

E 641361

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RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER
R 99-20524

INITIAL	CUSTOMER ORDER NO.	M/24 W/SCOPE				
SWS		Scope S/N 87-1116				
DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE	
10/18/99	10/20/99		66225255	E6413611	700 7.62 NATO	
ACCESSORIES	W/STUDS	W/SWIVELS	HARD CASE	SCOPE MNTS	SCOPE BASE	

FROM:

SHIP TO:

U S ARMY
CO D 2/29 INF REGT
BLDG 73
FT BENNING

GA 31905

U S ARMY
CO D 2/29 INF REGT
BLDG 73
FT BENNING

GA
31905

CUST NO: 187354 C.O.D.

ACCOUNT NUMBER	ACCOUNT NUMBER INC	WRITE ☐	PROM. DATE	ESTIMATED	VIA
					UPS

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

COMMENTS

BBL ASSY 96001
BOLT ASSY 96005
EXTRACTOR 91816

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
<i>Ru</i>	<i>✓</i>	<i>c</i>	<i>c</i>	<i>✓</i>	
GALLERY TESTER	DATE	DATE	DATE	DATE	DATE
<i>Ru</i>		1-27-00	1-2-00	1-2-00	

OFFICE COPY

RD6925 REV. 7/97

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400120751

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # e6413611
7 Feb 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .1154
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.146
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .1861

THE AMR FOR THIS RIFLE IS: 1.091

CENTROIDAL DISTANCES

0 TO	1	.292171
1 TO	2	.427604
1 TO	3	.35945
1 TO	4	.247095
1 TO	5	.305221

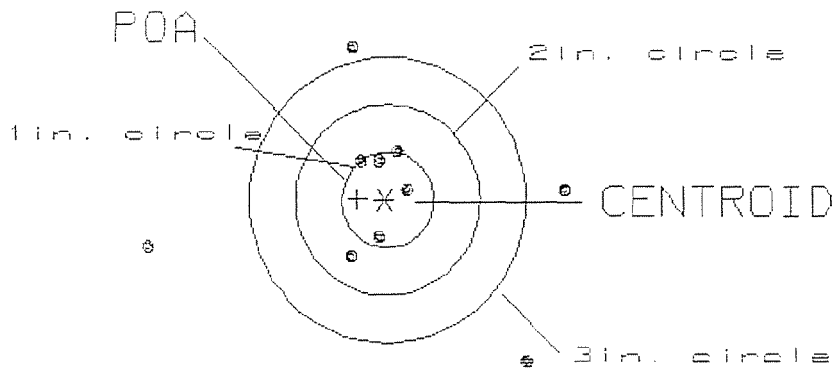
5 1 <----POA
2 4
3

PATTERN #: 1
 POA TO CENTROID: .292
 MIN RADIUS : .231
 MEAN RADIUS : 1.129
 MAX RADIUS : 2.611
 CENTROID X : .292
 CENTROID Y : -.010

