

UPC



E6349840

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349840
16 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0346667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .101333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .107099

THE AMR FOR THIS RIFLE IS: .7827

CENTROIDAL DISTANCES

0	TO	1	.224698
1	TO	2	.347246
1	TO	3	.208319

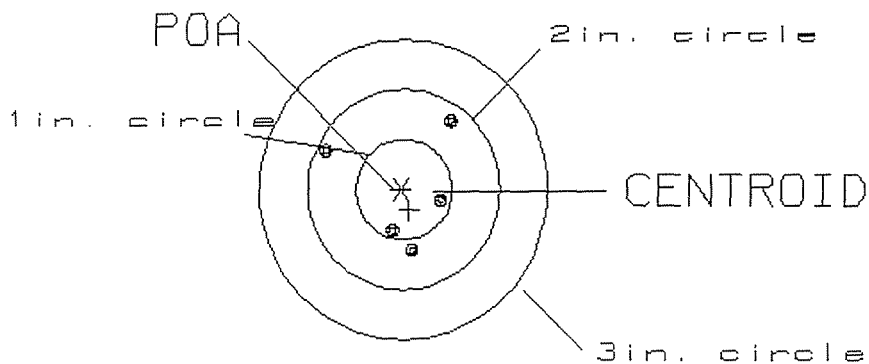
1
3+ 2 <----POA

PATTERN #: 1
 POA TO CENTROID: .225
 MIN RADIUS : .371
 MEAN RADIUS : .631
 MAX RADIUS : .896
 CENTROID X : -.085
 CENTROID Y : .208

16 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349840

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.28
 VS= 1.30
 GS= 1.36

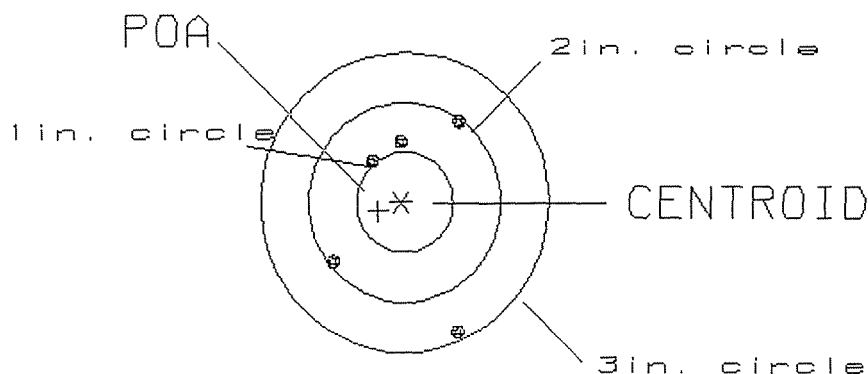
2
 5
 5

PATTERN #: 2
 POA TO CENTROID: .261
 MIN RADIUS : .584
 MEAN RADIUS : .929
 MAX RADIUS : 1.413
 CENTROID X : .243
 CENTROID Y : .094

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.35
 VS= 2.14
 GS= 2.14

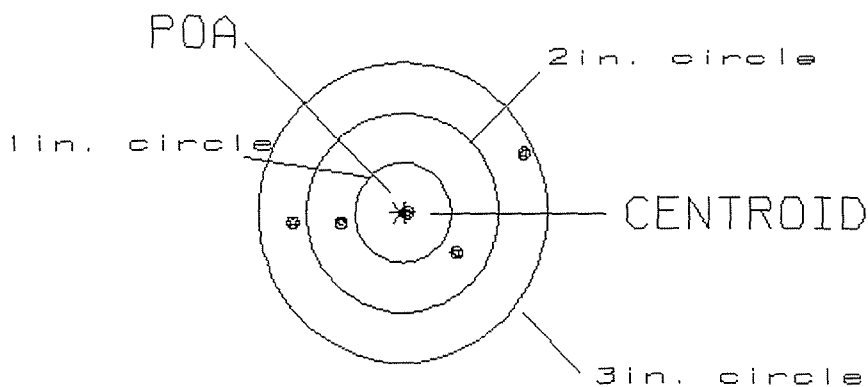
0
 3
 5

PATTERN #: 3
 POA TO CENTROID: .054
 MIN RADIUS : .051
 MEAN RADIUS : .788
 MAX RADIUS : 1.379
 CENTROID X : -.054
 CENTROID Y : .002

