

E 64/3582

Scope S/N 88 1216

Repair Number: RE00000757		Serial: 6523380 Model 700 Center Fire Caliber: 7.62 SWS M-24 110F18 E6413582		Repairman:																			
Verify Repair				Status: New 12/15/99 1:47:49 PM																			
- Address Information																							
Customer:		☒ Received From		Return To: ☐ Received From																			
Name: TRANSPORTATION OFFICER		TRANSPORTATION OFFICER																					
Address 1: XVIII AIRBORNE CORPS AND FORT BRAGG		XVIII AIRBORNE CORPS AND FORT BRAGG																					
Address 2: BUILDING J-2050 PO Box:		BUILDING J-2050 PO Box:																					
City: FORT BRAGG		FORT BRAGG																					
State: NC Zip Code: 28310 Country: US		State: NC Zip Code: 28310 Country: US																					
FFL: ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐																							
Contact / Condition		Problems		Estimate																			
History / Status		Shipping / Billing																					
Contact Information		Received Condition		Accessories Received																			
Phone:		Poor		<table border="1"><thead><tr><th>Code</th><th>Desc</th><th>Qty</th></tr></thead><tbody><tr><td>A010</td><td>Hard Case</td><td>1</td></tr><tr><td>A016</td><td>Scope Mounts</td><td>2</td></tr><tr><td>A017</td><td>Scope Base</td><td>1</td></tr><tr><td>A026</td><td>Scope</td><td>1</td></tr><tr><td>Z000</td><td>BI-POD</td><td>1</td></tr></tbody></table>		Code	Desc	Qty	A010	Hard Case	1	A016	Scope Mounts	2	A017	Scope Base	1	A026	Scope	1	Z000	BI-POD	1
Code	Desc	Qty																					
A010	Hard Case	1																					
A016	Scope Mounts	2																					
A017	Scope Base	1																					
A026	Scope	1																					
Z000	BI-POD	1																					
Fax:		Condition Notes:																					
Email:		CSR Notes:																					
Comments:																							
Repair Search		Refresh		Close																			

BBL 96003
Receiver 96004
Boit 96005
Firing pin Assy 96007

Repair Order Number



Repair Order Numbe RE00000757	Description/Serial C6523390	Repairman - Date Received 12/15/1999
Account # - R-	Model 700 Center Fire Caliber: 7.62 SWS M-24 11OF18	Estimate Date Current Date - 12/16/1999
Customer TRANSPORTATION OFFICER XVIII AIRBORNE CORPS AND FORT B BUILDING J-2050 FORT BRAGG NC 28310 US		Return To TRANSPORTATION OFFICER XVIII AIRBORNE CORPS AND FORT BUILDING J-2050 FORT BRAGG NC 28310 US
Phone (H) Phone (W)		Fax Email

Problems	
Reported	Found

Repair		Quantity Needed	Quantity From	Quantity From	Warranty (Y/N)
<u>Material #</u>	<u>MaterialDesc</u>				
Total:					
Serial Number: C6523390					
Model ID: 700					



RE00000757

Repairman	Proof	Clean	Test	Target	Pattern
Gallery Tester	Date	Date	Date	Date	Date

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6413582
4 Apr 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0862
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.2696
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .283045

THE AMR FOR THIS RIFLE IS: 1.168

CENTROIDAL DISTANCES

0	TO	1	.705681
1	TO	2	.660985
1	TO	3	.491597
1	TO	4	.296319
1	TO	5	.856426

3 + 5
4 2 <----POA
1

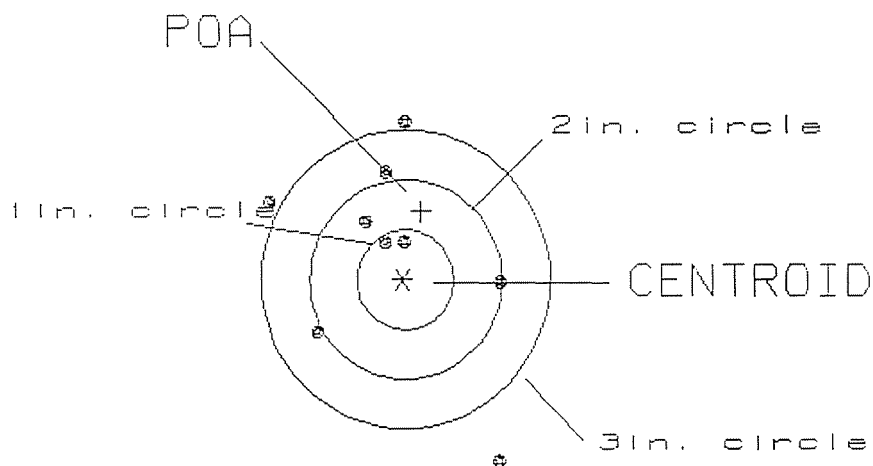
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .706
 MIN RADIUS : .337
 MEAN RADIUS : 1.258
 MAX RADIUS : 2.690
 CENTROID X : -.185
 CENTROID Y : -.681

