

UPC



E6349848

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

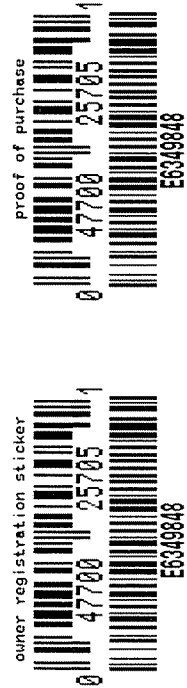
*INCLUDES 1 IN CHAMBER

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

L. NO.



ORDER 25705
MODEL 700™ M24
UPC



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Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

VERY IMPORTANT!
Instruction Book
enclosed to assist
safe use of this
firearm.

SERIAL NO.
E6349848

48 ORDER NO.

25705



5705 E6349848

26WR

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349848
28 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0963333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .141667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .171317

THE AMR FOR THIS RIFLE IS: 1.095

CENTROIDAL DISTANCES

0 TO 1	.395904
1 TO 2	.354979
1 TO 3	.323858

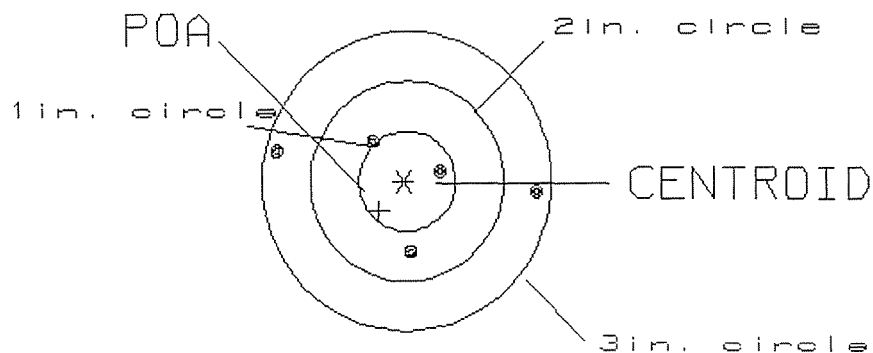
1
P <----POA

PATTERN #: 1
 POA TO CENTROID: .396
 MIN RADIUS : .329
 MEAN RADIUS : .833
 MAX RADIUS : 1.370
 CENTROID X : .256
 CENTROID Y : .302

28 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349848

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.65
 VS= 1.06
 GS= 2.67

2
 3
 5

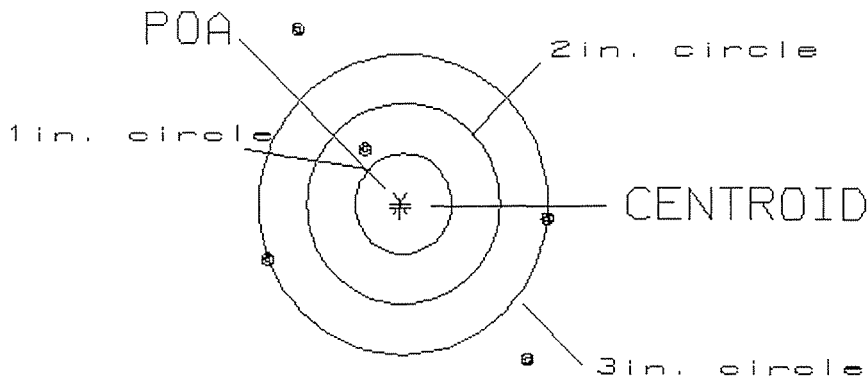
PATTERN #: 2

POA TO CENTROID: .049
 MIN RADIUS : .663
 MEAN RADIUS : 1.544
 MAX RADIUS : 2.006
 CENTROID X : .007
 CENTROID Y : .049

28 Jul 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.95
 VS= 3.21
 GS= 3.98

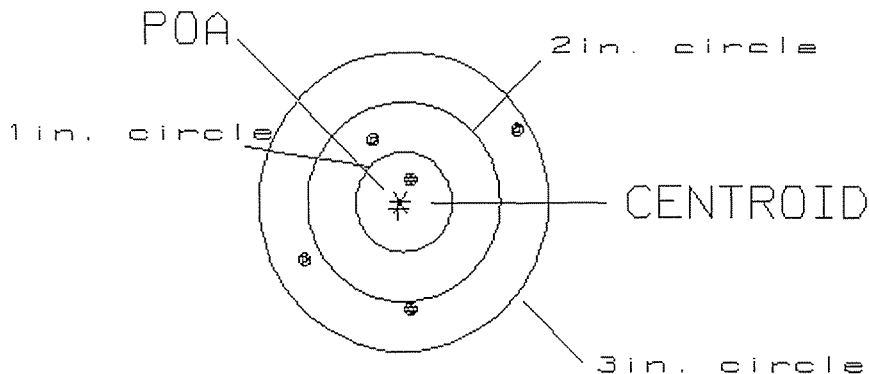
0
 1
 1

PATTERN #: 3
 POA TO CENTROID: .079
 MIN RADIUS : .257
 MEAN RADIUS : .908
 MAX RADIUS : 1.382
 CENTROID X : .026
 CENTROID Y : .074

28 Jul 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.16

1

VS= 1.76

2

GS= 2.53

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349848

DATE 6-3-97

TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.72	2.38	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.68	2.33	2.44	
PULL #3	2.41	2.32	2.56	
PULL #4	2.24	2.25	2.45	
PULL #5	2.28	2.18	2.39	
TOTAL	12.33	11.46	12.43	
AVG.	2.47	2.29	2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.98	3.00	
PULL #2	2.95	2.98	
PULL #3	2.93	2.99	
PULL #4	3.23	2.92	
PULL #5	3.08	3.00	
TOTAL	15.17	14.89	
AVG.	3.03	2.98	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	4.01		3.93
PULL #2	4.00	4.09		3.96
PULL #3	4.06	4.16		3.94
PULL #4	3.90	4.03		3.91
PULL #5	4.11	4.15		3.93
TOTAL	20.05	20.44		19.67
AVG.	4.01	4.09		3.93

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349848

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>3</u> <u>4</u> <u>7</u>	7-18-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>2</u> <u>2</u>	7-18-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	7-18-97	CK
	J) ASSEMBLE STOCK		6-17-97	CK
	K) ASSEMBLE SWIVEL STUDS		8/13/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6-17-97	CK
	M) IRON SIGHT ALIGNMENT		6-17-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6-17-97	CK
640	GALLERY TEST AND TARGET	Win: L <u>75</u> R <u>75</u>	6/28/97	TM
	A) MALFUNCTIONS		6-28-97	TM
	B) PIERCED PRIMERS		6-28-97	TM
645	INSPECT FOR LIVE AMMO		6/28/97	TRD
655	FINAL INSPECTION A) HEADSPACE		8/13/97	RP
	B) TRIGGER PULL	<u>2.25</u> <u>2.41</u> <u>2.63</u> <u>2.35</u> <u>2.49</u>	8-7-97	CK
	C) FUNCTION		8/13/97	RP
660	PACK			