

UPC



E6349842

ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY * **6**

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349842
6 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.011
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .107333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .107896

THE AMR FOR THIS RIFLE IS: .9603

CENTROIDAL DISTANCES

0 TO 1	.850243
1 TO 2	1.50587
1 TO 3	.809449

1

3

<----POA

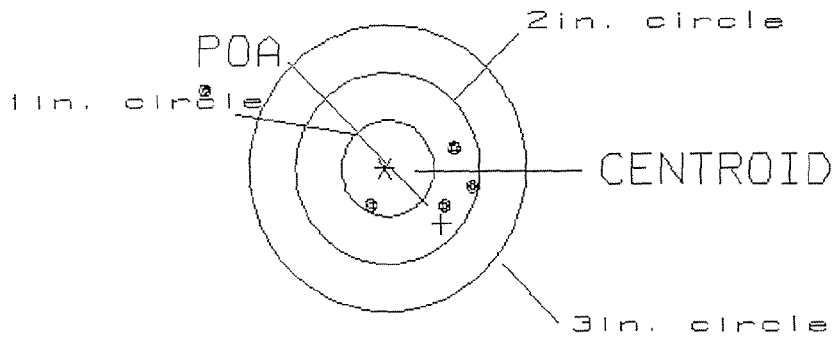
2

PATTERN #: 1 1 1
 POA TO CENTROID: .851
 MIN RADIUS : .482
 MEAN RADIUS : 1.012
 MAX RADIUS : 2.165
 CENTROID X : -.617
 CENTROID Y : .585

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CENTERFIRE PATTERN # 1



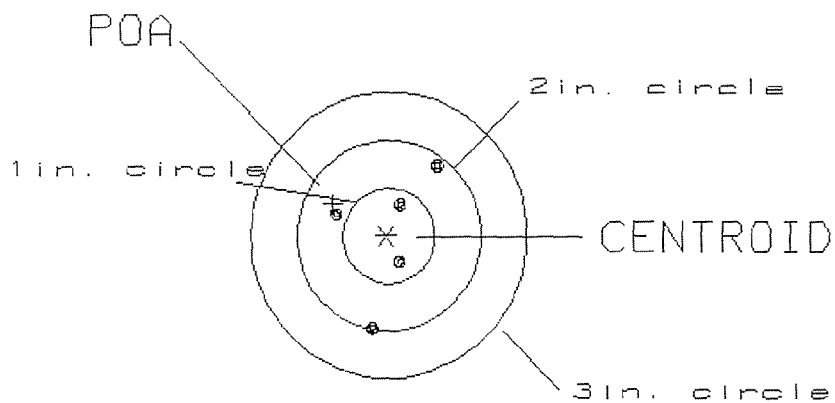
# OF SHOTS= 5	# IN CIRCLE
HS= 2.89	1
VS= 1.21	4
GS= 3.06	4

PATTERN #: 2
 POA TO CENTROID: .666
 MIN RADIUS : .298
 MEAN RADIUS : .623
 MAX RADIUS : .989
 CENTROID X : .579
 CENTROID Y : -.330

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CENTERFIRE PATTERN # 2



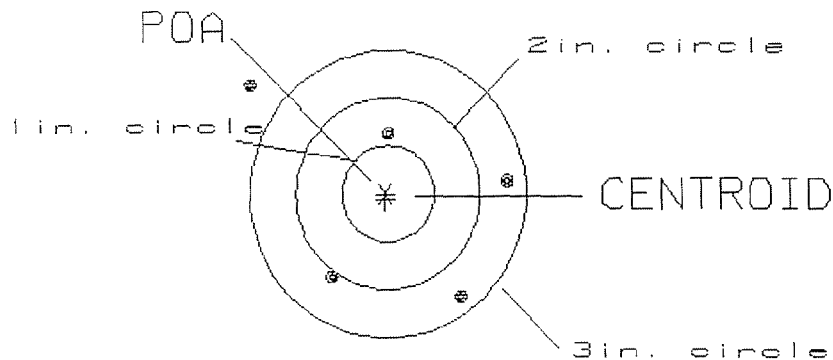
# OF SHOTS= 5	# IN CIRCLE
HS= 1.06	2
US= 1.74	5
GS= 1.84	5

PATTERN #: 3
 POA TO CENTROID: .068
 MIN RADIUS : .631
 MEAN RADIUS : 1.246
 MAX RADIUS : 1.892
 CENTROID X : .005
 CENTROID Y : .067

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.79

0

VS= 2.28

1

GS= 3.20

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349842

DATE 7-23-97

TESTER TAN

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.20	2.21	2.36	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.65	2.23	2.38	
PULL #3	2.36	2.13	2.36	
PULL #4	2.60	2.27	2.40	
PULL #5	2.50	2.22	2.36	
TOTAL	1231	1106	1186	
AVG.	2.46	2.21	2.37	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.73	2.66	
PULL #2	2.77	2.71	
PULL #3	2.80	2.70	
PULL #4	2.78	2.75	
PULL #5	2.78	2.70	
TOTAL	1386	1352	
AVG.	2.77	2.70	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.87	3.85		4.05
PULL #2	3.89	3.76		4.01
PULL #3	3.90	3.81		3.93
PULL #4	3.83	3.70		3.70
PULL #5	3.86	3.77		4.00
TOTAL	1935	1889		1969
AVG.	3.87	3.77		3.93

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # EG049842

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/18/97	WJT
618	POLISH BARREL		3/18/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

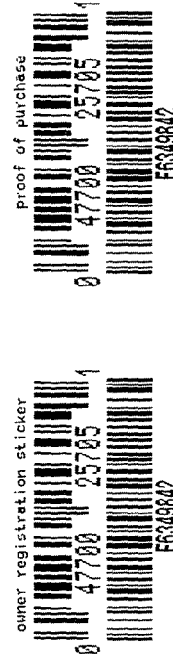
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-25-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-14-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-25-97	CK
	M) IRON SIGHT ALIGNMENT		7-25-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-25-97	CK
640	GALLERY TEST AND TARGET	R 65 L 85	8-6-97	SW
	A) MALFUNCTIONS		8-6-97	SW
	B) PIERCED PRIMERS		8-6-97	SW
645	INSPECT FOR LIVE AMMO		8-6-97	HT
655	FINAL INSPECTION A) HEADSPACE		8-14-97	CK
	B) TRIGGER PULL	<u>2.39</u> <u>2.62</u> <u>2.57</u> <u>2.70</u> <u>2.60</u>	8-14-97	CK
	C) FUNCTION		8-14-97	CK
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

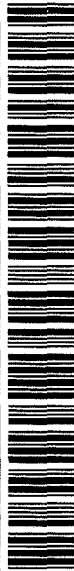
Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Déposée.

SERIAL NO. E6349842	ORDER NO. 25705
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26WR

5705 E6349842



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MODEL 700™ M24

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