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MODEL 700™ M24

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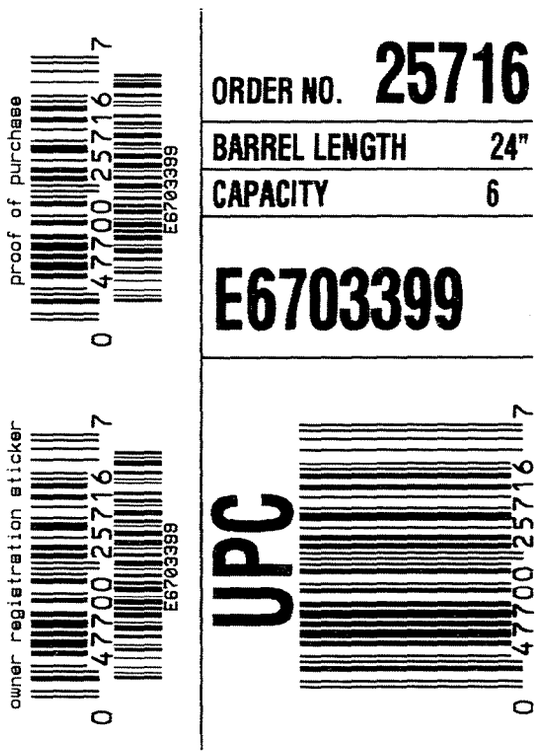
SERIAL NO.

E6703399

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:
- INSTUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6703399

OP. #	OPERATION NAME	READINGS	DATE	INITIA
575 & 580	ASSEMBLE ACTION AND STOCK		4-11-01	CK
600	PROOF		4-11-01	CK
607	CHECK HEADSPACE		4-11-01	CK
610	DIS-ASSEMBLE GUN		4-11-01	CK
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		4/10/01	DA
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		4/10/01	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		"	"
	C) INSPECT EJECTOR HOLE FOR CHAMFER		"	"
	D) OIL FIRING PIN ASSEMBLY		"	CK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		"	CK

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	8 lbs 7 lbs 7 lbs	4-12	RAL
CONT.	G) SAFETY OFF FORCE	4 lbs 25 oz 3 lbs 25 oz 4 lbs 25 oz	4-12	KAL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	.021 .021 .023	4-12	RAL
	J) ASSEMBLE STOCK		4-11-01	CK
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLARY TEST AND TARGET		4/13/01	RW
	A) MALFUNCTIONS		4/12/01	RW
	B) PIERCED PRIMERS		4/12/01	RW
645	INSPECT FOR LIVE AMMO		4/12/01	RW
655	FINAL INSPECTION A) HEADSPACE		4-13-01	CK
	B) TRIGGER PULL	237 232 241 224 230	4-12	KAL
	C) FUNCTION			
660	PACK			

Remington Test Lab, Ilion, N.Y.

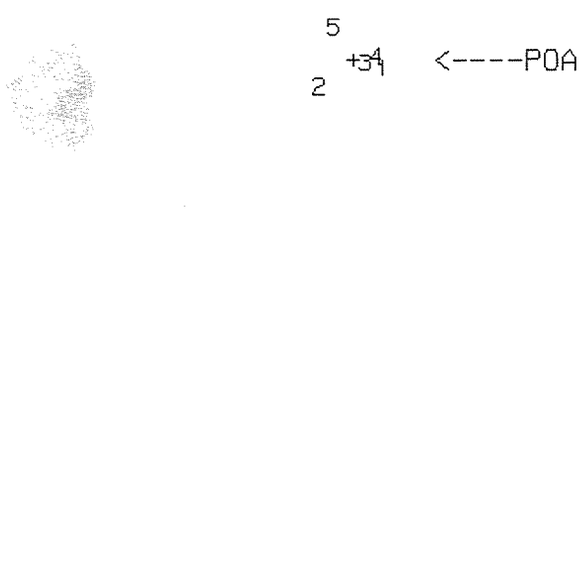
Centroidal distance calculations for Rifle # E6703399
16 Apr 2001

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0066
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.004
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .00771751

