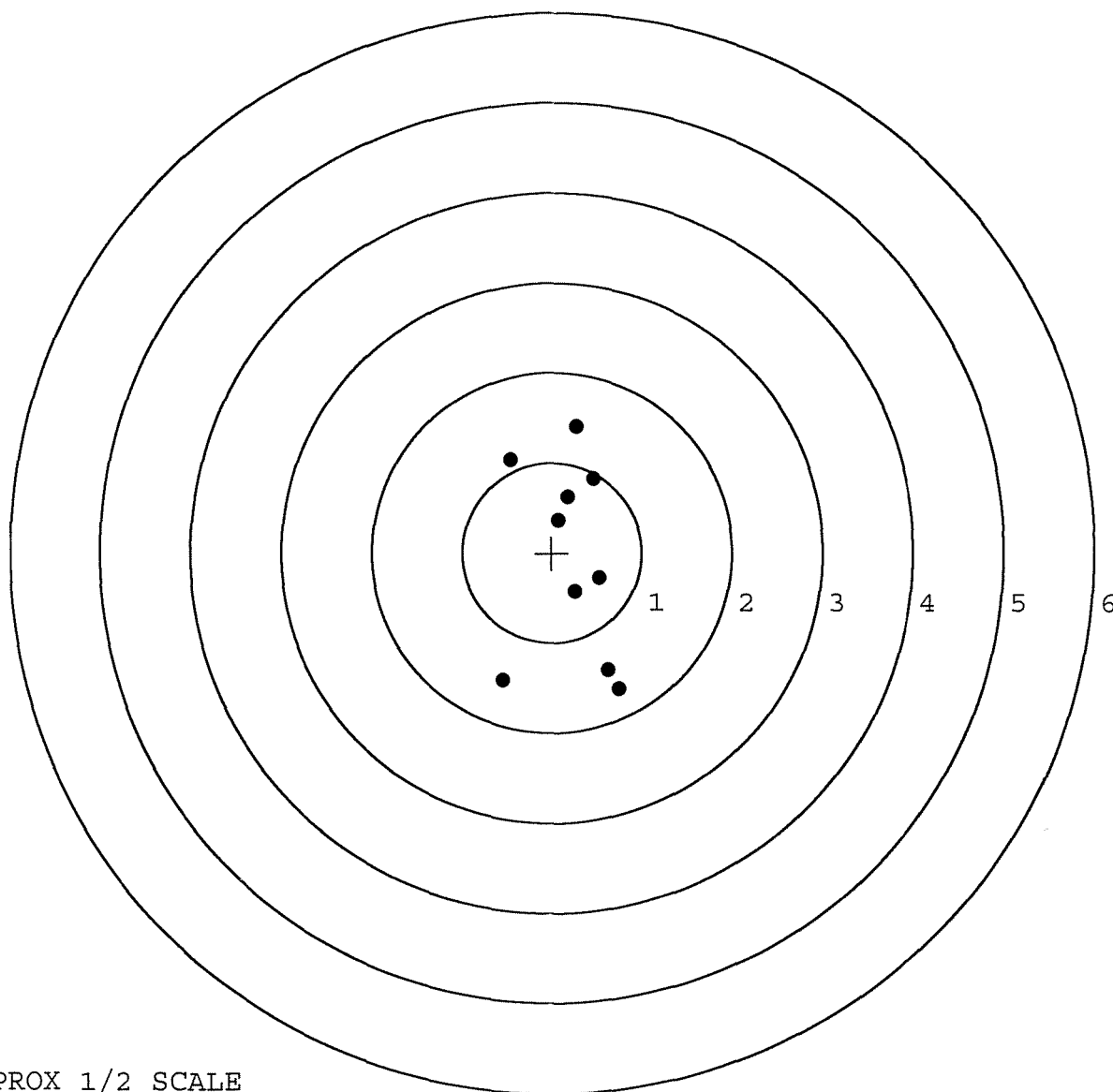
~~Mean~~ MEAN - 1.022

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

SERIAL NUMBER: E6413568. 0
TARGET NUMBER: 1
FILE DATE: 08/16/2002
FILE TIME: 09:11

X CENTROID: 0.216
Y CENTROID: -0.074
POA TO CENTROID: 0.228
HORZ SPREAD: 1.298
VERT SPREAD: 2.916
GROUP SPREAD: 2.938
MIN RADIUS: 0.367
MAX RADIUS: 1.549
MEAN RADIUS: 1.001
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	0.758	-1.519
2:	0.635	-1.313
3:	-0.540	-1.426
4:	0.262	-0.438
5:	0.530	-0.283
6:	0.463	0.825
7:	0.177	0.620
8:	0.273	1.397
9:	-0.470	1.031
10:	0.071	0.366

