

UPC



E6349841

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349841
5 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.350333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .103667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .365349

THE AMR FOR THIS RIFLE IS: .8427

CENTROIDAL DISTANCES

Ø TO 1 .815428
1 TO 2 .61047
1 TO 3 1.44464

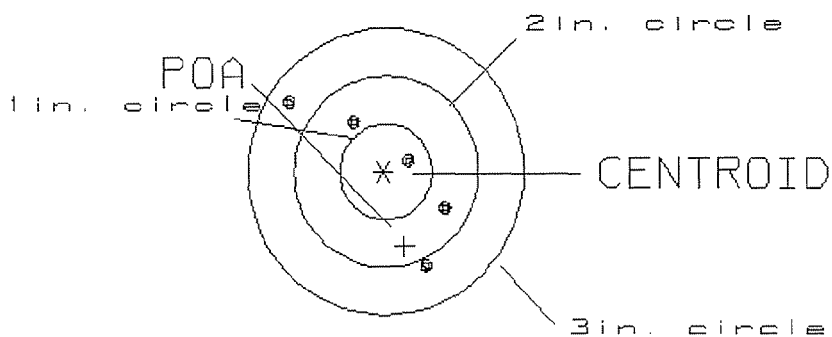
1
2 + <----POA
3

PATTERN #: 1
 POA TO CENTROID: .815
 MIN RADIUS : .298
 MEAN RADIUS : .808
 MAX RADIUS : 1.286
 CENTROID X : -.241
 CENTROID Y : .779

5 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349841.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.67

1

VS= 1.79

3

GS= 2.32

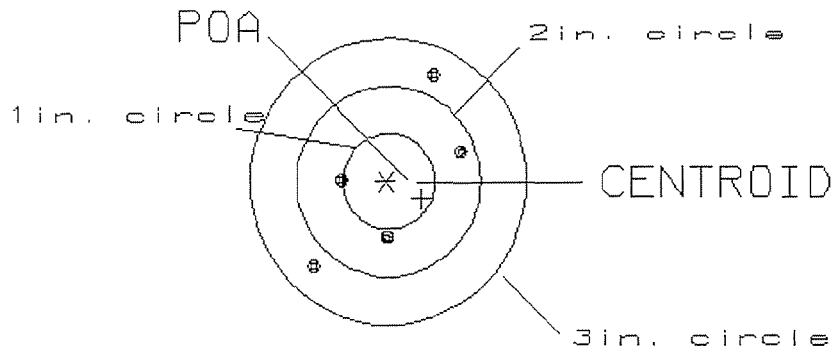
5

PATTERN #: 2
 POA TO CENTROID: .429
 MIN RADIUS : .498
 MEAN RADIUS : .869
 MAX RADIUS : 1.234
 CENTROID X : -.386
 CENTROID Y : .186

5 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349841.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.64
 VS= 2.00
 GS= 2.42

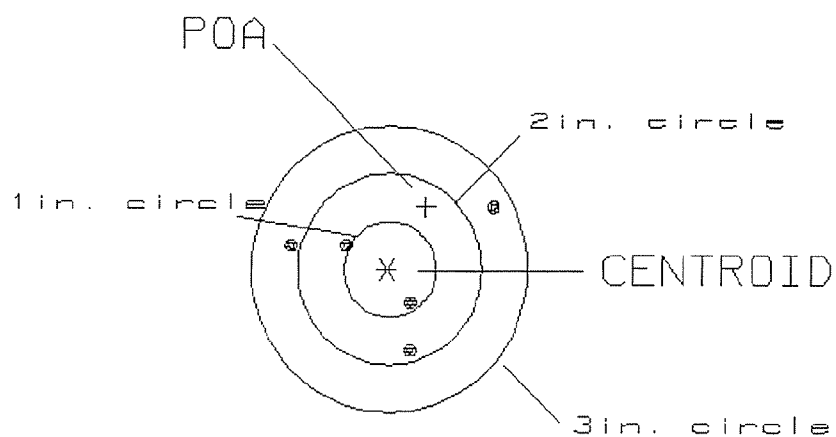
1
 3
 5

PATTERN #: 3
 POA TO CENTROID: .779
 MIN RADIUS : .398
 MEAN RADIUS : .851
 MAX RADIUS : 1.334
 CENTROID X : -.424
 CENTROID Y : -.654

5 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349841.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.24

1

VS= 1.49

3

GS= 2.28

5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349841
28 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.142667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0313333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.146067$

