

UPC



E6349854

ENCLOSURE 1 IN UNIFORM

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

SERIAL NO



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ORDER 25705
MODEL 700™ M24
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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

VERY IMPORTANT:
INSTRUCTION BOOK
ENCLOSED. NO ASSURE
SAFE USE OF THIS
FIREARM.

SERIAL NO
E6349854

46

ORDER NO
25705

26PR

5705 E6349854

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349854

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE		3/11/97	WJT
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/11/97	WJT
618	POLISH BARREL		3/11/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>25</u>	6-23-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	6-23-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	6-23-97	CK
	J) ASSEMBLE STOCK		6-17-97	CK
	K) ASSEMBLE SWIVEL STUDS		6/26/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6-17-97	CK
	M) IRON SIGHT ALIGNMENT		6-17-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6-17-97	CK
640	GALLERY TEST AND TARGET	L 78 R 72	6/25/97	KJ
	A) MALFUNCTIONS		1,	KJ
	B) PIERCED PRIMERS		1,	KJ
645	INSPECT FOR LIVE AMMO		6/25/97	CK
655	FINAL INSPECTION A) HEADSPACE		6/26/97	RP
	B) TRIGGER PULL	<u>2.32</u> <u>2.31</u> <u>2.36</u> <u>2.56</u> <u>2.48</u>	6-26-97	CR
	C) FUNCTION		6/26/97	RP
660	PACK			

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6849854DATE 6-8-97TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.32	2.38	2.32		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.36	2.42		
PULL #3	2.49	2.64	2.38		
PULL #4	2.51	2.59	2.64		
PULL #5	2.45	2.64	2.65		
TOTAL	12.33	12.61	12.41		
AVG.	2.466	2.522	2.482		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.97	2.95		
PULL #2	2.97	2.93		
PULL #3	2.87	2.86		
PULL #4	2.90	2.87		
PULL #5	2.83	2.88		
TOTAL	14.54	14.49		
AVG.	2.908	2.898		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	3.96		4.05
PULL #2	4.24	3.94		4.05
PULL #3	4.11	3.90		4.00
PULL #4	3.79	3.97		4.09
PULL #5	4.02	3.98		4.07
TOTAL	20.24	19.75		20.26
AVG.	4.048	3.95		4.05

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349854
25 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.271667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.149333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.310005$

THE AMR FOR THIS RIFLE IS: $.7347$

CENTROIDAL DISTANCES

Ø TO	1	.950428
1 TO	2	1.03232
1 TO	3	1.58154

1

+

3

2

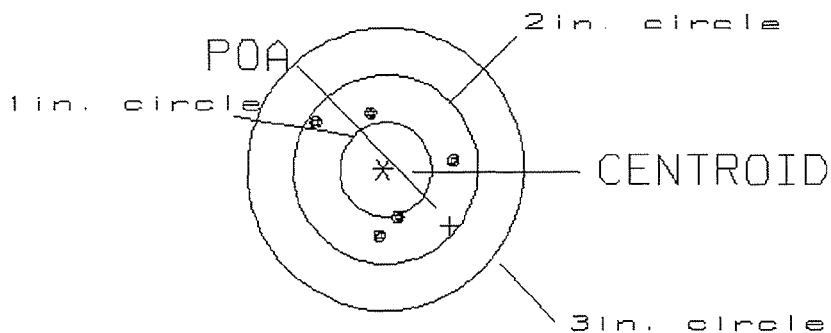
-----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .950
 MIN RADIUS : .511
 MEAN RADIUS : .695
 MAX RADIUS : .882
 CENTROID X : -.733
 CENTROID Y : .605

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349854

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.51
 VS= 1.27
 GS= 1.55

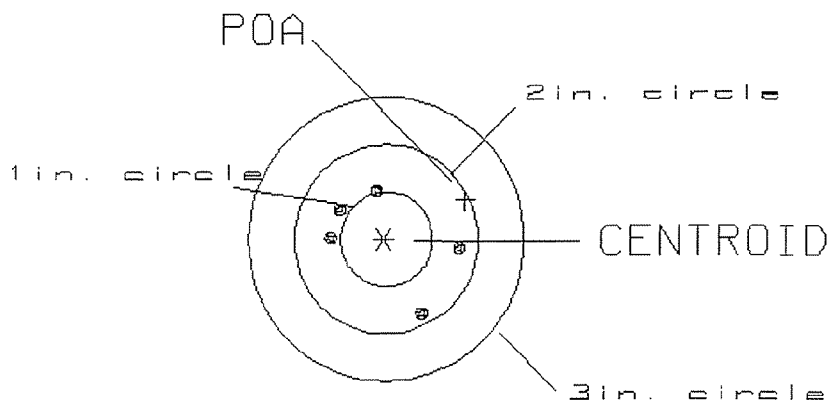
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 5
 5

PATTERN #: 2
 POA TO CENTROID: .983
 MIN RADIUS : .525
 MEAN RADIUS : .676
 MAX RADIUS : .838
 CENTROID X : -.892
 CENTROID Y : -.415

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG349854

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.43
 VS= 1.26
 GS= 1.43

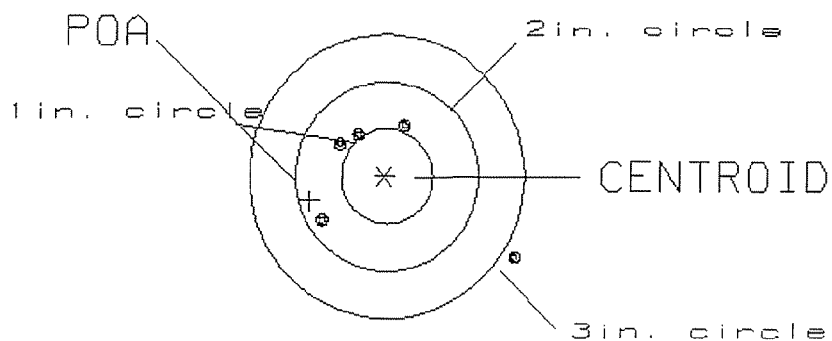
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PATTERN #: 3
 POA TO CENTROID: .850
 MIN RADIUS : .496
 MEAN RADIUS : .833
 MAX RADIUS : 1.591
 CENTROID X : .810
 CENTROID Y : .258

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349854

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.07
 VS= 1.42
 GS= 2.21

1
 4
 4