THE AMR FOR THIS RIFLE IS: .8836

CENTROIDAL DISTANCES

0 TO 1 .195328
1 TO 2 .441654
1 TO 3 .120503
1 TO 4 .0859593
1 TO 5 .41839



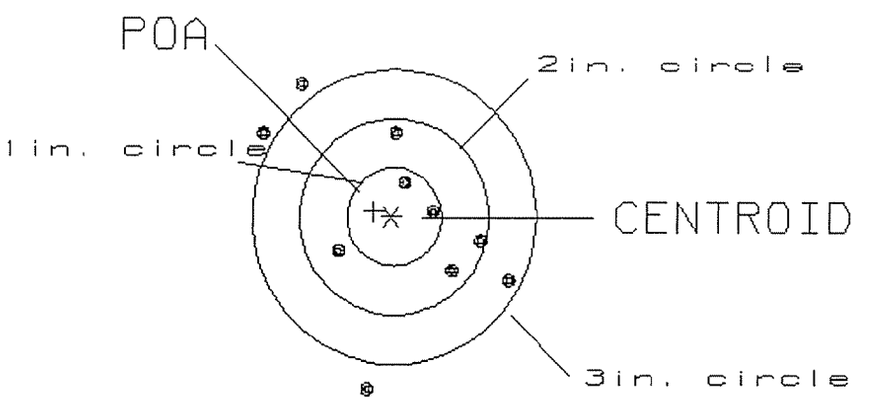
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 1 □

POA TO CENTROID:		.196
MIN RADIUS	:	.389
MEAN RADIUS	:	1.063
MAX RADIUS	:	1.750
CENTROID X	:	.188
CENTROID Y	:	-.053

16 Apr 2001 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6703399

CENTERFIRE PATTERN # 1



# OF SHOTS= 10	# IN CIRCLE
HS= 2.66	2
VS= 3.08	6
GS= 3.17	7

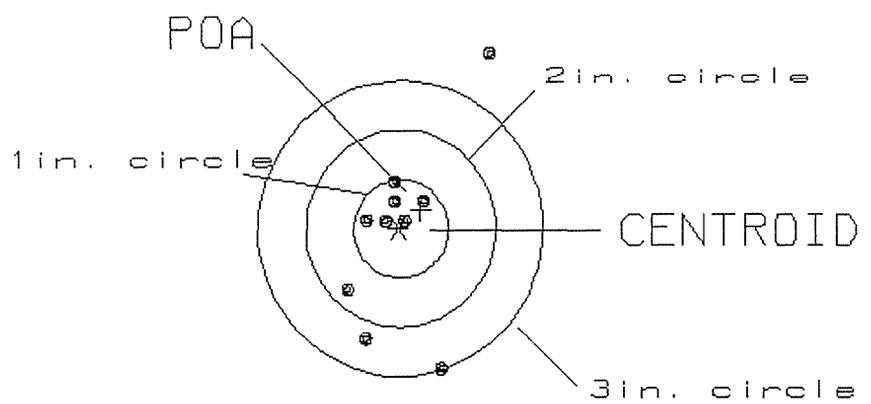
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 2 □

POA TO CENTROID:		.296
MIN RADIUS	:	.075
MEAN RADIUS	:	.720
MAX RADIUS	:	1.997
CENTROID X	:	-.235
CENTROID Y	:	-.180

16 Apr 2001 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6703399

CENTERFIRE PATTERN # 2



# OF SHOTS= 10	# IN CIRCLE
HS= 1.49	5
VS= 3.16	7
GS= 3.20	9

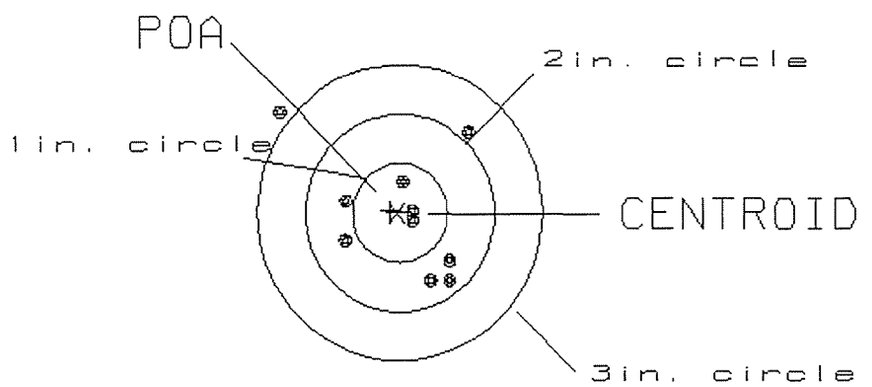
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 3 □

