

E 6413607

File Add Repair Estimate Repair Expense Repair Inquiry Repair Tools ESR Tools Reports Table Maintenance System Maintenance Help

Repair Number: RE00014094 Serial: 66225410-Model 700 Certar Fire Caliber 7.62 NATO M-24 (SW) Repairman: Status: New 9/19/09 10:28:05 AM

Verify Repair

Address Information

Customer: DEFENCE DIST DEPOT ANNISTON Received From: DEFENCE DIST DEPOT ANNISTON

Address 1: 7 FRANKFORD AVE Address 2: PD Box City: ANNISTON State: AL Zip Code: 36201 Country: US

FFL:

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information: Phone: Fax: Email: Comments:

Received Condition: Poor Condition Notes: ESR Notes:

Accessories Received:

Code	Desc	Qty
A007	With Stud	3
A017	Scope Base	1

Repair Search Refresh Close

Start Inb Na Al Ex ME SA Per Sta Ser 9/22/00 7:43 AM NUM 7:40 AM

E 6413607

BBL ASSY 96001
BOIT ASSY 96005

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # e6413607
11 Oct 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0372
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.2024
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .20579

THE AMR FOR THIS RIFLE IS: 1.199

CENTROIDAL DISTANCES

0 TO 1	.453177
1 TO 2	.495601
1 TO 3	.572456
1 TO 4	.65437
1 TO 5	.662197

5
3 + <----POA
2
4 1

REMINGTON CENTERFIRE ACCURACY TEST

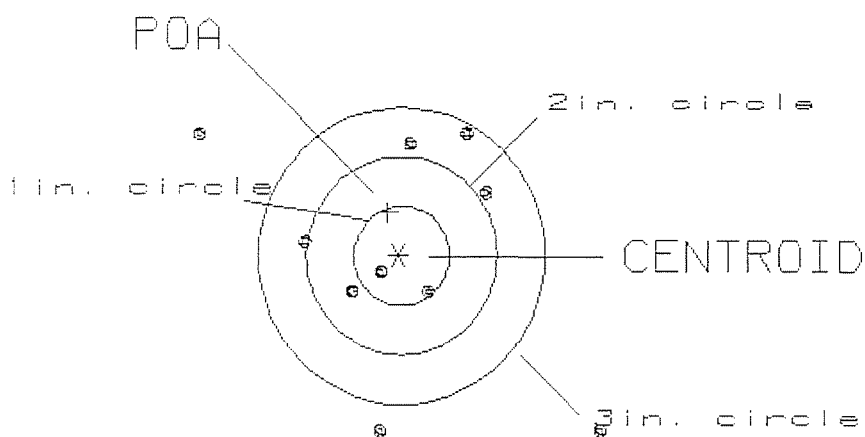
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 7 1
 POA TO CENTROID: .453
 MIN RADIUS : .243
 MEAN RADIUS : 1.303
 MAX RADIUS : 2.744
 CENTROID X : .120
 CENTROID Y : -.437

11 Oct 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/-----e6413607

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 4.20
 VS= 3.05
 GS= 5.19

2
 3
 7

REMINGTON CENTERFIRE ACCURACY TEST

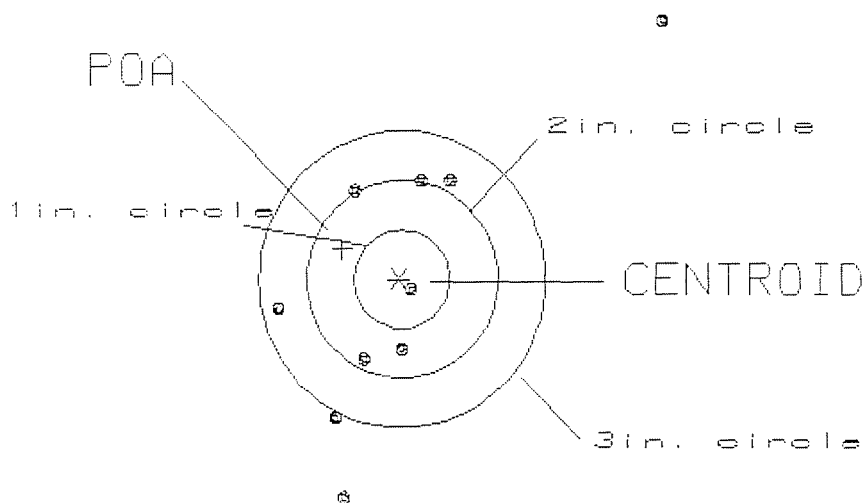
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .667
 MIN RADIUS : .088
 MEAN RADIUS : 1.377
 MAX RADIUS : 3.711
 CENTROID X : .596
 CENTROID Y : -.299

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CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 3.99