THE AMR FOR THIS RIFLE IS: 1.431

CENTROIDAL DISTANCES

0 TO 1	.102533
1 TO 2	.0760263
1 TO 3	.420529

2₊ <----POA
3

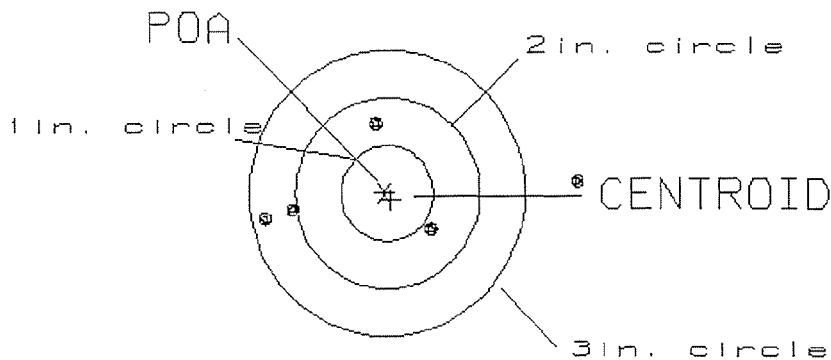
PATTERN #: 1

POA TO CENTROID: .102
 MIN RADIUS : .582
 MEAN RADIUS : 1.171
 MAX RADIUS : 2.074
 CENTROID X : -.072
 CENTROID Y : .073

28 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349841

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.44

0

VS= 1.04

2

GS= 3.46

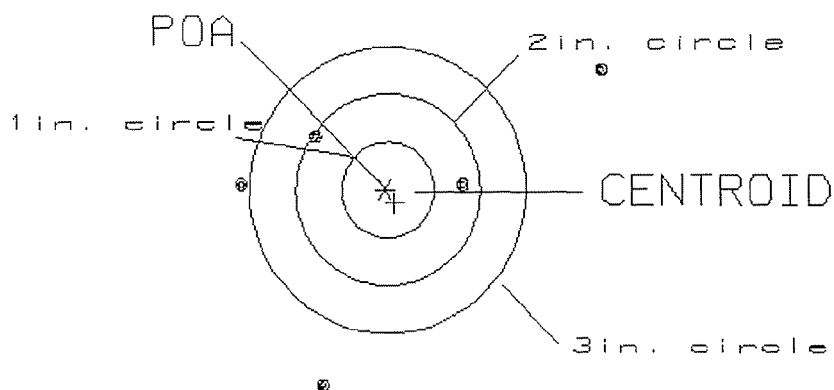
4

PATTERN #: 2
 POA TO CENTROID: .177
 MIN RADIUS : .815
 MEAN RADIUS : 1.655
 MAX RADIUS : 2.640
 CENTROID X : -.106
 CENTROID Y : .141

28 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349841

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.93

0

VS= 3.36

1

GS= 4.50

2

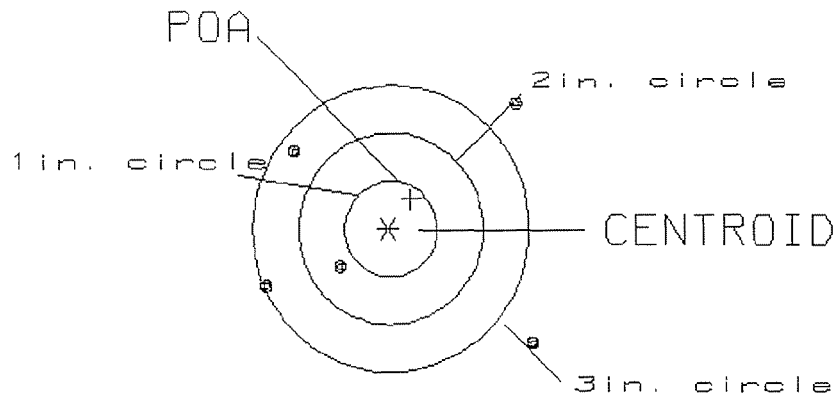
PATTERN #: 030

POA TO CENTROID: .397
 MIN RADIUS : .650
 MEAN RADIUS : 1.468
 MAX RADIUS : 1.948
 CENTROID X : -.250
 CENTROID Y : -.308

28 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349841

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.92
 VS= 2.49
 GS= 3.35

0
 1
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349841

DATE 6-16-97

TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.37	2.60	2.52		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.39	2.58	2.75		
PULL #3	2.55	2.57	2.76		
PULL #4	2.48	2.57	2.60		
PULL #5	2.56	2.56	2.56		
TOTAL	12.35	12.88	13.19		
AVG.	2.47	2.576	2.638		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	3.01		
PULL #2	2.90	2.91		
PULL #3	2.93	2.92		
PULL #4	3.09	3.02		
PULL #5	3.17	2.97		
TOTAL	15.15	14.83		
AVG.	3.03	2.966		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.75	3.98		4.16
PULL #2	4.16	3.73		3.88
PULL #3	4.08	4.08		4.09
PULL #4	4.11	4.11		4.04
PULL #5	4.10	4.26		3.96
TOTAL	20.2	20.16		20.13
AVG.	4.04	4.032		4.026

M-24

Truck #1

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349841

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE		3/12/97	WJT
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-18-97	CK
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>3</u> <u>4</u>	7-18-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	7-18-97	CK
	J) ASSEMBLE STOCK		6-17-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-20-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6-17-97	CK
	M) IRON SIGHT ALIGNMENT		6-17-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6-17-97	CK
640	GALLERY TEST AND TARGET	Win. <u>75</u> <u>75</u> L <u>79</u> R <u>71</u>	6/23/97	KT TM
	A) MALFUNCTIONS		6/28/97	KT TM
	B) PIERCED PRIMERS		8/1/97	KT TM
645	INSPECT FOR LIVE AMMO		8/28/97	GW TAP
655	FINAL INSPECTION A) HEADSPACE		8-20-97	CK
	B) TRIGGER PULL	<u>2.66</u> <u>2.67</u> <u>2.61</u> <u>2.71</u> <u>2.57</u>	8-19-97	CK
	C) FUNCTION		8-20-97	CK
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Pat. U.S. Pat. & Off. Marca Registrada. Marque Deposee.

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