

E6703435-

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
E6703435

ORDER NO. **25732**

63

12EV



5732 E6703435

ORDER

25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



ORDER

25732

M/24 7.62 NATO (RIFLE ONLY)

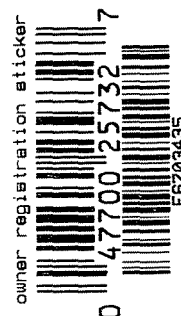
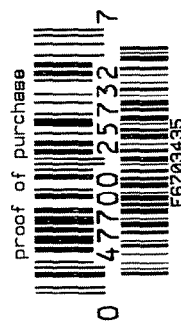
UPC



M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

63 FORM

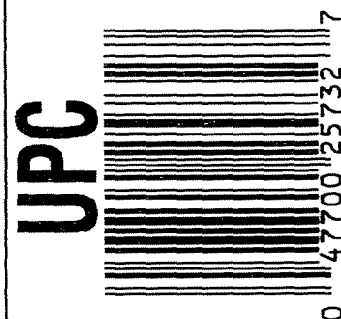


ORDER NO. **25732**

BARREL LENGTH **24"**

CAPACITY **5**

E6703435



CONTRACT #

GUN SERIAL # E6703435

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		7/27/01	RHL
600	PROOF		7/29/01	RHL
607	CHECK HEADSPACE		7/29/01	RHL
610	DIS-ASSEMBLE GUN		7/27/01	RHL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		7/28/01	AC
615	ROLLMARK CALIBER		7/31/01	RHL
617	DRILL AND TAP SIGHT HOLES		7/30/01	BT
618	POLISH BARREL		7/31/01	GD
620	APPLY COATINGS (BARREL ACTION)		8/2/01	TH
	(BOLT)		8/2/01	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8/17/01	RHL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/17/01	RHL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/17/01	RHL
	D) OIL FIRING PIN ASSEMBLY		8/17/01	RHL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		8/17/01	RHL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>7.2</u> <u>7.5</u> <u>7.5</u>	8-30-01	DA
CONT.				
	G) SAFETY OFF FORCE	<u>7.5</u> <u>2.2</u> <u>2.5</u>	8-30-01	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.023</u>	8-30-01	DA
	J) ASSEMBLE STOCK		7/27/01	ATL
	K) ASSEMBLE SWIVEL STUDS		9-4-01	ATL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-4-01	ATL
	M) IRON SIGHT ALIGNMENT		9-4-01	ATL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-4-01	ATL
640	GALLERY TEST AND TARGET		8/31/01	RW
	A) MALFUNCTIONS		8/31/01	RW
	B) PIERCED PRIMERS		8/31/01	RW
645	INSPECT FOR LIVE AMMO		8/31/01	RW
655	FINAL INSPECTION A) HEADSPACE		9-4-01	ATL
	B) TRIGGER PULL	<u>2.32</u> <u>2.31</u> <u>2.31</u> <u>2.34</u> <u>2.32</u>	8-30-01	DA
	C) FUNCTION		9-4-01	ATL
660	PACK		10-12-01	DA

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6703435
31 Aug 2001

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1356
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1856
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .229858

