

EX-6703384

VERY IMPORTANT  
Instruction Book  
attached to assure  
safe use of this  
rifle

**Remington®**

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee

|                               |    |      |
|-------------------------------|----|------|
| SERIAL NO.<br><b>E6703384</b> | 46 | 29EV |
| ORDER NO.<br><b>25716</b>     |    |      |

5716 E6703384

**ORDER 25716**  
MODEL 700™ M24

**UPC**



**ORDER 25716**  
MODEL 700™ M24

**UPC**



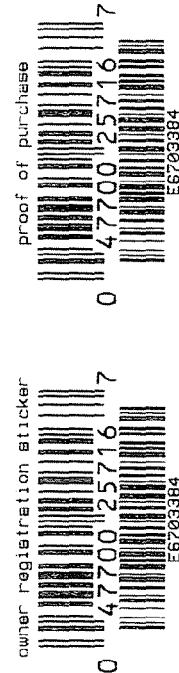
SERIAL NO.



**MODEL 700, M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

DOCUMENT ENVELOPE ASSEMBLY:  
- INSTRUCTION BOOK  
- PRODUCT OWNER'S CARD  
- SAFETY BOOKLET

46 FORM 1444

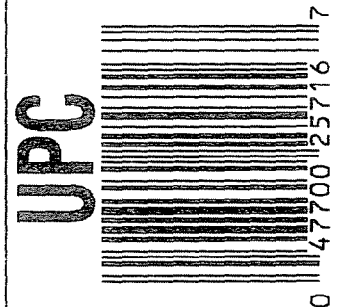


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**E6703384**



AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

SERIAL NO. 782 E6703384

DATE 5/18/01

TESTER OK

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |      | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------|------------------------------------------------------------------------|
| PULL #1 | 226              | 2.41                     |                                | 2.34 | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 238              | 2.11                     |                                | 2.18 |                                                                        |
| PULL #3 | 237              | 2.18                     |                                | 2.26 |                                                                        |
| PULL #4 | 224              | 2.15                     |                                | 2.20 |                                                                        |
| PULL #5 | 222              | 2.13                     |                                | 2.14 |                                                                        |
| TOTAL   | 1147             | 1098                     |                                | 1112 |                                                                        |
| AVG.    | 229              | 219                      |                                | 222  |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.12             | 3.00                     |  |          |
| PULL #2 | 3.12             | 3.12                     |  |          |
| PULL #3 | 3.07             | 3.12                     |  |          |
| PULL #4 | 3.14             | 3.14                     |  |          |
| PULL #5 | 3.12             | 3.19                     |  |          |
| TOTAL   | 1557             | 1559                     |  |          |
| AVG.    | 3.11             | 3.11                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.12             | 4.06                     |                                | 4.01                                 |
| PULL #2 | 4.17             | 4.06                     |                                | 4.01                                 |
| PULL #3 | 4.14             | 4.12                     |                                | 4.00                                 |
| PULL #4 | 4.14             | 4.16                     |                                | 4.11                                 |
| PULL #5 | 4.16             | 4.09                     |                                | 4.10                                 |
| TOTAL   | 2075             | 2049                     |                                | 2023                                 |
| AVG.    | 415              | 409                      |                                | 404                                  |

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6703384  
5 Sep 2001

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.162  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0076  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .162178

THE AMR FOR THIS RIFLE IS: 1.217

# CENTROIDAL DISTANCES

|        |         |
|--------|---------|
| 0 TO 1 | .206516 |
| 1 TO 2 | .187072 |
| 1 TO 3 | .328221 |
| 1 TO 4 | .4634   |
| 1 TO 5 | .209614 |

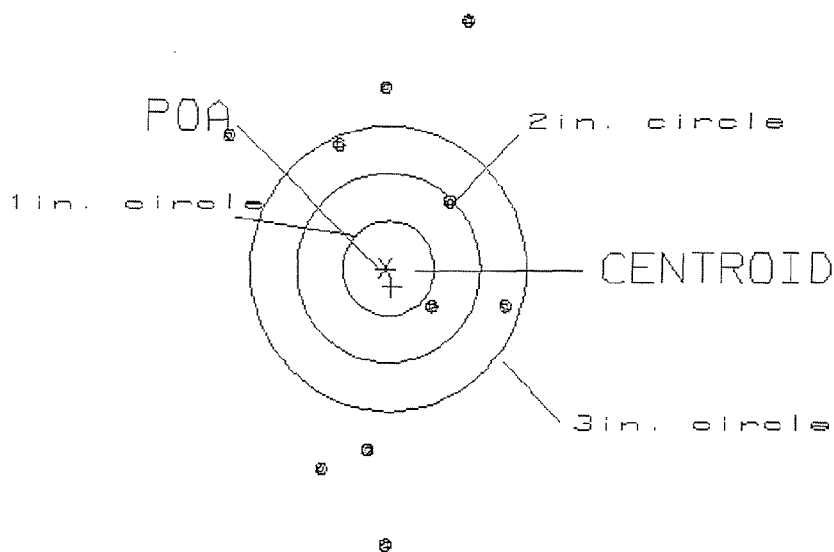
2 1  
3 5+ <----POA  
4

PATTERN #: ☐ 1 ☐  
 POA TO CENTROID: .206  
 MIN RADIUS : .665  
 MEAN RADIUS : 1.823  
 MAX RADIUS : 2.912  
 CENTROID X : -.068  
 CENTROID Y : .195

