

EX-354

VERY IMPORTANT
INSTRUCTION BOOK
attached to assure
safe use of this
weapon

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, N.Y. Reg. U.S. Pat. & TM. Off. Marce Reg. la Trade Marke Deposee.

SERIAL NO.	J
E6703546	
ORDER NO.	25716
46	

29EV

5716 E6703546

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

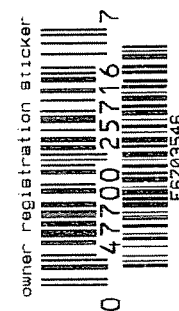
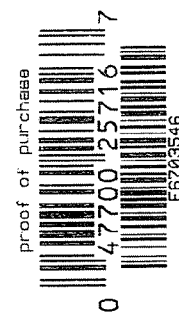


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

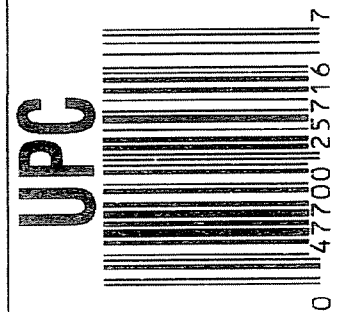


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6703546



AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6703546

DATE 4/18/01

TESTER DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.56	2.22	2.17	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.21	2.13	
PULL #3	2.47	2.24	2.13	
PULL #4	2.41	2.30	2.16	
PULL #5	2.48	2.27	2.14	
TOTAL	1239	1124	1073	
AVG.	2.47	2.24	2.14	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.17	3.00	
PULL #2	3.03	2.95	
PULL #3	3.20	2.95	
PULL #4	3.15	2.91	
PULL #5	3.21	2.90	
TOTAL	1576	1471	
AVG.	3.15	2.94	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.19	4.05		4.22
PULL #2	4.00	4.05		4.20
PULL #3	4.20	4.12		4.18
PULL #4	4.25	4.10		4.15
PULL #5	4.10	4.18		4.12
TOTAL	2074	2050		2087
AVG.	4.14	4.10		4.17

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # e6703546
30 Apr 2001

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0728
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .089
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .114982

THE AMR FOR THIS RIFLE IS: 1.148

CENTROIDAL DISTANCES

0 TO	1	.458433
1 TO	2	.417346
1 TO	3	.746465
1 TO	4	.570548
1 TO	5	.383741

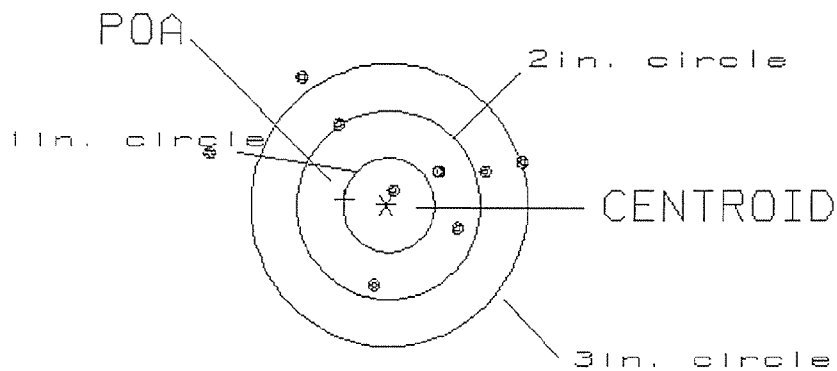
3²
4+ 5 1<----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .459
 MIN RADIUS : .115
 MEAN RADIUS : 1.260
 MAX RADIUS : 2.953
 CENTROID X : .455
 CENTROID Y : -.056

30 Apr 2001

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CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 3.35

1

VS= 4.26

4

GS= 4.34

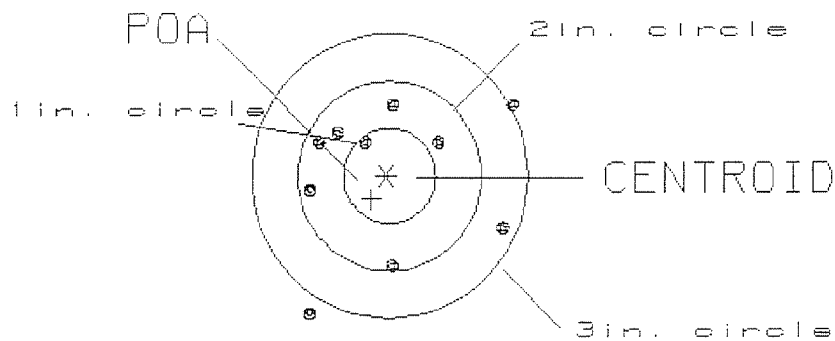
7

PATTERN #: 2
 POA TO CENTROID: .299
 MIN RADIUS : .442
 MEAN RADIUS : .977
 MAX RADIUS : 1.709
 CENTROID X : .168
 CENTROID Y : .247

30 Apr 2001

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CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.24

