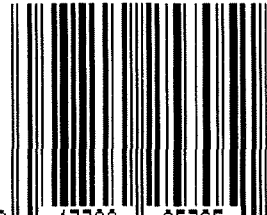


UPC



01 47700 25705 1

E6349845

INCLUDES TIN CHIMNEY

ORDER NO. 25705

BARREL LENGTH 24"

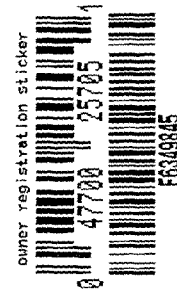
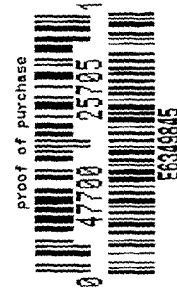
CAPACITY * 6

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
WINZER V. REMINGTON

M2400122868

Do Not Use

Do Not Use

LOAD
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SERIAL NO



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MODEL 700™ M24

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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marks Registered. Marque Déposée.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
 firearm.

SERIAL NO
E6349845

46
ORDER NO
25705

23PR

5705 E6349845

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349845

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/25/97	WFD
618	POLISH BARREL		3/25/97	WFD
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	6-4-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>25</u> <u>2</u>	6-4-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	6-4-97	CK
	J) ASSEMBLE STOCK		5/28/97	TRP
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5/28/97	TRP
	M) IRON SIGHT ALIGNMENT		5/28/97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/12/97	TRP
640	GALLERY TEST AND TARGET	L-63 12-87	6/9/97	NF
	A) MALFUNCTIONS		"	NF
	B) PIERCED PRIMERS		"	NF
645	INSPECT FOR LIVE AMMO		6/9/97	JW
655	FINAL INSPECTION A) HEADSPACE		6/12/97	TRP
	B) TRIGGER PULL	<u>2.57</u> <u>2.57</u> <u>2.58</u> <u>2.54</u> <u>2.59</u>	6-11-97	CK
	C) FUNCTION		6/12/97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349845
9 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .133333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -1.05533
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.06372

THE AMR FOR THIS RIFLE IS: 1.181

CENTROIDAL DISTANCES

0 TO	1	1.30307
1 TO	2	1.40704
1 TO	3	1.24821

+ <----POA

3 1

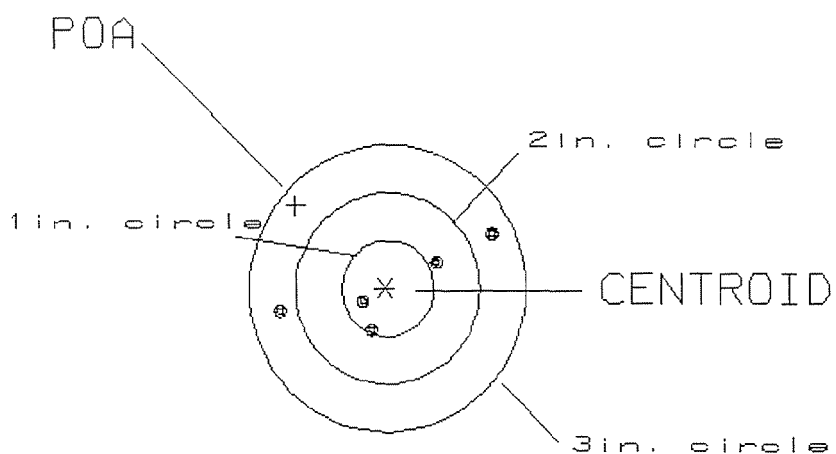
2

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: 1.303
 MIN RADIUS : .292
 MEAN RADIUS : .759
 MAX RADIUS : 1.242
 CENTROID X : .971
 CENTROID Y : -.869