5 Sep 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6703384

# CENTERFIRE PATTERN # 1



# OF SHOTS= 10

# IN CIRCLE

HS= 2.99

0

VS= 5.48

2

GS= 5.55

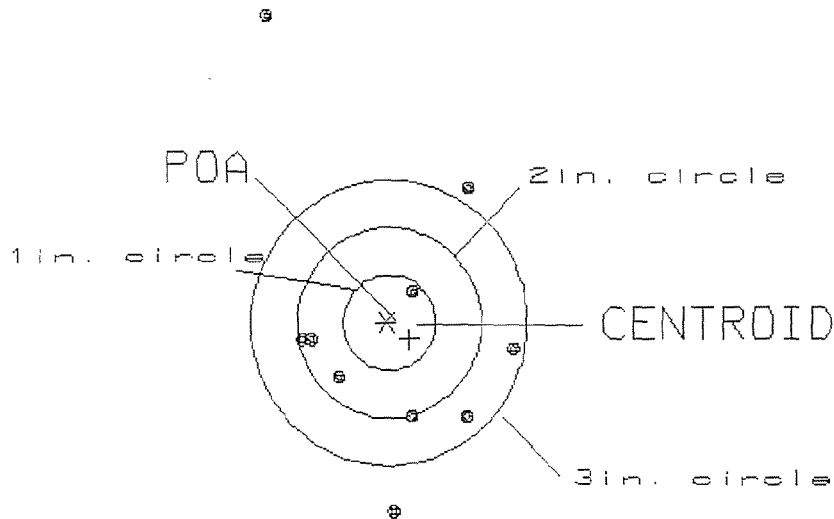
4

PATTERN #: ☐ 2 ☐  
 POA TO CENTROID: .308  
 MIN RADIUS : .418  
 MEAN RADIUS : 1.388  
 MAX RADIUS : 3.501  
 CENTROID X : -.254  
 CENTROID Y : .175

5 Sep 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6703304

# CENTERFIRE PATTERN # 2



# OF SHOTS= 10

# IN CIRCLE

HS= 2.74

1

VS= 5.23

4

GS= 5.41

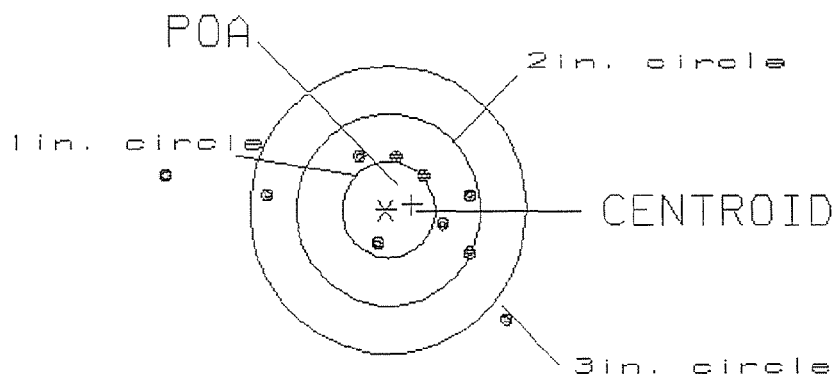
7

PATTERN #: ☐ 3 ☐  
 POA TO CENTROID: .288  
 MIN RADIUS : .342  
 MEAN RADIUS : 1.001  
 MAX RADIUS : 2.422  
 CENTROID X : -.283  
 CENTROID Y : -.053