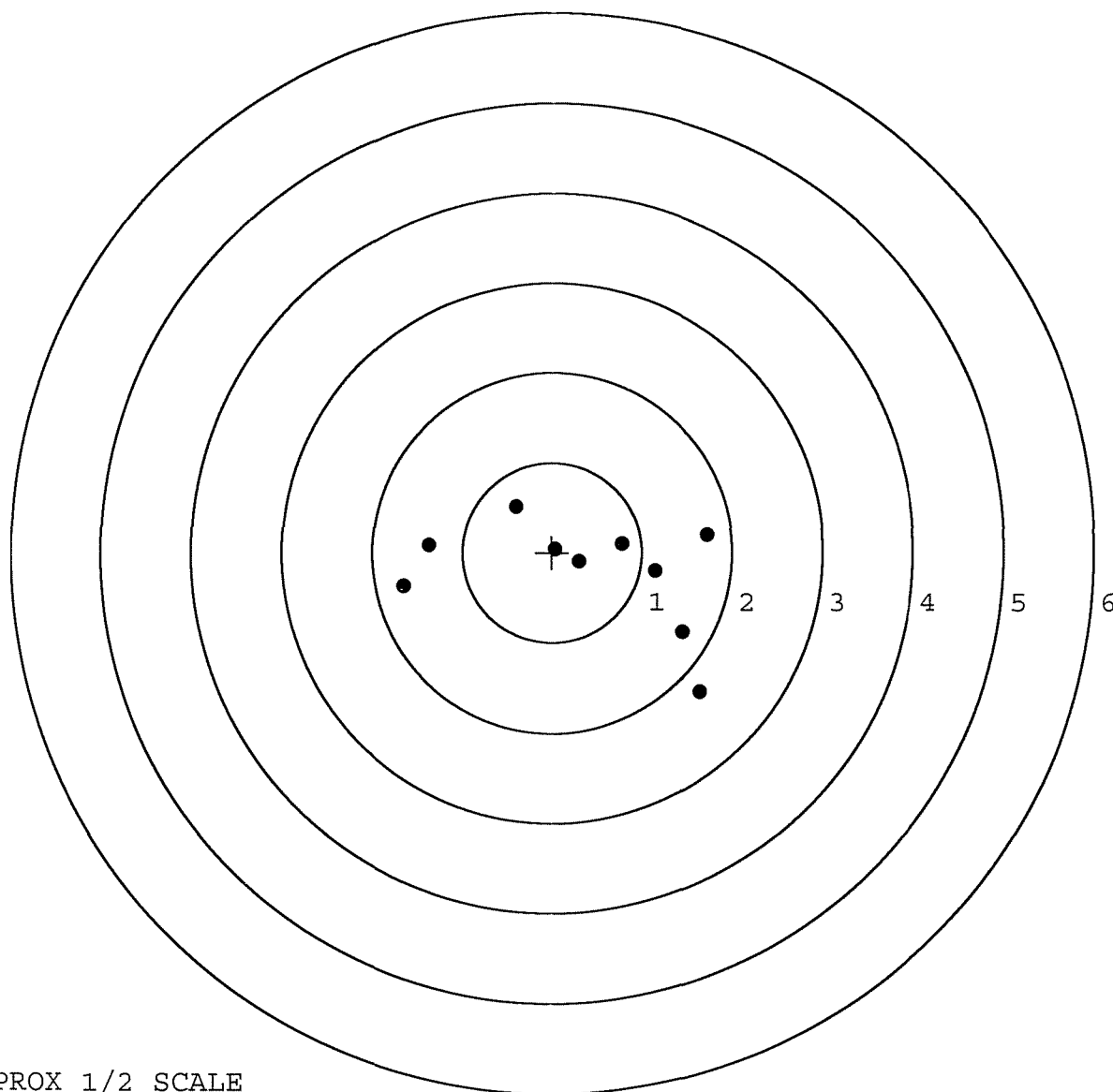


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413568. 0
TARGET NUMBER: 2
FILE DATE: 08/16/2002
FILE TIME: 09:11

X CENTROID: 0.366
Y CENTROID: -0.219
POA TO CENTROID: 0.427
HORZ SPREAD: 3.373
VERT SPREAD: 2.054
GROUP SPREAD: 3.491
MIN RADIUS: 0.128
MAX RADIUS: 2.021
MEAN RADIUS: 1.123
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 7

POINT#	X	Y
1:	1.641	-1.543
2:	1.448	-0.882
3:	1.724	0.201
4:	1.152	-0.212
5:	0.782	0.099
6:	-0.408	0.511
7:	-1.368	0.083
8:	-1.649	-0.377
9:	0.035	0.037
10:	0.306	-0.106