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.38
 VS= 1.00
 GS= 2.50

1
 3
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. F6349840

DATE 7-14-97

TESTER Rw

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.28	2.68	2.40	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.42	2.69	2.39	
PULL #3	2.45	2.65	2.33	
PULL #4	2.49	2.60	2.29	
PULL #5	2.49	2.56	2.32	
TOTAL	12.13	13.18	11.73	
AVG.	2.43	2.64	2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.11	3.48	
PULL #2	3.15	3.32	
PULL #3	3.28	3.15	
PULL #4	3.35	3.34	
PULL #5	3.21	3.38	
TOTAL	16.10	16.67	
AVG.	3.22	3.33	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	4.38		3.94
PULL #2	4.13	4.36		4.07
PULL #3	3.91	4.19		3.91
PULL #4	4.06	4.28		4.01
PULL #5	3.98	4.36		3.92
TOTAL	20.16	21.57		19.85
AVG.	4.03	4.31		3.97

GUN SERIAL # E6349840

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/18/97	WJT
618	POLISH BARREL		3/18/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

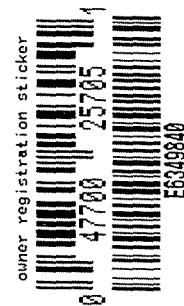
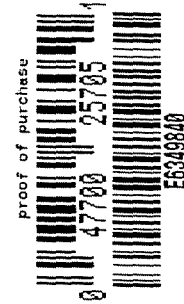
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-31-97	JW
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-31-97	JW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>22</u> <u>22</u> <u>21</u> ⁵	7-31-97	JW
	J) ASSEMBLE STOCK		7-29-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-20-97	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-29-97	CR
	M) IRON SIGHT ALIGNMENT		7-29-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-29-97	CR
640	GALLERY TEST AND TARGET	R 64 L 84	8/16/97	KT
	A) MALFUNCTIONS		8/16/97	KT
	B) PIERCED PRIMERS		8/16/97	KT
645	INSPECT FOR LIVE AMMO		8/16/97	JW
655	FINAL INSPECTION A) HEADSPACE		8-20-97	CK
	B) TRIGGER PULL	<u>2.62</u> <u>2.58</u> <u>2.47</u> <u>2.50</u> <u>2.45</u>	8-20-97	CK
	C) FUNCTION		8-20-97	CK
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

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SERIAL NO.

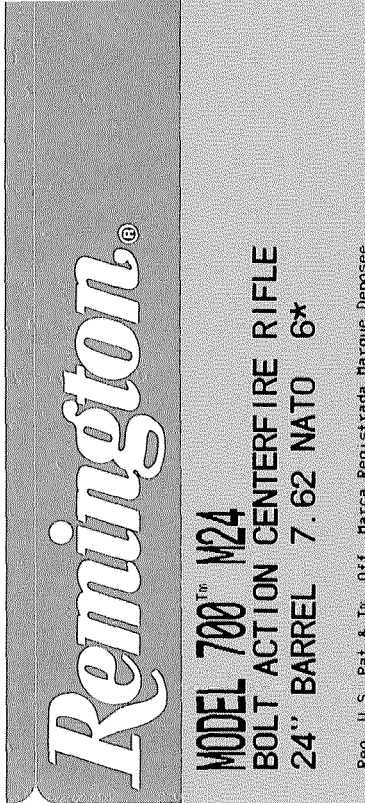


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5705 E6349840