5 Sep 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6703304

# CENTERFIRE PATTERN # 3



# OF SHOTS= 10

# IN CIRCLE

HS= 3.63

1

VS= 1.72

6

GS= 3.92

8

PATTERN #: ☐ 4 ☐

POA TO CENTROID: .286

MIN RADIUS : .088

MEAN RADIUS : .872

MAX RADIUS : 1.764

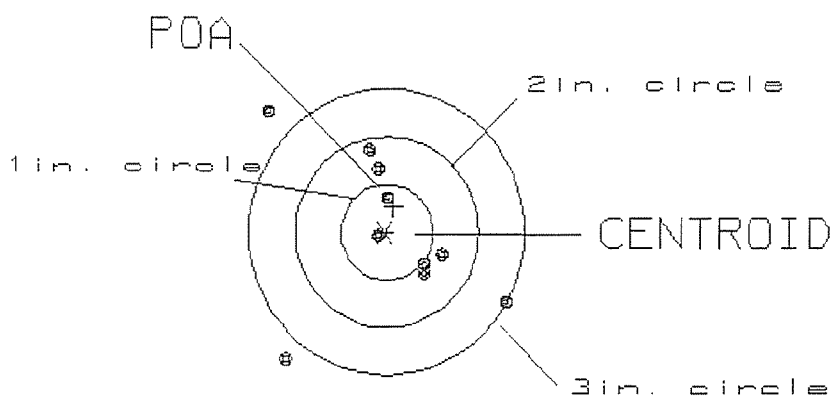
CENTROID X : -.104

CENTROID Y : -.267

5 Sep 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6703304

# CENTERFIRE PATTERN # 4



# OF SHOTS= 10

# IN CIRCLE

HS= 2.51

3

VS= 2.60

7

GS= 3.20

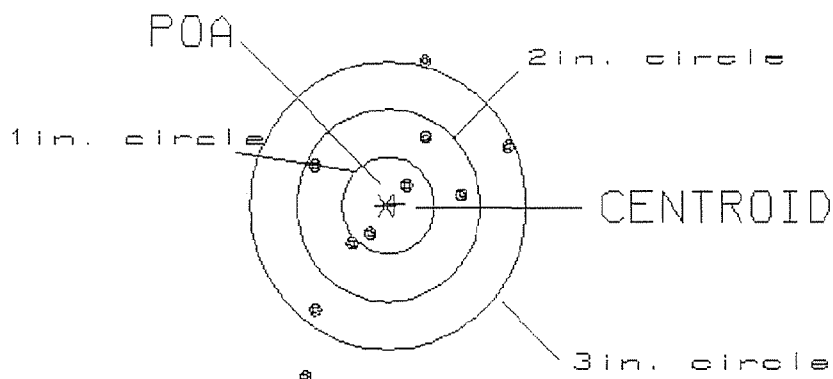
8

PATTERN #: ☐ 5 ☐  
 POA TO CENTROID: .102  
 MIN RADIUS : .298  
 MEAN RADIUS : 1.003  
 MAX RADIUS : 1.966  
 CENTROID X : -.101  
 CENTROID Y : -.012

5 Sep 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/E6703304

# CENTERFIRE PATTERN # 5



# OF SHOTS= 10

# IN CIRCLE

HS= 2.18

2

VS= 3.24

6

GS= 3.49

8

GUN SERIAL # E6703384

| OP #         | OPERATION NAME                                                 | READINGS | DATE    | INITIAL |
|--------------|----------------------------------------------------------------|----------|---------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          | 7/27/01 | RH      |
| 600          | PROOF                                                          |          | 7/27/01 | RH      |
| 607          | CHECK HEADSPACE                                                |          | 7/27/01 | RH      |
| 610          | DIS-ASSEMBLE GUN                                               |          | 7/27/01 | RH      |
| 612          | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                         |          | 7/30/01 | AC      |
| 615          | ROLLMARK CALIBER                                               |          | 7/30/01 | RH      |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          | 7/31/01 | BT      |
| 618          | POLISH BARREL                                                  |          | 8/1/01  | GP      |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          | 8/2/01  | TA      |
|              | (BOLT)                                                         |          | 8/2/01  | TA      |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          | 8/15/01 | RH      |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          | 8/15/01 | RH      |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          | 8/15/01 | RH      |
|              | D) OIL FIRING PIN ASSEMBLY                                     |          | 8/15/01 | RH      |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          | 8/15/01 | RH      |

| OP #  | OPERATION NAME                                                        | READINGS                                                    | DATE     | INITIAL |
|-------|-----------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 625   | F) SAFETY ON FORCE                                                    | <u>5.0</u> <u>5.5</u> <u>5.5</u>                            | 9/10/01  | DA      |
| CONT. |                                                                       |                                                             |          |         |
|       | G) SAFETY OFF FORCE                                                   | <u>3.0</u> <u>3.0</u> <u>3.0</u>                            | 9/10/01  | DA      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                                             |          |         |
|       | I) FIRING PIN INDENT                                                  | <u>.022</u> <u>.023</u> <u>.023</u>                         | 9/10/01  | DA      |
|       | J) ASSEMBLE STOCK                                                     |                                                             | 7/27/01  | RHL     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                                             | 9-10-01  | RHL     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                                             | 9-10-01  | RHL     |
|       | M) IRON SIGHT<br>ALIGNMENT                                            |                                                             | 9-10-01  | RHL     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                                             | 9-10-01  | RHL     |
| 640   | GALLERY TEST AND<br>TARGET                                            |                                                             | 9/4/01   | RW      |
|       | A) MALFUNCTIONS                                                       |                                                             | 9/4/01   | RW      |
|       | B) PIERCED PRIMERS                                                    |                                                             | 9/4/01   | RW      |
| 645   | INSPECT FOR LIVE AMMO                                                 |                                                             | 9/4/01   | RW      |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                      |                                                             | 9-10-01  | RHL     |
|       | B) TRIGGER PULL                                                       | <u>2.32</u> <u>2.37</u> <u>2.47</u> <u>2.43</u> <u>2.45</u> | 9/10/01  | DA      |
|       | C) FUNCTION                                                           |                                                             | 10-26-01 | DA      |
| 660   | PACK                                                                  |                                                             | 10-26-01 | DA      |