7 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413611

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 4.51

4

VS= 3.27

6

GS= 4.55

6

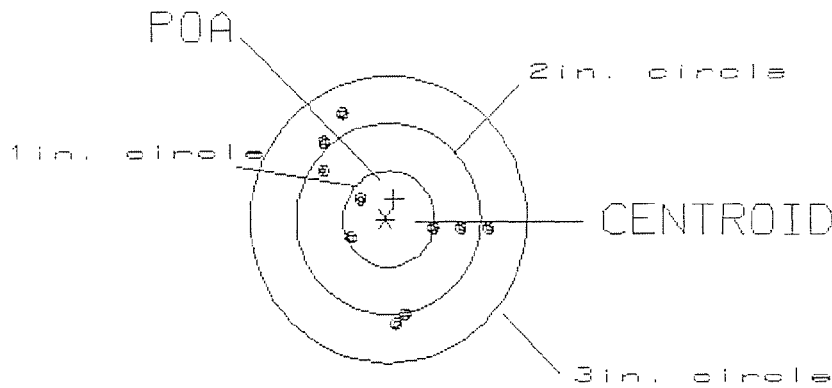
PATTERN #: 2

POA TO CENTROID: .225
 MIN RADIUS : .343
 MEAN RADIUS : .849
 MAX RADIUS : 1.182
 CENTROID X : -.087
 CENTROID Y : -.208

7 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413611

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 1.81
 VS= 2.18
 GS= 2.27

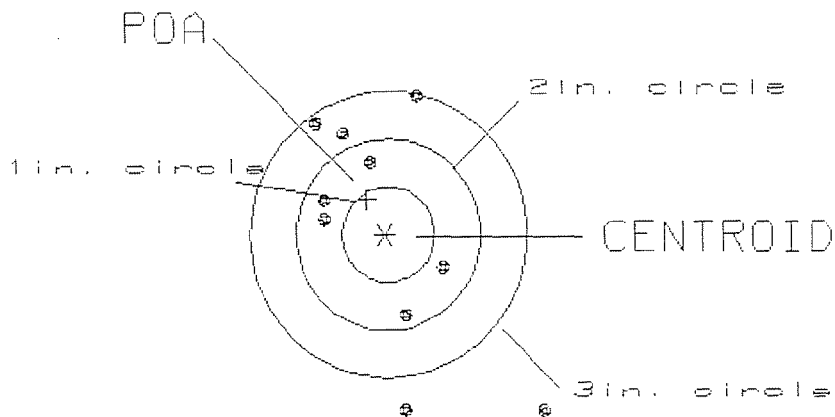
2
 6
 10

PATTERN #: 3
 POA TO CENTROID: .411
 MIN RADIUS : .710
 MEAN RADIUS : 1.218
 MAX RADIUS : 2.440
 CENTROID X : .202
 CENTROID Y : -.358

7 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413611

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.50

0

VS= 3.24

5

GS= 3.89

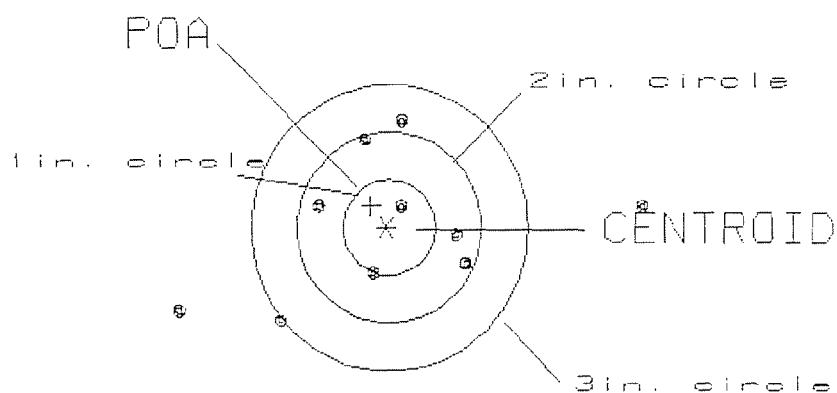
8

PATTERN #: 4
 POA TO CENTROID: .284
 MIN RADIUS : .317
 MEAN RADIUS : 1.199
 MAX RADIUS : 2.751
 CENTROID X : .172
 CENTROID Y : -.226

7 Feb 2000

FILE:/Hptasic/Accuracy/Patterning/Centerfire_Patt/e6413611

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 5.00

2

VS= 2.13

6

GS= 5.12

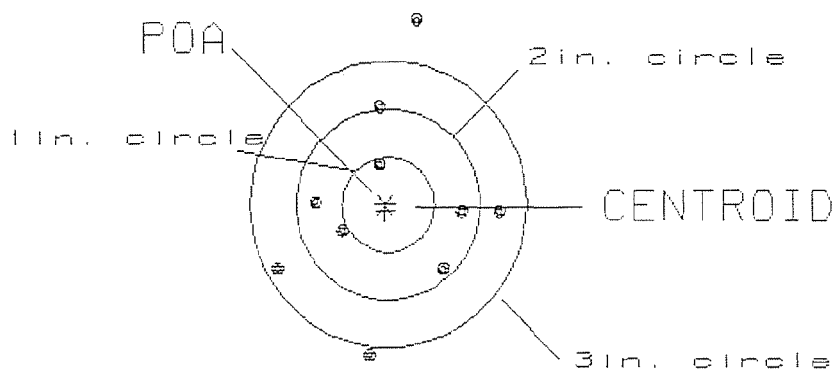
7

PATTERN #: 5
 POA TO CENTROID: .072
 MIN RADIUS : .459
 MEAN RADIUS : 1.061
 MAX RADIUS : 1.918
 CENTROID X : -.002
 CENTROID Y : .072

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413611

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

H3= 2.40

1

U5= 3.46

5

GS= 3.52

8

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. E6413611

LOG IN DATE: / /		DATE	INIT.
INSPECT & VERIFY:			
OP. #	OP. NAME		
550	DIS-ASSEMBLE GUN		
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL & TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	12-12-99	RW
605	CHECK HEADSPACE	12-12-99	RW
610	DIS-ASSEMBLE		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY ON FORCE		
D	SAFETY OFF FORCE		
E	FIRING PIN INDENT		
640	TARGET	2-2-00	RW
655	FINAL INSPECT	2-8-00	RW
660	PACK		

QAR INSPECTION

SHIP DATE

Final Inspection

Sn: E6413611

DATE REC'D: 10-18-99

DATE RET'D:

Auditor: RW

Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☒ Scope☒ Scope Rings☒ Mounting Screws☒ Mounting Base☒ SCREWS☒ FINISH☒ LOOSENESS☒ CLARITY

Item:

Stock Assy.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

☒ Scope Case☒ IRON SIGHTS☒ Deployment Kit

Trigger

☒ SAFETY OPERATION☒ SET

Comments:

Misc.

☒ DD-250☒ BAR CODE☒ PACKAGING