

UPC



E6349843

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349843
14 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0973333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.134333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .165889

THE AMR FOR THIS RIFLE IS: 1.163

CENTROIDAL DISTANCES

0 TO 1	.45993
1 TO 2	.410951
1 TO 3	.664244

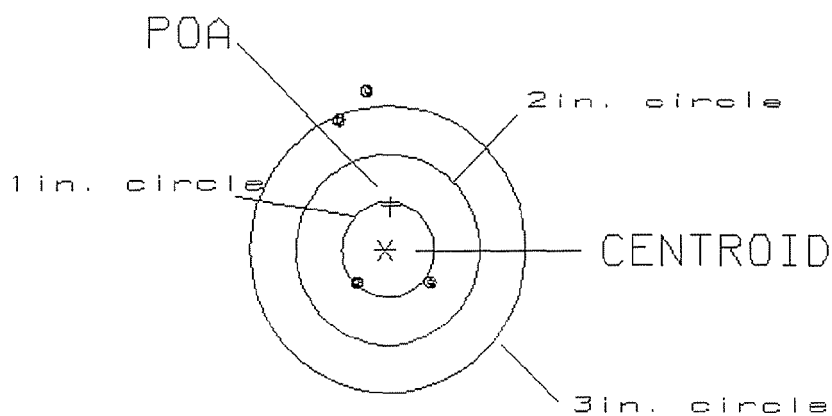
+³₂ <----POA
1

PATTERN #: 1
 POA TO CENTROID: .460
 MIN RADIUS : .506
 MEAN RADIUS : 1.301
 MAX RADIUS : 2.322
 CENTROID X : -.060
 CENTROID Y : -.456

14 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349843

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.19

0

VS= 3.87

2

GS= 3.97

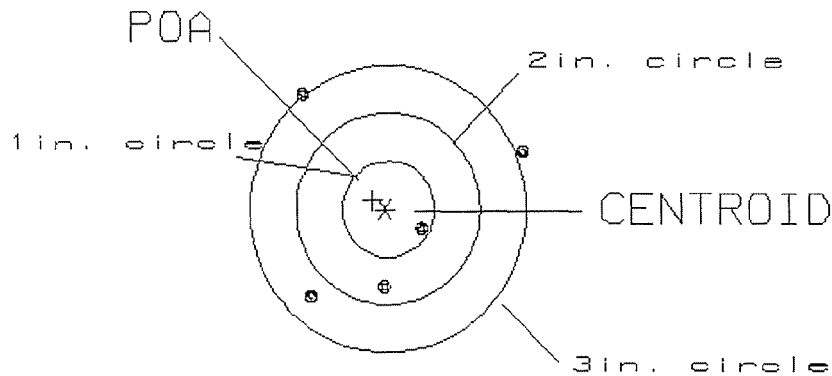
3

PATTERN #: 2
 POA TO CENTROID: .171
 MIN RADIUS : .357
 MEAN RADIUS : 1.080
 MAX RADIUS : 1.591
 CENTROID X : .140
 CENTROID Y : -.097

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349043

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.37

1

VS= 2.04

2

GS= 2.71

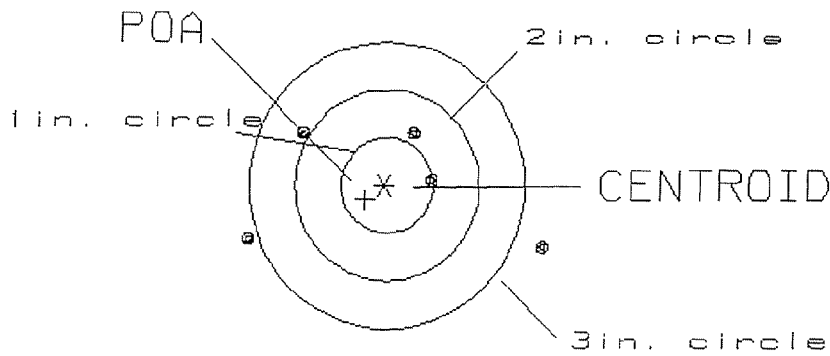
4

PATTERN #: 3
 POA TO CENTROID: .260
 MIN RADIUS : .480
 MEAN RADIUS : 1.108
 MAX RADIUS : 1.803
 CENTROID X : .212
 CENTROID Y : .150

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.24
 US= 1.14
 GS= 3.24

1
 2
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E634 9843

DATE 7-9-97

TESTER J. W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.60	2.69	2.70	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.64	2.60	
PULL #3	2.58	2.59	2.51	
PULL #4	2.60	2.57	2.42	
PULL #5	2.58	2.63	2.44	
TOTAL	12.95	13.12	12.67	
AVG.	2.59	2.624	2.534	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.96	3.11	
PULL #2	2.90	3.20	
PULL #3	3.10	3.22	
PULL #4	3.12	3.18	
PULL #5	3.15	3.19	
TOTAL	15.23	15.9	
AVG.	3.046	3.18	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	3.92		4.16
PULL #2	4.07	4.02		4.16
PULL #3	4.08	4.10		4.17
PULL #4	4.20	4.08		4.07
PULL #5	4.12	4.12		4.11
TOTAL	20.59	20.24		20.67
AVG.	4.118	4.048		4.134

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349843

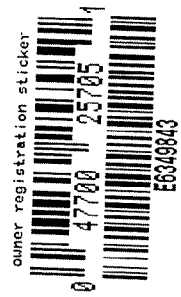
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>5</u>	7/16/97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7/16/97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.0215</u> <u>.022</u>	7/16/97	CK
	J) ASSEMBLE STOCK		7-15-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-18-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-15-97	CK
	M) IRON SIGHT ALIGNMENT		7-15-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-15-97	CK
640	GALLERY TEST AND TARGET	Right 65 Left 85	8/14/97	TM
	A) MALFUNCTIONS		8/14/97	A
	B) PIERCED PRIMERS		8/14/97	A
645	INSPECT FOR LIVE AMMO		8/14/97	TM
655	FINAL INSPECTION A) HEADSPACE		8-18-97	CK
	B) TRIGGER PULL	<u>2.68</u> <u>2.75</u> <u>2.70</u> <u>2.72</u> <u>2.64</u>	8-18-97	CK
	C) FUNCTION		8-18-97	CK
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

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46 ORDER NO
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