1

VS= 2.23

7

GS= 3.16

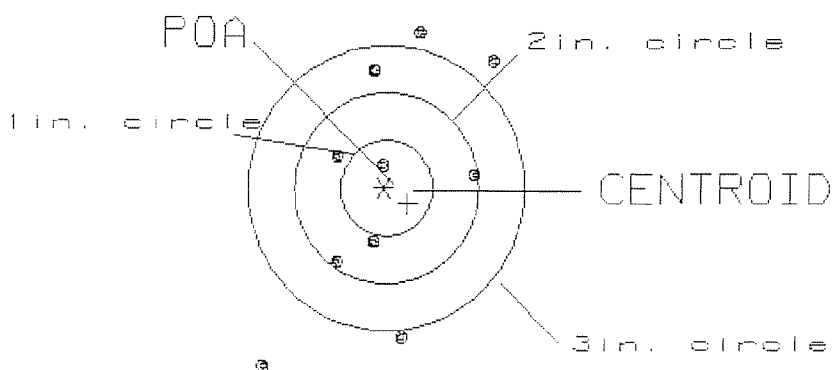
8

PATTERN #: 3
 POA TO CENTROID: .306
 MIN RADIUS : .240
 MEAN RADIUS : 1.171
 MAX RADIUS : 2.281
 CENTROID X : -.258
 CENTROID Y : .165

30 Apr 2001

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CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.45

1

VS= 3.47

5

GS= 4.01

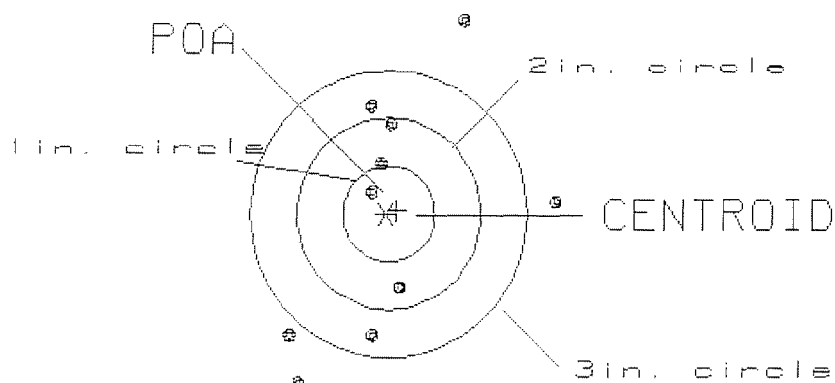
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PATTERN #: 4
POA TO CENTROID: .119
MIN RADIUS : .284
MEAN RADIUS : 1.251
MAX RADIUS : 2.165
CENTROID X : -.115
CENTROID Y : -.031

30 Apr 2001

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CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.88

1

VS= 3.75

4

GS= 4.14

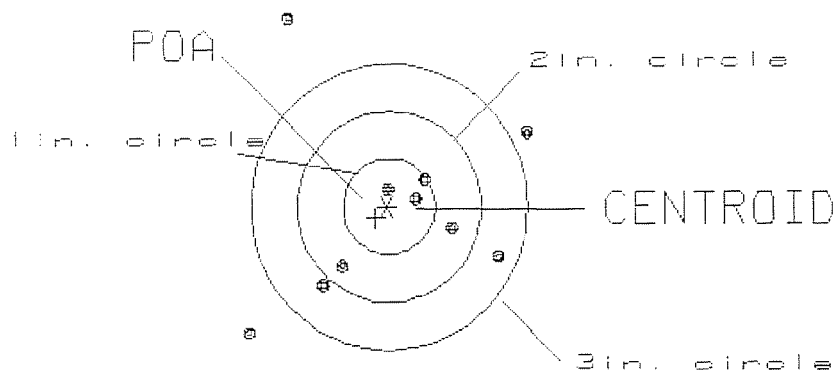
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PATTERN #: 5
 POA TO CENTROID: .165
 MIN RADIUS : .209
 MEAN RADIUS : 1.081
 MAX RADIUS : 2.302
 CENTROID X : .114
 CENTROID Y : .120

30 Apr 2001

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CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 3.02

3

VS= 3.30

5

GS= 3.66

7

GUN SERIAL # E670 3546

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-23-01	C/K
600	PROOF		"	C/K
607	CHECK HEADSPACE		"	C/K
610	DIS-ASSEMBLE GUN		"	C/K
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		4/23/01	AC
615	ROLLMARK CALIBER		5-1-01	R/K
617	DRILL AND TAP SIGHT HOLES		5/14/01	DA
618	POLISH BARREL		5/10/01	G-D
620	APPLY COATINGS (BARREL ACTION)		5/14/01	TA
	(BOLT)		5/14/01	T.A
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		5/12/01	CK
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5/12/01	CK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5/12/01	CK
	D) OIL FIRING PIN ASSEMBLY		5/14/01	CK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		5/14/01	CK

OP #	OPERATION NAME	READINGS			DATE	INITIAL	
625	F) SAFETY ON FORCE	<u>6⁰</u>	<u>6⁰</u>	<u>6⁰</u>	5/4/01	KH	
CONT.	G) SAFETY OFF FORCE	<u>4⁰</u>	<u>4⁰</u>	<u>4⁰</u>	5/4/01	PH	
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	<u>0.24</u>	<u>0.21</u>	<u>0.21</u>	5/4/01	PH	
	J) ASSEMBLE STOCK				4-23-01	C/K	
	K) ASSEMBLE SWIVEL STUDS				10/30/01	DA	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				10/30/01	BA	
	M) IRON SIGHT ALIGNMENT				10/30/01	DA	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				10/30/01	DA	
640	GALLERY TEST AND TARGET				4/23/01 PH	PH	
	A) MALFUNCTIONS				4/23/01	PH	
	B) PIERCED PRIMERS				4/23/01	PH	
645	INSPECT FOR LIVE AMMO				4/23/01	PH	
655	FINAL INSPECTION A) HEADSPACE				10/29/01	DA	
	B) TRIGGER PULL	<u>2.27</u>	<u>2.31</u>	<u>2.24</u>	<u>2.34</u>	<u>2.30</u>	5/3/01 KH
	C) FUNCTION				10-30-01	DA	
660	PACK				10/30/01	DA	