POA TO CENTROID:		.075
MIN RADIUS	:	.110
MEAN RADIUS	:	.678
MAX RADIUS	:	1.614
CENTROID X	:	.073
CENTROID Y	:	-.017

16 Apr 2001 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6703399

CENTERFIRE PATTERN # 3



OF SHOTS= 10 # IN CIRCLE

HS=	2.00	3
VS=	1.71	8
GS=	2.50	9

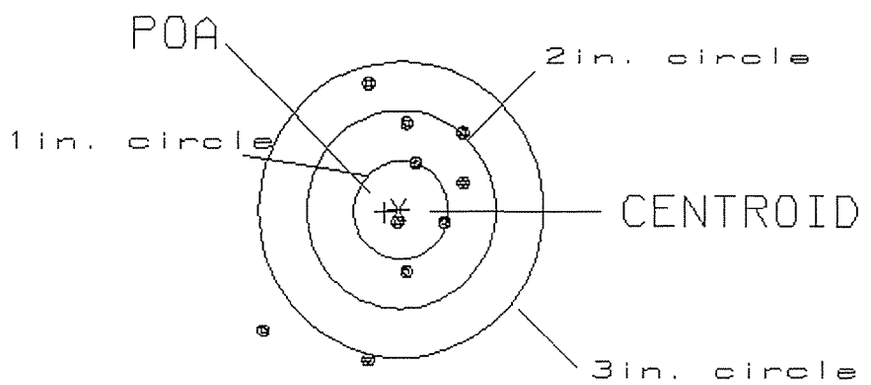
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 4 □

POA TO CENTROID:		.147
MIN RADIUS	:	.168
MEAN RADIUS	:	.911
MAX RADIUS	:	1.916
CENTROID X	:	.146
CENTROID Y	:	.022

16 Apr 2001 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6703399

CENTERFIRE PATTERN # 4



# OF SHOTS= 10	# IN CIRCLE
HS= 2.14	3
VS= 2.76	6
GS= 2.93	8

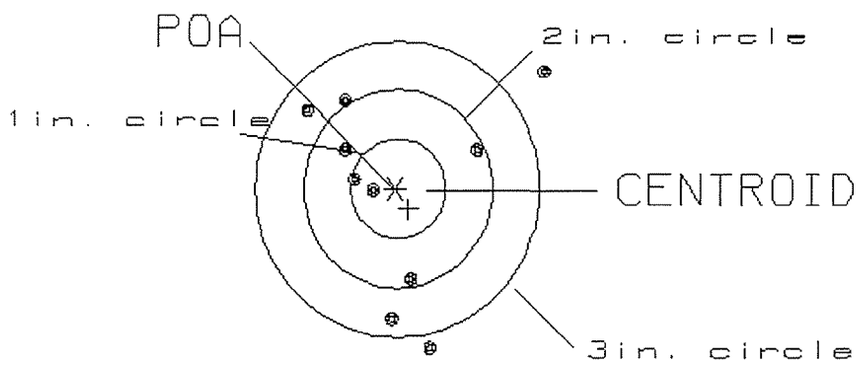
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 5 □

POA TO CENTROID:		.250
MIN RADIUS	:	.215
MEAN RADIUS	:	1.046
MAX RADIUS	:	1.977
CENTROID X	:	-.139
CENTROID Y	:	.208

16 Apr 2001 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6703399

CENTERFIRE PATTERN # 5



# OF SHOTS= 10	# IN CIRCLE
HS= 2.47	1
VS= 2.87	5
GS= 3.12	8

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E670 3399
DATE 4/10/01
TESTER DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.26	2.46		2.21	MIN. SETTING,
PULL #2	2.35	2.26		2.20	NO AVG. OF 5
PULL #3	2.27	2.19		2.16	READINGS ACCEPT-
PULL #4	2.30	2.12		2.10	ABLE LESS THAN 2#
PULL #5	2.46	2.19		2.24	
TOTAL	11.64	11.26		10.91	
AVG.	2.32	2.25		2.18	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	3.09		
PULL #2	3.20	3.20		
PULL #3	3.10	3.12		
PULL #4	3.29	3.03		
PULL #5	3.00	3.13		
TOTAL	15.64	15.57		
AVG.	3.12	3.11		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	3.94		4.08
PULL #2	4.00	3.94		4.21
PULL #3	4.14	4.08		4.09
PULL #4	4.27	4.13		4.02
PULL #5	4.37	4.19		4.16
TOTAL	20.86	20.28		20.56
AVG.	4.17	4.05		4.11