

UPC



E6349859

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400123028

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Patent Registered Baroque Design

SERIAL NO.
E6349859

48
ORDER NO.
25705

12DR



5705 E6349859

ORDER 25705

MODEL 700™ M24

UPC



0 47700 25705 1

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



0 47700 25705 1

SERIAL NO.



E6349859

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

gunny registration sticker



proof of purchase



10N 00

UN 100 100

UN 100 100

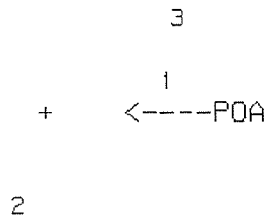
Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349859
9 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .500667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .071
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .505676
THE AMR FOR THIS RIFLE IS: .8277

CENTROIDAL DISTANCES

0 TO 1	.831481
1 TO 2	1.29964
1 TO 3	.426569

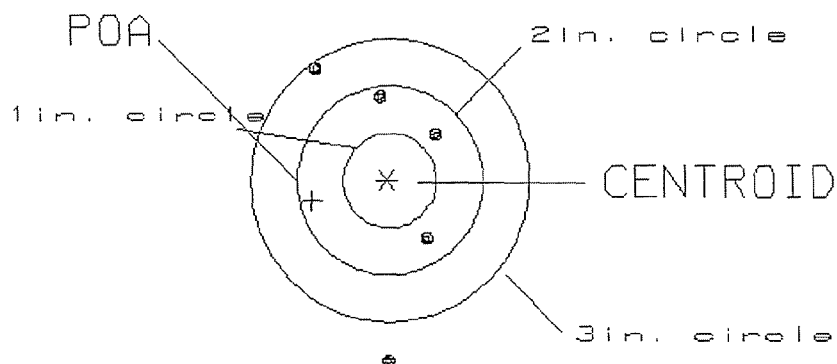


PATTERN #: 1
 POA TO CENTROID: .831
 MIN RADIUS : .719
 MEAN RADIUS : 1.135
 MAX RADIUS : 1.920
 CENTROID X : .804
 CENTROID Y : .212

9 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349859

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.34
 VS= 3.10
 GS= 3.20

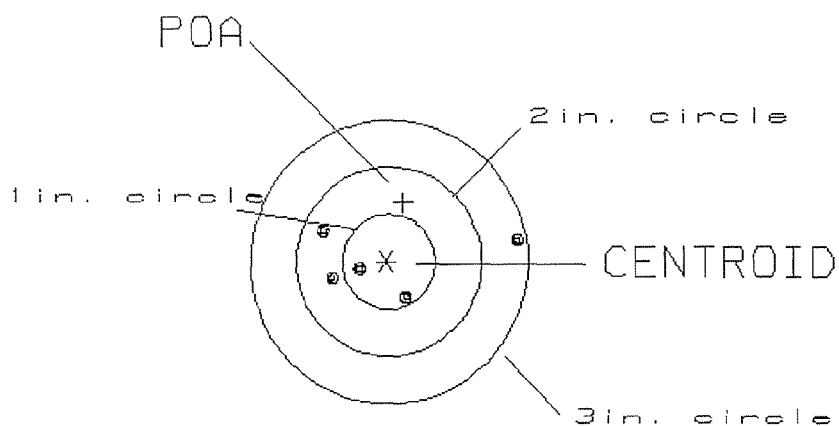
0
 3
 4

PATTERN #: 2
 POA TO CENTROID: .656
 MIN RADIUS : .273
 MEAN RADIUS : .691
 MAX RADIUS : 1.412
 CENTROID X : -.186
 CENTROID Y : -.630

9 Aug 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.10
 US= .65
 GS= 2.10

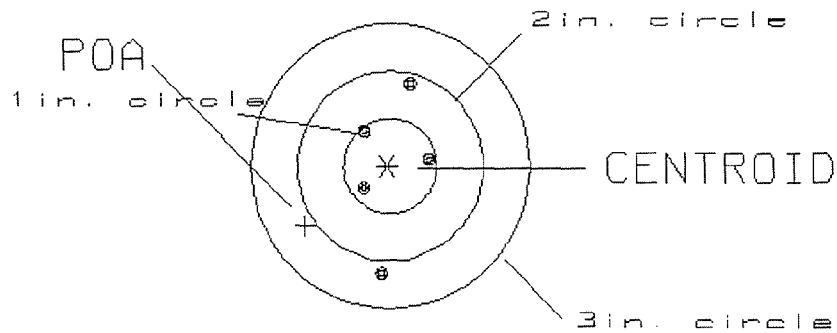
2
 4
 5

PATTERN #: 3
 POA TO CENTROID: 1.086
 MIN RADIUS : .356
 MEAN RADIUS : .657
 MAX RADIUS : 1.122
 CENTROID X : .884
 CENTROID Y : .631

9 Aug 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .70

3

VS= 2.02

4

GS= 2.04

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6349859

DATE 7-19-97

TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.55	2.70		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.48	2.56	2.69		
PULL #3	2.46	2.56	2.77		
PULL #4	2.48	2.60	2.83		
PULL #5	2.45	2.58	2.61		
TOTAL	12.35	12.85	13.60		
AVG.	2.47	2.57	2.72		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.16		
PULL #2	3.10	3.17		
PULL #3	3.15	2.76		
PULL #4	3.11	3.20		
PULL #5	3.14	3.10		
TOTAL	15.61	15.39		
AVG.	3.12	3.08		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	4.17		4.01
PULL #2	4.10	4.26		3.95
PULL #3	4.26	4.14		3.89
PULL #4	4.24	4.28		3.88
PULL #5	4.29	3.82		3.90
TOTAL	20.96	20.67		19.63
AVG.	4.19	4.13		3.93

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349859

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/12/97	WJT
618	POLISH BARREL		3/12/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-22-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-15-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-22-97	CK
	M) IRON SIGHT ALIGNMENT		7-22-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-22-97	CK
640	GALLERY TEST AND TARGET	R 35 - L 115 85 85	8-9-97	DH
	A) MALFUNCTIONS		8-9-97	DH
	B) PIERCED PRIMERS		8-9-97	DH
645	INSPECT FOR LIVE AMMO		8-9-97	DH
655	FINAL INSPECTION A) HEADSPACE		8-15-97	CK
	B) TRIGGER PULL	<u>2.78</u> <u>2.65</u> <u>2.67</u> <u>2.69</u> <u>2.60</u>	8-14-97	CK
	C) FUNCTION		8-15-97	CK
660	PACK			