4 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6413582

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.64
 VS= 4.02
 GS= 4.20

2
 4
 6

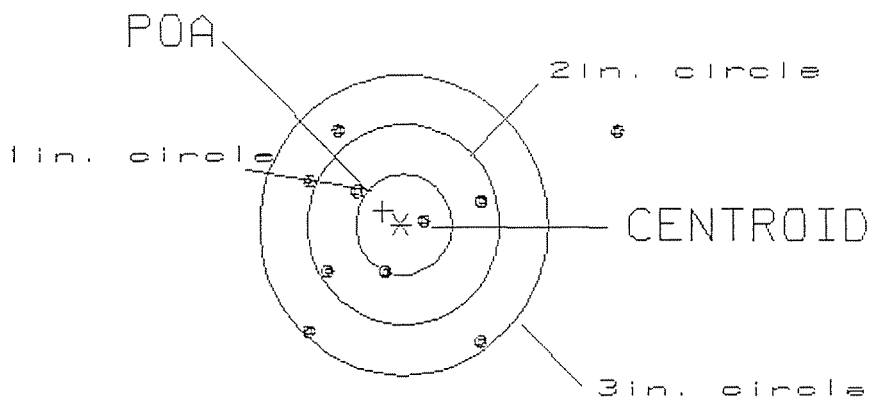
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .233
 MIN RADIUS : .256
 MEAN RADIUS : 1.058
 MAX RADIUS : 2.386
 CENTROID X : .189
 CENTROID Y : -.136

4 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6413582

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 3.18

2

VS= 2.12

5

GS= 3.79

9

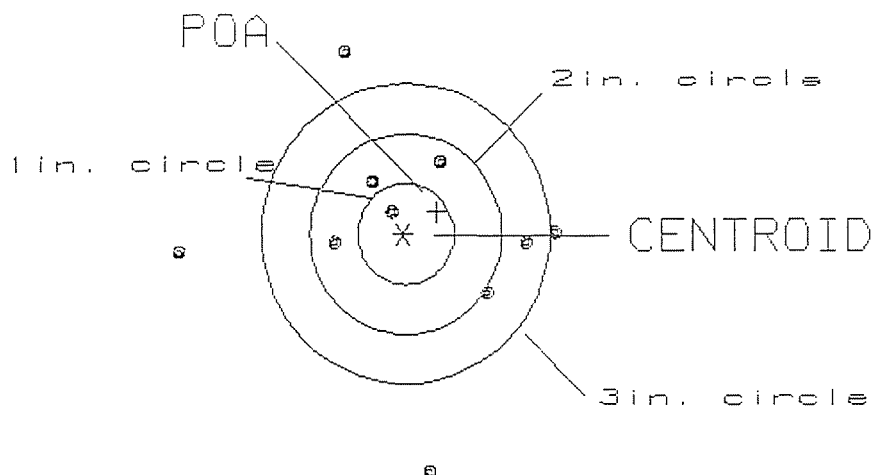
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .415
MIN RADIUS : .261
MEAN RADIUS : 1.291
MAX RADIUS : 2.358
CENTROID X : -.353
CENTROID Y : -.219

