

UPC



E6349861

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

SERIAL NO.



E6349861

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
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Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.



5705 E6349861

VE
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fire

SERIAL
E6

46

ORDER
2

1

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

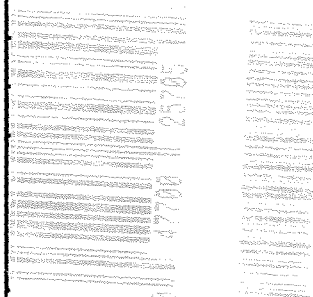
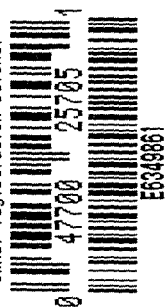
GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E 6349861

DATE 7-24-97

TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.51	2.57	2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.71	2.59	
PULL #3	2.62	2.77	2.49	
PULL #4	2.47	2.71	2.40	
PULL #5	2.64	2.75	2.52	
TOTAL	12.78	13.51	12.62	
AVG.	2.556	2.702	2.524	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.12	3.17	
PULL #2	3.01	2.76	
PULL #3	3.03	3.17	
PULL #4	3.10	3.01	
PULL #5	3.07	3.17	
TOTAL	15.33	15.28	
AVG.	3.066	3.056	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.95	3.80		4.07
PULL #2	4.00	3.91		4.14
PULL #3	4.05	4.03		4.10
PULL #4	4.13	4.08		4.04
PULL #5	4.01	3.93		4.04
TOTAL	20.14	19.75		20.39
AVG.	4.028	3.950		4.078

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349861
6 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.600667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.143667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.617609$

THE AMR FOR THIS RIFLE IS: 1.222

CENTROIDAL DISTANCES

0 TO 1	.516112
1 TO 2	1.40242
1 TO 3	.279122

3
1 + <----POA

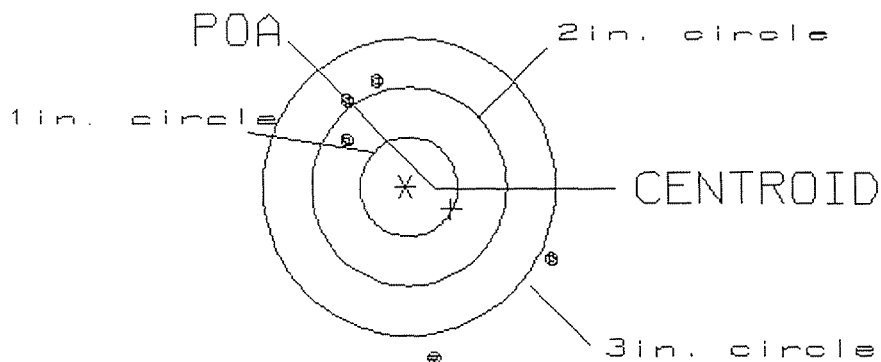
2

PATTERN #: 1
 POA TO CENTROID: .516
 MIN RADIUS : .837
 MEAN RADIUS : 1.298
 MAX RADIUS : 1.762
 CENTROID X : -.464
 CENTROID Y : .226

6 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349861

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.12

0

VS= 2.82

1

GS= 2.87

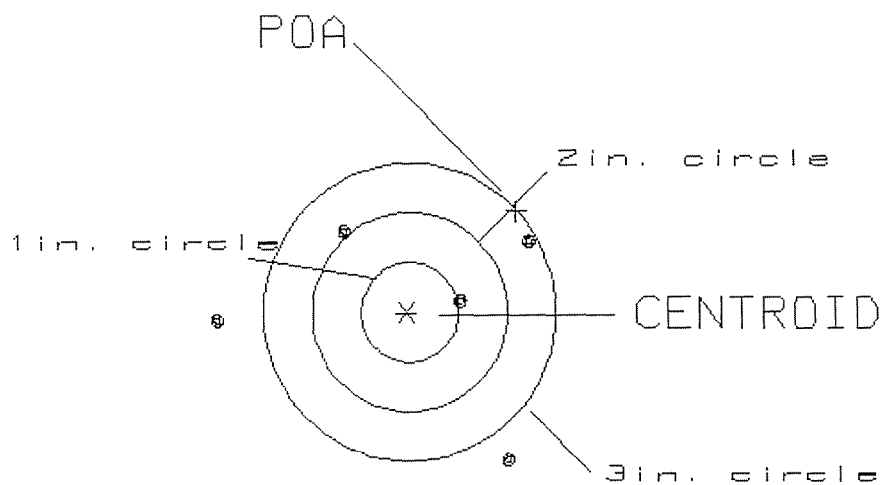
3

PATTERN #: 2
POA TO CENTROID: 1.511
MIN RADIUS : .513
MEAN RADIUS : 1.360
MAX RADIUS : 1.971
CENTROID X : -1.121
CENTROID Y : -1.013

6 Aug 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.19

0

VS= 2.38

1

GS= 3.30

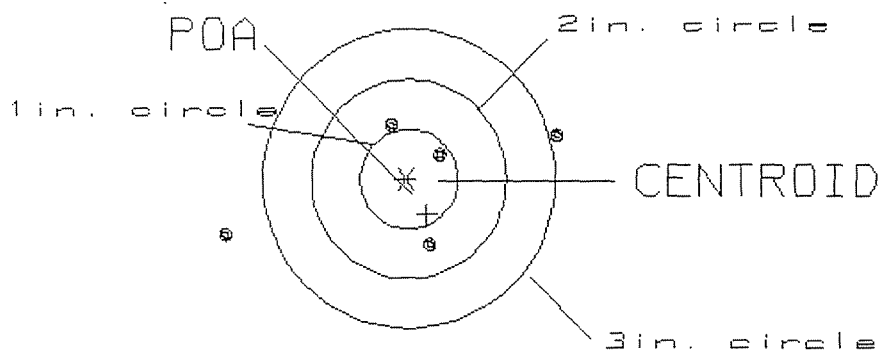
3

PATTERN #: 3
 POA TO CENTROID: .417
 MIN RADIUS : .341
 MEAN RADIUS : 1.008
 MAX RADIUS : 1.922
 CENTROID X : -.217
 CENTROID Y : .356

6 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349861

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.36

1

VS= 1.13

3

GS= 3.48

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

~~E 6349861~~ E 6349861

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/16/97	WJT
618	POLISH BARREL		3/16/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>3</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-25-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-15-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-25-97	CR
	M) IRON SIGHT ALIGNMENT		7-25-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-25-97	CR
640	GALLERY TEST AND TARGET	R 60 L 90	8/6/97	7W
	A) MALFUNCTIONS	40	8/6/97	7W
	B) PIERCED PRIMERS		8/6/97	7W
645	INSPECT FOR LIVE AMMO		8/6/97	125
655	FINAL INSPECTION A) HEADSPACE		8-15-97	CK
	B) TRIGGER PULL	<u>2.78</u> <u>2.73</u> <u>2.71</u> <u>2.73</u> <u>2.72</u>	8-14-97	CK
	C) FUNCTION		8-15-97	CK
660	PACK			