THE AMR FOR THIS RIFLE IS: 1.227

CENTROIDAL DISTANCES

0	TO	1	.304862
1	TO	2	.436555
1	TO	3	.497661
1	TO	4	.311978
1	TO	5	.873813

2
1
5 3 4 <----POA

REMINGTON CENTERFIRE ACCURACY TEST

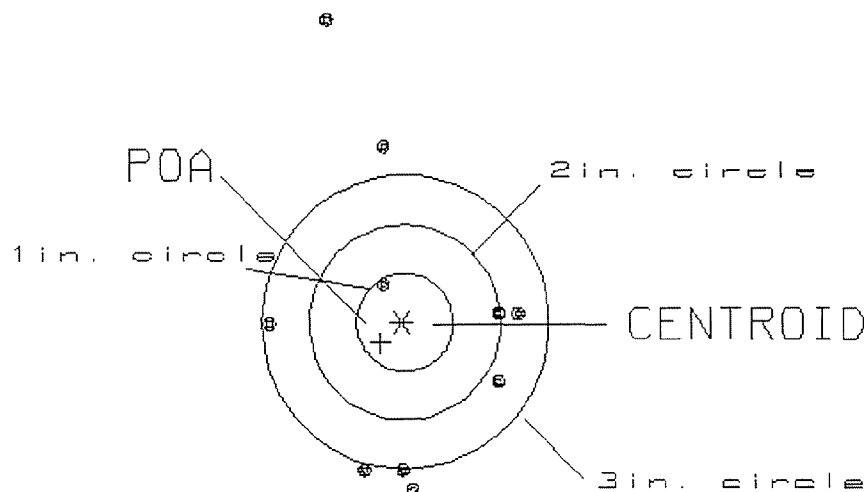
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .304
 MIN RADIUS : .444
 MEAN RADIUS : 1.486
 MAX RADIUS : 3.191
 CENTROID X : .221
 CENTROID Y : .210

31 Aug 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6703435

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.54
 VS= 4.62
 GS= 4.90

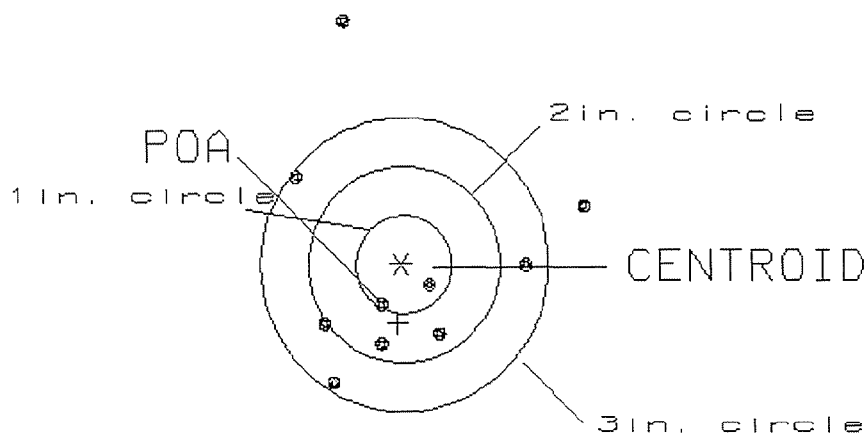
1
 2
 6

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .605
 MIN RADIUS : .357
 MEAN RADIUS : 1.206
 MAX RADIUS : 2.543
 CENTROID X : .033
 CENTROID Y : .604

31 Aug 2001

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CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.90

2

VS= 3.71

4

GS= 3.71

8

REMINGTON CENTERFIRE ACCURACY TEST

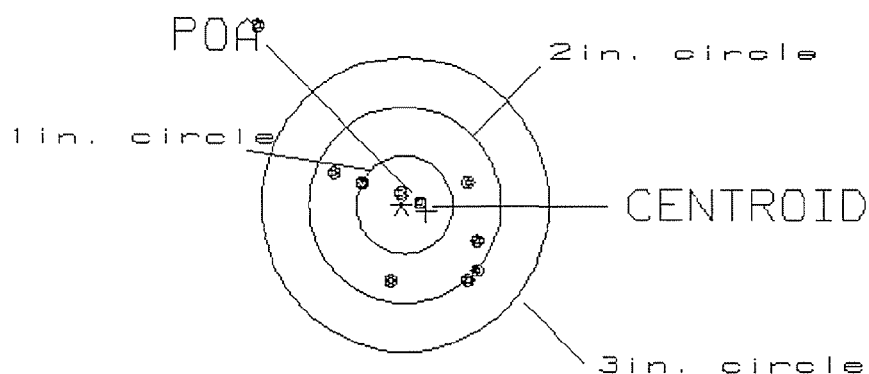
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .269
 MIN RADIUS : .121
 MEAN RADIUS : .823
 MAX RADIUS : 2.398
 CENTROID X : -.258
 CENTROID Y : .075