4 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6413582

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 3.88

1

VS= 4.16

4

GS= 4.27

6

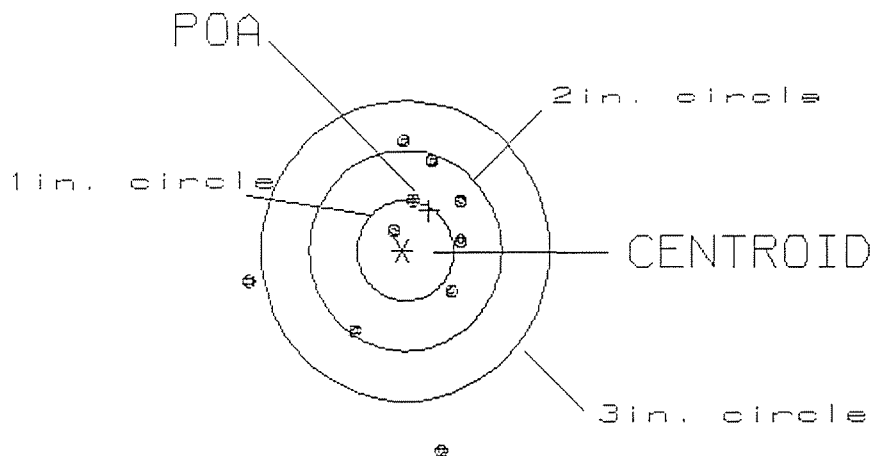
PATTERN #: ☐ 4 ☐

POA TO CENTROID: .485
 MIN RADIUS : .282
 MEAN RADIUS : .944
 MAX RADIUS : 2.053
 CENTROID X : -.276
 CENTROID Y : -.399

4 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6413582

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.18
 VS= 3.16
 GS= 3.19

1
 7
 2

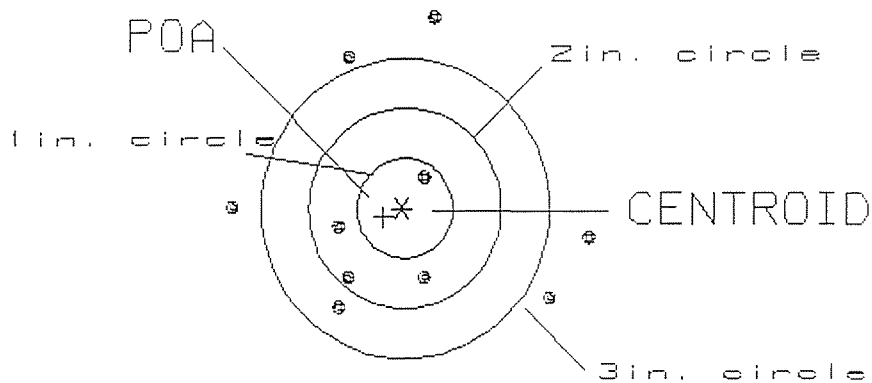
PATTERN #: ☐ 5 ☐

POA TO CENTROID: .212
 MIN RADIUS : .389
 MEAN RADIUS : 1.290
 MAX RADIUS : 1.926
 CENTROID X : .194
 CENTROID Y : .087

4 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6413502

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 3.68
 VS= 2.90
 GS= 3.70

1
 4
 5

Final Inspection

Sn: E6413582

DATE REC'D: 12-12-99

DATE RET'D:

AUDITOR: RW

Item:

BARREL ASSY.

☒ BARREL

☒ RECEIVER

☒ FRONT SIGHT BLOCK

☒ REAR SIGHT BLOCK

☒ SCREWS

☒ FINISH

SCOPE ASSY.

☒ SCOPE

☒ SCOPE RINGS

☒ MOUNTING SCREWS

☒ MOUNTING BASE

☒ SCREWS

☒ FINISH

☒ LOOSENESS

☒ CLARITY

MISC.

☐ DD-250

☐ BAR CODE

☐ PACKAGING

Item:

STOCK ASSY.

☒ STOCK

☒ SLING SWIVEL STUDS

☒ ADJUSTABLE BUTT PLATE

☒ LOCK NUTS

☒ BARREL CLEARANCE

☒ COLOR/FINISH

SYSTEMS CASE

☒ SCOPE CASE

☐ IRON SIGHTS

☐ DEPLOYMENT KIT

TRIGGER

☒ SAFETY OPERATION

☒ SET

Comments:

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. *E6413582*

LOG IN DATE: / /

DATE

INIT.

INSPECT & VERIFY:

OP. #

OP. NAME

550

DIS-ASSEMBLE GUN

12-24-00 *RW*

560 A

RE-BARREL AT CUSTOM SHOP

B

DRILL & TAP

C

POLISH

575

ASSEMBLE

600

PROOF

1-12-00 *RW*

605

CHECK HEADSPACE

1-12-00 *RW*

610

DIS-ASSEMBLE

612

MAGNAFLUX

615

ROLLMARK CALIBER

618

ROTO-BLAST

620

APPLY COATINGS

625 A

FINAL ASSEMBLY

B

TRIGGER PULL TEST

C

SAFETY ON FORCE

D

SAFETY OFF FORCE

E

FIRING PIN INDENT

640

TARGET

4-5-00 *RW*

655

FINAL INSPECT

4-10-00 *RW*

660

PACK

QAR INSPECTION

SHIP DATE