1

US= 4.76

3

GS= 5.76

7

REMINGTON CENTERFIRE ACCURACY TEST

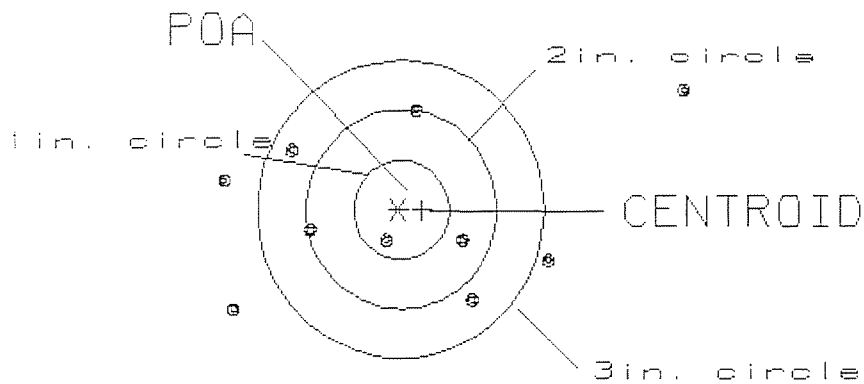
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .245
 MIN RADIUS : .395
 MEAN RADIUS : 1.432
 MAX RADIUS : 3.206
 CENTROID X : -.245
 CENTROID Y : .004

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CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 4.83

1

US= 2.21

3

GS= 5.24

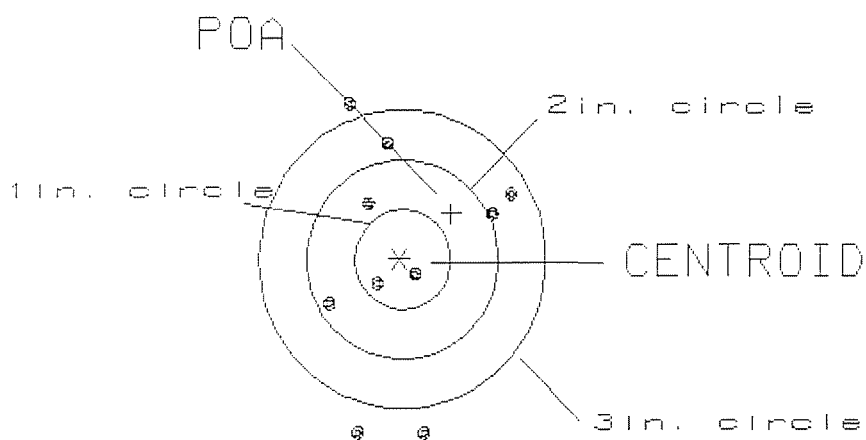
6

PATTERN #: 4
 POA TO CENTROID: .704
 MIN RADIUS : .190
 MEAN RADIUS : 1.090
 MAX RADIUS : 1.822
 CENTROID X : -.534
 CENTROID Y : -.459

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CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 1.91

2

VS= 3.31

4

GS= 3.41

7

REMINGTON CENTERFIRE ACCURACY TEST

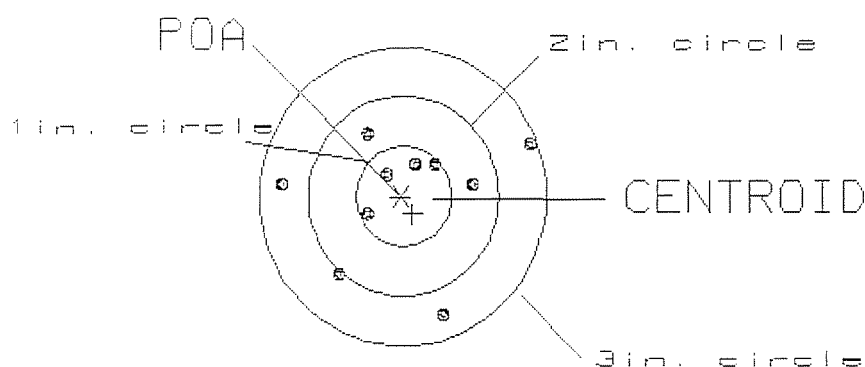
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 5
 POA TO CENTROID: .217
 MIN RADIUS : .331
 MEAN RADIUS : .791
 MAX RADIUS : 1.405
 CENTROID X : -.123
 CENTROID Y : .179

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CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.56

4

VS= 1.85

6

GS= 2.59

10

Final Inspection

Sn: E6413607

DATE REC'D: 9-18-00

DATE RET'D:

Auditor: RW

Item:

BARREL ASSY.

☒ BARREL

☒ RECEIVER

☒ FRONT SIGHT BLOCK

☒ REAR SIGHT BLOCK

☒ SCREWS

☒ FINISH

SCOPE ASSY.

☐ SCOPE

☐ SCOPE RINGS

☐ MOUNTING SCREWS

☒ MOUNTING BASE

☒ SCREWS

☐ FINISH

☐ LOOSENESS

☐ CLARITY

MISC.

☐ DD-250

☐ BAR CODE

☐ PACKAGING

Item:

STOCK ASSY.

☒ STOCK

☒ SLING SWIVEL STUDS

☒ ADJUSTABLE BUTT PLATE

☒ LOCK NUTS

☒ BARREL CLEARANCE

☒ COLOR/FINISH

SYSTEMS CASE

☐ SCOPE CASE

☐ IRON SIGHTS

☐ DEPLOYMENT KIT

TRIGGER

☒ SAFETY OPERATION

☒ SET

Comments

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

[illegible]