

UPC



E6349846

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349846
6 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .253667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0336667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .255891

THE AMR FOR THIS RIFLE IS: 1.151

CENTROIDAL DISTANCES

0 TO 1	.35805
1 TO 2	.0672681
1 TO 3	.398328

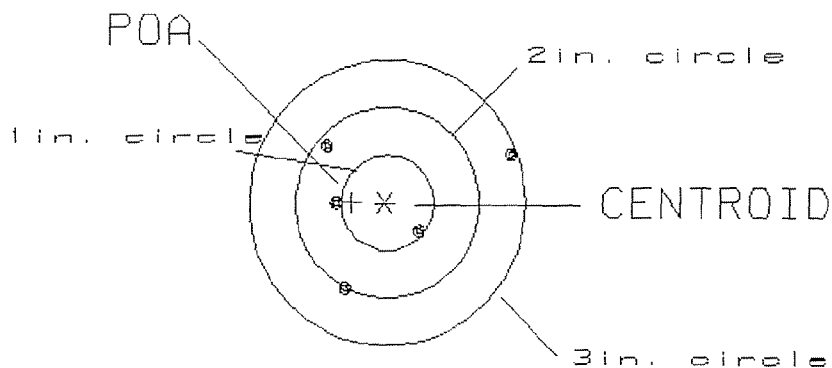
3
+ 2 <----POA

PATTERN #: 1
 POA TO CENTROID: .358
 MIN RADIUS : .441
 MEAN RADIUS : .871
 MAX RADIUS : 1.436
 CENTROID X : .358
 CENTROID Y : -.006

6 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349846

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.05

1

VS= 1.51

4

GS= 2.25

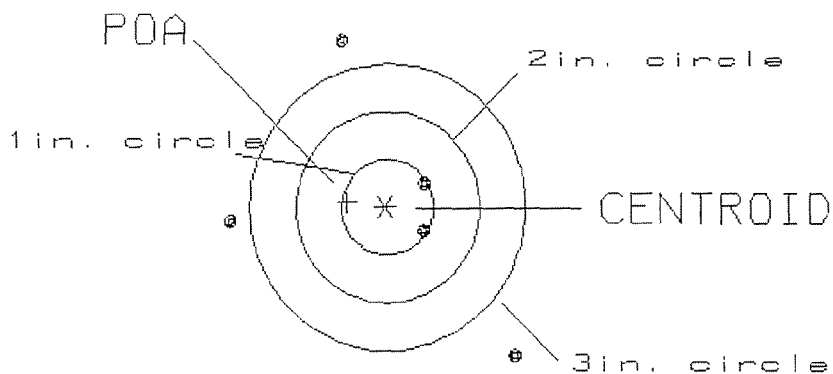
5

PATTERN #: 2
 POA TO CENTROID: .411
 MIN RADIUS : .430
 MEAN RADIUS : 1.282
 MAX RADIUS : 2.085
 CENTROID X : .408
 CENTROID Y : -.051

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.09

2

VS= 3.23

2

GS= 3.74

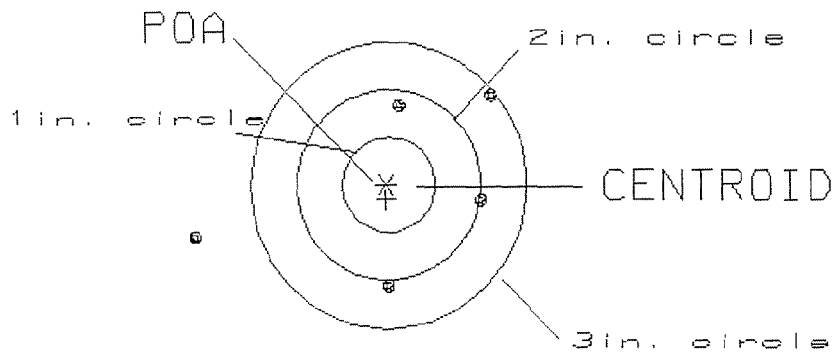
2

PATTERN #: 3
 POA TO CENTROID: .158
 MIN RADIUS : .816
 MEAN RADIUS : 1.299
 MAX RADIUS : 2.224
 CENTROID X : -.005
 CENTROID Y : .158

6 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.21
 VS= 1.99
 GS= 3.56

0
 2
 4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349846

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/16/97	WJT
618	POLISH BARREL		3/16/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-25-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-15-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-25-97	CK
	M) IRON SIGHT ALIGNMENT		7-25-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-25-97	CK
640	GALLERY TEST AND TARGET	R 85 L 65	8/6/97	JW
	A) MALFUNCTIONS		8/6/97	JW
	B) PIERCED PRIMERS		8/6/97	JW
645	INSPECT FOR LIVE AMMO		8/6/97	KT
655	FINAL INSPECTION A) HEADSPACE		8-15-97	CK
	B) TRIGGER PULL	<u>2.76</u> <u>2.76</u> <u>2.75</u> <u>2.75</u> <u>2.70</u>	8-15-97	CK
	C) FUNCTION		8-15-97	CK
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. E6349846

DATE 7-24-97

TESTER Rw

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.58	2.57		2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.59		2.47	
PULL #3	2.57	2.61		2.42	
PULL #4	2.59	2.60		2.48	
PULL #5	2.57	2.60		2.47	
TOTAL	12.85	12.97		12.29	
AVG.	2.57	2.59		2.46	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	2.98		
PULL #2	3.03	2.96		
PULL #3	3.02	2.94		
PULL #4	3.00	2.89		
PULL #5	3.03	2.97		
TOTAL	15.15	14.74		
AVG.	3.03	2.95		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	4.18		4.36
PULL #2	4.18	4.12		4.09
PULL #3	4.22	4.10		4.31
PULL #4	4.09	4.07		4.23
PULL #5	4.17	4.09		4.29
TOTAL	20.69	20.56		21.28
AVG.	4.14	4.11		4.26

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Trade Registered Mark Deposited

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