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CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.37

3

VS= 2.57

7

GS= 3.42

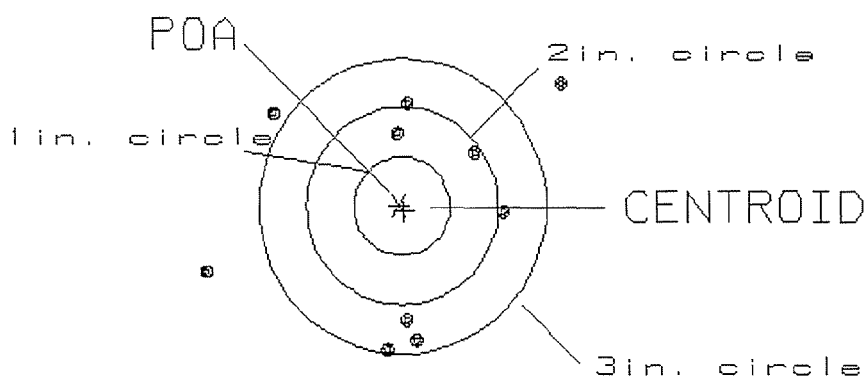
9

PATTERN #: ☐ 4 ☐
 POA TO CENTROID: .079
 MIN RADIUS : .782
 MEAN RADIUS : 1.370
 MAX RADIUS : 2.182
 CENTROID X : -.052
 CENTROID Y : .059

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CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 3.78

0

VS= 2.73

2

GS= 4.24

7

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 5 ☐

POA TO CENTROID: .622

MIN RADIUS : .568

MEAN RADIUS : 1.252

MAX RADIUS : 2.333

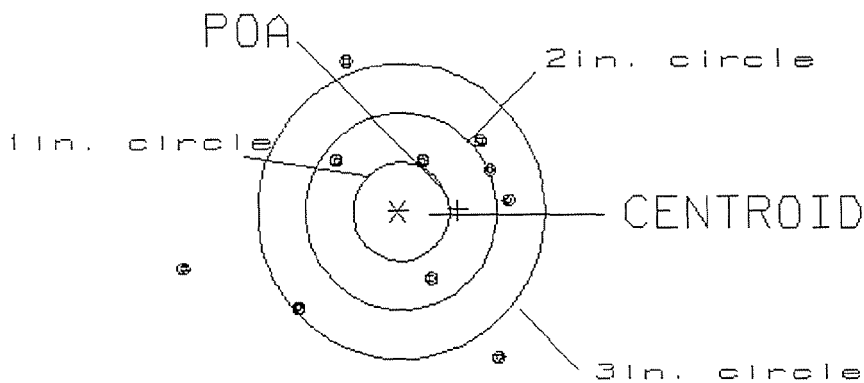
CENTROID X : -.622

CENTROID Y : -.020

31 Aug 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6703435

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 3.39

0

VS= 2.99

4

GS= 3.47

7

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. F6703435

DATE 4/18/01

TESTER RAJ

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.30	2.11		2.22	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.32	2.10		2.14	
PULL #3	2.15	2.11		2.16	
PULL #4	2.30	2.07		2.15	
PULL #5	2.26	2.08		2.19	
TOTAL	11.33	10.47		10.86	
AVG.	2.26	2.09		2.17	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.21		
PULL #2	3.28	3.22		
PULL #3	3.24	3.26		
PULL #4	3.25	3.28		
PULL #5	3.24	3.31		
TOTAL	16.21	16.28		
AVG.	3.24	3.25		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	4.08		4.12
PULL #2	4.00	4.07		4.30
PULL #3	4.09	4.14		4.35
PULL #4	4.10	4.12		4.36
PULL #5	4.07	4.03		4.35
TOTAL	20.31	20.44		21.48
AVG.	4.06	4.08		4.29