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349845

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.30

2

VS= 1.01

3

GS= 2.43

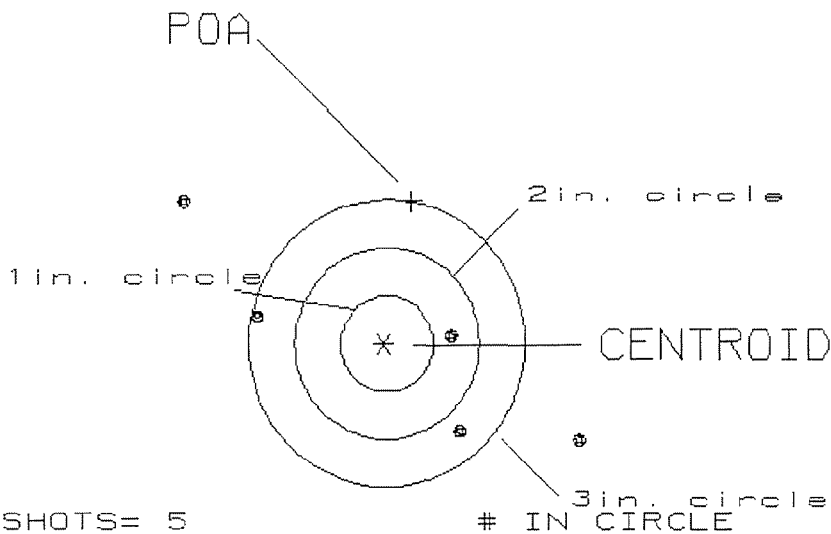
5

PATTERN #: 2
 POA TO CENTROID: 1.512
 MIN RADIUS : .748
 MEAN RADIUS : 1.678
 MAX RADIUS : 2.706
 CENTROID X : -.295
 CENTROID Y : -1.483

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349845

CENTERFIRE PATTERN # 2

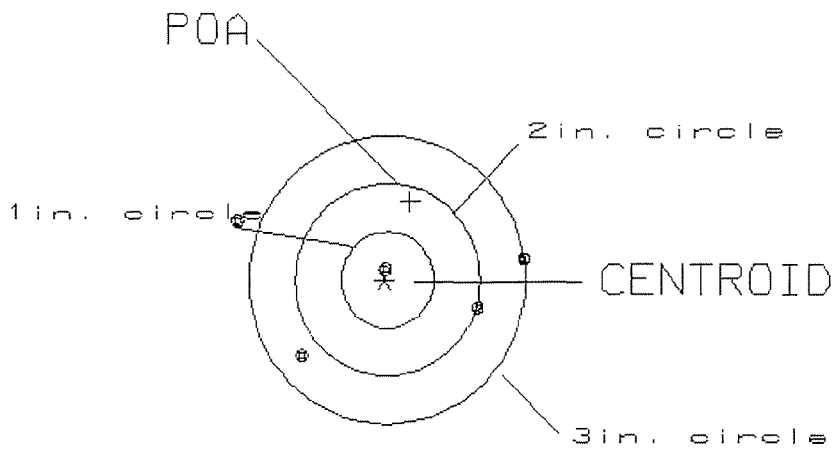


PATTERN #: 3
 POA TO CENTROID: .859
 MIN RADIUS : .146
 MEAN RADIUS : 1.107
 MAX RADIUS : 1.696
 CENTROID X : -.276
 CENTROID Y : -.814

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349845

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.03

1

VS= 1.38

1

GS= 3.05

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349845

DATE 5-22-97

TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.78	2.68	2.50	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.80	2.82	2.44	
PULL #3	2.76	2.82	2.40	
PULL #4	2.80	2.88	2.44	
PULL #5	2.81	2.66	2.38	
TOTAL	13.89	13.86	12.98	
AVG.	2.78	2.77	2.43	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	2.93		
PULL #2	3.12	2.94		
PULL #3	2.88	3.01		
PULL #4	2.92	3.06		
PULL #5	2.78	3.09		
TOTAL	14.75	15.03		
AVG.	2.95	3.01		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	4.09		3.98
PULL #2	4.06	4.21		4.09
PULL #3	4.09	3.69		3.98
PULL #4	4.18	4.22		3.98
PULL #5	4.09	3.69		4.02
TOTAL	20.39	19.90		20.03
AVG.	4.08	3.98		4.01