

UPC

E6349856



CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400122991

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

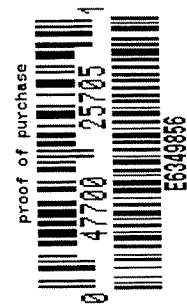
*INCLUDES 1 IN CHAMBER

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

SERIAL NO.



E6349856

ORDER

25705

MODEL 700™ M24

UPC



0 47700 25705 1

ORDER

25705

MODEL 700™ M24

UPC



0 47700 25705 1

Do Not Use

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.

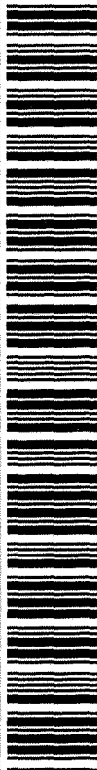
E6349856

46

ORDER NO.

25705

26PR



5705 E6349856

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349856

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>6-3-97</u>	
	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	<u>6-3-97</u>	
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	<u>6-3-97</u>	
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-24-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-25-97</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>5-25-97</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-28-97</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	<u>Windage R 76</u> <u>L 74</u>	<u>6-16-97</u>	<u>NF</u>
	A) MALFUNCTIONS		<u>"</u>	<u>NF</u>
	B) PIERCED PRIMERS		<u>"</u>	<u>NF</u>
645	INSPECT FOR LIVE AMMO		<u>6/16/97</u>	<u>FW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-24-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.69</u> <u>2.76</u> <u>2.85</u> <u>2.82</u> <u>2.87</u>	<u>6-18-97</u>	<u>CK</u>
	FUNCTION		<u>6-24-97</u>	<u>RP</u>
660	PACK			

Centroidal distance calculations for Rifle # E6349856
16 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.018
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .069
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0713092

CENTROIDAL DISTANCES

0	TO	1	.572092
1	TO	2	.320203
1	TO	3	1.43944

$$1 + \overset{3}{\text{<-----POA}}$$

REMINGTON CENTERFIRE ACCURACY TEST

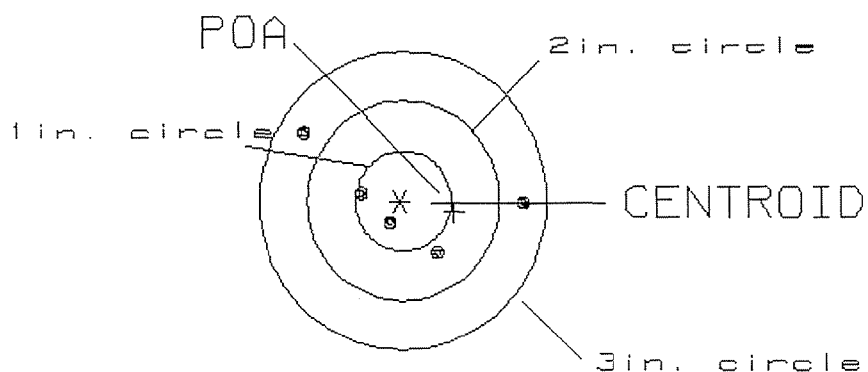
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .572
 MIN RADIUS : .255
 MEAN RADIUS : .792
 MAX RADIUS : 1.303
 CENTROID X : -.560
 CENTROID Y : .117

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349856

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.35

2

VS= 1.24

3

GS= 2.47

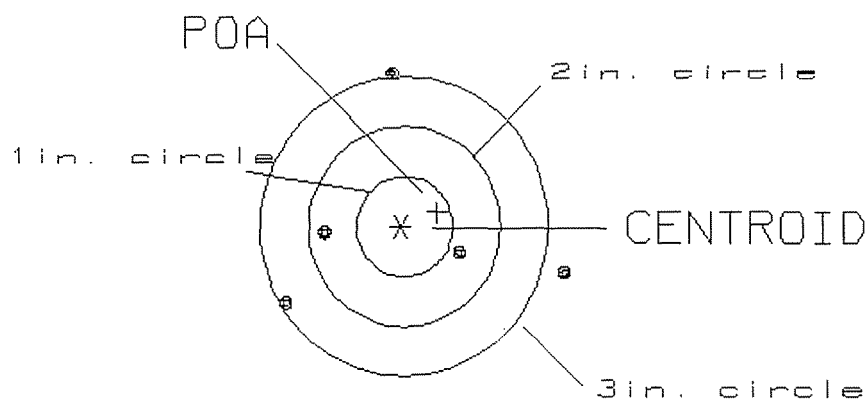
5

PATTERN #: 2
 POA TO CENTROID: .395
 MIN RADIUS : .619
 MEAN RADIUS : 1.233
 MAX RADIUS : 1.694
 CENTROID X : -.369
 CENTROID Y : -.140

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349856

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.90

0

VS= 2.32

2

GS= 2.92

3

REMINGTON CENTERFIRE ACCURACY TEST

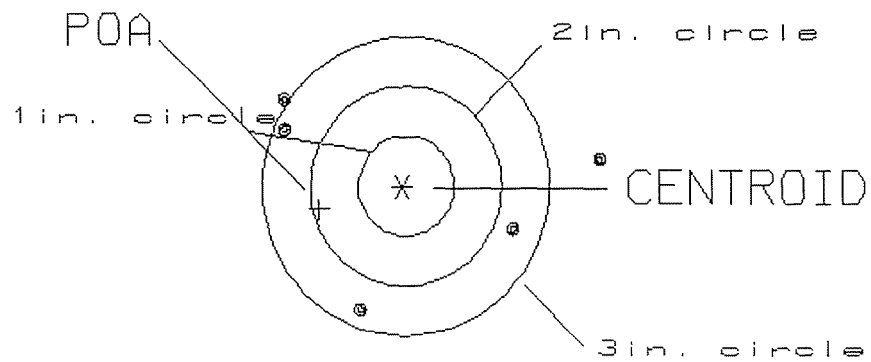
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .905
 MIN RADIUS : 1.194
 MEAN RADIUS : 1.503
 MAX RADIUS : 2.033
 CENTROID X : .875
 CENTROID Y : .230

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349856

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.34

0

VS= 2.06

0

GS= 3.40

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6349856
DATE 5-14-97
TESTER A. P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.52	2.28	2.23	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.37	2.20	
PULL #3	2.56	2.28	2.28	
PULL #4	2.55	2.26	2.22	
PULL #5	2.51	2.29	2.21	
TOTAL	12.83	11.48	11.14	
AVG.	2.57	2.30	2.23	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.97	2.86	
PULL #2	2.79	2.78	
PULL #3	2.84	2.73	
PULL #4	2.82	2.69	
PULL #5	3.02	2.79	
TOTAL	14.44	13.85	
AVG.	2.89	2.77	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	4.15		4.02
PULL #2	4.12	4.09		4.15
PULL #3	4.11	4.10		3.96
PULL #4	4.16	4.07		3.93
PULL #5	4.16	4.15		3.91
TOTAL	20.63	20.56		19.97
AVG.	4.13	4.11		3.99