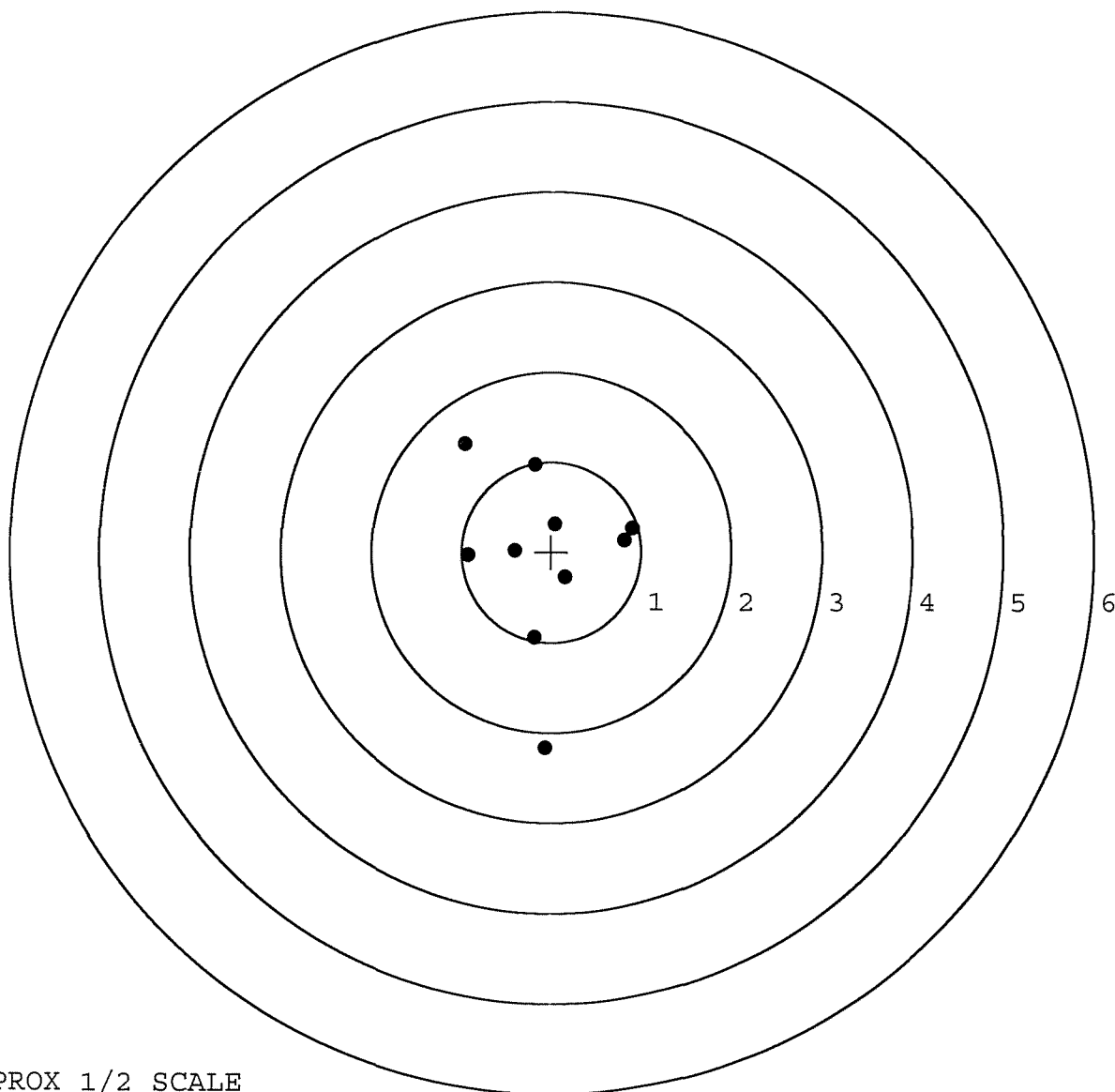


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413568. 0
 TARGET NUMBER: 3
 FILE DATE: 08/16/2002
 FILE TIME: 09:11

X CENTROID: -0.085
 Y CENTROID: -0.054
 POA TO CENTROID: 0.101
 HORZ SPREAD: 1.877
 VERT SPREAD: 3.381
 GROUP SPREAD: 3.499
 MIN RADIUS: 0.330
 MAX RADIUS: 2.121
 MEAN RADIUS: 0.944
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-0.070	-2.175
2:	-0.193	-0.950
3:	-0.972	1.206
4:	-0.186	0.971
5:	0.034	0.310
6:	-0.927	-0.036
7:	0.154	-0.282
8:	0.815	0.127
9:	0.905	0.266
10:	-0.408	0.019



TARGET APPROX 1/2 SCALE